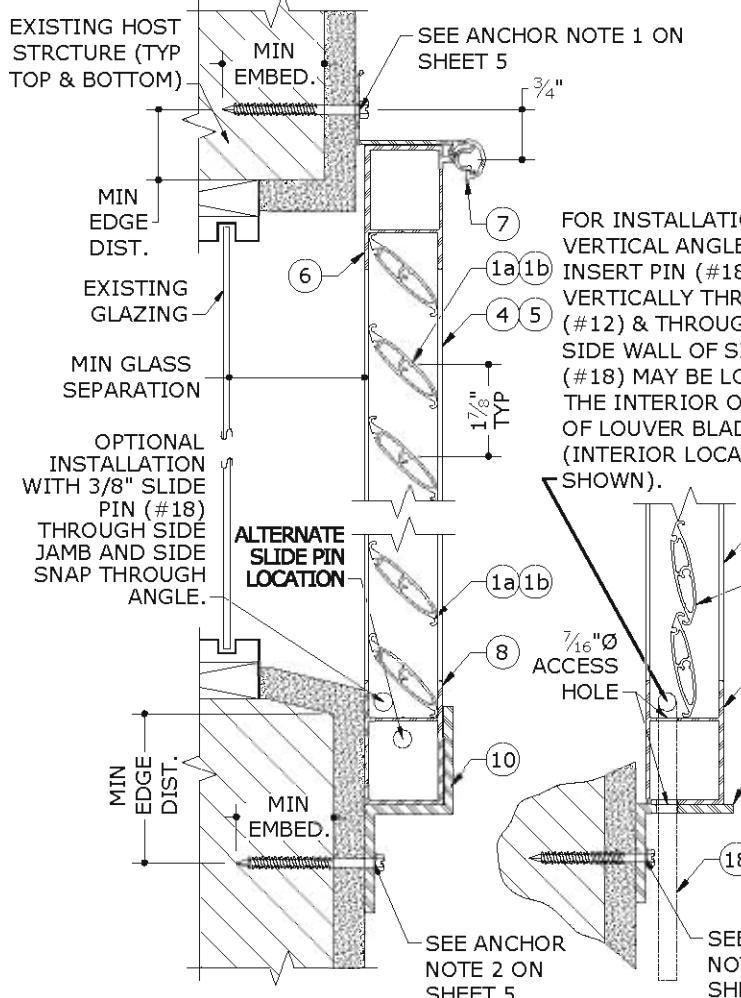




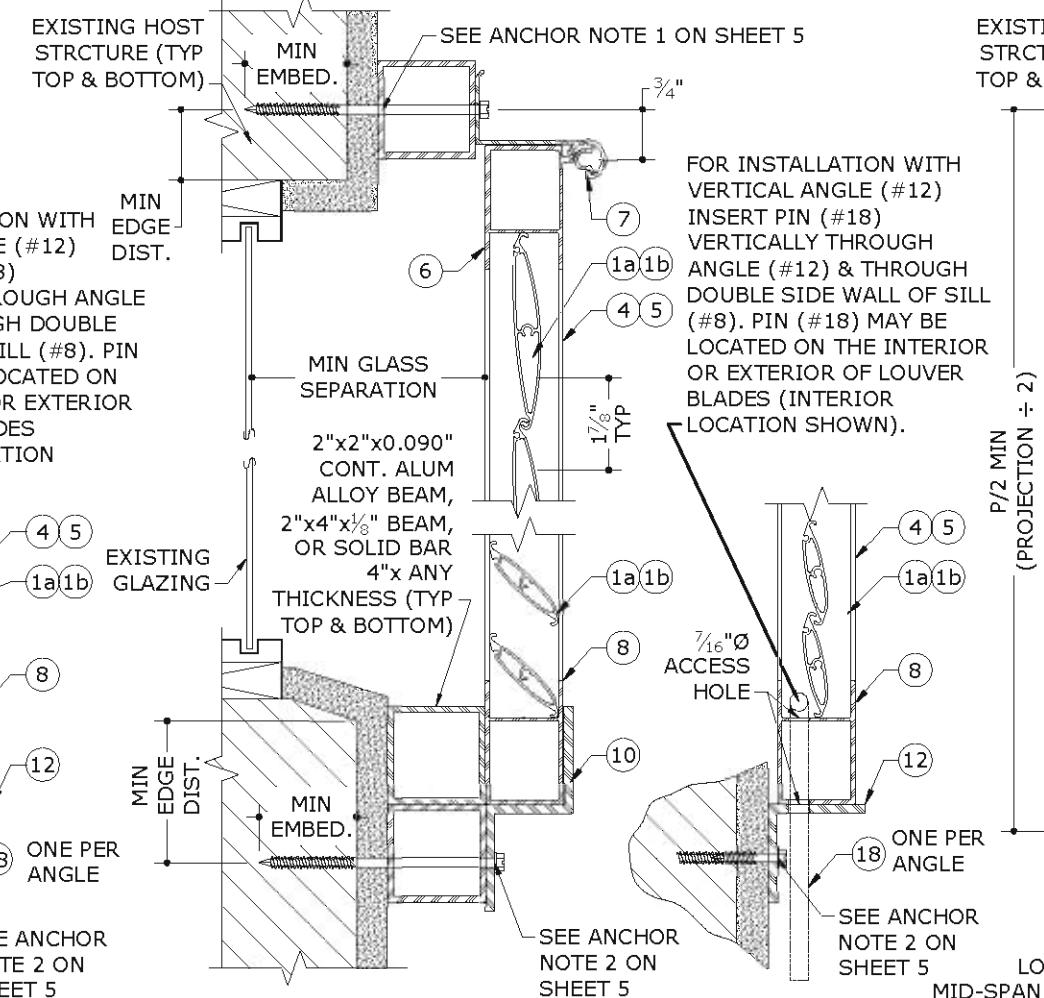
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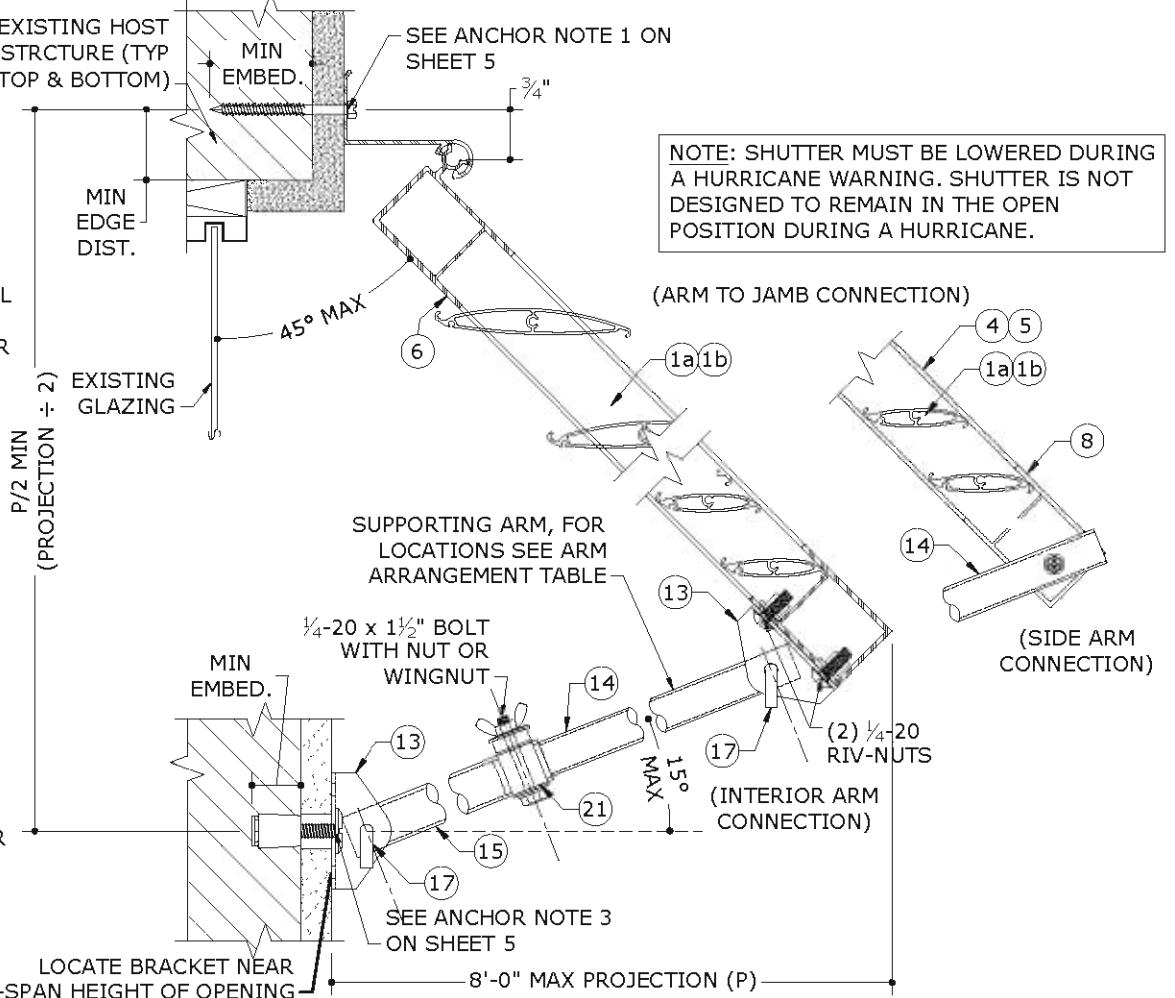
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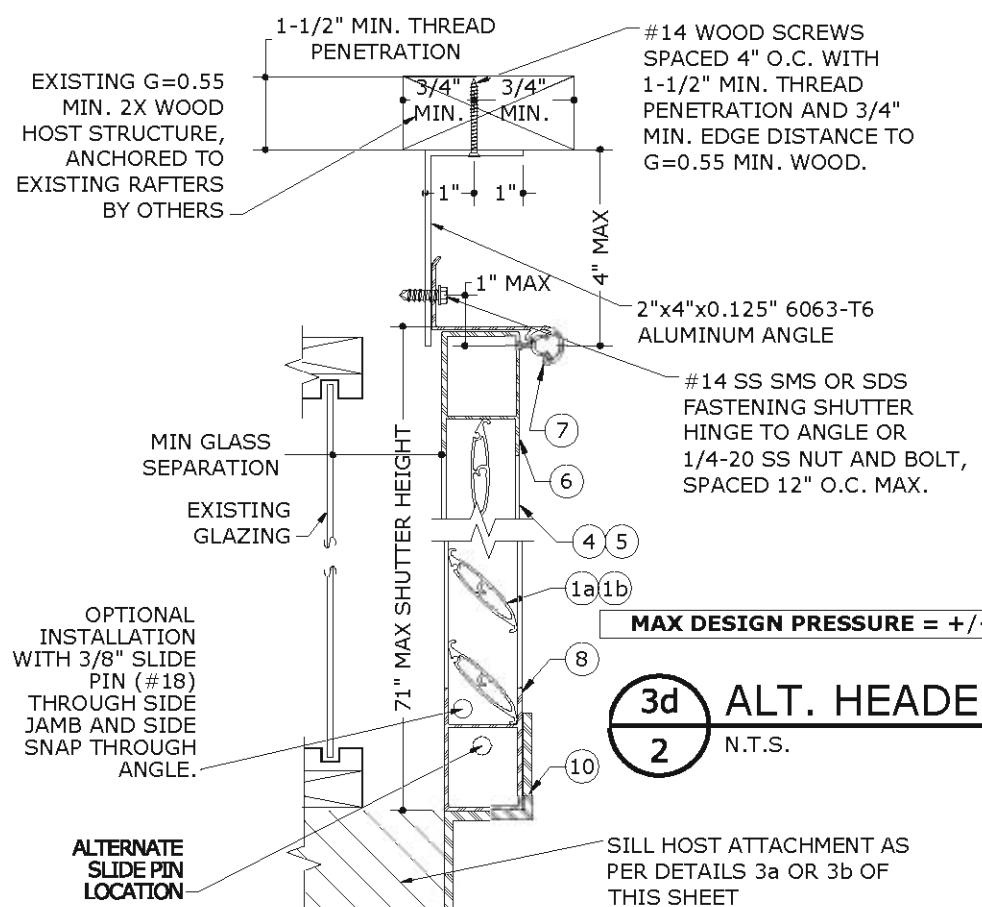
3a TYPICAL CLOSED POSITION
2 N.T.S. VERTICAL SECTION



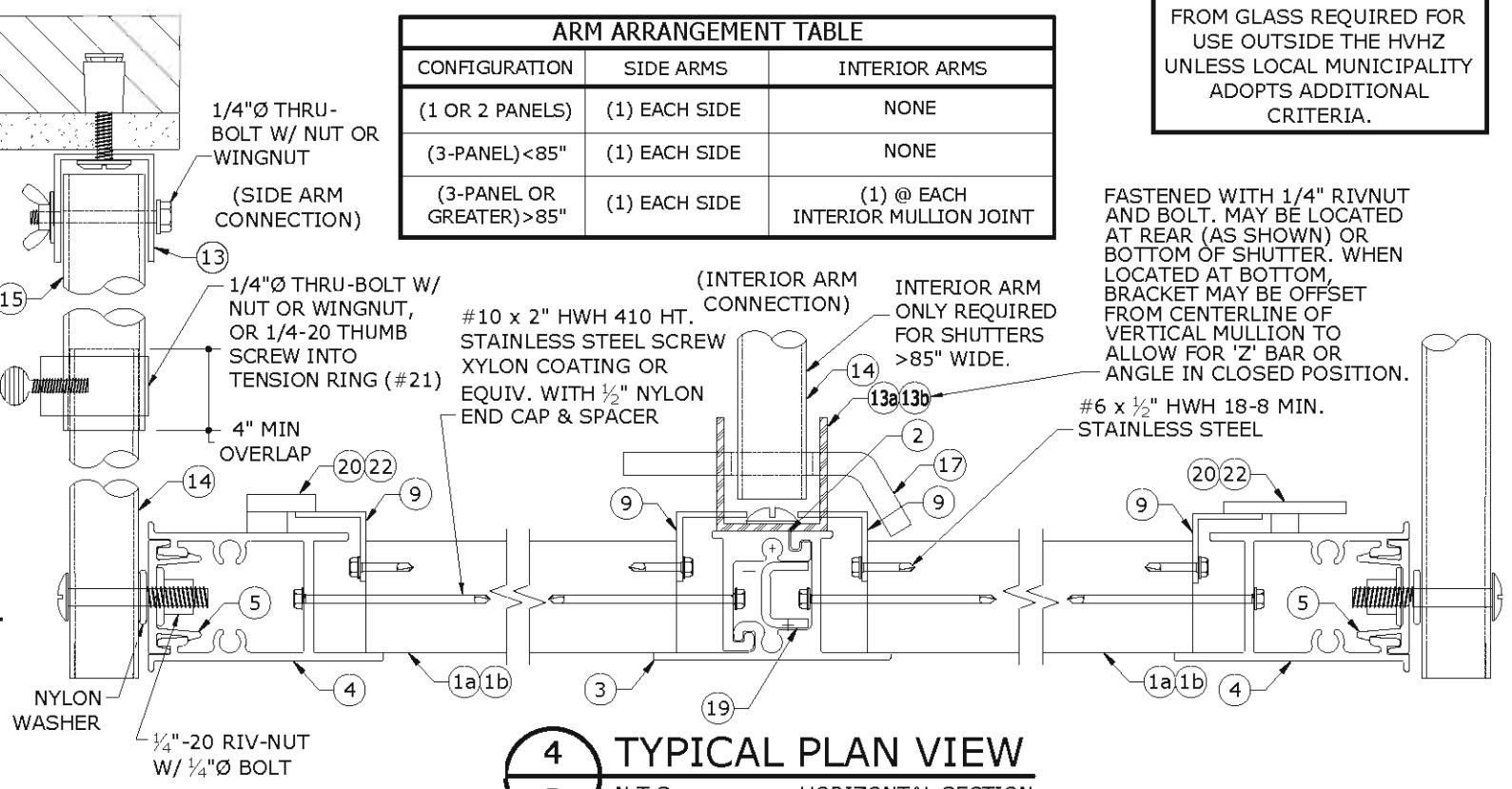
3b BUILD-OUT CLOSED POSITION
2 N.T.S. VERTICAL SECTION



3c TYPICAL OPEN POSITION
2 N.T.S. VERTICAL SECTION



3d ALT. HEADER ATTACHMENT
2 N.T.S. VERTICAL SECTION



4 TYPICAL PLAN VIEW
2 N.T.S. HORIZONTAL SECTION

REMARKS	DRWNS CHKD	DATE
INIT ISSUE	RKB	12/15/09
2010 FBC	CSL	2/1/61/1
2014 FBC	RWN	4/04/15
2017 FBC	FLB	8/02/17
2020 FBC	CB	8/24/20

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2

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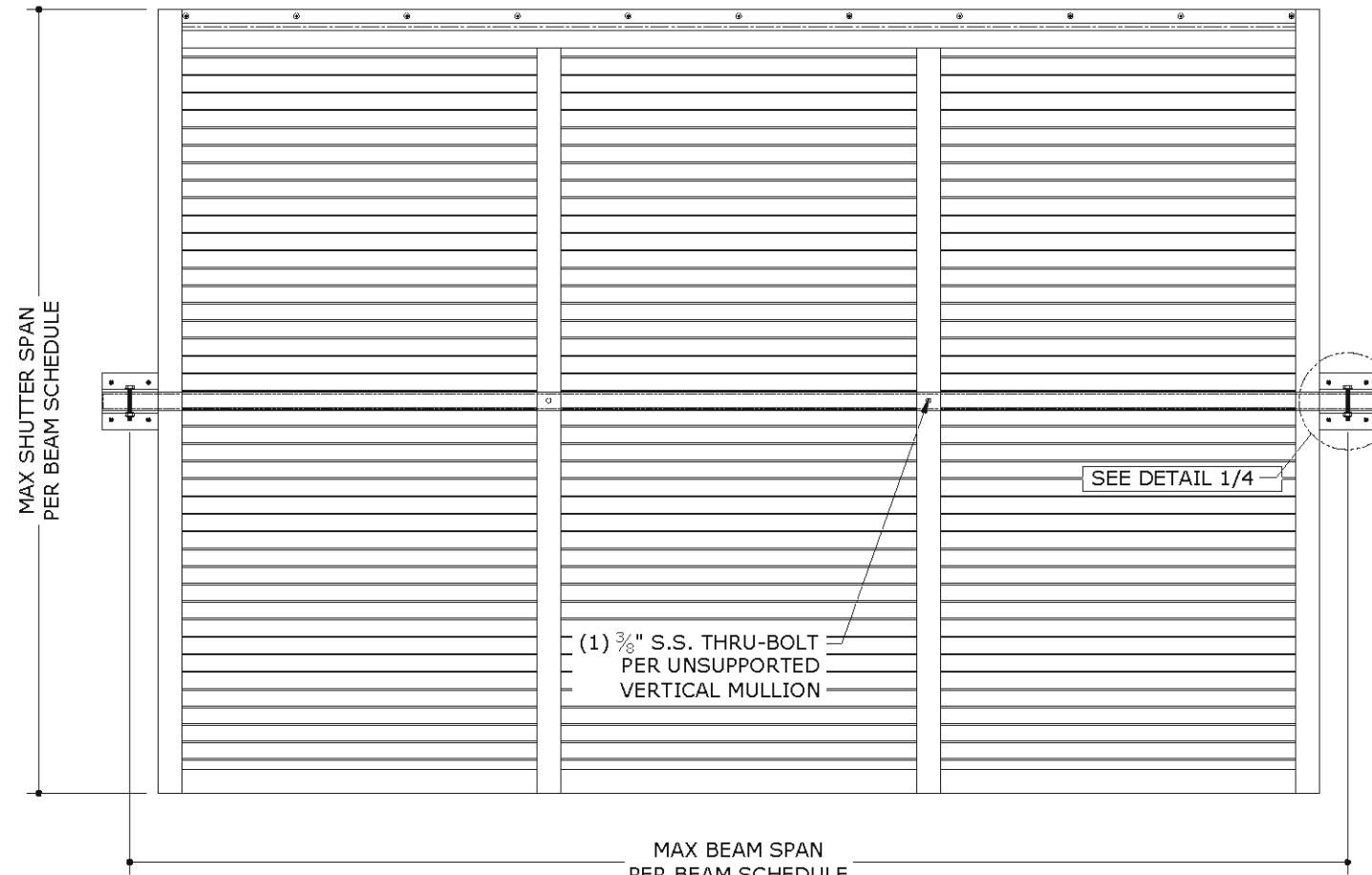
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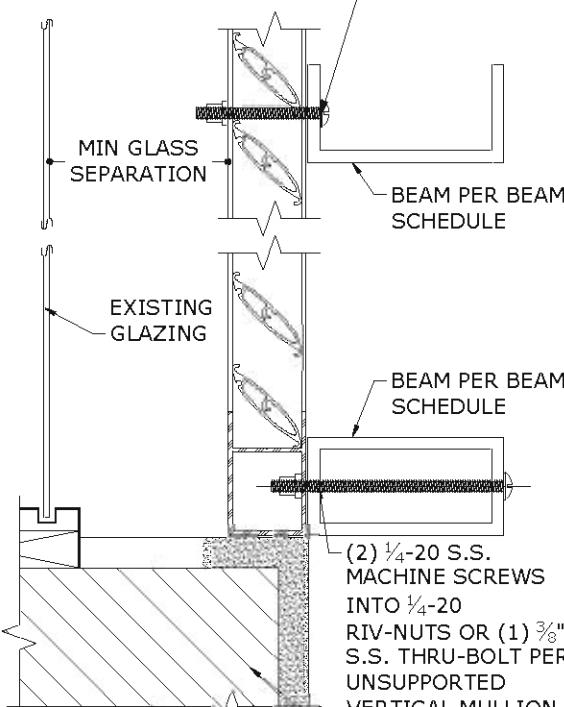
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6

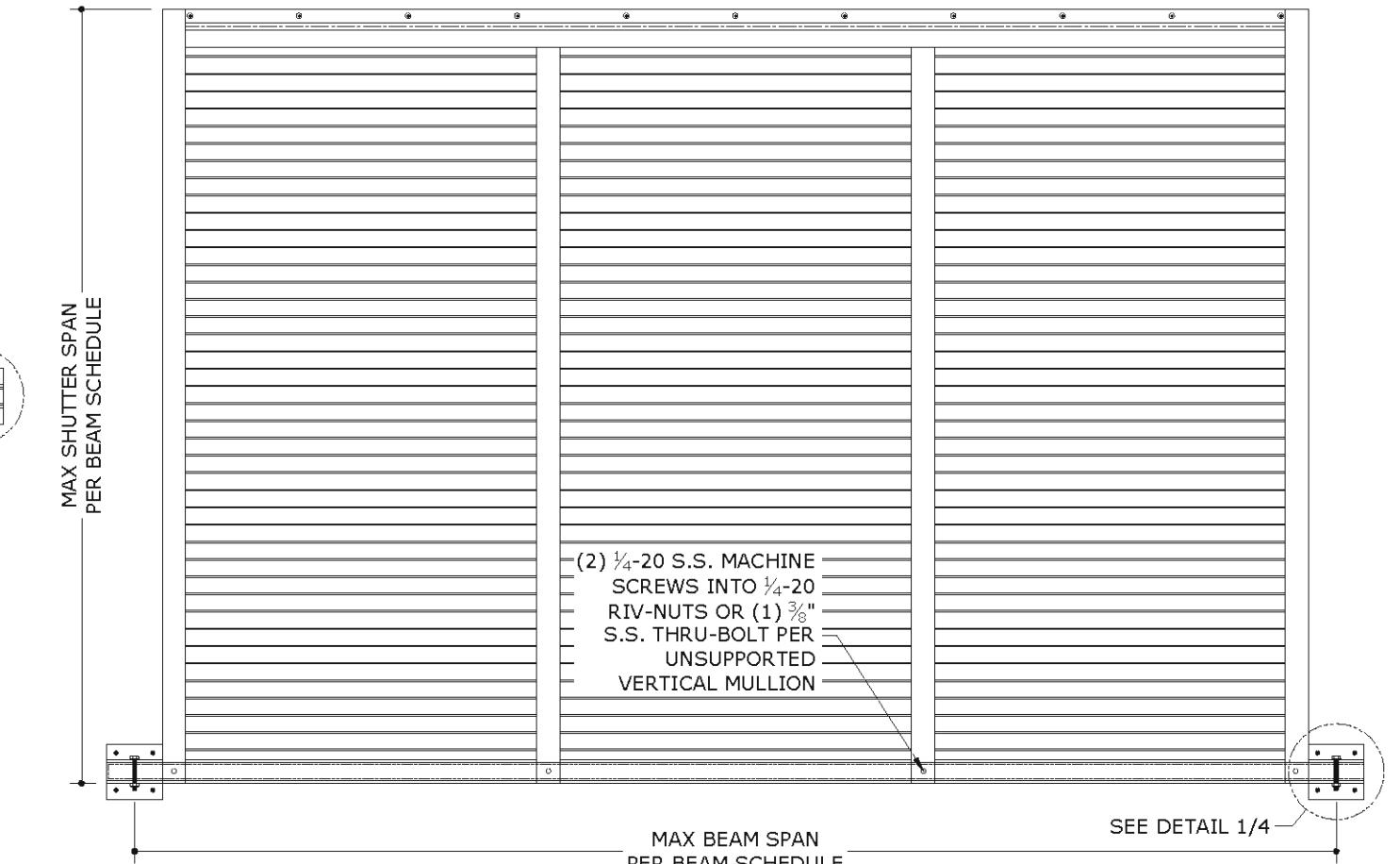
3



1 MID-SPAN BEAM (AS REQUIRED)
3 N.T.S.
EXTER. ELEVATION



BEAM CONNECTION TO SHUTTER
3 N.T.S.
VERTICAL SECTION



2 BOTTOM BEAM (OPTIONAL)
3 N.T.S.
EXTER. ELEVATION

BEAM SCHEDULE:

BEAM SIZE	ALUMINUM ALLOY	SHUTTER SPAN	BEAM SPAN (+/- 40 PSF MAX)	BEAM SPAN (+/- 50 PSF MAX)	BEAM SPAN (+/- 60 PSF MAX)	BEAM SPAN (+/- 95 PSF MAX)	WALL BRACKET ANCHOR TYPES (+/- 95 PSF MAX)		WALL BRACKET ANCHOR TYPES (+/- 50 PSF MAX)			
							CONCRETE	HOLLOW BLOCK	WOOD (G=0.42 MIN)	CONCRETE	HOLLOW BLOCK	WOOD (G=0.42 MIN)
BOX BEAMS	6063-T6	8'-0"	7'-9"	7'-0"	6'-4"	5'-1"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,B,C,E	B,C
		6'-8"	8'-7"	7'-8"	7'-0"	5'-7"	A,B,C,D,E	A,C,E	B,C	A,B,C,D,E	A,B,C,E	B,C
		5'-10"	9'-2"	8'-2"	7'-6"	5'-11"	A,B,C,D,E	A,B,C,E	B,C	A,B,C,D,E	A,B,C,D,E	B,C
	6063-T6	8'-0"	9'-7"	8'-7"	7'-10"	6'-3"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,C,E	B,C
		6'-8"	10'-6"	9'-5"	8'-7"	6'-10"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,B,C,E	B,C
		5'-10"	11'-3"	10'-1"	9'-2"	7'-4"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,B,C,E	B,C
C-CHANNEL BEAMS	6063-T6	8'-0"	11'-5"	10'-2"	9'-4"	7'-5"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,C,	B,C
		6'-8"	12'-6"	11'-2"	10'-2"	8'-1"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,C,	B,C
		5'-10"	13'-4"	11'-11"	10'-11"	8'-8"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,C,E	B,C
	6061-T6	8'-0"	14'-10"	13'-3"	12'-2"	9'-8"	A,B,C,			A,B,C,D,E	A,C,	
		6'-8"	16'-3"	14'-7"	13'-3"	10'-7"	A,B,C,D,E			A,B,C,D,E	A,C,	
		5'-10"	17'-5"	15'-7"	14'-2"	11'-3"	A,B,C,D,E	A,		A,B,C,D,E	A,C,	B,C
	6063-T6	8'-0"	9'-4"	8'-4"	7'-9"	6'-1"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,B,C,E	B,C
		6'-8"	10'-3"	9'-2"	8'-4"	6'-8"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,B,C,E	B,C
		5'-10"	10'-11"	9'-9"	8'-11"	7'-1"	A,B,C,D,E	A,C,	B,C	A,B,C,D,E	A,B,C,E	B,C
	6061-T6	6"-x2"x0.29"x0.17"	8'-0"	17'-3"	15'-6"	14'-1"	11'-3"	A,B,C,		A,B,C,D,E	A,C,	

*MILLENNIUM MILLFAST ANCHORS MUST BE SPACED AT 4" O.C. MINIMUM

WALL BRACKET ANCHORS TYPES:

- TYPE A:** 1/4-20 ALL POINT SOLID SET ANCHORS:
 - IN CONCRETE (3.35KSI MIN) WITH 7/8" MIN EMBED. AND 3" MIN EDGE DIST.
 - IN HOLLOW CONCRETE BLOCK WITH 7/8" MIN EMBED. AND 3" MIN EDGE DIST.
- TYPE B:** 1/4-20 DEWALT PANELMATES (MALE/FEMALE):
 - IN CONCRETE (3.35KSI MIN) WITH 1 3/4" MIN EMBED. AND 2 1/2" MIN EDGE DIST.
 - IN HOLLOW CONCRETE BLOCK WITH 1 1/4" MIN EMBED. AND 2" MIN EDGE DIST.
 - IN WOOD (G=0.42 MIN) WITH 1 1/2" MIN EMBED. AND 3/4" MIN EDGE DIST.
- TYPE C:** 1/4" EYEWALL ARMOR MALE OR FEMALE BOLTS:
 - IN CONCRETE (3.0KSI MIN) WITH 1 3/4" MIN EMBED. AND 2 1/2" MIN EDGE DIST.
 - IN HOLLOW CONCRETE BLOCK WITH 1 1/4" MIN EMBED. AND 2" MIN EDGE DIST.
- TYPE D***: 1/4" MILLENNIUM MILLFAST W/T&C ULTRACORE:
 - IN CONCRETE (3.275KSI MIN) WITH 1 3/4" EMBED AND 2 1/2" EDGE DIST.
 - IN HOLLOW CONCRETE BLOCK WITH 1 1/4" EMBED. AND 2 1/2" MIN EDGE DIST.
- TYPE E**: #12 SMS W/ 2" EYEWALL ARMOR NYLON INSERT:
 - IN CONCRETE (2KSI MIN) WITH 2" EMBED AND 2" EDGE DIST.
 - IN HOLLOW CONCRETE BLOCK WITH 1 1/4" EMBED AND 2" EDGE DIST.



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REMARKS	DRWNS CHKD	DATE
INT ISSUE	RKB	12/15/09
2014 FBC	CSL	21/16/11
2014 FBC	RWN	4/04/15
2017 FBC	CSL	8/02/17
2020 FBC	RWN	6/24/20
CB		

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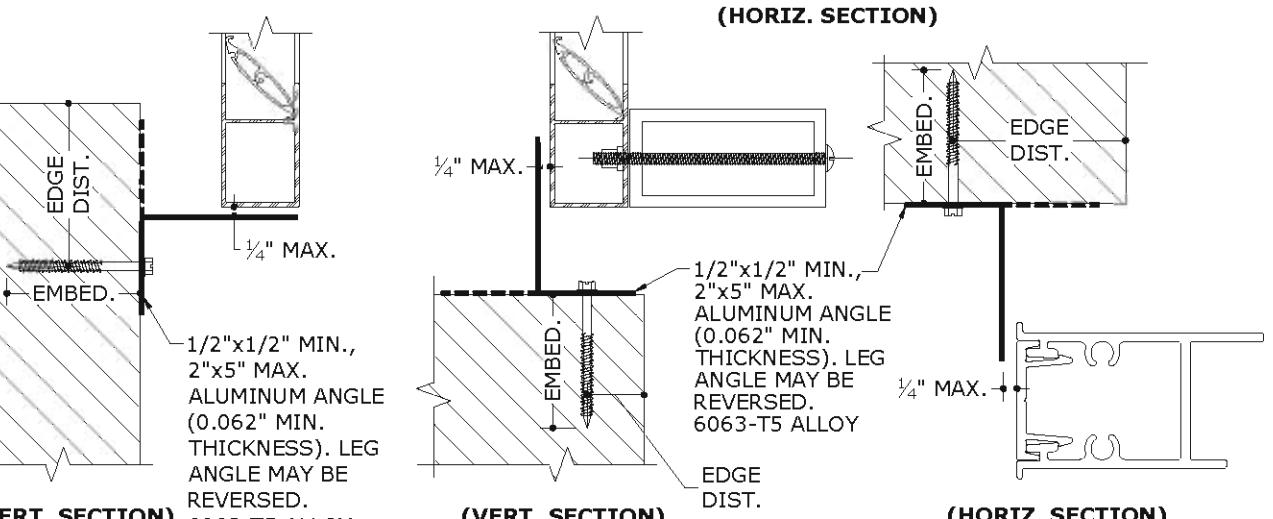
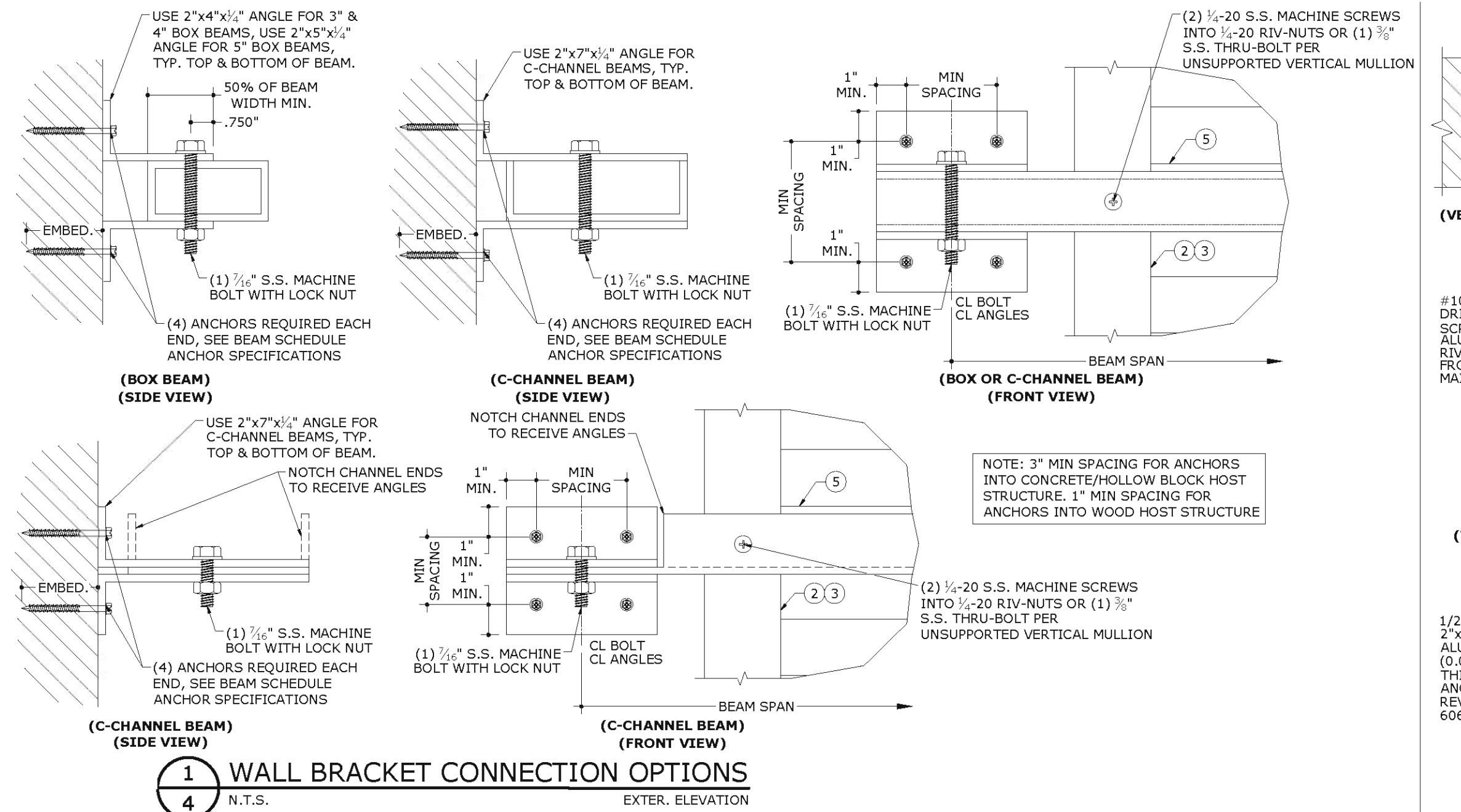
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2 SIDE CLOSURE DETAILS
4 N.T.S.

SECTIONS





ANCHOR NOTE 1: UNLESS NOTED OTHERWISE BELOW, ANCHORS AT 3" FROM ENDS AND 12" O.C. MAX

(CHOOSE ONE FROM BELOW)

• CONNECTION IN CONCRETE:

- $\frac{1}{4}$ " ITW TAPCON WITH 1 $\frac{3}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST. (3.19KSI MIN CONC.)
- $\frac{1}{4}$ " DEWALT ULTRACON W/ 1 $\frac{3}{4}$ " EMBED AND 2 $\frac{1}{2}$ " MIN. EDGE DIST. (3.0KSI MIN CONC.)
- $\frac{1}{4}$ " DEWALT PANELMATES (MALE/FEMALE) WITH 1 $\frac{3}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST. (3.32KSI MIN CONC.)
- $\frac{1}{4}$ -20 ALL POINTS SOLID SET ANCHOR WITH 7 $\frac{1}{8}$ " MIN EMBED. AND 2" MIN EDGE DIST. (3.0KSI MIN CONC.)
- $\frac{1}{4}$ " MILLENIUM MILLFAST (W/ T&C ULTRACOTE) WITH 1 $\frac{3}{4}$ " EMBED AND 2 $\frac{1}{2}$ " EDGE DIST. (3.275KSI MIN)
- #12 SMS W/ 2" EYEWALL ARMOR NYLON INSERT W/ 2" EMBED AND 2" EDGE DIST (2 KSI MIN)

• CONNECTION IN HOLLOW CONCRETE BLOCK:

- $\frac{1}{4}$ " ITW TAPCON WITH 1 $\frac{1}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST., SPACED AT 4" O.C. MAX.
- $\frac{1}{4}$ " DEWALT ULTRACON W/ 1 $\frac{1}{4}$ " EMBED AND 2 $\frac{1}{2}$ " MIN. EDGE DIST.
- $\frac{1}{4}$ " DEWALT PANELMATES (MALE/FEMALE) WITH 1 $\frac{3}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST., SPACED AT 6 $\frac{1}{2}$ " O.C. MAX.
- $\frac{1}{4}$ -20 ALL POINTS SOLID SET ANCHOR WITH 7 $\frac{1}{8}$ " MIN EMBED. AND 2" MIN EDGE DIST., SPACED AT 8 $\frac{1}{8}$ " O.C. MAX.
- $\frac{1}{4}$ " MILLENIUM MILLFAST (W/ T&C ULTRACOTE) WITH 1 $\frac{3}{4}$ " EMBED AND 2 $\frac{1}{2}$ " EDGE DIST., SPACED AT 4 $\frac{1}{2}$ " O.C MAX
- #12 SMS W/ 2" EYEWALL ARMOR NYLON INSERT W/ 1 $\frac{1}{4}$ " EMBED AND 2" EDGE DIST., SPACED AT 7" O.C. MAX

• CONNECTION IN WOOD (G=0.42 MIN):

- $\frac{1}{4}$ " LAG SCREW WITH 1 $\frac{1}{2}$ " MIN EMBED. AND 3 $\frac{1}{4}$ " MIN EDGE DIST.
- #14 SHEET METAL SCREW WITH 1 $\frac{1}{2}$ " MIN EMBED. AND 3 $\frac{1}{4}$ " MIN EDGE DIST.

ANCHOR NOTE 2: CHOOSE ONE ANCHOR TYPE FROM BELOW, INSTALL QTY SHOWN

• CONNECTION IN CONCRETE:

- (2) $\frac{1}{4}$ " ITW TAPCON WITH 1 $\frac{3}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST. (3.19KSI MIN CONC.)
- (2) $\frac{1}{4}$ " DEWALT PANELMATES (MALE/FEMALE) WITH 1 $\frac{3}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST. (3.32KSI MIN CONC.)
- (2) $\frac{1}{4}$ -20 ALL POINTS SOLID SET ANCHOR WITH 7 $\frac{1}{8}$ " MIN EMBED. AND 2" MIN EDGE DIST. (3.0KSI MIN CONC.)
- (2) $\frac{1}{4}$ " MILLENIUM MILLFAST (W/ T&C ULTRACOTE) WITH 1 $\frac{3}{4}$ " EMBED AND 2 $\frac{1}{2}$ " EDGE DIST. (3.275KSI MIN)
- (2) #12 SMS W/ 2" EYEWALL ARMOR NYLON INSERT W/ 2" EMBED AND 2" EDGE DIST (2 KSI MIN)

NOTE: ALL 69" MAXIMUM SHUTTER SPAN INSTALLATIONS WITH MULTI-PANEL SPANS WITHOUT STORM BARS AT -95PSF REQUIRE A QUANTITY OF (3) ANCHORS FROM THE OPTIONS ABOVE

• CONNECTION IN WOOD (G=0.42 MIN):

- (2) $\frac{1}{4}$ " EYEWALL ARMOR MALE OR FEMALE BOLT WITH 1 $\frac{1}{8}$ " MIN EMBED. AND 3 $\frac{1}{4}$ " MIN EDGE DIST.
- (3) $\frac{1}{4}$ " DEWALT PANELMATE (MALE/FEMALE) WITH 1 $\frac{1}{8}$ " MIN EMBED. AND 3 $\frac{1}{4}$ " MIN EDGE DIST.
- (2) $\frac{1}{4}$ " STAINLESS STEEL HANGER BOLT WITH 1 $\frac{1}{4}$ " MIN EMBED. AND 3 $\frac{1}{4}$ " MIN EDGE DIST.

NOTE: ALL 69" MAXIMUM SHUTTER SPAN INSTALLATIONS WITH MULTI-PANEL SPANS WITHOUT STORM BARS AT -95PSF REQUIRE A QUANTITY OF (3) ANCHORS FROM THE OPTIONS ABOVE

• CONNECTION IN HOLLOW CONCRETE BLOCK**:

• SEE ANCHOR SCHEDULE BELOW FOR APPLICABILITY OF ANCHORS TO BE INSTALLED. EACH HOLLOW CONCRETE BLOCK ANCHOR IS CLASSIFIED WITH A LETTER AS SHOWN BELOW ACCCOMPANIED BY A NUMBER INDICATING THE QUANTITY OF ANCHORS REQUIRED FOR INSTALLATION. THE DESIGN TABLE ILLUSTRATED BELOW APPLIES TO HOLLOW CONCRETE BLOCK ANCHORS ONLY.

- TYPE (w) : $\frac{1}{4}$ " ITW TAPCON WITH 1 $\frac{1}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST.
- TYPE (x) : $\frac{1}{4}$ " EYEWALL ARMOR MALE OR FEMALE BOLT W/ 1 $\frac{1}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST.
- TYPE (y) : $\frac{1}{4}$ " DEWALT PANELMATES (MALE/FEMALE) WITH 1 $\frac{3}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST.
- TYPE (z) : $\frac{1}{4}$ -20 ALL POINTS SOLID SET ANCHOR WITH 7 $\frac{1}{8}$ " MIN EMBED. AND 2" MIN EDGE DIST.
- TYPE (u) : $\frac{1}{4}$ " MILLENIUM MILLFAST (W/ T&C ULTRACOTE) WITH 1 $\frac{3}{4}$ " EMBED AND 2 $\frac{1}{2}$ " EDGE DIST.
- TYPE (v) : #12 SMS W/ 2" EYEWALL ARMOR NYLON INSERT W/ 1 $\frac{1}{4}$ " EMBED AND 2" EDGE DIST

MAX (-) PRESSURE	69" MAXIMUM SHUTTER SPAN		81-5/8" MAXIMUM SHUTTER SPAN		96-3/4" MAXIMUM SHUTTER SPAN				
	SINGLE PANEL SPAN	MULTI-PANEL SPAN	SINGLE PANEL	MULTI-PANEL SPAN	SINGLE PANEL	MULTI-PANEL SPAN			
		W/O BAR		W/BAR		W/O BAR			
-50 PSF	(w3) (x2) (y2) (z2) (u3) (v2)	(x2) (y3) (z2) (v2)	(w2) (x2) (y2) (z2) (u2) (v2)	(x2) (y2) (z2) (u3) (v2)	(x2) (y3) (z2) (v3)	(w3) (x2) (y2) (z2) (u2) (v2)	(w3) (x2) (y2) (z2) (u3) (v2)	(x2) (z3) (v3)	(w3) (x2) (y2) (z2) (u3) (v2)
-60 PSF	(x2) (y3) (z2) (u3) (v2)	(x2) (y3) (z2) (v3)	(w3) (x2) (y2) (z2) (u2) (v2)	(x2) (y3) (z2) (v3)	N/A	(w3) (x2) (y2) (z2) (u3) (v2)	(w3) (x2) (y2) (z2) (u3) (v2)	N/A	(w3) (x2) (y2) (z2) (u3) (v2)
-70 PSF	(x2) (y3) (z2) (v3)	(x2) (z3) (v3)	(w3) (x2) (y2) (z2) (u3) (v2)	(x2) (y3) (z3) (v3)	N/A	(w3) (x2) (y2) (z2) (u3) (v2)	(x2) (y3) (z2) (v2)	N/A	(x2) (y3) (z2) (v2)
-95 PSF	(x2) (z3) (v3)	(x3)	(x2) (y3) (z2) (u3) (v2)	(x3) (z3)	N/A	(x2) (y3) (z2) (v3)	(x2) (y3) (z3) (v3)	N/A	(x2) (y3) (z3) (v3)

**HOLLOW BLOCK ANCHOR SCHEDULE KEY: w3 = ANCHOR TYPE "w" WITH "3" ANCHORS.

ANCHOR NOTE 3: CHOOSE ONE ANCHOR TYPE FROM BELOW, INSTALL QTY SHOWN

• CONNECTION IN CONCRETE:

- (1) $\frac{1}{4}$ " ITW TAPCON WITH 1 $\frac{3}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST. (3.19KSI MIN CONC.)
- (1) $\frac{1}{4}$ " DEWALT ULTRACON WITH 1 $\frac{3}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST. (3.0KSI MIN CONC.)
- (1) $\frac{1}{4}$ -20 ALL POINTS SOLID SET ANCHOR WITH 7 $\frac{1}{8}$ " MIN EMBED. AND 3" MIN EDGE DIST. (3.0KSI MIN CONC.)
- (1) $\frac{1}{4}$ " MILLENIUM MILLFAST (W/ T&C ULTRACOTE) WITH 1 $\frac{3}{4}$ " EMBED AND 2 $\frac{1}{2}$ " EDGE DIST. (3.275KSI MIN)
- (1) #12 SMS W/ 2" EYEWALL ARMOR NYLON INSERT W/ 2" EMBED AND 2" EDGE DIST (2 KSI MIN)

• CONNECTION IN HOLLOW CONCRETE BLOCK:

- (2) $\frac{1}{4}$ " DEWALT ULTRACONS WITH 1 $\frac{1}{4}$ " MIN EMBED. AND 2 $\frac{1}{2}$ " MIN EDGE DIST.
- (2) $\frac{1}{4}$ -20 ALL POINTS SOLID SET ANCHOR WITH 7 $\frac{1}{8}$ " MIN EMBED. AND 3" MIN EDGE DIST.
- (2) $\frac{1}{4}$ " MILLENIUM MILLFAST (W/ T&C ULTRACOTE) WITH 1 $\frac{3}{4}$ " EMBED AND 2 $\frac{1}{2}$ " EDGE DIST. (3.275KSI MIN)
- (2) #12 SMS W/ 2" EYEWALL ARMOR NYLON INSERT W/ 2" EMBED AND 2" EDGE DIST (2 KSI MIN)

• CONNECTION IN WOOD (G=0.42 MIN):

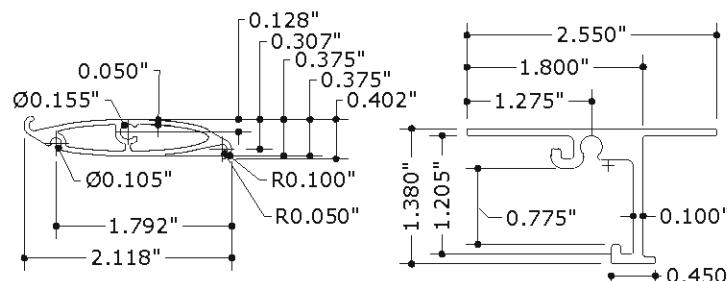
- (1) $\frac{1}{4}$ " LAG SCREW WITH 1 $\frac{1}{2}$ " MIN EMBED. AND 3 $\frac{1}{4}$ " MIN EDGE DIST.
- (1) #14 SHEET METAL SCREW WITH 1 $\frac{1}{2}$ " MIN EMBED. AND 3 $\frac{1}{4}$ " MIN EDGE DIST.



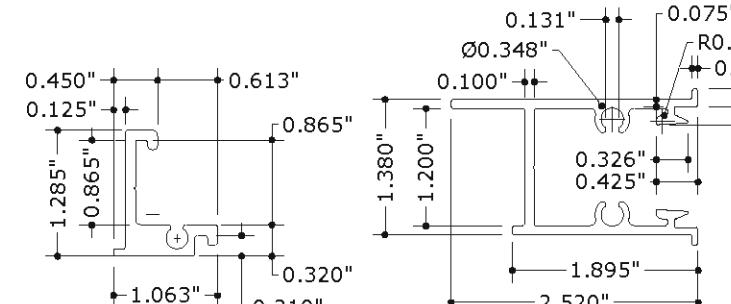
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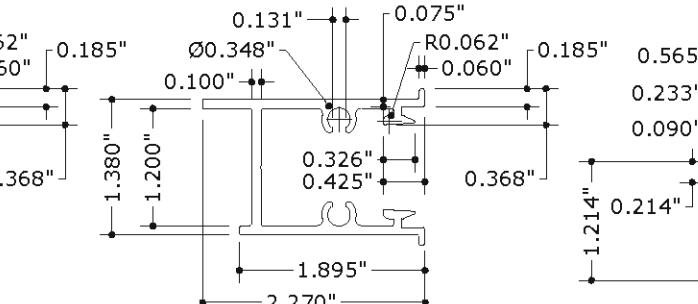
EXTRUSIONS



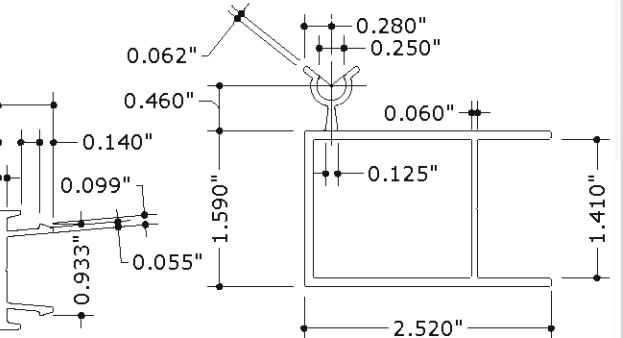
1a 2" BLADE
6" = 1'-0"



2 FEMALE MULLION
6" = 1'-0"



3 MALE MULLION
6" = 1'-0"

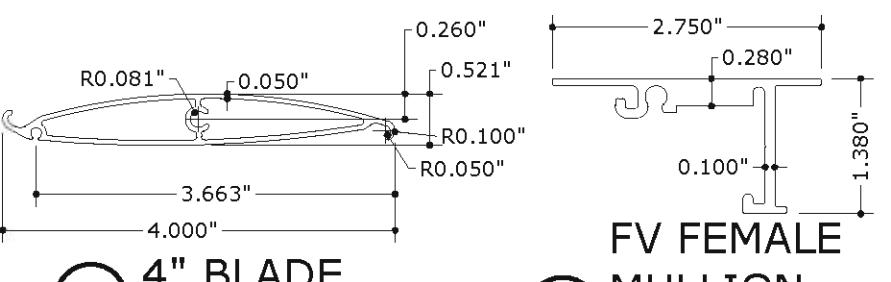


4 JAMB
6" = 1'-0"

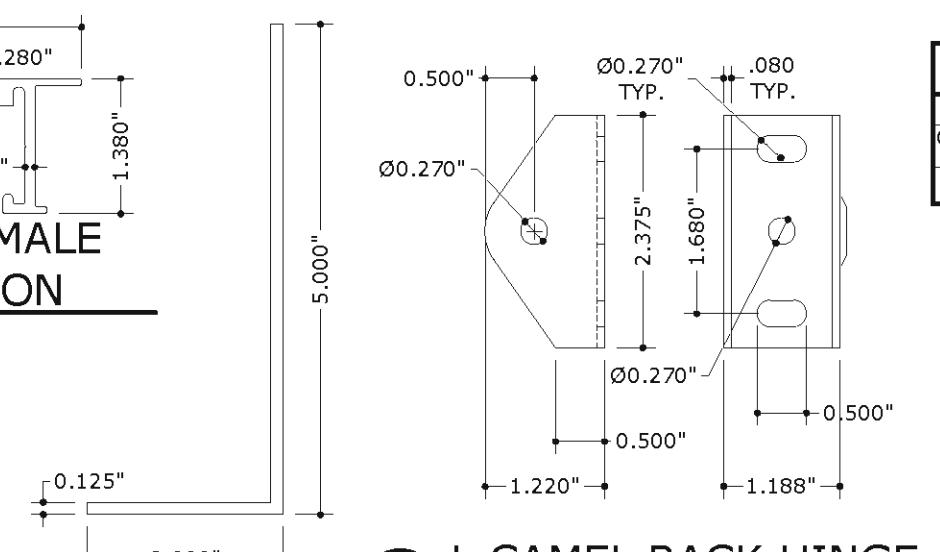
PIPE (ARM) SCHEDULE					
OUTER TUBE		INNER TUBE			
OUTSIDE DIAM.	INSIDE DIAM.	WALL	OUTSIDE DIAM.	INSIDE DIAM.	WALL
1.000"	0.900"	0.050"	0.875"	0.775"	0.050"

5 JAMB SNAP
6" = 1'-0"

6 HEADER
6" = 1'-0"

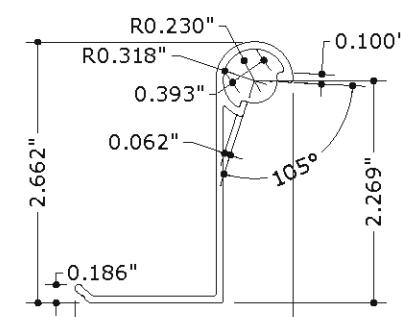


1b 4" BLADE
6" = 1'-0"

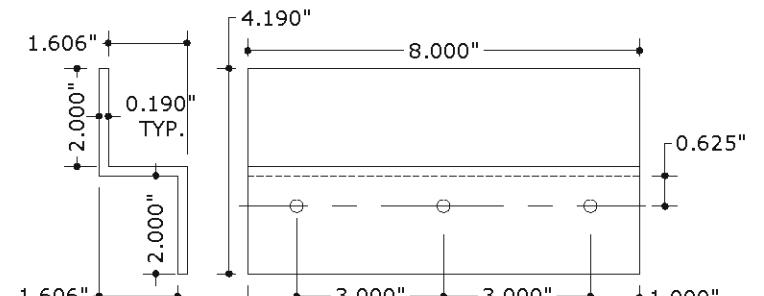


2a FV MALE MULLION
6" = 1'-0"

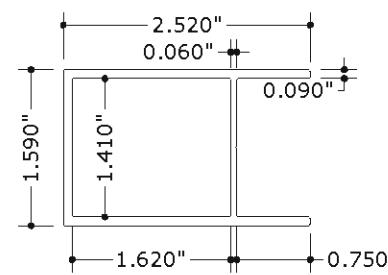
13a L CAMEL BACK HINGE
6" = 1'-0"



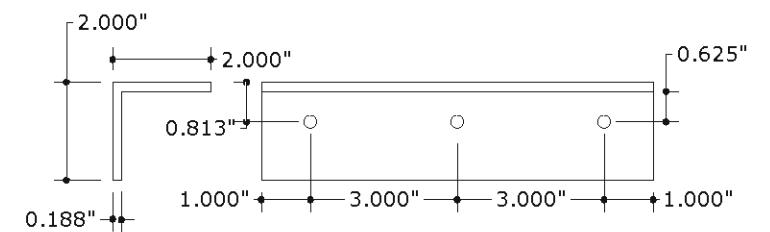
7 HEADER HINGE
6" = 1'-0"



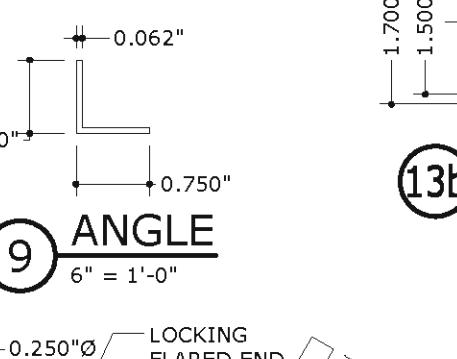
10 "Z" BAR - PROFILE & LAYOUT
3" = 1'-0"



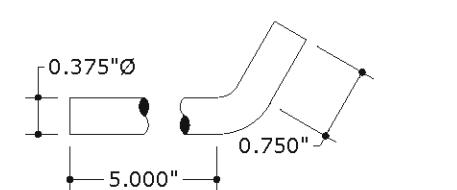
8 SILL
6" = 1'-0"



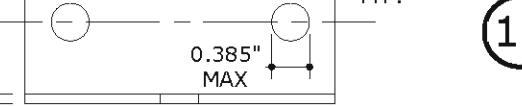
12 ANGLE - PROFILE & LAYOUT
3" = 1'-0"



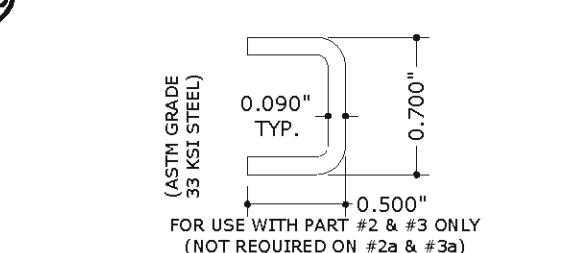
17 L-PIN - 1/4"Ø
6" = 1'-0"



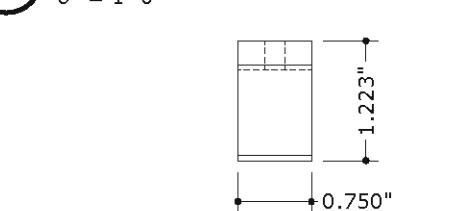
18 L-PIN - 3/8"Ø
6" = 1'-0"



13b "U" WALL BRACKET
6" = 1'-0"



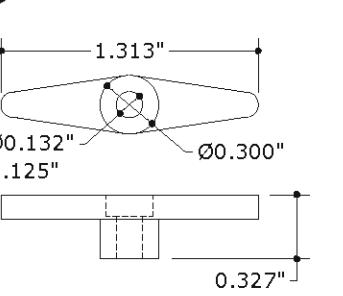
19 GALV. STEEL BENT PLATE
INSERT FOR MULLION
6" = 1'-0"



21 TENSION RING
6" = 1'-0"



20 TAB STOP
6" = 1'-0"



22 ALT. TAB STOP
6" = 1'-0"

REMARKS	DRWNS CHKD	DATE
INIT ISSUE	RKB	12/15/09
2014 FBC	CSL	2/1/6/11
2017 FBC	RWN	4/04/15
2020 FBC	FLB	8/02/17
	CB	8/24/20

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