MODEL DESIGNATION: Simonton Horizontal Endview Series 07-20 Vinyl Impact Window

MAXIMUM OVERALL NOMINAL SIZE: 113" x 93"

DESIGN PRESSURE RATING:
Positive: 50.0 PSF
Negative: 50.0 PSF

USABLE CONFIGURATIONS:
XOX (Quarter / Half / Quarter)

GENERAL DESCRIPTION:
The head, sill, and side jams are extruded PVC. The wall thickness through which the anchor screw penetrates is a minimum of 0.070".

NO P.E. SEAL REQUIRED
INSTALLATION SUPPORTED
BY AAMA TEST REPORTS

#5 X 1 1/4" MIN. WOOD SCREW WITH 1.00" MIN. EMBEDMENT INTO WOOD

#8 x 2 1/2" MIN. WOOD SCREW THROUGH L-BRACKET INTO WOOD

SILICONE CAULK
SEE NOTES 11 & 12

2X BUCK
1/4" MAX. SHIM

THROUGH L-BRACKET INTO WOOD

HEAD

2X BUCK
1/4" MAX. SHIM

SILICONE CAULK
SEE NOTES 11 & 12

SILL

2X BUCK
1/4" MAX. SHIM

SILICONE CAULK
SEE NOTES 11 & 12

113" MAX. OVERALL FRAME WIDTH

4" MAX.

4" MAX.
Simonton Horizontal Endvent Series 07-20 Vinyl Impact Window

MAXIMUM OVERALL NOMINAL SIZE:
113" x 93"

DESIGN PRESSURE RATING:
Positive: 50.0 PSF
Negative: 50.0 PSF

USABLE CONFIGURATIONS:
XOX (Equals Lifts)

GENERAL DESCRIPTION:
The head, sill, and side jambs are extruded PVC. The wall thickness through which the anchor screw penetrates is a minimum of 0.070".

Model Designation: NO P.E. SEAL REQUIRED
Installation Supported BY AAMA TEST REPORTS

#6 X 1 1/4" MIN. WOOD SCREW WITH 1.00" MIN. EMBEDMENT INTO WOOD
LJ bracket into wood

Silicone caulk see Notes 11 & 12

#10 X 2 1/2" MIN. WOOD SCREW THROUGH L-Bracket into wood

Silicone caulk see Notes 11 & 12

1/4" MAX. SHIM

2x Buck

1/4" MAX. SHIM

2x Buck

Silicone caulk see Notes 11 & 12

#6 X 1 1/4" MIN. WOOD SCREW WITH 1.00" MIN. EMBEDMENT INTO WOOD

Silicone caulk see Notes 11 & 12

#6 X 1 1/4" MIN. WOOD SCREW WITH 1.00" MIN. EMBEDMENT INTO WOOD

1/4" MAX. SHIM

Silicone caulk see Notes 11 & 12

1/4" MAX. SHIM

Jamb

Sill

113" MAX. OVERALL FRAME WIDTH

4" MAX.

4" MAX.

5" O.C. MAX.

4" MAX.

4" MAX.
NOTES:
1. This installation has been evaluated for use in locations adhering to the Florida Building Code and where design pressure requirements as determined by ASCE 7 Minimum Design Loads for Buildings and Other Structures do not exceed the design pressure ratings listed herein.
2. All exterior perimeter surfaces of the window must be caulked. Interior caulking is optional unless noted otherwise.
3. Anchors shall be specified and spaced as shown. Anchor embedment in base material shall be beyond wall dressing or stucco and into wood or concrete.
4. Wood bucks (by others) must be engineered and anchored properly to transfer loads to the structure. Wood bucks shall be spruce-Pine-Fir. Wood minimum specific gravity = 0.42 psi.
5. The responsibility for selection of Simonton products to meet any applicable local laws, building codes, ordinances, or other safety requirements rests solely with the architect, building owner, or contractor.
6. Shims are optional. Max. shim stack is 1/4".
7. Anchor screws must be a minimum of 3/4" from the edge of the wood.
8. When used in areas requiring impact protection, this product DOES NOT REQUIRE the use of impact resistant shutters or other external protection.
9. Flashing should be applied using the ASTM E 2112 methodology appropriate for the opening into which the window is being installed.
10. This product complies with ASTM E 1300-04.
11. Use 100% pure silicone caulk compliant with AAMA 800 Section 1 - Sealant Specifications for use with Architectural Fenestration Products. Make sure surfaces are completely free from all old caulk, damaged wood, wood fibers, grease, oil, dirt, rust, mold or similar contaminants. Vacuum and clean opening surfaces completely. A fully primed surface is recommended, but not required. Cleaning of all surfaces should be done the same day of which the silicone caulk is to be applied. For more details see visit Simonton.com.
12. Caulk application; recommended air and surface temperatures at the time of application are to be between 40 and 90 degrees F. Insure all contact surfaces are clean and dry including the new window(s). Use a backer rod on all joints >3/4" deep and/or wider than 1/4". Finished caulk joint should be a minimum of 3/8" deep and make full contact with both the new window and structural opening surfaces. Silicone caulk should be forced into joint or compressed to assure full contact on both surfaces and to expel any air pockets.
13. Designation "X" and "O" stand for the following:
   X: Operable Panel   O: Fixed Panel