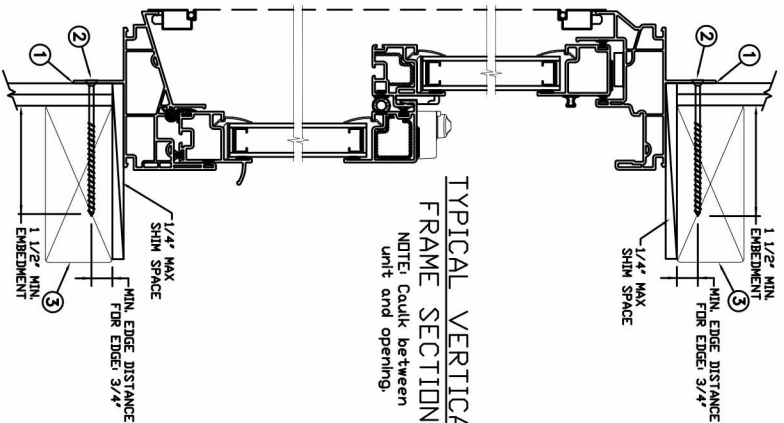
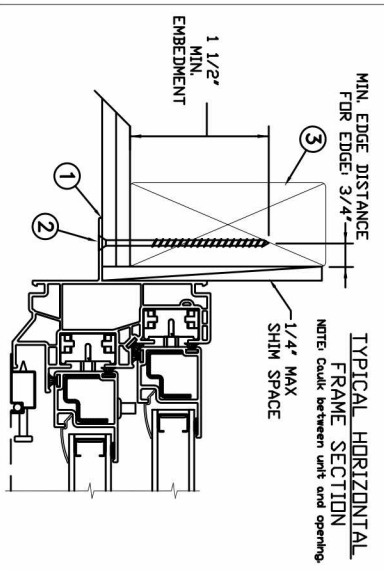


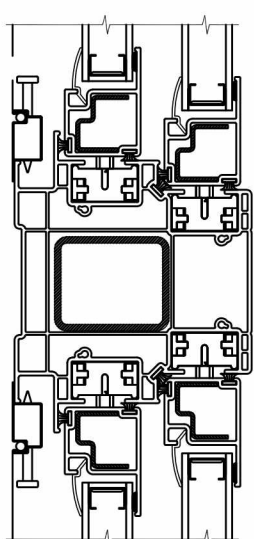
TYPICAL ELEVATION WITH FASTENERS



TYPICAL VERTICAL FRAME SECTION  
NOTE: Caulk between unit and opening.



TYPICAL HORIZONTAL FRAME SECTION  
NOTE: Caulk between unit and opening.



TYPICAL HORIZONTAL MULLION SECTION

MAX Frame	DP	IMPACT
114" X 74"	+/-50	ND

**General Notes:**

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) and the Industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is single strength annealed insulated glass.
- Use structural or composite shims where required.
- Installation methods can be interchanged within the same opening.
- An impact protective system is required where wind borne debris protection is mandated by local building code.
- Maximum sizes are buck sizes and do not include fin or flange.

**Installation Notes:**

- Seal flange/frame to substrate.
- Use #8 X 1 1/4" PH or greater fastener through the nail fin with sufficient length to penetrate a minimum of 1" into the wood framing. For two (2X) wood frame substrate (min. S.G. = 0.42).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

This schedule addresses only the fasteners required to anchor the product to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

This drawing and its contents are the property of JELD-WEN, Inc. and are for the expressed use of determining anchor requirements for this product only.

PROJECT ENGINEER:	DATE:	11/26/2014		3737 Lakeport Blvd.
DRAWN BY:	SCALE:	NTS		Klamath Falls, OR 97601
CHECKED BY:	TITLE:	Builders Vinyl CHS Twin Double Hung		
APPROVED BY:				
PART/PROJECT No.:	D007207			
IDENTIFIER No.:	PLANT NAME AND LOCATION:			
CAD DWG. No.:	REV: 00 SHEET 1 of 1			