

2428 Old Natchez Trace Trail Camden, TN 38320 Ph. 941-380-1574

Evaluation Report PEL-999ASeptember 19, 2023

Product Description: Series 540 Vinyl Casement Window, Large Missile Impact, DP70

Manufacturer: Pella Corporation, 102 Main Street, Pella, IA 50219

Statement of Compliance: This report evaluates the above-listed product per the requirements of FAC Product Approval Rule Chapter 61G20-3.005 (4). This product complies with the requirements of 8th Edition (2023) Florida Building Code including the High Velocity Hurricane Zone. The product testing standards performed are outlined below.

Technical Documentation:

- 1) This report, prepared by Lucas A. Turner, PE, at 2428 Old Natchez Trc Trl, Camden, TN
- 2) Approval drawing PEL-999A, signed and sealed by Lucas A. Turner, P.E.
- 3) Test Report NCTL-210-3974-01 and -1A, from National Certified Testing Laboratories, Orlando, FL, with testing performed with equivalency to: TAS 201/202/203-94 (TAS report 3974-1A signed and sealed by Gerard J. Ferrara, P.E.), AAMA/WDMA/CSA 101/I.S.2/A440-08/11/17, ASTM E 1886-13a/19, and ASTM E 1996-14a/17/20
- 4) Supplemental Calcs. to support PEL-999A, signed and sealed by Lucas A. Turner, P.E.

Installation: Units must be installed according to approval document PEL-999A.

Limitations of Use: This product:

- May be used in X configuration up to 37" x 80" unit size at design pressures of +/-70 psf, with glass type and max. glass daylight sizes as shown in PEL-999A
- Is large missile impact and does not require the use of shutters
- May be used in the High Velocity Hurricane Zone
- Requires Kuraray SentryGlas Interlayer per current Miami-Dade NOA[†]
- Requires Quanex or Veka white rigid PVC framing per current Miami-Dade NOA[†]

Certification of Independence: I do not have, nor do I intend to acquire, nor will I acquire, a financial interest in Pella Corporation or in any company manufacturing or distributing products for which this report is being issued. I do not have, nor do I intend to acquire, nor will I acquire, a financial interest in any other entity involved in the testing or approval process of this product.



9/19/2023 Lucas A. Turner, P.E. FL PE #58201

[†] I have evaluated these interlayer and framing materials and find that they comply with the requirements of the 8th Ed. (2023) Florida Building Code for use in this product.