

INSTALLATION NOTES:

- ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN.
- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
- FOR INSTALLATION INTO WOOD FRAMING USE #14 WOOD SCREWS OF SUFFICIENT LENGTH TO ACHIEVE 1-1/2 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE.
- FOR INSTALLATION THROUGH 1X BUCK TO CONCRETE/MASONRY, OR DIRECTLY INTO CONCRETE/MASONRY, USE 1/4 INCH DIAMETER ITW TAPCONS OF SUFFICIENT LENGTH TO ACHIEVE 1-1/4 INCH MINIMUM EMBEDMENT.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS, ALUMINUM FRAMING, AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING IN ACCORDANCE WITH CURRENT FBC PROTECTION STANDARDS.
- FOR HOLLOW OR GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
- INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:
 - WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.
 - CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 3192 PSI.
 - MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, (OR GREATER). MINIMUM COMPRESSIVE STRENGTH OF 2000 PSI.

JELD-WEN, inc.

CUSTOM COLLECTION ALUMINUM CLAD INSASH CASEMENT WINDOW

GENERAL NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE (FBC), INCLUDING HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
 - TAS 201-94
 - TAS 202-94
 - TAS 203-94
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY AND 2X FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE STRUCTURE IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT IN NON-HVHZ AREAS AND TO BE REVIEWED BY A.H.J (AUTHORITY HAVING JURISDICTION).
- DEVIATION FROM THIS APPROVAL WITHIN THE HVHZ REQUIRES ONE-TIME APPROVAL FROM MIAMI-DADE COUNTY (PERA).
- APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
- WINDOW FRAME MATERIAL: WOOD AURALAST
CLADDING MATERIAL: ALUMINUM 6063-T5
- IN ACCORDANCE WITH CURRENT FBC, DISSIMILAR METALS INCLUDING FASTENERS THAT MAY COME INTO CONTACT WITH ALUMINUM UNIT FRAME SHALL BE PROTECTED AS DEFINED IN SEC 2003.
- IN ACCORDANCE WITH CURRENT FBC, SECTION 2411 WOOD COMPONENTS SHALL HAVE BEEN PRESERVATIVE TREATED OR SHALL BE OF A DURABLE SPECIES AS DEFINED IN SECTION 2326.
- GLASS MEETS THE REQUIREMENTS OF ASTM E 1300-04 GLASS CHARTS. SEE SHEET 3 FOR GLAZING DETAILS.

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4	-	ASSEMBLY SECTIONS
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6	-	THROUGH JAMB INSTALLATION DETAILS
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MISSILE IMPACT
RATING

LARGE AND SMALL
MISSILE IMPACT RATED

SHAPED UNIT NOTES:

- FOR EXTENDED CIRCLE SEGMENT SHAPED UNITS, JAMB HEIGHTS SHALL BE A MINIMUM OF 83.5% OF FRAME HEIGHT.
- ALL SHAPED UNITS SHALL FIT WITHIN THE RECTANGULAR DIMENSIONS SHOWN IN THE DESIGN SCHEDULE.
- ANCHOR LAYOUTS FOUND ON SHEET 2 SHALL APPLY TO SHAPED UNITS.

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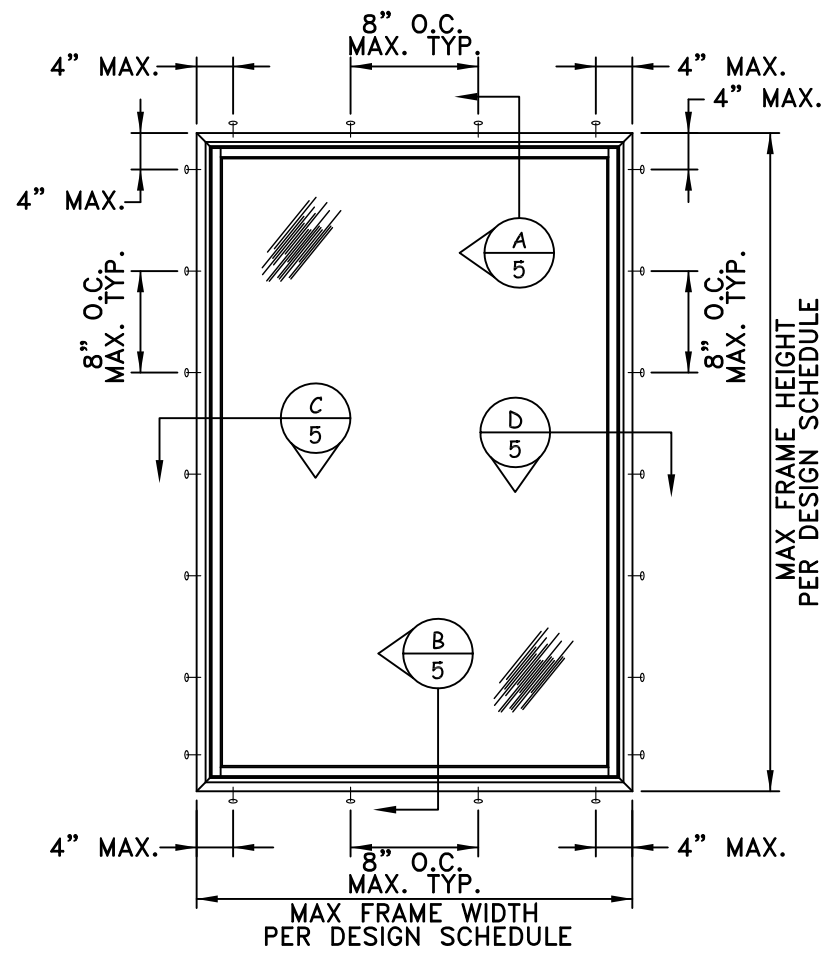
DATE: 4/16/2012
SCALE: NTS
TITLE:

PROJECT ENGINEER: --
DRAWN BY: D. Vezo
CHECKED BY: --
APPROVED BY: --
PART/PROJECT No.: --
IDENTIFIER No. N/A

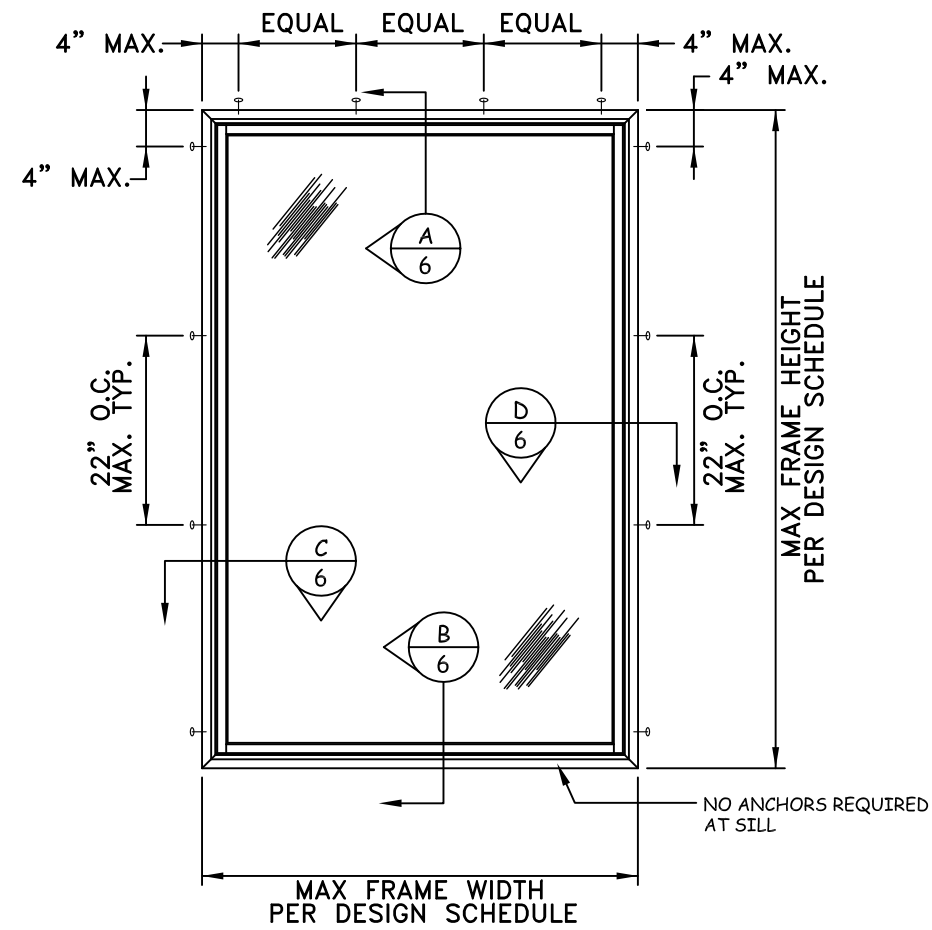
CAD DWG. No.: JW028
PLANT NAME AND LOCATION: Bend, Oregon

REV: 00
SHEET 1 OF 8

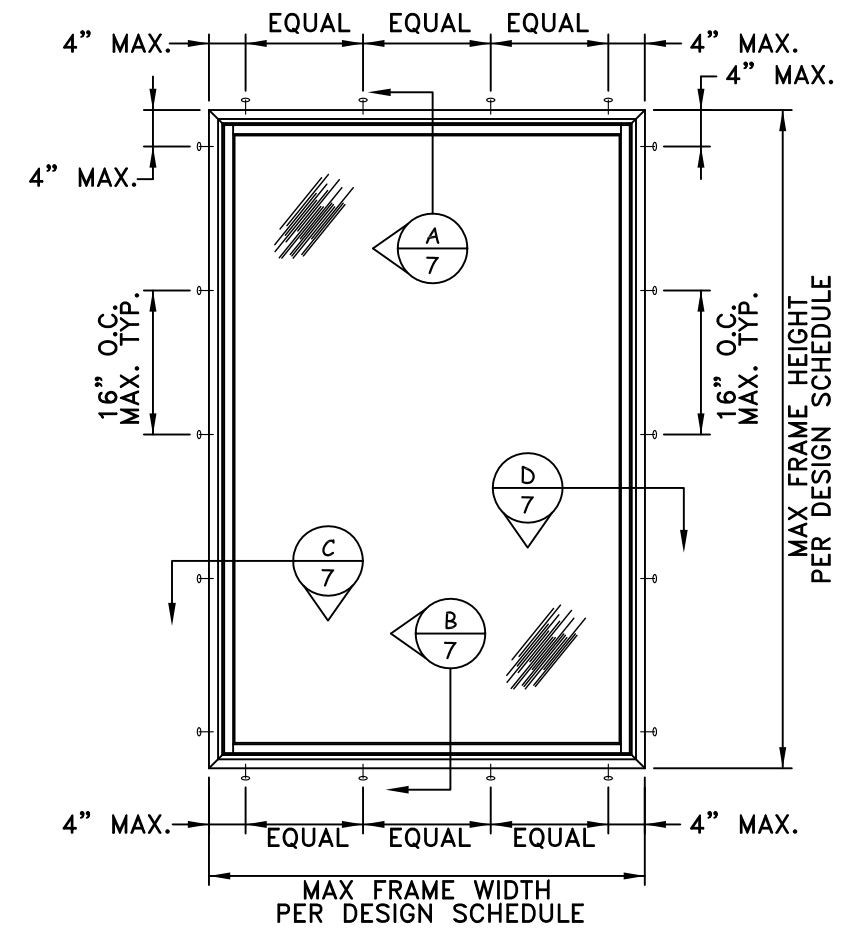
Custom Clad InSash Casement Window
Installation, General & Shaped Unit Notes



1
2 ANCHOR ELEVATION FOR
INSTALLATION WITH NAIL FIN
N.T.S. EXTERIOR ELEV



2
2 ANCHOR ELEVATION FOR
INSTALLATION THROUGH FRAME
N.T.S. EXTERIOR ELEV



3
2 ANCHOR ELEVATION FOR
INSTALLATION WITH STRAP
N.T.S. EXTERIOR ELEV

ANCHOR SCHEDULE

**TO HOLLOW BLOCK OR 3192 PSI MIN
CONCRETE HOST STRUCTURE**

1/4" TAPCONS (ITW) THRU 1X OR
2X DIRECTLY INTO MASONRY/CONCRETE
WITH 1-1/4" MIN. EMBEDMENT.

**TO WOOD BUCK OR HOST STRUCTURE
(MIN S.G. = 0.55)**

#14 WOOD SCREWS WITH 1-1/2" MIN.
THREAD PENETRATION.

ANCHOR NOTES

1. SEE ANCHOR ELEVATIONS FOR ANCHOR LOCATIONS AND/OR SPACING.
2. ANCHORAGE METHODS, INCLUDING ANCHOR TYPES SHOW MAXIMUM SPACING, ARE APPLICABLE TO ALL SHAPED UNIT SHOWN ON SHEET 2.
3. ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS' RECOMMENDATIONS.
4. TAPCONS MANUFACTURED BY ITW.
5. ENSURE MINIMUM 2-1/2" EDGE DISTANCE FOR ALL ANCHORS INTO CONCRETE AND INTO HOLLOW BLOCK.
6. WHERE ANCHORS FASTEN TO NARROW FACE OF STUD FRAMING, ANCHOR SHALL BE LOCATED IN CENTER OF NOMINAL 2X (MIN) WOOD STUD (i.e. 3/4" EDGE DISTANCE IS ACCEPTABLE FOR ANCHORS TO WOOD FRAMING).
7. WOOD HOST STRUCTURE SHALL BE "SOUTHERN PINE" G=0.55 OR GREATER DENSITY.
8. MINIMUM EMBEDMENT SHALL BE AS NOTED IN ANCHOR SCHEDULE. MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE STUCCO, FOAM, BRICK, AND OTHER WALL FINISHES.
9. ANCHOR SCHEDULE APPLIES TO ALL PRODUCTS CERTIFIED HEREIN.
10. WHERE EXISTING STRUCTURE IS WOOD FRAMING, EXISTING CONDITIONS MAY VARY. FIELD VERIFY THAT FASTENERS ARE INTO ADEQUATE WOOD FRAMING MEMBERS, NOT INTO PLYWOOD.
11. WOOD BUCKS (BY OTHERS) SHALL BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE EXISTING STRUCTURE.

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Custom Clad InSash Casement Window
Elevations and Anchor Layouts

DATE: 4/16/2012

PROJECT ENGINEER: --

SCALE: NTS

DRAWN BY: D. Vezo

TITLE:

CHECKED BY: --

CAD DWG. No.: JW028

APPROVED BY: --

PLANT NAME AND LOCATION:
Bend, Oregon

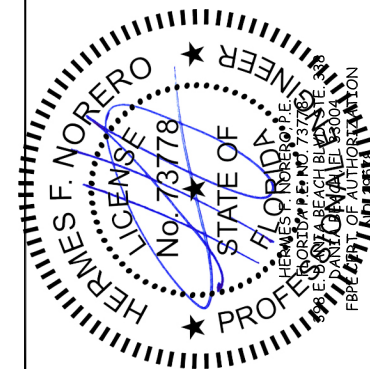
PART/PROJECT No.: --

IDENTIFIER No. N/A

REV: 00

SHEET

2 OF 8

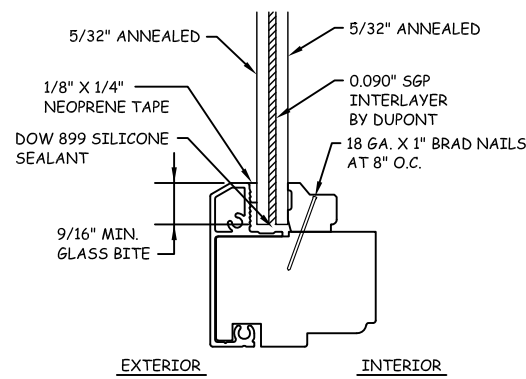


DESIGN SCHEDULE

FRAME HEIGHT	SASH HEIGHT	DLO HEIGHT	GLAZING TYPE	18"	20"	24"	28"	30"	32"	36"	FRAME WIDTH
				16 1/8"	18 1/8"	22 1/8"	26 1/8"	28 1/8"	30 1/8"	34 1/8"	SASH WIDTH
				13"	15"	19"	23"	25"	27"	31"	DLO WIDTH
18"	16"	12 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	MAX. ALLOWABLE DESIGN PRESSURE (PSF)
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
20"	18"	14 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
24"	22"	18 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
30"	28"	24 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
32"	30"	26 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
36"	34"	30 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
40"	38"	34 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
42"	40"	36 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
48"	46"	42 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
54"	52"	48 1/2"	A, B, C	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-90	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
56"	54"	50 1/2"	A, B, C	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
60"	58"	54 1/2"	A, B, C	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	
64"	62"	58 1/2"	A, B, C	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65
66"	64"	60 1/2"	A, B, C	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65
72"	70"	66 1/2"	A, B, C	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	+60/-75	
			D	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65	+60/-65

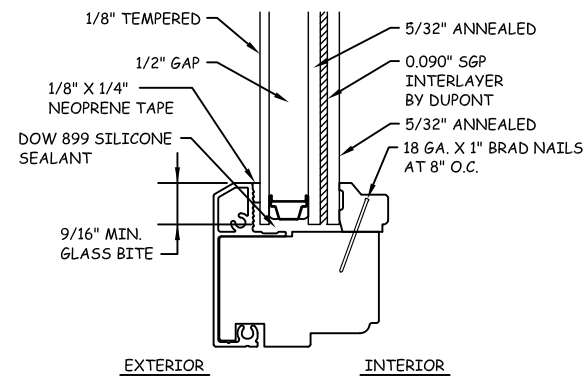
GLAZING TYPE A

5/16" INSULATED LAMINATED, LMI



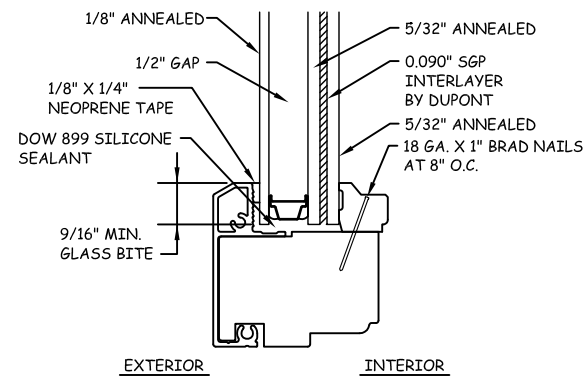
GLAZING TYPE B

1" INSULATED LAMINATED, LMI



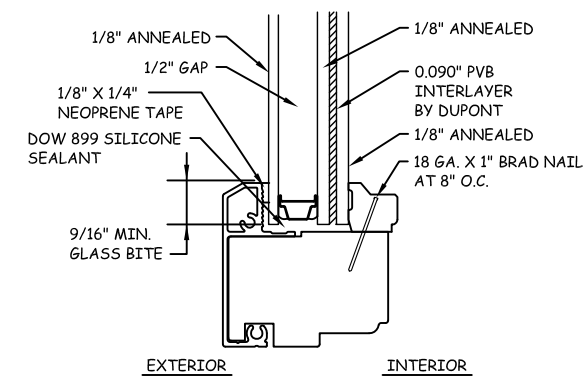
GLAZING TYPE C

1" INSULATED LAMINATED, LMI
NOT FOR USE ABOVE 30' ABOVE GRADE



GLAZING TYPE D

1" INSULATED LAMINATED, LMI
NOT FOR USE ABOVE 30' ABOVE GRADE



1
3

GLAZING DETAILS

N.T.S.

VERTICAL SECTION

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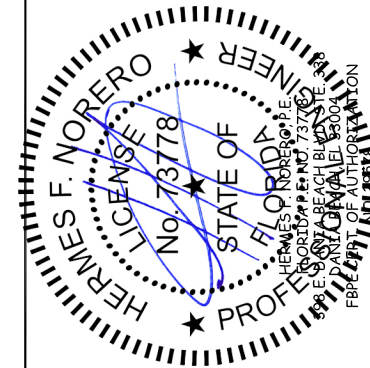
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Klamath Falls, OR. 97601
Phone: (541) 882-3451

Custom Clad InSashCasement Window
Design Schedule and Glazing Details

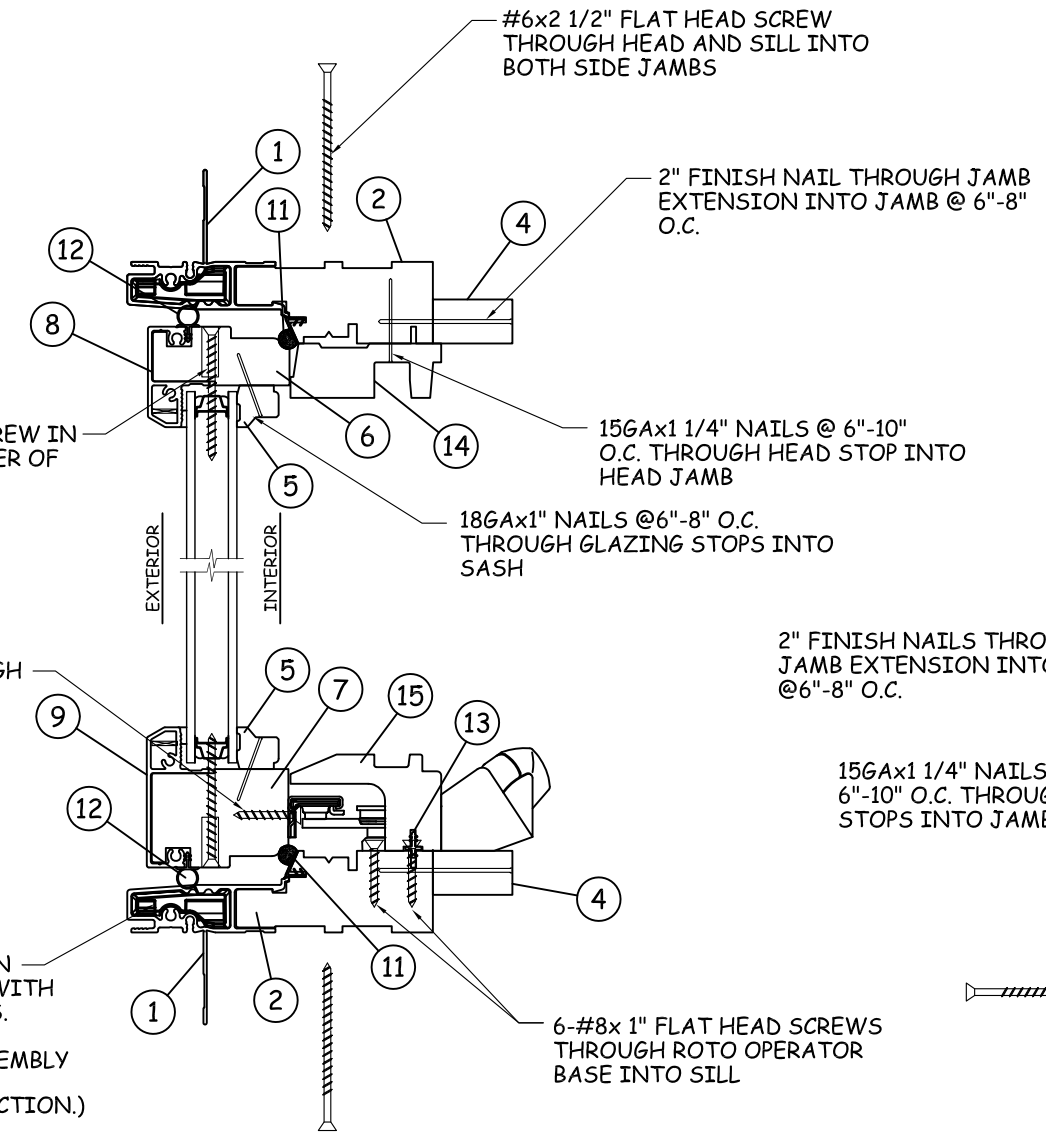
DATE: 4/16/2012
SCALE: NTS
TITLE:

PROJECT ENGINEER:
DRAWN BY: D. Vezo
CHECKED BY:
APPROVED BY:
PARTY/PROJECT No.:

PLANT NAME AND LOCATION:
Bend, Oregon
CAD DWG. No.: JW028
REV: 00
SHEET 3 OF 8



A
4 **TYPICAL HEAD ASSEMBLY**
N.T.S. VERTICAL SECTION



HARDWARE NOTES:

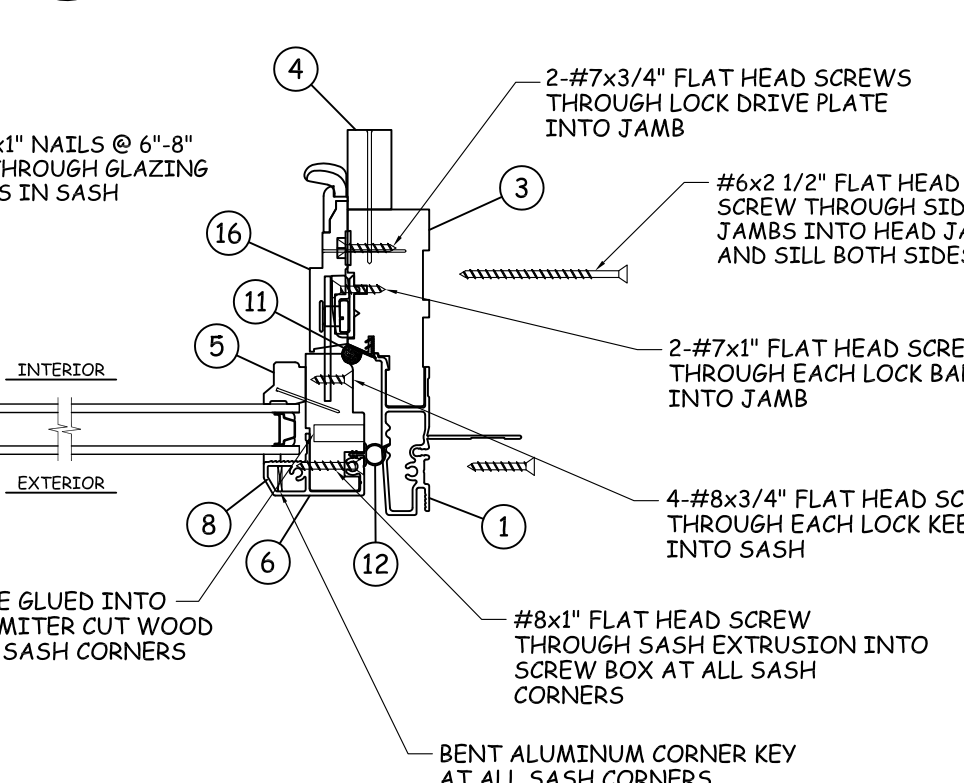
1. ALL RECTANGULAR UNITS REQUIRE THREE (3) LATCH POINTS AT LOCK STILE.
2. RECTANGULAR UNITS MAY EMPLOY EITHER:
 - A. SINGLE ARM ROTO OPERATOR AT THE SILL W/ THREE (3) TWO-LEAF BUTT HINGES AT HINGE STILE.
 - B. DUAL ARM ROTO OPERATOR INSTALLED AT THE SILL W/ TRACK TYPE CASEMENT HINGES AT TOP & BOTTOM OF HINGE SIDE OF SASH. INTERLOCKING SNUBBERS INSTALLED AT HINGE SIDE OF SASH & JAMB.
3. EXTENDED CIRCLE UNITS MUST USE SINGLE ARM ROTO OPERATOR AT THE SILL W/ TWO-LEAF BUTT HINGES AS SPECIFIED BELOW.
4. EXTENDED CIRCLE SEGMENT SHAPED UNITS LARGER THAN 32" X 84" IN WIDTH OR HEIGHT REQUIRE THREE (3) TWO-LEAF BUTT HINGES AND THREE (3) LATCH POINTS.
5. EXTENDED CIRCLE SEGMENT SHAPED UNITS 32" X 84" OR SMALLER REQUIRE TWO (2) TWO-LEAF BUTT HINGES AND LATCH POINTS.

B
4 **TYPICAL SILL ASSEMBLY**
N.T.S. VERTICAL SECTION



C
4 **TYPICAL JAMB ASSEMBLY AT HINGE**
N.T.S. HORIZONTAL SECTION

D
4 **TYPICAL JAMB ASSEMBLY AT LOCK**
N.T.S. HORIZONTAL SECTION



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Klamath Falls, OR. 97601
Phone: (541) 882-3451

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Custom Clad InSashCasement Window
Assembly Sections

PROJECT ENGINEER:	DATE: 4/16/2012	SCALE: NTS	TITLE:
DRAWN BY: D. Vezo			
CHECKED BY:			
APPROVED BY:			
PART/PROJECT No.:			
IDENTIFIER No.:			
PLANT NAME AND LOCATION: Bend, Oregon			
CAD DWG. No.: JW028			
REV: 00			
SHEET 4 OF 8			

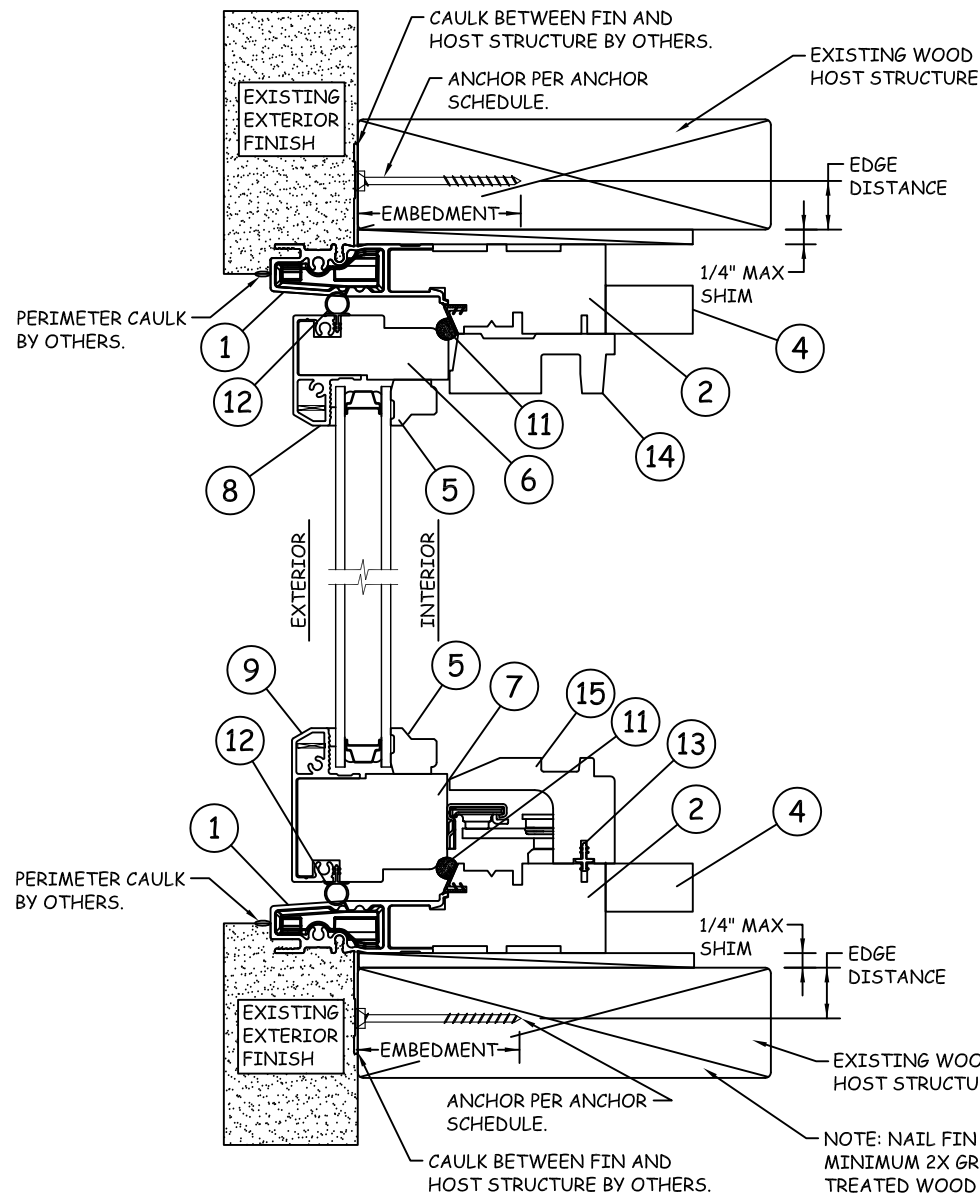
HERMES F. NORERO
LICENSE No. 73778
STATE OF FLORIDA
REGISTERED PROFESSIONAL ENGINEER
HERMES F. NORERO, P.E.
1000 N. BEACH BLVD., SUITE 1000
MELBOURNE, FL 32901
FEDERAL BUREAU OF INVESTIGATION

INSTALLATION WITH FIN AT FRAME HEAD

A
5

N.T.S.

VERTICAL SECTION

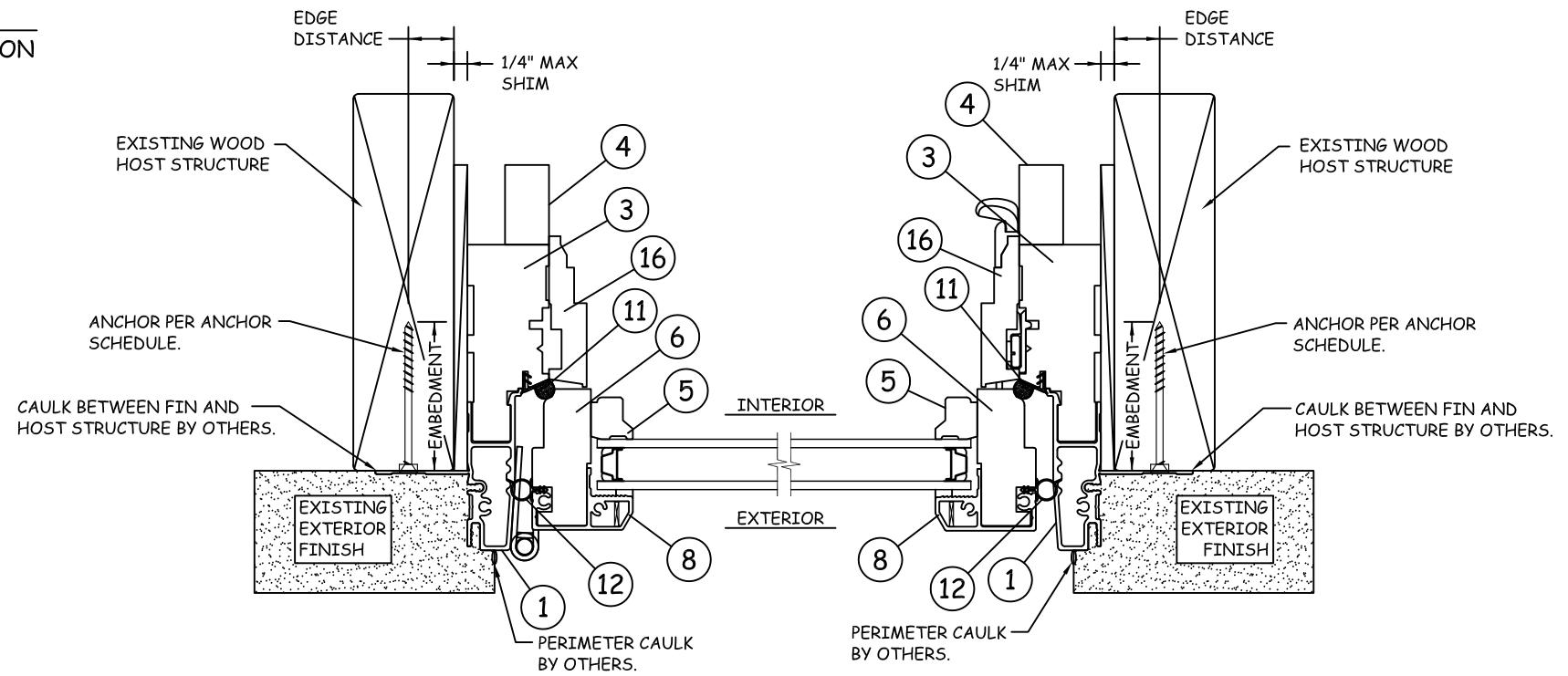


INSTALLATION WITH FIN AT FRAME JAMB

D
5

N.T.S.

HORIZONTAL SECTION



INSTALLATION WITH FIN AT FRAME JAMB

C
5

N.T.S.

HORIZONTAL SECTION

NOTE: SEE ANCHOR SCHEDULE AND ANCHOR NOTES FOR REQUIRED EDGE DISTANCES AND EMBEDMENTS.

INSTALLATION WITH FIN AT FRAME SILL

B
5

N.T.S.

VERTICAL SECTION

3737 Lakeport Blvd
Klamath Falls, OR. 97601
Phone: (541) 882-3451

JELD-WEN

Custom Clad InSash Casement Window
Nail Fin Installation Details

DATE: 4/16/2012

PROJECT ENGINEER: --

SCALE: NTS

DRAWN BY: D. Vezo

TITLE:

CHECKED BY: --

APPROVED BY: --

PART/PROJECT No.:

IDENTIFIER No. N/A

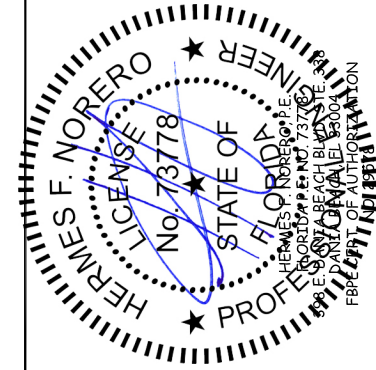
PLANT NAME AND LOCATION:
Bend, Oregon

CAD DWG. No.: JW028

REV: 00

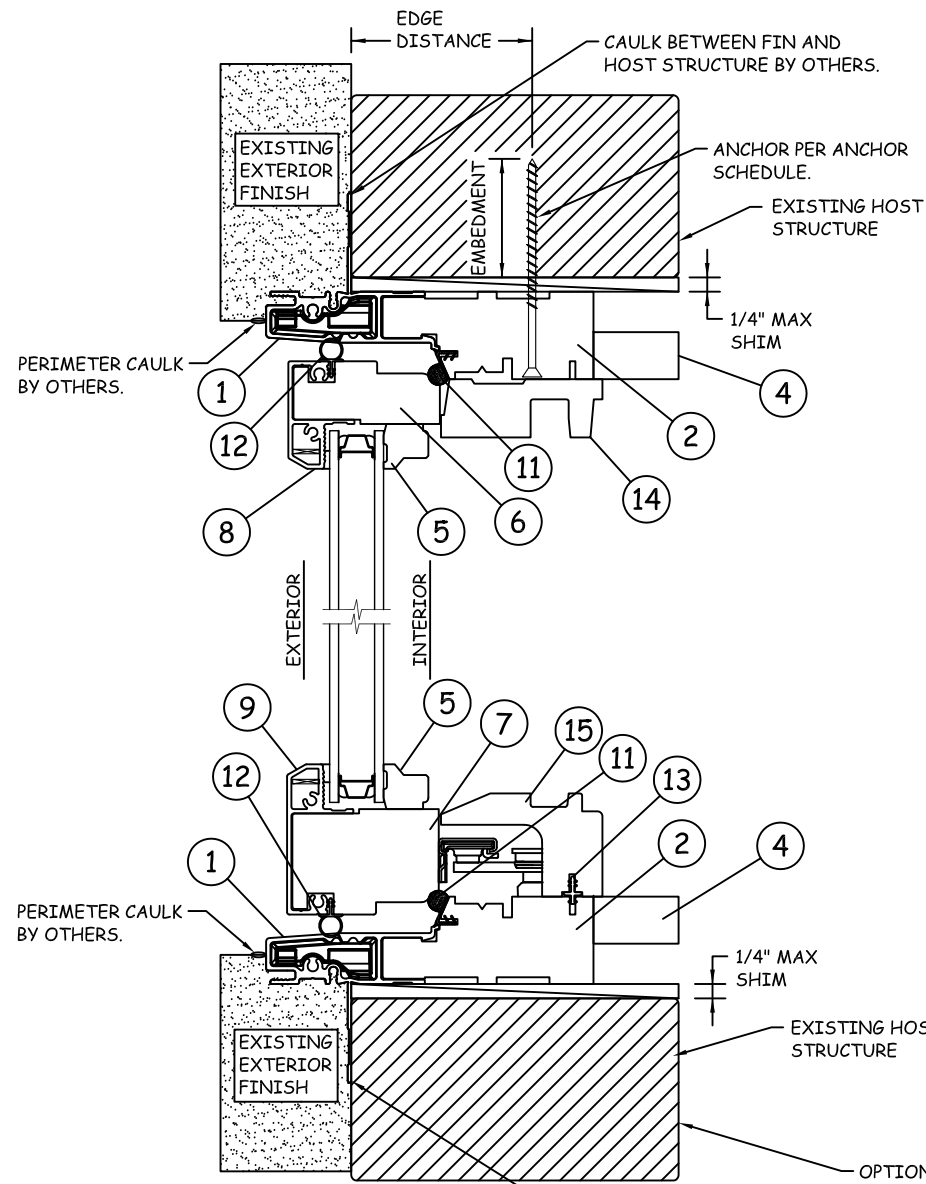
SHEET

5 OF 8



INSTALLATION THROUGH FRAME HEAD

A
6 N.T.S. VERTICAL SECTION



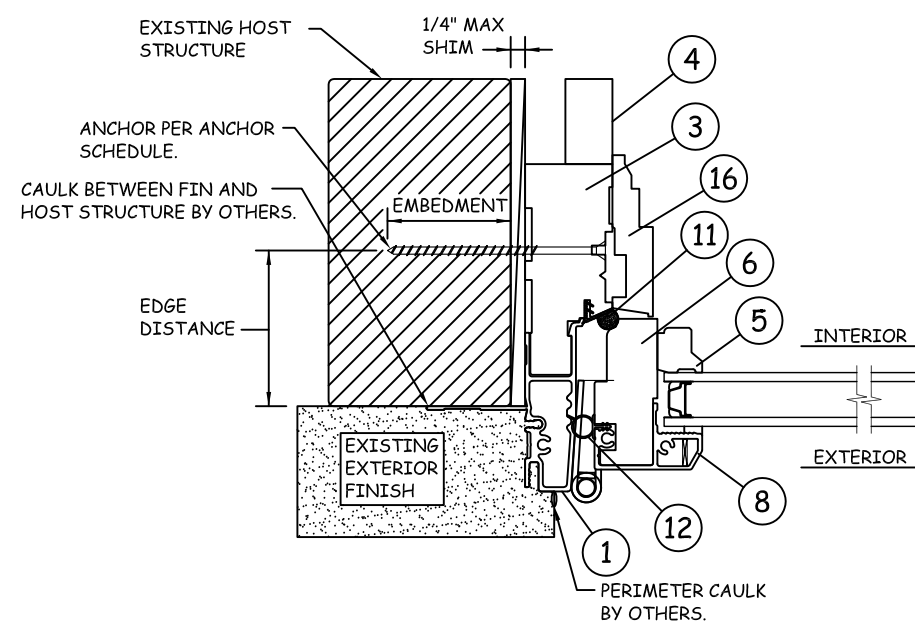
NOTE: NO ANCHORS REQUIRED AT SILL.

INSTALLATION THROUGH FRAME SILL

B
6 N.T.S. VERTICAL SECTION

INSTALLATION THROUGH FRAME JAMB

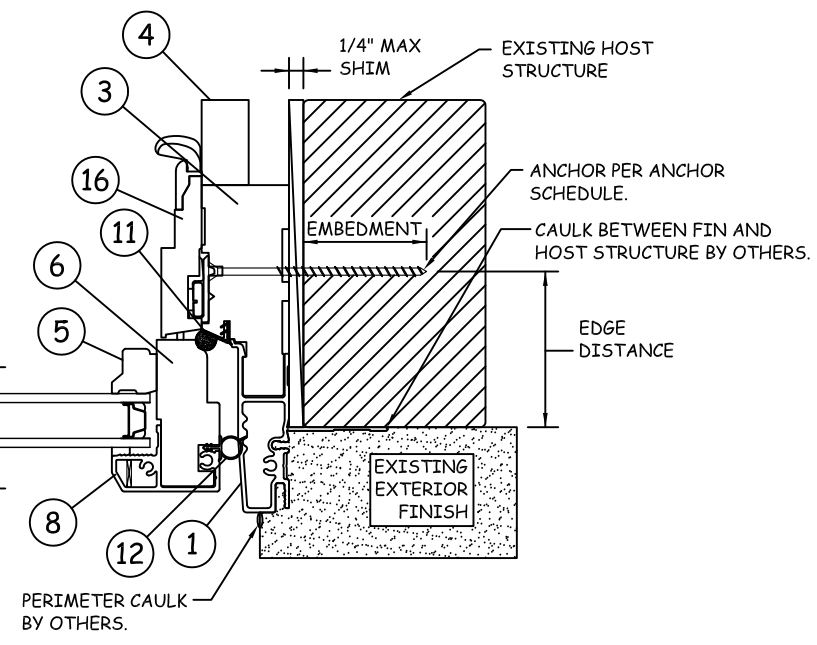
C
6 N.T.S. HORIZONTAL SECTION



NOTE: SEE ANCHOR SCHEDULE AND ANCHOR NOTES FOR REQUIRED EDGE DISTANCES AND EMBEDMENTS.

INSTALLATION THROUGH FRAME JAMB

D
6 N.T.S. HORIZONTAL SECTION

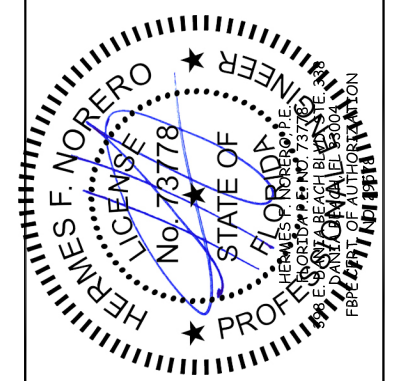


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Klamath Falls, OR. 97601
Phone: (541) 882-3451

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Custom Clad InSash Casement Window
Through Jamb Installation Details

DATE: 4/16/2012	SCALE: NTS	TITLE:
PROJECT ENGINEER:	DRAWN BY: D. Vezo	CHECKED BY:
APPROVED BY:	PART/PROJECT No.:	IDENTIFIER No. N/A
CAD DWG. No.: JW028	REV: 00	SHEET 6 OF 8

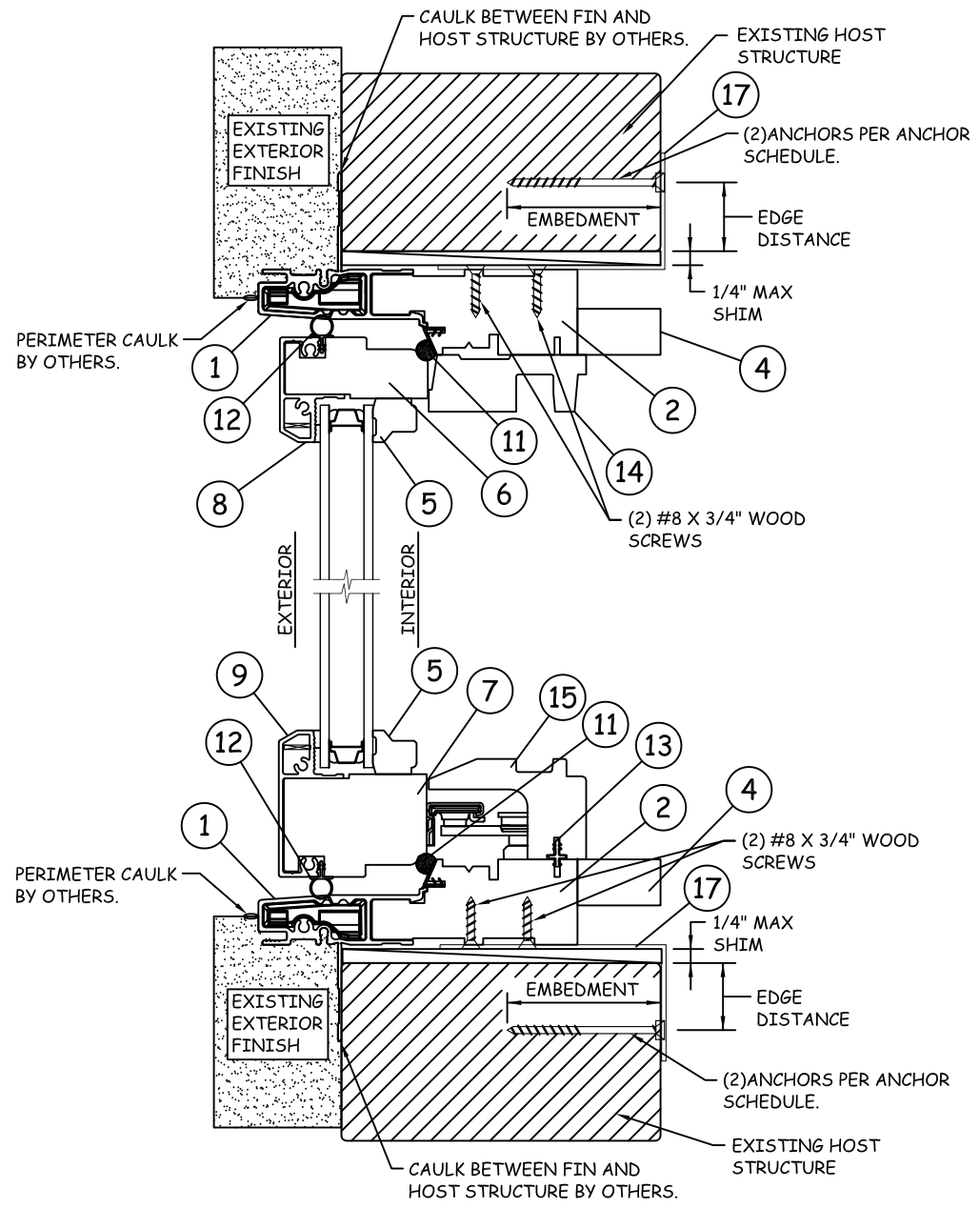


INSTALLATION WITH STRAP AT FRAME HEAD

A
7

N.T.S.

VERTICAL SECTION

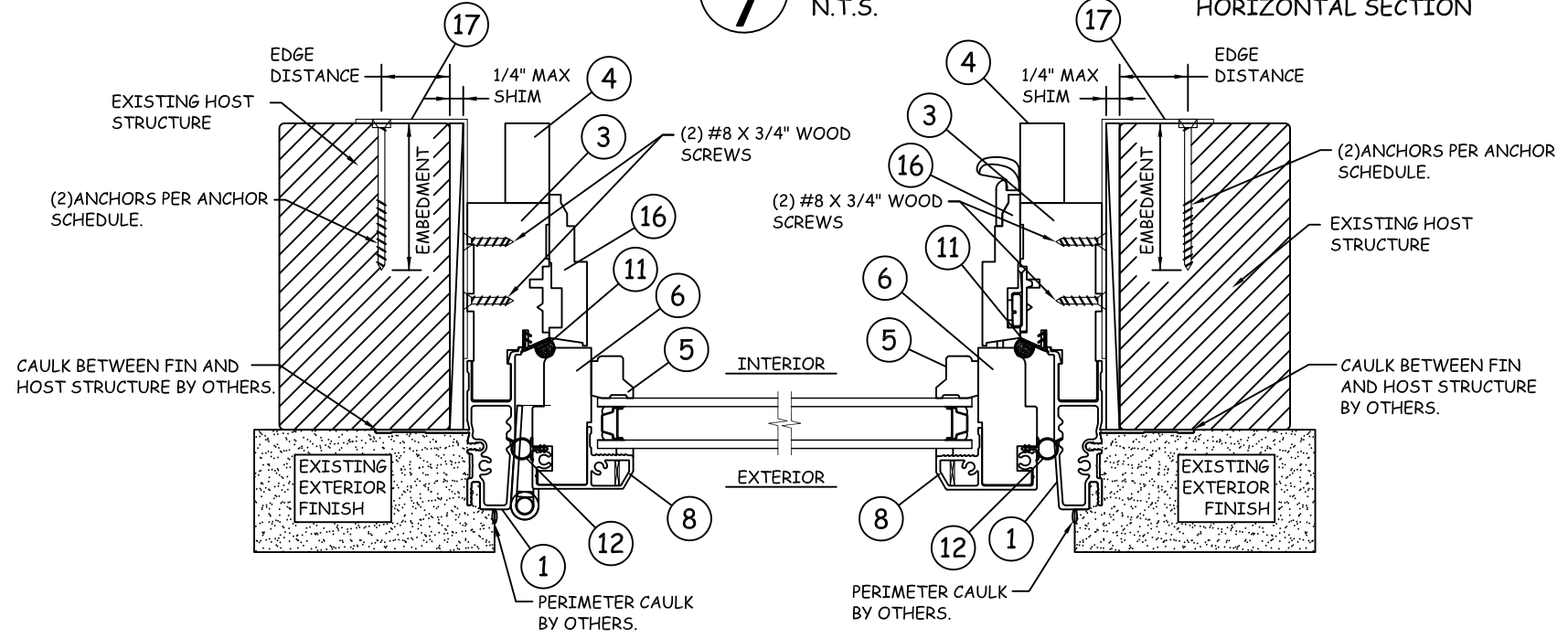


INSTALLATION WITH STRAP AT FRAME JAMB

D
7

N.T.S.

HORIZONTAL SECTION



INSTALLATION WITH STRAP AT FRAME JAMB

C
7

N.T.S.

HORIZONTAL SECTION

NOTE: SEE ANCHOR SCHEDULE AND ANCHOR NOTES FOR REQUIRED EDGE DISTANCES AND EMBEDMENTS.

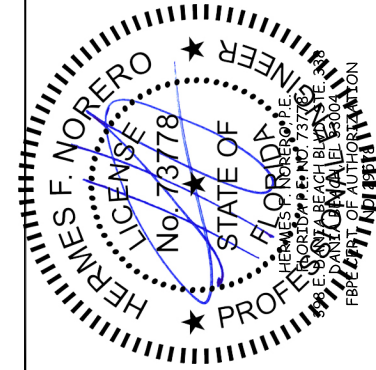
INSTALLATION WITH STRAP AT FRAME SILL

B
7

N.T.S.

VERTICAL SECTION

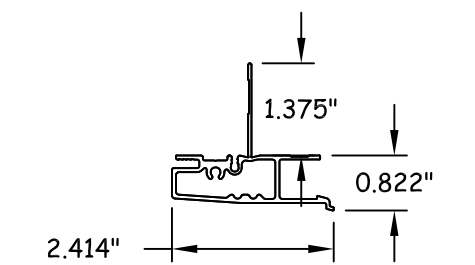
3737 Lakeport Blvd Klamath Falls, OR. 97601 Phone: (541) 882-3451		JELD-WEN	Custom Clad InSash Casement Window Strap Installation Details		REV: 00	SHEET 7 OF 8
DATE: 4/16/2012	SCALE: NTS		CAD DWG. No.: JW028	PLANT NAME AND LOCATION: Bend, Oregon	IDENTIFIER No.: N/A	
PROJECT ENGINEER:	DRAWN BY: D. Vezo	CHECKED BY:	APPROVED BY:	PART/PROJECT No.:		



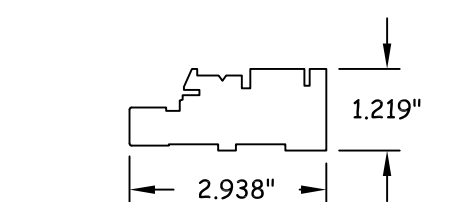
BILL OF MATERIALS

ITEM NO.	DESCRIPTION	PART NUMBER	MATERIAL	MANUFACTURER
1	FRAME CLADDING	VH-53639	6063-T5	INDALEX
2	HEAD/SILL	CA0153HJ	WOOD	JELD-WEN
3	SIDE JAMB	CA0177SJ	WOOD	JELD-WEN
4	JAMB EXTENDER	CA260AJE	WOOD	JELD-WEN
5	GLAZING STOP	CA0278SP	WOOD	JELD-WEN
6	RAIL/STILE	CA0152RA	WOOD	JELD-WEN
7	BOTTOM RAIL	CA0151RA	WOOD	JELD-WEN
8	TOP RAIL/STILE CLADDING	VH-49545	6063-T5	INDALEX
9	BOTTOM RAIL CLADDING	VH-50333	6063-T5	INDALEX
10	EXTRUDED SILL NOSING	VH-53646	6063-T5	INDALEX
11	FRAME WEATHERSTRIP	12261	PVC	AMESBURY
12	SASH WEATHERSTRIP	50468A	PVC	INTEK
13	OPER COVER FASTENING STRIP	30263B	PVC	INTEK
14	HEAD SCREEN STOP	CA0282SP	WOOD	JELD-WEN
15	OPERATOR COVER	CA0142OC	WOOD	JELD-WEN
16	SIDE SCREEN STOP	CA0274SP	WOOD	JELD-WEN
17	13 GA. INSTALL STRAP		GALV. STEEL	-
18	SILICONE SEALANT		SEALANT	DOW CORNING 899

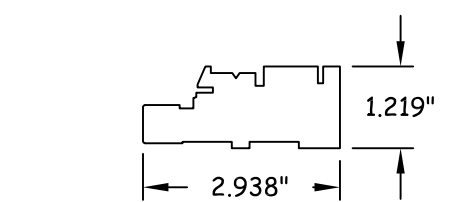
NOTE: ALL WOOD COMPONENTS ARE PRESSURE TREATED AURALAST.



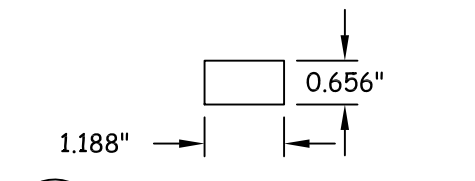
1 FRAME CLADDING
FULL SCALE 6063-T5 ALUMINUM



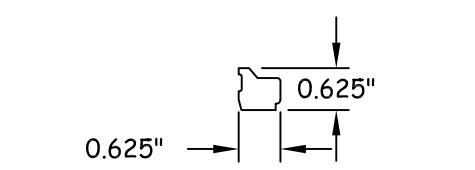
2 HEAD AND SILL
FULL SCALE WOOD



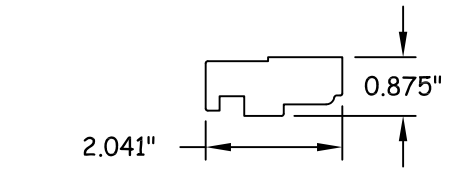
3 SIDE JAMB
FULL SCALE WOOD



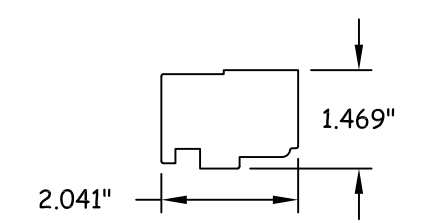
4 JAMB EXTENDER
FULL SCALE WOOD



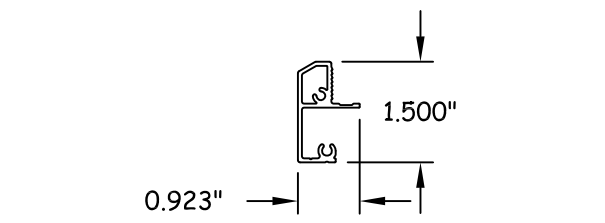
5 GLAZING STOP
FULL SCALE WOOD



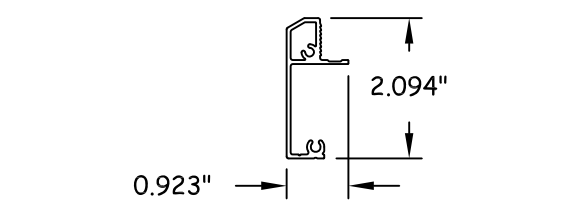
6 TOP RAIL/STILE
FULL SCALE WOOD



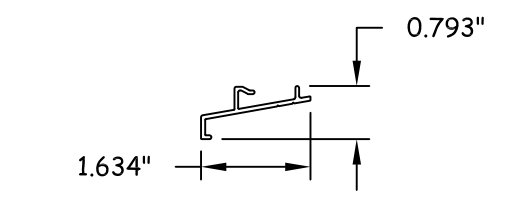
7 BOTTOM RAIL
FULL SCALE WOOD



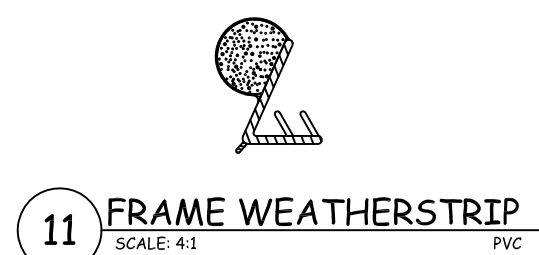
8 TOP RAIL/STILE CLADDING
FULL SCALE 6063-T5 ALUMINUM



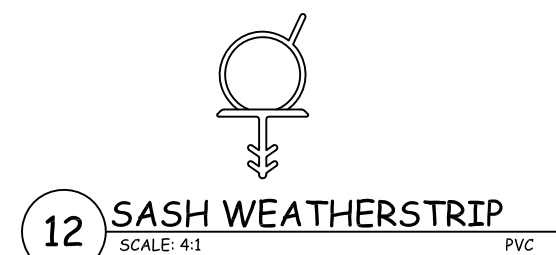
9 BOTTOM RAIL CLADDING
FULL SCALE 6063-T5 ALUMINUM



10 SILL NOSE CLADDING
FULL SCALE 6063-T5 ALUMINUM



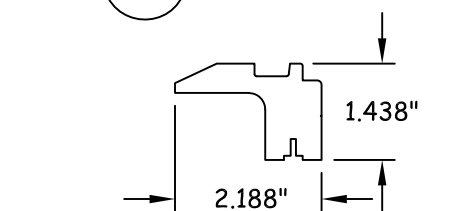
11 FRAME WEATHERSTRIP
SCALE: 4:1 PVC



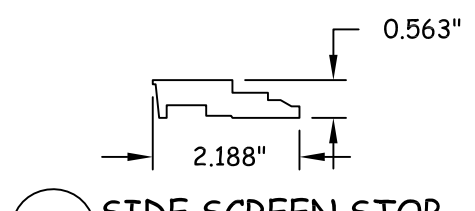
12 SASH WEATHERSTRIP
SCALE: 4:1 PVC



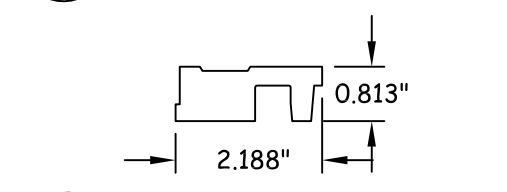
13 OPER. COVER FASTENING STRIP
SCALE: 4:1 PVC



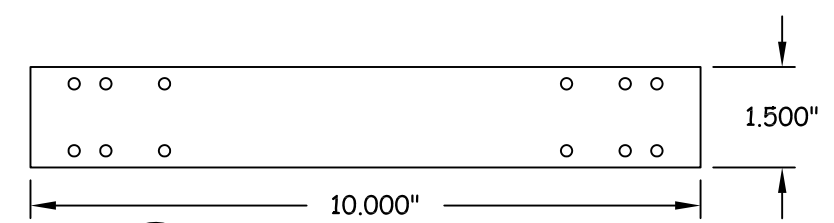
15 OPERATOR COVER
FULL SCALE WOOD



16 SIDE SCREEN STOP
FULL SCALE WOOD



14 HEAD SCREEN STOP
FULL SCALE WOOD



17 13 GA. INSTALL STRAP
FULL SCALE GALV. STEEL

3737 Lakeport Blvd
Klamath Falls, OR. 97601
Phone: (541) 882-3451

JELD-WEN

Custom Clad InSash Casement Window
Components & Bill of Materials

DATE: 4/16/2012
SCALE: NTS
TITLE:

PROJECT ENGINEER: --
DRAWN BY: D. Vezo
CHECKED BY: --
APPROVED BY: --
PART/PROJECT No.: --
IDENTIFIER No.: N/A

CAD DWG. No.: JW028
REV: 00
SHEET 8 OF 8

PLANT NAME AND LOCATION:
Bend, Oregon

