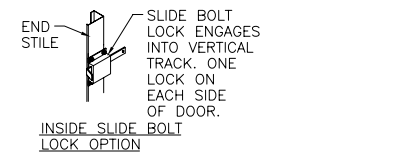
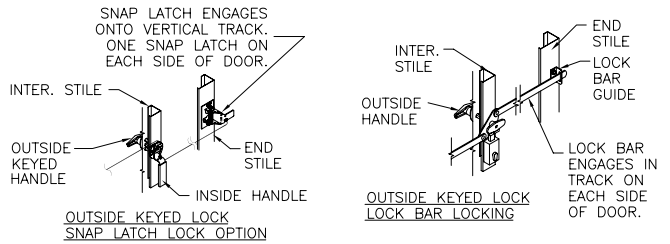
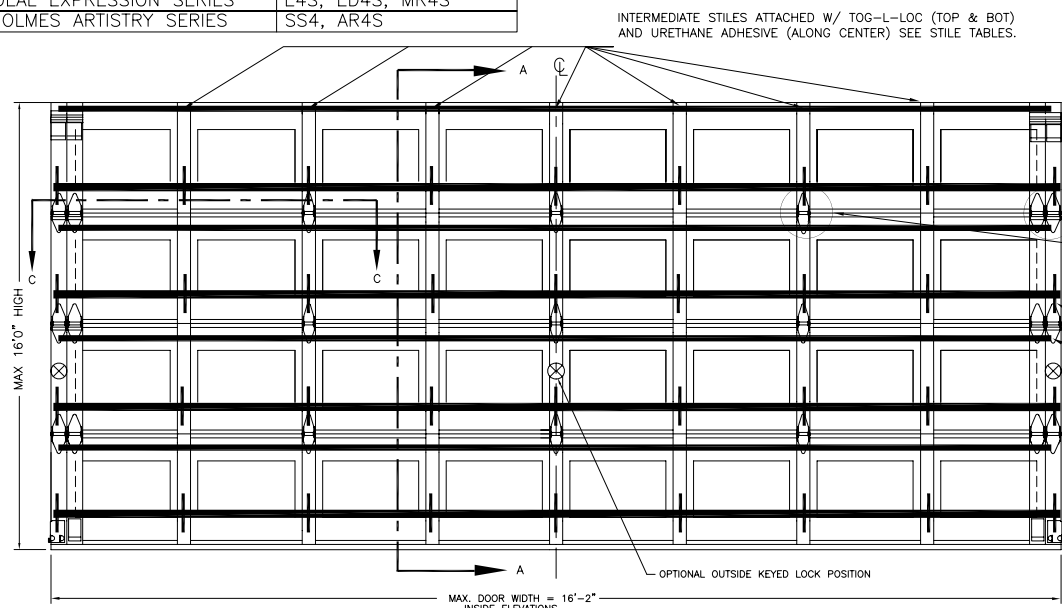
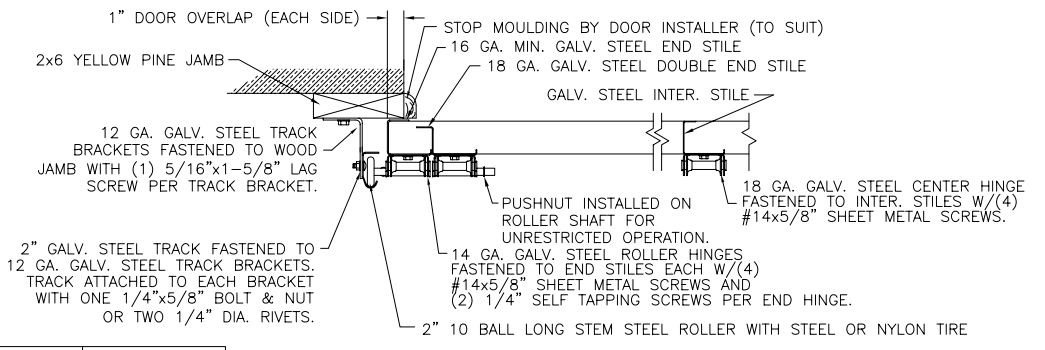


|                           |                      |
|---------------------------|----------------------|
| CLOPAY GALLERY COLLECTION | G4S, GS4, GD4S, GR4S |
| IDEAL EXPRESSION SERIES   | E4S, ED4S, MR4S      |
| HOLMES ARTISTRY SERIES    | SS4, AR4S            |

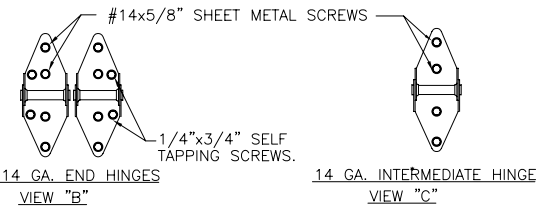
| REV | DATE    | DESCRIPTION      |
|-----|---------|------------------|
| 1   | 05/2008 | INITIAL RELEASE. |



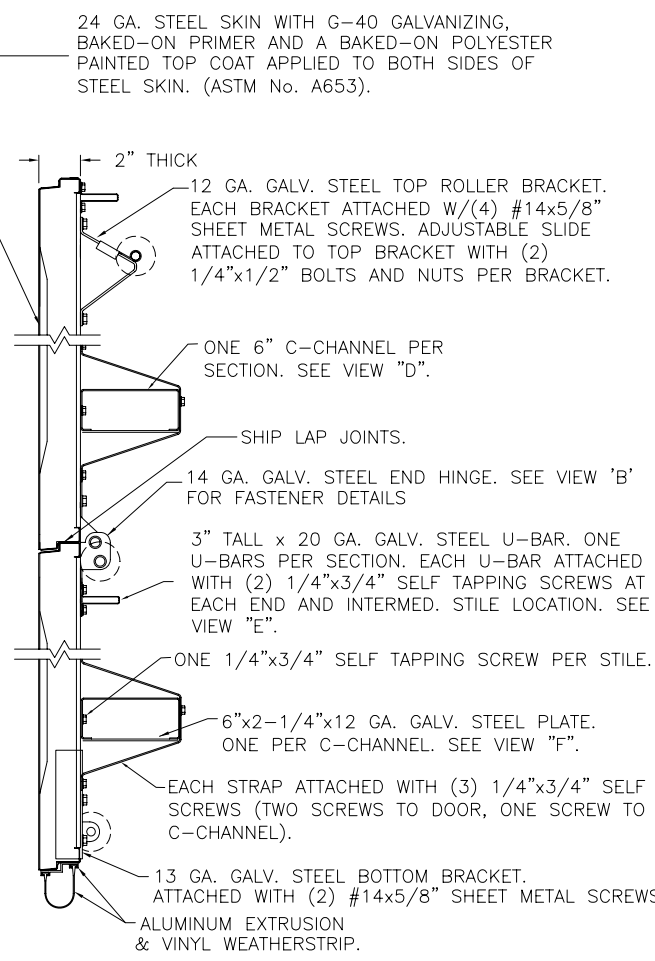
SECTION C-C (JAMB CONFIGURATION)



| SECTION WIDTH  | # INTER. STILES (PER SECTION) | # INTER. HINGES (PER JOINT) | # STRAPS (PER C-CHNL) |
|----------------|-------------------------------|-----------------------------|-----------------------|
| 9'2" - 10'0"   | 3                             | 1                           | 5                     |
| 10'2" - 11'4"  | N/A                           | N/A                         | N/A                   |
| 11'6" - 14'6"  | 5                             | 2                           | 7                     |
| 14'8"          | N/A                           | N/A                         | N/A                   |
| 14'10" - 16'2" | 7                             | 3                           | 9                     |



SECTION A-A (SIDE VIEW)



**JAMB PREPARATION NOTE**  
THE METHOD OF ATTACHMENT TO THE SUPPORTING STRUCTURE OF THE PRESSURE TREATED 2x6 WOOD JAMBS SHALL BE APPROVED BY THE PROFESSIONAL OF RECORD FOR THE STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING. PREPARATION OF JAMBS BY OTHERS.

ALL MOUNTING OF TRACK, ANGLES, HORIZONTAL TRACK SUPPORTS, AND ALL OTHER DOOR HARDWARE TO BE INSTALLED PER CLOPAY INSTALLATION INSTRUCTIONS SUPPLIED WITH DOOR SYSTEM UNLESS OTHERWISE NOTED.

JAMB TO SUPPORTING STRUCTURE ATTACHMENT

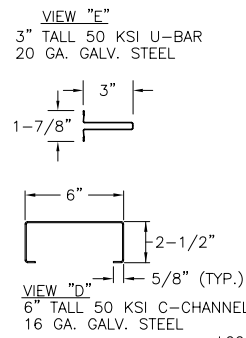
- NOTES:**
- ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
  - EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +372.8 LB & -416 LB. PER LINEAR FOOT OF JAMB.
  - ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
  - A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.
  - 2x8 JAMBS MAY BE USED WITH 3" TRACK.

WOOD FRAME BUILDINGS

STUD WALLS OF DOOR OPENING SHALL BE FRAMED SOLID BY NOT LESS THAN (3) 2x6 PRESSURE TREATED SYP (GRADE #2 OR BETTER) WOOD STUDS OF A STRESS GRADE NOT LESS THAN 1200 PSI NOMINAL EXTREME FIBER STRESS IN BENDING (F<sub>e</sub>) FOR DOORS UP TO 8'0" HIGH OR (4) 2x6 PRESSURE TREATED SYP (GRADE #2 OR BETTER) WOOD STUDS OF A STRESS GRADE NOT LESS THAN 1200 PSI NOMINAL EXTREME FIBER STRESS IN BENDING (F<sub>e</sub>) FOR DOORS UP TO 12'0" HIGH. STUD WALLS TO BE CONTINUOUS FROM FOOTING TO TIE BEAMS.

BLOCK WALL OR CONCRETE

2x6 SYP (GRADE #2 OR BETTER) WOOD JAMB SHALL BE ANCHORED TO GROUT REINFORCED BLOCK WALL OR CONCRETE COLUMN. BLOCK WALL CELLS SHALL BE FILLED WITH CONCRETE AND REINFORCED WITH REINFORCING BARS EXTENDING INTO THE FOOTING AND INTO THE BEAMS. ALL BARS SHALL BE CONTINUOUS FROM THE TIE BEAMS TO FOOTING PER BLOCK WALL OR CONCRETE COLUMN. BLOCK WALLS AND CONCRETE COLUMNS TO BE DESIGNED BY THE BUILDING ENGINEER OR ARCHITECT OF RECORD AND IN ACCORDANCE WITH THE FLORIDA BUILDING CODE.

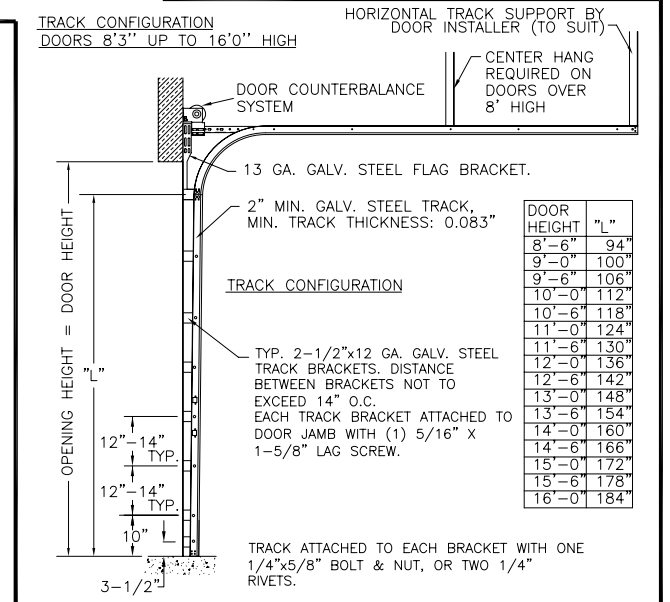
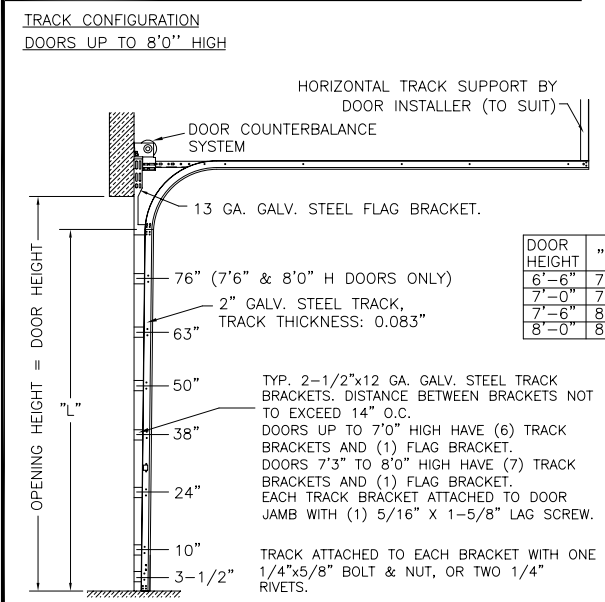


2x6 JAMB TO SUPPORTING STRUCTURE ATTACHMENT  
(NOT TO BE USED FOR ATTACHMENT OF TRACK ANGLE TO 2x6 VERTICAL JAMBS OR SUPPORTING STRUCTURE)

| BUILDING TYPE            | FASTENER TYPE  | MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS* | STEEL WASHERS REQUIRED? |
|--------------------------|--|---|-------------------------|
| BLOCK WALL               | 1/4" x 1-1/4" MIN. EMBED TAPCON CONCRETE ANCHOR                      | 4-1/2"  | 1" O.D.                 |
| 2000 PSI MIN. CONCRETE   | 1/4" x 1-3/4" MIN. EMBED TAPCON CONCRETE ANCHOR                      | 12-1/2"                                       | 1" O.D.                 |
| 3000 PSI MIN. CONCRETE   | 1/2" x 2-1/4" MIN. EMBED SIMPSON STRONG-TIE WEDGE-ALL WEDGE ANCHOR   | 12-1/2"                                       | INCLUDED                |
| 2000 PSI MIN. CONCRETE   | 3/8" x 1-3/4" MIN. EMBED SLEEVE ANCHOR                               | 14"   | INCLUDED                |
| WOOD FRAME (SYP 0.55 SG) | 1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE | 14-1/2"                                       | 1" O.D.                 |

MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 3", EXCLUDING STUCCO THICKNESS.  
\* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING. CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.

LOCATED AT THE CENTER OF EACH C-CHANNEL, ATTACH THE 6"x2-1/4"x12 GA. STEEL PLATE TO THE UNDERSIDE OF THE C-CHANNEL WITH (4) 1/4"x3/4" SELF TAPPING SCREWS.



THIS DOOR MEETS THE REQUIREMENTS OF THE LARGE MISSILE IMPACT AND CYCLIC TESTING.

THIS DOOR MEETS OR EXCEEDS THE DESIGN LOADS FOR THE WIND SPEEDS LISTED BELOW ACCORDING TO THE FLORIDA BLDG. CODE OR IBC (ASCE7) FOR THE FOLLOWING CONDITIONS: 1) ENCLOSED BUILDING, 2) DOOR HAS 2' OF WIDTH IN BUILDING'S END ZONE, 3) IMPORTANCE FACTOR OF 1.0, 4) ANY ROOF SLOPE, AND 5) 50% SAFETY FACTOR.

| WIND SPEED (MPH) | ≤ 140  | 150 | 150 |
|------------------|--------|-----|-----|
| EXPOSURE LEVEL   | B or C | B   | C   |
| MEAN ROOF HEIGHT | 30'    | 30' | 25' |

NOTE: SUPPORTING STRUCTURAL ELEMENTS SHALL BE DESIGNED BY A REGISTERED PROFESSIONAL ENGINEER FOR WIND LOADS SHOWN ON THIS DRAWING.

DESIGN ENGINEER: MARK WESTERFIELD, P.E.  
FLORIDA P.E. #48495  
NC P.E. #23832  
TEXAS P.E. #91513  
DESIGN LOADS: +46.6 P.S.F. & -52.0 P.S.F.  
TEST LOADS: +70.0 P.S.F. & -78.0 P.S.F.



CLOPAY BUILDING PRODUCTS COMPANY  
8585 DUKE BLVD.  
MASON, OH 45040  
(513) 770-4800

MANUFACTURING PRODUCT CODE  
MPC: PAN-2F443  
DATE: 2/27/07  
DRAWN BY: BFA  
CHECKED BY:

| CLOPAY WINDLOAD RATING | MAX DOOR SIZE:  |
|------------------------|---|
| W8                     | 16'2"W x 16'0"H   |
| B                      | DESCRIPTION: GALLERY/EXPRESSION/ARTISTRY<br>2" STEEL PAN DOORS +46.6/-52 PSF DESIGN |
| B                      | DRAWING NUMBER: 104067  |
|                        | VER: IBC  |