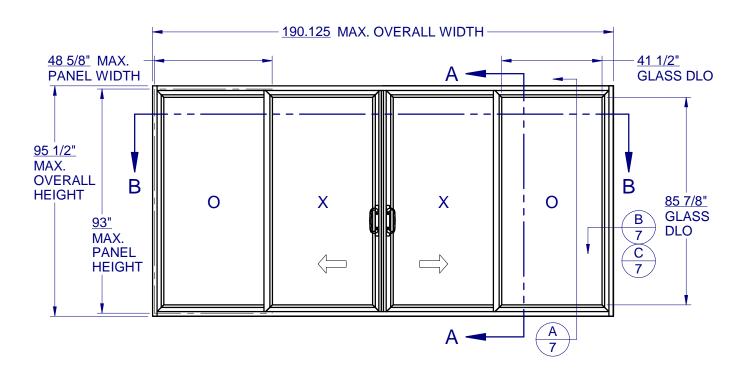
SLIDING GLASS DOOR - NON-IMPACT



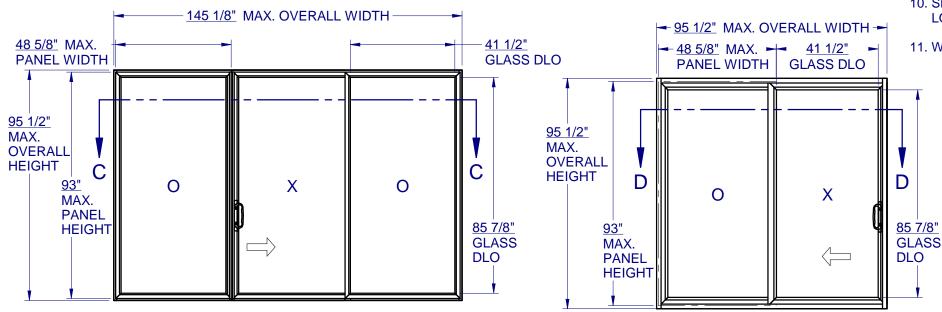


TABLE OF CONTENTS

GENERAL NOTES & ELEVATIONS	1
COMP. ANALYSIS AND GLAZING DETAIL.	2
SECTION VIEWS	3-4
BOM & EXTRUSIONS	5
ANCHOR SCHEDULE & NOTES	6
INSTALLATION DETAILS	7

MAX. PANEL SIZE	DESIGN PRESSURE RATING	IMPACT RATING
48-5/8" x 93"	SEE COMPARATIVE ANALYSIS	NONE
40-0/0 X 93	CHART, SHEET 2	INOINE

MAX. OF FOUR (4) PANELS IS ALLOWED AS LONG AS INDIVIDUAL PANELS DO NOT EXCEED PANEL SIZE AS SHOWN.

GENERAL NOTES:

- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION AND IS RATED FOR USE IN THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
- 2. GLAZING OPTIONS: (SEE SHEET 2)
- 3. APPROVED CONFIGURATIONS INCLUDE BUT ARE NOT LIMITED TO: "XO", "OX", "OXO", "OXXO".
- 4. DESIGN PRESSURE RATING (SEE SHEET 2):

 -NEGATIVE DESIGN LOADS BASED ON, TESTED PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
 -POSITIVE DESIGN LOADS BASED ON, TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
- 5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 7 FOR ANCHOR DETAILS. WINDLOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 6. NOT APPROVED FOR IMPACT RESISTANCE. IMPACT PROTECTIVE SYSTEM IS REQUIRED IN WIND BORNE DEBRIS REGION.
- 7. FRAMES ARE PROCESSED AND SCREWED TOGETHER. VENTS ARE FULLY WELDED.
- 8. SERIES / MODEL DESIGNATION SGD-8900.
- THE DESIGNATION X AND O STAND FOR THE FOLLOWING:
 X = OPERABLE SASH, O = FIXED SASH
- 10. SECTION CALLOUTS APPLY TO ALL CONFIGURATIONS IN A SIMILAR LOCATION.
- 11. WEEP SLOTS = 1/4" x 1-1/4" LOCATED 3" FROM BOTH ENDS.



8900 PVC SLIDING GLASS DOOR NON-IMPACT

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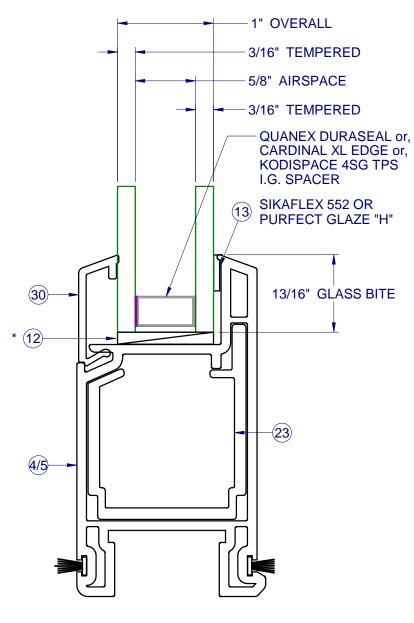
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SHEET DESCRIPTION:

GENERAL NOTES AND ELEVATIONS

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DWG #:	REV.:
CWS-496	E
SCALE:	SHEET
1:40	1 OF 7

							Wi	dth					
		59.5	71.5	84	95.5	91	109	126	145	118	142	168	190
	Panel Size	30.625	36.625	42.875	48.625	30.625	36.625	42.25	48.625	30.625	36.625	42.625	48.625
Unit	Configuration	OX,XO	OX,XO	OX,XO	OX,XO	OXO	OXO	OXO	OXO	OXXO	OXXO	OXXO	OXXO
Height	Glass Type												
80	Α	-90/+60	-90/+60	-82.2/+60	-72/+60	-90/+60	-90/+60	-82.2/+60	-72/+60	-90/+60	-90/+60	-82.2/+60	-72/+60
84	Α	-90/+60	-87.3/+60	-78.4/+60	-68.5/+60	-90/+60	-87.3/+60	-78.4/+60	-68.5/+60	-90/+60	-87.3/+60	-78.4/+60	-68.5/+60
90	Α	-90/+60	-80/+60	-71.6/+60	-64/+60	-90/+60	-80/+60	-71.6/+60	-64/+60	-90/+60	-80/+60	-71.6/+60	-64/+60
96	Α	-85.3/+60	-73.8/+60	-65.8/+60	+60/-60	-85.3/+60	-73.8/+60	-65.8/+60	+60/-60	-85.3/+60	-73.8/+60	-65.8/+60	+60/-60



GLASS TYPE A

SETTING	BLOCKS PEI	R FBC 2411.3.3.1

SILL RISER	MAX. POSITIVE DP
* NONE	60
1737	60

^{*} INSTALLATION WITH NO SILL RISER ALLOWED ONLY WHERE WATER INFILTRATION RESISTANCE IS NOT REQUIRED.



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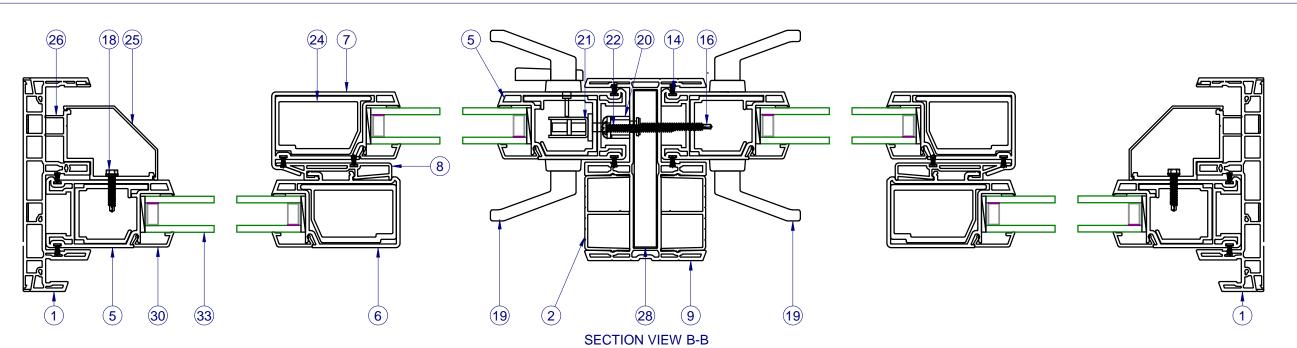
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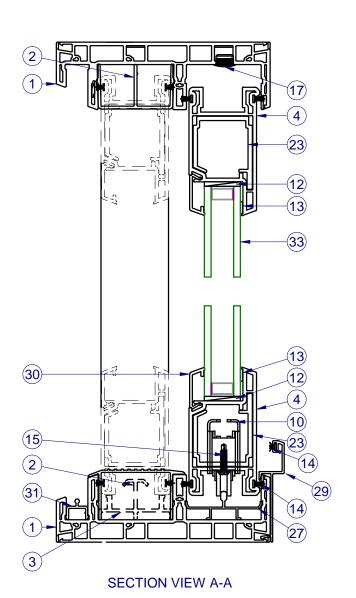
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CWS-496 SCALE:	E SHEET

NOTE: IF SIZE INTENDED IS NOT SHOWN, USE NEXT LARGER SIZE.





	MAX.
SILL RISER	POSITIVE DP
* NONE	60
1737	60

^{*} INSTALLATION WITH NO SILL RISER ALLOWED ONLY WHERE WATER INFILTRATION RESISTANCE IS NOT REQUIRED.



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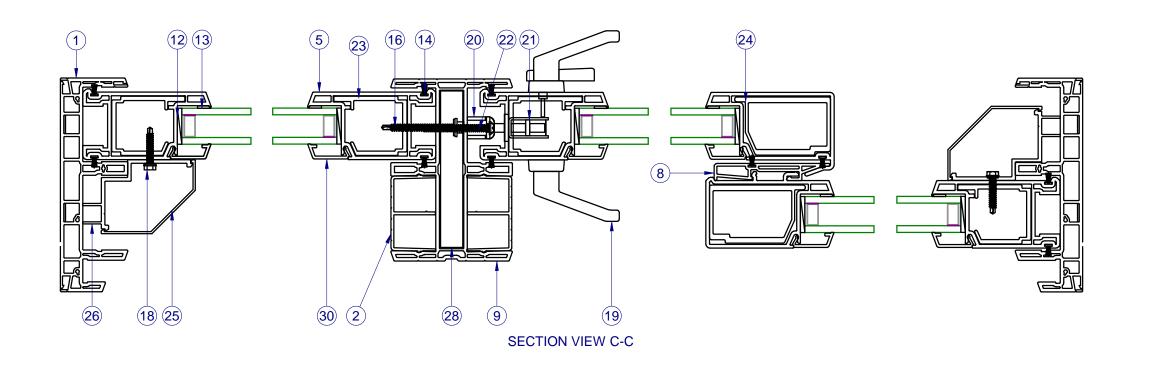
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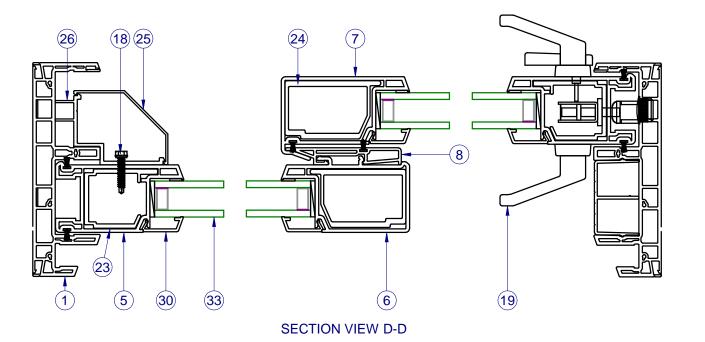
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SECTION VIEWS OXXO

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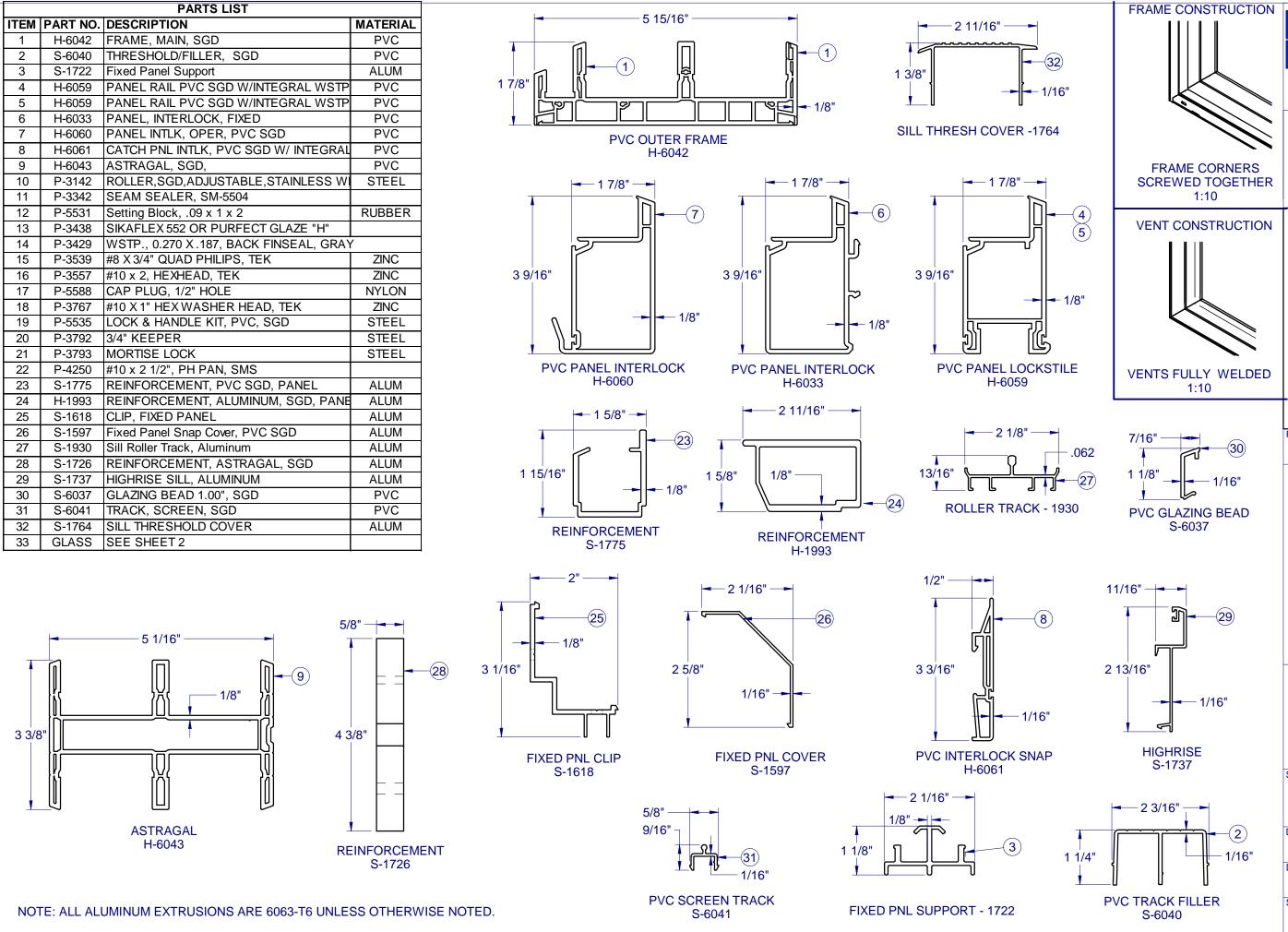
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SECTION VIEWS OXO & OX

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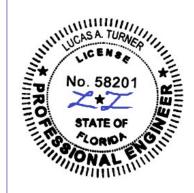


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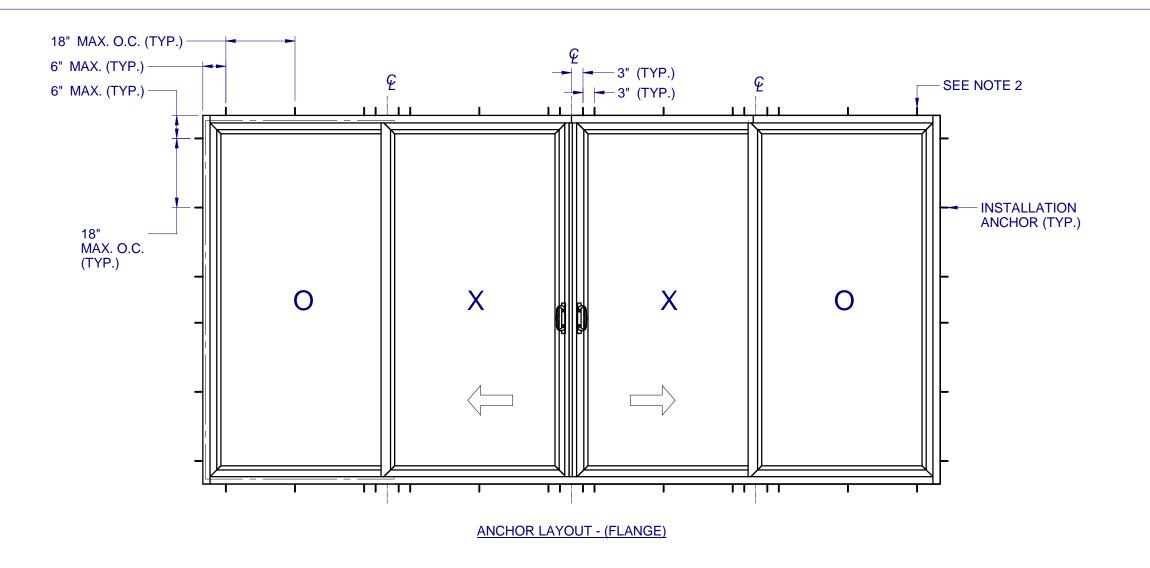
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BOM AND EXTRUSIONS

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	CWS-496	E
SC	CALE:	SHEET
	1:2	5 OF 7



NOTES:

- 1. INSTALL TWO ANCHORS AT EACH INSTALLATION LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
- 2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED
- 3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 7.
- 4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
- 5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 7.
- 6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE 1X BUCKS ARE OPTIONAL.
- 7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 2-7/16" FOR MASONRY, 2" FOR FIXED PANEL CLIPS (ALL SUBSTRATES), 1" FOR WOOD AND METAL.
- 8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE1, SHEET 7. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
- 9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

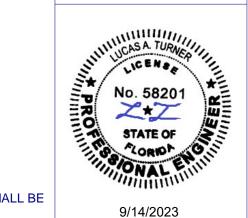


8900 PVC SLIDING **GLASS DOOR NON-IMPACT**

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1:25	6 OF 7

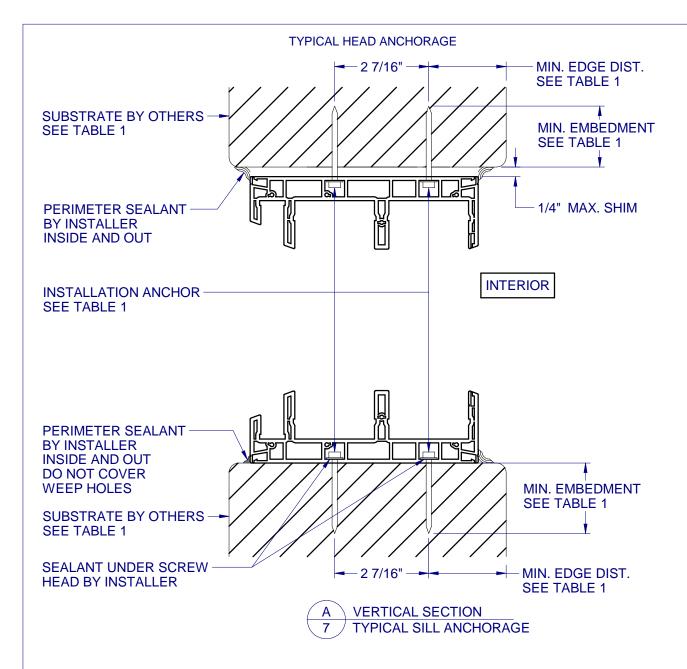
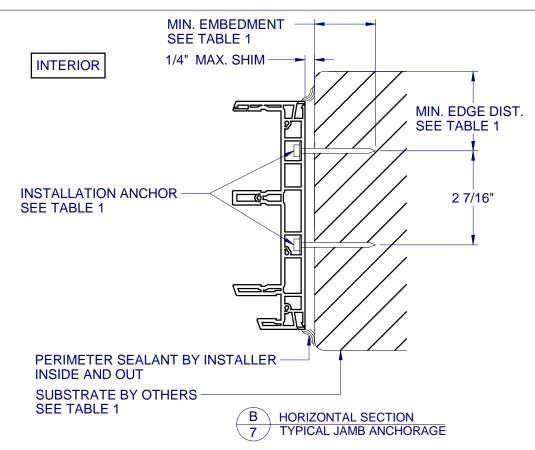
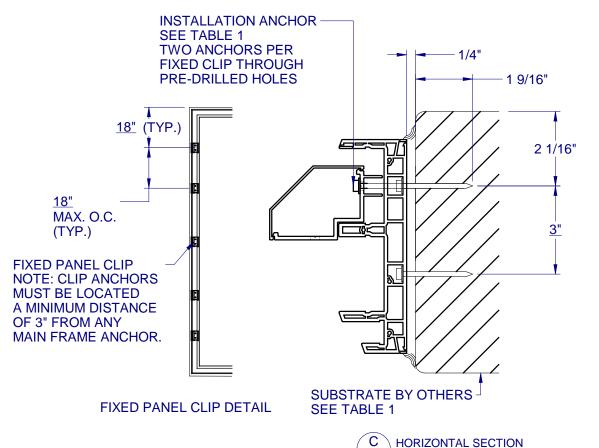


TABLE 1: APPROVED INSTALLATION FASTENERS				
SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.	
CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1"	3"	
CONCRETE (3.05 KSI MIN.)	3/16" DEWALT ULTRACON+	1-3/4"	1"	
HOLLOW OR GROUT-FILLED CMU (ASTM C-90)	3/16" DEWALT ULTRACON+	1-1/4"	1"	
2X MIN. SPRUCE-PINE-FIR (G=0.42)	3/16" ITW TAPCON OR DEWALT ULTRACON+	1-3/8"	7/8"	
2X MIN. SPRUCE-PINE-FIR (G=0.42)	#10 WOOD SCREW	1-3/8"	7/8"	
16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	1/2"	
1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	1/2"	
FIXED PANEL CLIP ANCHORS INTO CONCRETE (2.0 KSI MIN.) OR HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	3"	
FIXED PANEL CLIP ANCHORS INTO CONCRETE (3.05 KSI MIN.) OR HOLLOW OR GROUT-FILLED CMU (ASTM C-90)	3/16" DEWALT ULTRACON+	1-1/4"	2-1/2"	





7 FIXED PANEL ANCHORAGE



8900 PVC SLIDING **GLASS DOOR NON-IMPACT**

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1:2	7 OF 7	

NOTE: FIXED PANEL CLIP ANCHORS INTO WOOD OR METAL SHALL FOLLOW THE ANCHOR TYPE, MIN. EMBEDMENT AND MIN. EDGE DISTANCE LISTED IN TABLE 1.