PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE. LARGE MISSILE IMPACT (LMI) - LEVEL "D"

INSTRUCTIONS FOR USING THIS APPROVAL

STEP 1: USE THE DOOR ELEVATIONS PROVIDED ON PAGE 2 THROUGH 8 TO DETERMINE THE APPLICABLE ASSEMBLY NUMBER

STEP 2: MOVE TO THE CHART BELOW THE DOOR ELEVATIONS, ALSO ON PAGE 2 THROUGH 8, AND LOCATE YOUR ASSEMBLY NUMBER. BY SCANNING HORIZONTALLY THROUGH THE SAME ROW OF YOUR ASSEMBLY NUMBER, YOU WILL BE ABLE TO DETERMINE THE APPROVED DOOR SERIES, MIN DOOR THICKNESS, MAX DESIGN PRESSURE, MAX DOOR OPENINGS, SWINGING OPTIONS, LATCHING HARDWARE FOR PANELS.

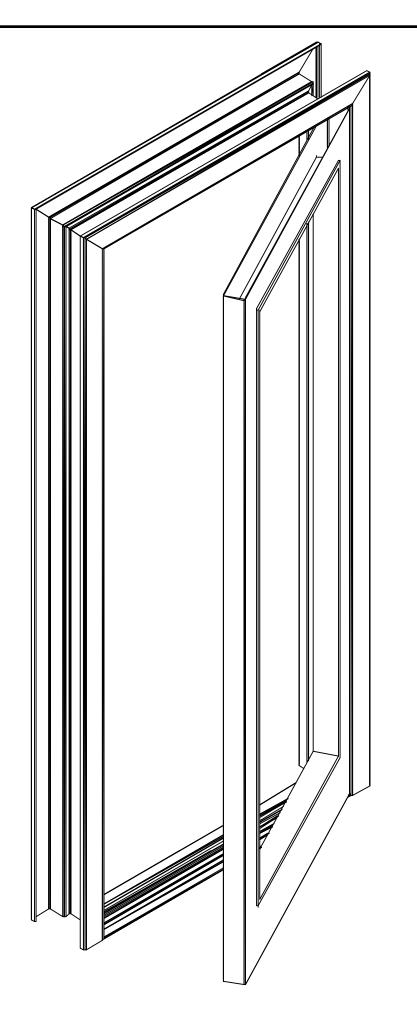
STEP 3: USE PAGES 10 THROUGH 13 TO DETERMINE YOUR GLAZING METHOD

STEP 4: USE PAGE 14 TO DETERMINE YOUR FRAMING PROFILES AND FRAMING CONSTRUCTION OPTIONS

STEP 5: USE THE TABLES ON PAGE 15 AND 16 TO DETERMINE THE ANCHOR TYPE AND SPACING, BASED ON THE YOUR PRESSURE AND SUBSTRATE CRITERIA

STEP 6: USE THE DETAILS PROVIDED ON PAGE 17 AND 18 TO DETERMINE YOUR WEATHERSTRIPPING OPTIONS

SHEET INDEX							
# SHEET	# SHEET DESCRIPTION						
1	COVER SHEET						
2-8	ASSEMBLY OPTIONS						
9	OPTIONAL ASSEMBLY OPTIONS						
10-13	GLAZING DETAILS						
14	DOOR FRAME DETAILS						
15-16	DOOR FRAME ANCHORING INFORMATION						
17-18	DOOR FRAME WEATHER STRIPPING INFORMATION						
19	MANUFACTURERS AND ENGINEERS NOTES						
19	TOTAL						



CURRIES

ASSA ABLOY



FL#16353.4

VISIT ECALC.IO/assaabloy

FOR HELPFUL RESOURCES, SITE SPECIFIC JOB ORDERING & MORE INFORMATION ABOUT THIS PRODUCT & RELATED SERVICES

SCAN HERE:

SCALE: NTS UNLESS NOTED

20-34824

FL# 16353.4

PRODUCT MEETS REQUREMENTS OF HIGH VELOCITY HURRICANE ZONE.

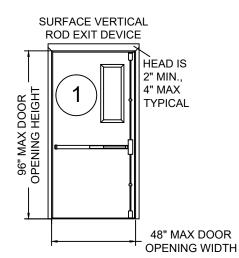
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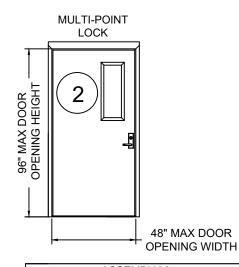
FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

FL#16353.4

160 SW 12th AVE, SUITE 106 DEERFIELD BEACH, FL 33442

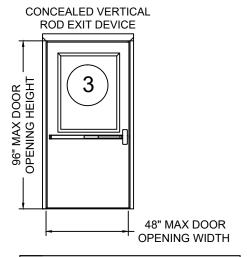


ASSEMBLY 1					
Design Pressure	Design Pressure				
Where Water	Where Water				
Infiltration Is NOT	Infiltration IS				
Required	Required				
+/-150 PSF	+/-50 PSF				

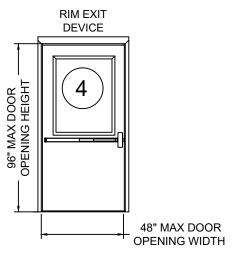


PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS

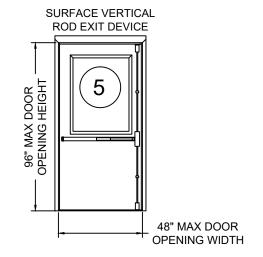
ASSEMBLY 2					
Design Pressure	Design Pressure				
Where Water	Where Water				
Infiltration Is NOT	Infiltration IS				
Required	Required				
+/-150 PSF	+/-50 PSF				



ASSEMBLY 3					
Design Pressure	Design Pressure				
Where Water	Where Water				
Infiltration Is NOT	Infiltration IS				
Required	Required				
+/-70 PSF	+/-50 PSF				



ASSEMBLY 4					
Design Pressure	Design Pressure				
Where Water	Where Water				
Infiltration Is NOT	Infiltration IS				
Required	Required				
+/-70 PSF	+/-50 PSF				



ASSEMBLY 5						
Design Pressure	Design Pressure					
Where Water	Where Water					
Infiltration Is NOT	Infiltration IS					
Required	Required					
+/-70 PSF	+/-50 PSF					

Assembly	Door Series	Minimum Door Gauge	Pres	m Design ssure osf)	Do Ope	mum oor ening hes)	Maxir Expo Gla (inch	osed ass	Maximum Area per Leaf	Door Swing		Latching Hardware	Description	
		_	Positive	Negative	Width	Height	Width	Height	(sq. in.)		Туре	Brand	Model	
1	707, 747 ^a	14	150	150	48	96	10 *	30	300	Out Swing	Surface Vertical Rod	Sargent	HC4-8700, 12-HC4-8700	
(2)	707, 747 ^a	14	150	150	48	96	10	30	300	Out Swing	Multi-Point Lock	Corbin Russwin	FE6600	
	707, 747	14	150	150	40	90	10	30	300	or In Swing*	IVIUILI-POITIL LOCK	Sargent	FM7300	
3	707, 727, 747, 777, 777-E 847 ^{b,c}	18	70	70	48	96	32	42	1344	Out Swing	Concealed Vertical Rod	Sargent	HC-MD-8600, HC-12-8600, HC-MD-12-8600, WS-MD-8600, WS-12-8600, WS-MD-12-8600	
	707, 727, 747, 777,											Corbin Russwin	ED5200S(A) x M107	
(4)	777-E 847b,c	18	70	70	48	96	32	42	1344	1344	Out Swing	Rim Exit Device	Sargent	HC8800, 12-HC8800
	777 2 3 17 5,3											Yale	7150(F)WS/7250M(F)WS	
	707, 727, 747, 777,												Corbin Russwin	ED5470(B) x M107
5	777-E, 847 ^{b,c}	18	70	70	48	96	32	42	1344	Out Swing	Surface Vertical Rod	Yale	7170(F)WS	
	a - Glazing may be Vetrotech Keralite Ultra FR HI; c - Glazing may be 1/4" thick polycarbonate, Height limited to 42"													

- b Glazing may be Glasslam Safety Plus II;

- d Glazing may be Vetrotech Keralite Ultra FR HI; width is limited to 23" visible, Height is limited to 53" visible

McKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used. Butt

Markar FM100, FM200, FM300, FM3500, FM100, or FM1111; Pemko CFMSLF-HD continuous hinges may be used. Any FBC approved continuous hinge may be used. Hinges' Continuous Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved pivot may be used. 1" diameter preparations for door position switches, Door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron EPT, EPTL, CEPT and SEPT may

Auxiliary Hardware Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be used.

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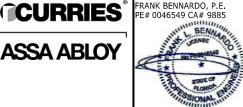
FL# 16353.4

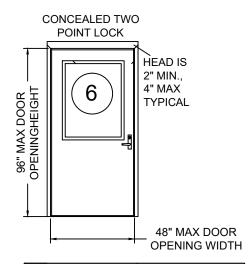
SCALE: NTS UNLESS NOTED

^{*}In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

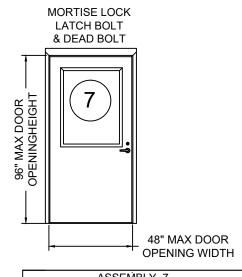
^{*} SUBSTITUTIONS, WITH FBC COMPONENT APPROVALS, MAY BE USED AS LONG AS THE SUBSTITUTIONS ARE WITHIN THE LIMITING DESIGN PARAMETERS OF THIS APPROVAL AND THE COMPONENT APPROVAL.

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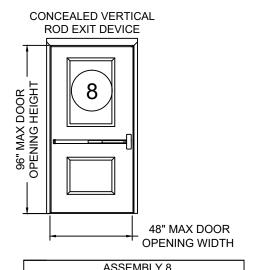




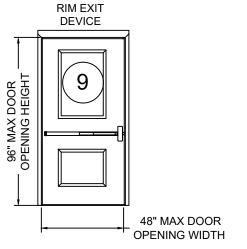
ASSEMBLY 6						
Design Pressure	Design Pressure					
Where Water	Where Water					
Infiltration Is NOT	Infiltration IS					
Required	Required					
+/-70 PSF	+/-50 PSF					
•						



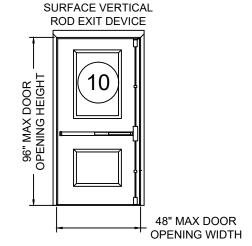
ASSEN	IBLY /
Design Pressure	Design Pressure
Where Water	Where Water
Infiltration Is NOT	Infiltration IS
Required	Required
+/-70 PSF	+/-50 PSF



AGGEINIDET 0						
Design Pressure	Design Pressure					
Where Water	Where Water					
Infiltration Is NOT	Infiltration IS					
Required	Required					
+/-70 PSF	+/-50 PSF					



ASSEMBLY 9							
Design Pressure	Design Pressure						
Where Water	Where Water						
Infiltration Is NOT	Infiltration IS						
Required	Required						
+/-70 PSF	+/-50 PSF						



ASSEMBLY 10					
Design Pressure	Design Pressure				
Where Water	Where Water				
Infiltration Is NOT	Infiltration IS				
Required	Required				
+/-70 PSF	+/-50 PSF				
+/-70 PSF	+/-50 PSF				

Assembly	Door Series	Minimum Door Gauge	Maximum Design Pressure (psf)		Maximum Door Opening (inches)		Maximum Exposed Glass (inches)		Maximum Area per Leaf	Door Swing		Latching Hardware Description		
		Caago	Positive	Negative	Width	Height	Width	Height	(sq. in.)		Туре	Brand	Model	
6	707, 727, 747, 777,	16	70	70	48	96	32	42	1344	Out Swing	Concealed Two Point	Sargent	WS-12-7000, HC-12-7000	
	777-Е, 847 ^{b,с}	10	10	'0	40	90	32	42	1344	Out Swing	Lock	Corbin Russwin	MP9800 (A/B) x M107	
7	707, 727, 747, 777,	40	70	70	48	00	00	40	1011	Out Swing	Mortise Lock	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900	
+ $(')$	777-Е, 847 ^{b,с}	16	70	70	48	96	32	42	1344	or In Swing*	Latch Bolt & Dead Bolt	Sargent	7800, 8200, R8200	
	,											Yale	8800	
8	707, 727, 747, 847 ^a	16	70	70	48	96	23	53	1219	Out Swing	Concealed Vertical Rod	Sargent	HC-MD-8600, HC-12-8600, HC-MD-12-8600, WS-MD-8600, WS-12-8600, WS-MD-12-8600	
	707, 727, 747,											Corbin Russwin	ED5200S(A) x M107	
(9)		16	70	70	48	96	23	53	1219	Out Swing	Rim Exit Device	Sargent	HC8800, 12-HC8800	
	847ª											Yale	7150(F)WS/7250M(F)WS	
(10)	707 , 727, 747,	16	70	70	48	06	22	EO	1210	Out Curina	Curfoss Vertical Dad	Corbin Russwin	ED5470(B) x M107	
	847 ^a	16	16 70	10	40	96	23	53	1219	Out Swing	Surface Vertical Rod	Yale	7170(F)WS	
	a - Glazing may be \	Vetrotech K	eralite Ult	tra FR HI;					c - Glazing	may be 1/4"	thick polycarbonate, Heig	ht limited to 42"		
	b - Glazing may be (Glasslam S	afety Plus	s II;					d - Glazing	may be Vetro	otech Keralite Ultra FR HI	; width is limited to 23"	visible, Height is limited to 53" visible	
	Butt	McKinney	4-1/2" x 4	4-1/2" 0.13	34" thic	k steel l	ninges c	or any F	BC approve	ed hinges ma	v be used. Anv SDI mer	nber hinge locations m	av be used	

INICKINNEY 4-1/2" X 4-1/2" 0.134" thick steel ninges of any FBC approved ninges may be used. Any SDI member ninge locations may be used

Hinges** Continuous Markar FM100, FM200, FM300, FM3500, FM100, or FM1111; Pemko CFMSLF-HD continuous hinges may be used. Any FBC approved continuous may be used.

> Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved pivot may be used. 1" diameter preparations for door position switches, Door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron EPT, EPTL, CEPT and SEPT may be used.

Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be used.

Pivots

Auxiliary Hardware

FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

FL#16353.4

CORPORATE OFFICE:
160 SW 12th AVE, SUITE 106
DEERFIELD BEACH, FL 33442
(954) 354-0660 | (866) 396-9999
TEAM@ENGINEERINGEXRESS.COM

DIVISION OF ASSA ABLOY DOOR GROUP, INC. 1502 12TH STREET NW MASON CITY, IA 50401 COMMERCIAL STEEL E GLAZED SINGLE I ITH EDITION (2020 FLO

CURRIES

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^{*}In-Swing Configurations not approved for water infiltration See Hardware notes for additional Hardware options.

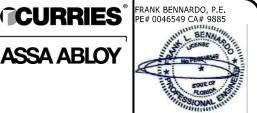
^{**} SUBSTITUTIONS, WITH FBC COMPONENT APPROVALS, MAY BE USED AS LONG AS THE SUBSTITUTIONS ARE WITHIN THE LIMITING DESIGN PARAMETERS OF THIS APPROVAL AND THE COMPONENT APPROVAL.

CURRIES GLAZED SINGLE DOORS

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. PRODUCT MEETS REQUREMENTS OF HIGH VELOCITY HURRICANE ZONE.



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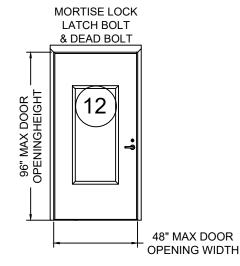
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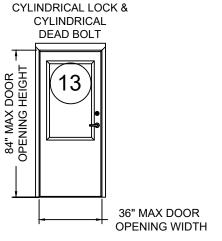
20-34824 SCALE: NTS UNLESS NOTE

CONCEALED TWO POINT LOCK HEAD IS 2" MIN., 4" MAX 96" MAX DOOR OPENINGHEIGHT TYPICAL 48" MAX DOOR **OPENING WIDTH**

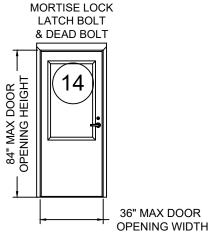
BLY 11		
Design Pressure		
Where Water		
Infiltration IS		
Required		
+/-50 PSF		



ASSEM	BLY 12			
Design Pressure	Design Pressure			
Where Water	Where Water			
Infiltration Is NOT	Infiltration IS			
Required	Required			
+/-70 PSF	+/-50 PSF			
•				



ASSEMBLY 13										
Design Pressure	Design Pressure									
Where Water	Where Water									
Infiltration Is NOT	Infiltration IS									
Required	Required									
+/-70 PSF	+/-50 PSF									



ASSEMBLY 14										
Design Pressure	Design Pressure									
Where Water	Where Water									
Infiltration Is NOT	Infiltration IS									
Required	Required									
+/-70 PSF	+/-50 PSF									

Assembly	Door Series	Minimum Door Gauge	Pre	m Design ssure osf)	Maximum Door Opening (inches)		Maximum Exposed Glass (inches)		Maximum Area per Leaf	Door Swing	Latching Hardware Description			
		Caugo	Positive	Negative	Width	Height	Width	Height	(sq. in.)		Туре	Brand	Model	
	707 727										O a series d'Tura Daire	Sargent	WS-12-7000, HC-12-7000	
	707 , 727, 747, 847ª	16	70	70	48	96	23	53	1219	Out Swing	Concealed Two Point Lock	Corbin Russwin	MP9800 (A/B) x M107	
42	707, 727,	40	70	70	40	00	00	50	4040	*Out Swing or In Swing*	٠ ا	Mortise Lock	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900
(12)	747, 847ª	16	70	70	48	96	23	53	1219		Latch Bolt & Dead Bolt	Sargent	7800, 8200, R8200	
										III Swilly		Yale	8800	
	707, 727,									*Out Swing	Cylindrical Lock	Corbin Russwin	CL3300 CL33600, CL33700, CL33800, CL33900 DL3100 Deadbolt	
(13)	747, 847 ^{b,c,d}	18	70	70	36	84	24	42	1008	or In Swing*	Cylindrical Dead bolt	Sargent	10, 10G77 480 Deadbolt	
												Yale	5400LN D100 Deadbolt	
	707, 727,	10	70	70	26	04	24	42	1000	* Out Swing	Mortise Lock	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900	
(14)	747, 847 ^{b,c,d}	18		'0	36	84	24		1008	or In Swing*	Latch Bolt & Dead Bolt	Sargent	7800, 8200, R8200	
									<u> </u>	* 1.44		Yale	8800	

a - Glazing may be Vetrotech Keralite Ultra FR HI;

c - Glazing may be 1/4" thick polycarbonate, Height limited to 42"

b - Glazing may be Glasslam Safety Plus II;

d - Glazing may be Vetrotech Keralite Ultra FR HI; width is limited to 23" visible, Height is limited to 53" visible

	Butt	McKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used.
Hinges**	Continuous	Markar FM100, FM200, FM300, FM3500, FM100, or FM1111; Pemko CFMSLF-HD continuous hinges may be used. Any FBC approved continuous hinge may be used.
	Pivots	Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved pivot may be used.

1" diameter preparations for door position switches. Door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron EPT, EPTL, CEPT and SEPT may Auxiliary Hardware Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be used.

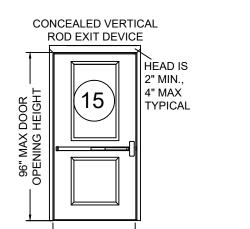
*In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

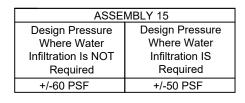
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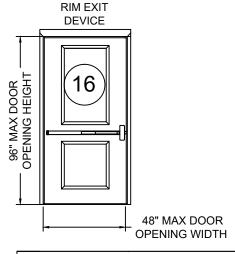
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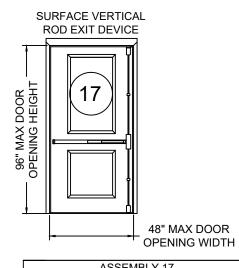


48" MAX DOOR

OPENING WIDTH



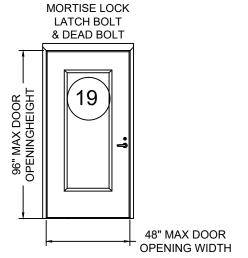
ASSEM	MBLY 16			
Design Pressure	Design Pressure			
Where Water	Where Water			
Infiltration Is NOT	Infiltration IS			
Required	Required			
+/-60 PSF	+/-50 PSF			



HOOE!	ASSEIVIDLY 17										
Design Pressure	Design Pressure										
Where Water	Where Water										
Infiltration Is NOT	Infiltration IS										
Required	Required										
+/-60 PSF	+/-50 PSF										



ASSEMBLY 18										
Design Pressure	Design Pressure									
Where Water	Where Water									
Infiltration Is NOT	Infiltration IS									
Required	Required									
+/-60 PSF	+/-50 PSF									



ASSĖMBLY 19										
Design Pressure	Design Pressure									
Where Water	Where Water									
Infiltration Is NOT	Infiltration IS									
Required	Required									
+/-60 PSF	+/-50 PSF									

Assembly	Door Series	Minimum Door Gauge	Pres	Maximum Design Pressure (psf)		Maximum Door Opening (inches)		mum osed ass hes)	Maximum Area per Leaf	Door Swing	Latching Hardware Description						
			Positive	Negative	Width	Height	Width	Height	(sq. in.)		Туре	Brand	Model				
15	707, 727, 747, 847 ^{b,c,d,e}	16	60	60	48	96	24	66	1584	Out Swing	Concealed Vertical Rod	Sargent	HC-MD-8600, HC-12-8600, HC-MD-12-8600, WS-MD-8600, WS-12-8600, WS-MD-12-8600				
	707, 727,					96	24	66	1584	Out Swing	Rim Exit Device	Corbin Russwin	ED5200S(A) x M107				
(16)	747, 847 ^{b,c,d,e}		60	60	48							Sargent	HC8800, 12-HC8800				
	747, 047											Yale	7150(F)WS/7250M(F)WS				
	707, 727,	1 40										Corbin Russwin	ED5470(B) x M107				
(17)	747, 847 ^{b,c,d,e}		16	16	16	16	60	60	48	96	24	66	1584	Out Swing	Surface Vertical Rod	Sargent	HC8700, 12-HC8700
	747, 047									-		Yale	7170(F)WS				
(18)	707, 727,	16		60	48	96	0.4	00	4504	Out Suine	Concealed Two Point	Sargent	WS-12-7000, HC-12-7000				
18	747, 847 ^{b,c,d,e}	16	60	60	46	96	24	66	1584	Out Swing	Lock	Corbin Russwin	MP9800 (A/B) x M107				
(19)	707, 727,	16	16 60	60	48	96	24	66	1501	Out Swing or	Mortise Lock	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900				
	747, 847 ^{b,c,d,e}	10		60	40	90	∠4	66	1584	In Swing*	Latch Bolt & Dead Bolt	Sargent	7800, 8200, R8200				
							.			in Swing		Yale	8800				
	a - Glazing ma	av be Vetrot	ech Kera	lite Ultra F	R HI:		c - Gla	zina ma	v be 1/4" th	ick polycarbo	nate. Height limited to 42"		e - 70 psf door design required				

- a Glazing may be Vetrotech Keralite Ultra FR HI;
- c Glazing may be 1/4" thick polycarbonate, Height limited to 42"

- e 70 psf door design required
- b Glazing may be Glasslam Safety Plus II; d - Glazing may be Vetrotech Keralite Ultra FR HI; width is limited to 23" visible, Height is limited to 53" visible

Hinges**	Butt	McKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used.
	Continuous	Markar FM100, FM200, FM300, FM3500, FM100, or FM1111; Pemko CFMSLF-HD continuous hinges may be used. Any FBC approved continuous hinge may be used.
	Pivots	Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved continuous hinge may be used.
Auviliona	Hardware	1" diameter preparations for door position switches, Door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron EPT, EPTL, CEPT and SEPT may
Auxiliai y	naiuwaie	La constant

*In-Swing Configurations not approved for water infiltration.

See Hardware notes for additional Hardware options.

be used.

** SUBSTITUTIONS, WITH FBC COMPONENT APPROVALS, MAY BE USED AS LONG AS THE SUBSTITUTIONS

ARE WITHIN THE LIMITING DESIGN PARAMETERS OF THIS APPROVAL AND THE COMPONENT APPROVAL.

FL#16353.4

FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

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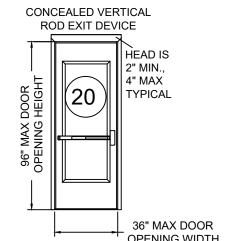
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ASSA ABLOY

CURRIES

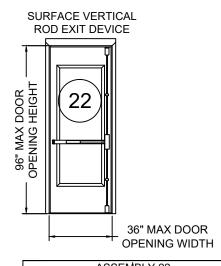




OF ENING WIDTH									
ASSEMBLY 20									
Design Pressure	Design Pressure								
Where Water	Where Water								
Infiltration Is NOT	Infiltration IS								
Required	Required								
+/-60 PSF	+/-50 PSF								



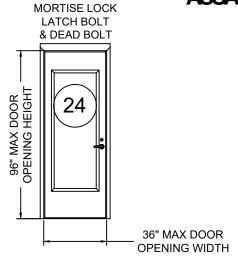
ASSEMBLY 21								
Design Pressure	Design Pressure							
Where Water	Where Water							
Infiltration Is NOT	Infiltration IS							
Required	Required							
+/-60 PSF	+/-50 PSF							



ASSEMBLY 22									
Design Pressure	Design Pressure								
Where Water	Where Water								
Infiltration Is NOT	Infiltration IS								
Required	Required								
+/-60 PSF	+/-50 PSF								
•									



ASSEMBLY 23								
Design Pressure	Design Pressure							
Where Water	Where Water							
Infiltration Is NOT	Infiltration IS							
Required	Required							
+/-60 PSF	+/-50 PSF							



ASSEMBLY 24								
Design Pressure	Design Pressure							
Where Water	Where Water							
Infiltration Is NOT	Infiltration IS							
Required	Required							
+/-60PSF	+/-50 PSF							

Latching Hardware Description	
Model	
C-MD-8600, HC-12-8600, MD-12-8600, WS-MD-8600, -12-8600, WS-MD-12-8600	
ED5200S(A) x M107	
HC8800, 12-HC8800	
150(F)WS/7250M(F)WS	
ED5470(B) x M107	
HC8700, 12-HC8700	
7170(F)WS	
VS-12-7000, HC-12-7000	
MP9800 (A/B) x M107	
, ML20600, ML20700, ML20800, ML20900	
7800, 8200, R8200	
8800	

a - Glazing may be Vetrotech Keralite Ultra FR HI;

b - Glazing may be Glasslam Safety Plus II;

- c Glazing may be 1/4" thick polycarbonate, Height limited to 42"
- e 70 psf door design required
- d Glazing may be Vetrotech Keralite Ultra FR HI; width is limited to 23" visible, Height is limited to 53" visible

	Butt	McKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used.
Hinges**	Continuous	Markar FM100, FM200, FM300, FM3500, FM100, or FM1111; Pemko CFMSLF-HD continuous hinges may be used. Any FBC approved continuous hinge may be used.
	Pivots	Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved continuous hinge may be used.
		1" diameter properties for door position switches. Door position switches that fit in a cutout measuring 1.25" v. 4.975", and Securitran EDT. EDT. CEDT and SEDT m

1" diameter preparations for door position switches, Door position switches that fit in a cutout measuring 1.25° x 4.875° , and Securitron EPT, EPTL, be used.

Auxiliary Hardware

FL#16353.4

FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

160 SW 12th AVE, SUITE 106
DEERFIELD BEACH, FL 33442

DIVISION OF ASSA ABLOY DOOR GROUP, 1502 12TH STREET NW MASON CITY, IA 50401 COMMERCIAL STEEL E GLAZED SINGLE I ITH EDITION (2020 FLO

CURRIES

OPYRIGHT ENGINEERING EXPRESS



^{*}In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

^{**} SUBSTITUTIONS, WITH FBC COMPONENT APPROVALS, MAY BE USED AS LONG AS THE SUBSTITUTIONS ARE WITHIN THE LIMITING DESIGN PARAMETERS OF THIS APPROVAL AND THE COMPONENT APPROVAL.

CURRIES

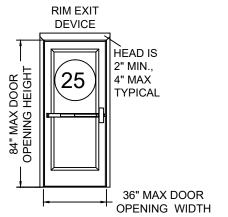
ASSA ABLOY

FL#16353.4

DIVISION OF ASSA ABLOY DOOR GROUP, INC. 1502 12TH STREET NW MASON CITY, IA 50401

20-34824 SCALE: NTS UNLESS NOTED

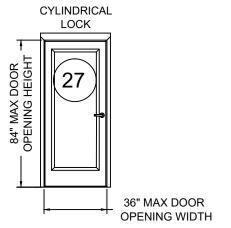
PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. PRODUCT MEETS REQUREMENTS OF HIGH VELOCITY HURRICANE ZONE.



ASSEMBLY 25									
Design Pressure	Design Pressure								
Where Water	Where Water								
Infiltration Is NOT	Infiltration IS								
Required	Required								
+/-60PSF	+/-50 PSF								



ASSEMBLY 26								
Design Pressure	Design Pressure							
Where Water	Where Water							
Infiltration Is NOT	Infiltration IS							
Required	Required							
+/-60PSF	+/-50 PSF							



ASSEMBLY 27									
Design Pressure	Design Pressure								
Where Water	Where Water								
Infiltration Is NOT	Infiltration IS								
Required	Required								
+/-60 PSF	+/-50 PSF								

Assembly	Door Series	Minimum Door Gauge	1	Pres	m Design ssure osf)	De Ope	mum oor ening hes)	Ехро	mum osed ass hes)	Maximum Area per Leaf	Door Swing		Latching Hardware	Description	
			Positive	Negative	Width	Height	Width	Height	(sq. in.)		Туре	Brand	Model		
			60				24		1584	Out Swing	ng Rim Exit Device	Corbin Russwin	ED5200S(A) x M107		
	707, 727, 747, 847 ^{b,c,d}											Sargent	HC8800, 12-HC8800		
(25)		_{5,d} 18		60 60	36	84		66				Sargent	WS-8800, 12-WS-8800		
														VingCard Elsafe A/S	VC3000
														Yale	7150(F)WS/7250M(F)WS
26)	707, 727, 747, 847 ^{b,c,d}	18	60	60	36	84	24	66	1584	Out Swing	Mortise Exit	Sargent	WS-8900 12-WS-8900		
	707, 727,									Out Swing		Corbin Russwin	CL3100, CL3300, CL3800, CL33600,		
(27)		18	60	60	36	84	24	66	1584	or	Cylindrical Lock	Colbill Russwill	CL33700, CL33800, CL33900		
	747, 847 ^{b,c, d}	10	00	00	30	04	Z 4	00	1304	In Swing*	Cylinarical Lock	Sargent	6500,7,10, 10G77		
												Yale	5300LN, 5400LN		

a - Glazing may be Vetrotech Keralite Ultra FR HI;

b - Glazing may be Glasslam Safety Plus II;

- c Glazing may be 1/4" thick polycarbonate, Height limited to 42"
- d Glazing may be Vetrotech Keralite Ultra FR HI; width is limited to 23" visible, Height is limited to 53" visible

	Butt	McKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used.
Hinges**	Continuous	Markar FM100, FM200, FM300, FM3500, FM100, or FM1111; Pemko CFMSLF-HD continuous hinges may be used. Any FBC approved continuous hinge may be used.
	Pivots	Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved pivot may be used.
		4" dismater properties for deer position quitable. Deer position quitable that fit is a quitable properties 4.95" and Coqueitres EDT EDT. CEDT and CEDT may

1" diameter preparations for door position switches, Door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron EPT, EPTL, CEPT and SEPT may **Auxiliary Hardware** be used.

*In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

** SUBSTITUTIONS, WITH FBC COMPONENT APPROVALS, MAY BE USED AS LONG AS THE SUBSTITUTIONS ARE WITHIN THE LIMITING DESIGN PARAMETERS OF THIS APPROVAL AND THE COMPONENT APPROVAL. PRODUCT MEETS REQUREMENTS OF HIGH VELOCITY HURRICANE ZONE.

CURRIES

ASSA ABLOY

FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

FL#16353.4

DIVISION OF ASSA ABLOY DOOR GROUP, INC. 1502 12TH STREET NW MASON CITY, IA 50401

20-34824

SCALE: NTS UNLESS NOTED

MORTISE LOCK WITH OR WITHOUT **DEAD BOLT** 84" MAX DOOR OPENING HEIGHT 36" MAX DOOR

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS.

ASSEMBLY 28							
	Design Pressure	Design Pressure					
	Where Water	Where Water					
	Infiltration Is NOT	Infiltration IS					
	Required	Required					
	+/-60 PSF	+/-50 PSF					

Assembly	Door Series	Minimum Door Gauge	Maximum Design Pressure (psf)		Maximum Door Opening (inches)		Maximum Exposed Glass (inches)		Maximum Area per Leaf	Door Swing	Latching Hardware Description									
			Positive	Negative	Width	Height	Width	Height	(sq. in.)		Туре	Brand	Model							
	707, 727, 747, 847 ^{b,c,d}	′ ′ 10	60	60		84	24	66	1584	Out Swing or In Swing*	Mortise Lock	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900							
(28)					36							Sargent	7800, 8200, R8200							
												VingCard Elsafe A/S	ANSI, Classic, Signature							
a - Glazing may be Vetrotech Keralite Ultra FR HI; c - Glazing may be 1/4" thick polycarbonate, Height limited to 42"																				
	b - Glazing may be Glasslam Safety Plus II;								d - Glazing may be Vetrotech Keralite Ultra FR HI; width is limited to 23" visible, Height is limited to 53" visible				visible, Height is limited to 53" visible							
Butt McKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used.								av be used.												

OPENING WIDTH

	Butt	McKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used.
Hinges	Continuous	Markar FM100, FM200, FM300, FM3500, FM100, or FM1111; Pemko CFMSLF-HD continuous hinges may be used. Any FBC approved continuous hinge may be used.
	Pivots	Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved pivot may be used.

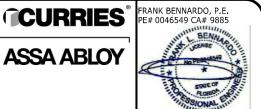
1" diameter preparations for door position switches, Door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron EPT, EPTL, CEPT and SEPT may be **Auxiliary Hardware** Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be used.

*In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

CURRIES PAIRS OF GLAZED DOORS ADDITIONAL INFORAMTION

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. PRODUCT MEETS REQUREMENTS OF HIGH VELOCITY HURRICANE ZONE.





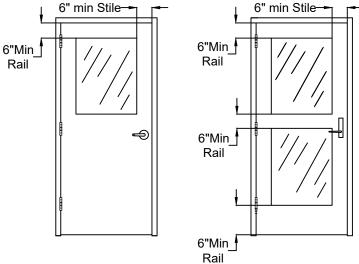
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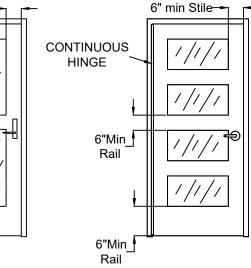
DIVISION OF ASSA ABLOY DOOR GROUP, 1502 12TH STREET NW MASON CITY, IA 50401

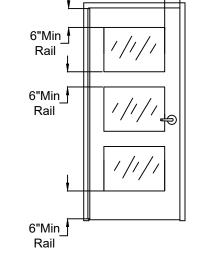
20-34824

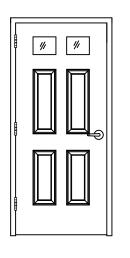
SCALE: NTS UNLESS NOTED

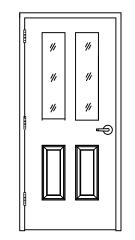
OPTIONAL ELEVATIONS

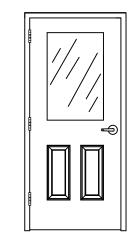


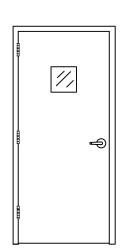


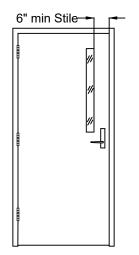


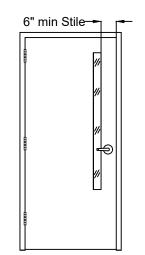


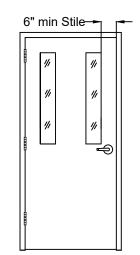


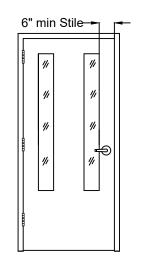


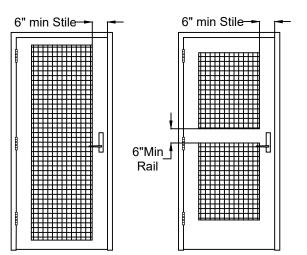












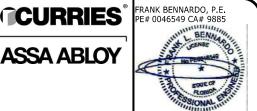
6" min Stile -

EMBOSSED PANEL DOORS LIMITED TO 18 GA STEEL

CURRIES GLAZED DOORS INFORMATION FOR SINGLE DOORS OR PAIRS OF DOORS

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. PRODUCT MEETS REQUREMENTS OF HIGH VELOCITY HURRICANE ZONE.



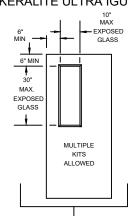


FL#16353.4

IVISION OF ASSA ABLOY DOOR GROUP, 1502 12TH STREET NW MASON CITY, IA 50401

20-34824 SCALE: NTS UNLESS NOTE

GLAZING OPTION VETROTECH KERALITE ULTRA IGU HI

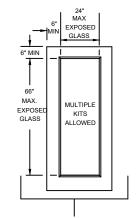


MAX DESIGN PRESSURE +/- 150 PSF

VETROTECH KERALITE ULTRA HI

- 1.) DESIGN PRESSURE 150 PSF
- 2.) MAXIMUM SIZE 10" X 30".
- 3.) MAXIMUM AREA PER LEAF IS 300 SQ. IN.
- 4.) MULTIPLE LIGHTS ALLOWED

GLAZING OPTION GLASSLAM SAFETY PLUS II LAMINATED GLASS

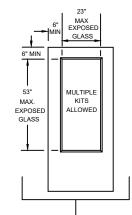


MAX DESIGN PRESSURE +/- 60 PSF

GLASSLAM SAFETY PLUS II

- 1.) DESIGN PRESSURE 60 PSF
- 2.) MAXIMUM GLASS SIZE 24" X 66"
- 3.) MAXIMUM GLASS AREA PER LEAF IS 1584 SQ. IN.
- 4.) MULTIPLE LIGHTS ALLOWED.

GLAZING OPTION VETROTECH KERALITE ULTRA IGU HI



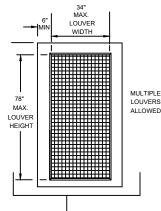
MAX DESIGN PRESSURE +/- 70 PSF

VETROTECH KERALITE ULTRA HI

- 1.) DESIGN PRESSURE 70 PSF
- 2.) MAXIMUM SIZE 23" X 53".
- 4.) MULTIPLE LIGHTS ALLOWED

3.) MAXIMUM AREA PER LEAF IS 1214 SQ. IN.

GLAZING OPTION ROCKWOOD LV-WS LOUVER



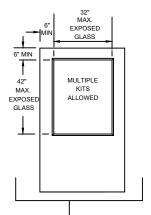
MAX DESIGN PRESSURE +/- 70 PSF

PEMKO LV-WS LOUVER

- 1.) DESIGN PRESSURE 70 PSF MAX.
- 2..) MAXIMUM LOUVER SIZE IS 34" X 78". MAY BE USED WITH CYLINDRICAL LOCKS AND MORTISE LOCKS. CONTACT FACTORY FOR LIMITATIONS WHEN USING EXIT DEVICES.
- 3.) 6" MINIMUM STILES AND RAILS REQUIRED.
- 4.) MULTIPLE LOUVERS ALLOWED PER DOOR UP TO 3652 SQ. IN.
- 5.) SURROUND CHANNEL REQUIRED.
- 6.) LOUVER NOT QUALIFIED FOR AIR OR WATER INFILTRATION.

GLAZING OPTION GLASSLAM SAFETY PLUS II LAMINATED GLASS

1/4" THICK MAKROLON POLYCARBONATE SHEET BY BAYER MATERIAL SCIENCE, LLC

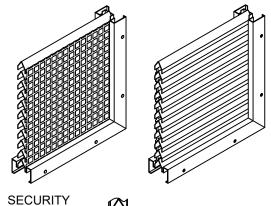


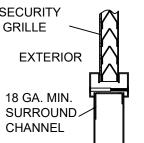
MAX DESIGN PRESSURE +/- 70 PSF

GLASSLAM SAFETY PLUS II AND POLYCARBONATE

- 1.) DESIGN PRESSURE 70 PSF
- 2.) MAXIMUM SIZE 32" X 42".
- 3.) MAXIMUM AREA PER LEAF IS 1344 SQ. IN.
- 4.) MULTIPLE LIGHTS ALLOWED
- 5.) POLYCARBONATE USED IN THE HVHZ MUST HAVE A VALID NOA.

ROCKWOOD LV-WS LOUVER





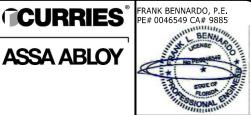
INTERIOR

18 GA. MIN. SURROUND. **CHANNEL**

FL# 16353.4



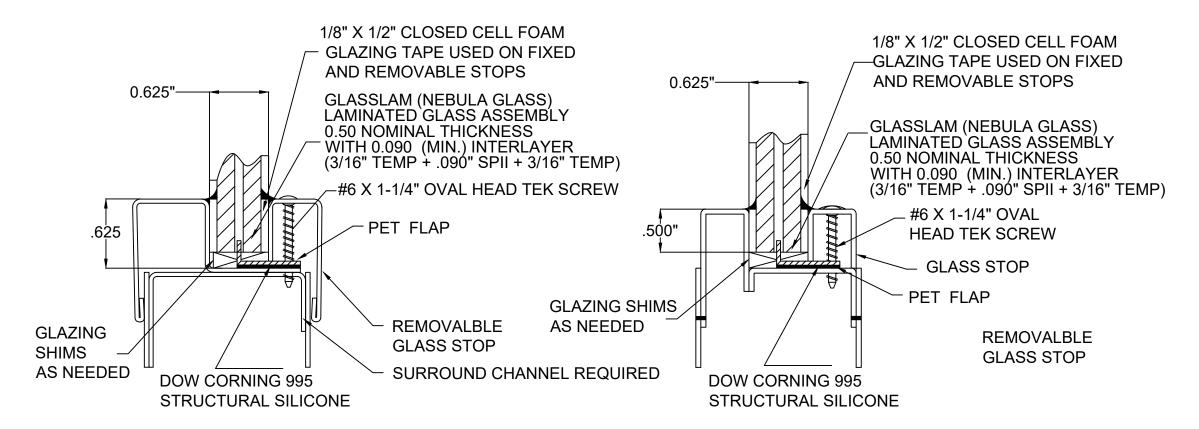
ASSA ABLOY



FL#16353.4

20-34824 SCALE: NTS UNLESS NOTED





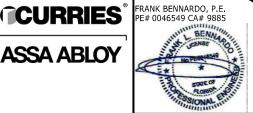
GLAZING INSTRUCTIONS

- 1) Before removing the removable stops, check to be sure there are screws in every hole. Pre-drill holes with a #36 bit where there are screw holes but no screws. Do not remove stops.
- 2) Using a pencil, mark alignment marks on the removable stops and the door.
- 3) Unscrew the oval head TEK screws from the removable stops and remove the removable stops. Keep the screws.
- 4) Apply 1/8" x 1/2" closed cell foam glazing tape to the fixed stop.
- 5) If there is plastic release on the foam glazing tape, pull the plastic release back about 2" from each end of the foam tape. Pull the plastic release around the fixed stop so it can be grasped after placing the Glasslam on the unexposed foam tape.
- 6) If there is paper release on the foam glazing tape, remove the paper release before glazing. Spray the exposed foam tape with a mild soap solution immediately before placing the Glasslam on the exposed foam tape.
- 7) Place glazing shims, as needed, then set the Glasslam on the foam glazing tape.
- 8) Adjust the Glasslam assembly, as necessary, to center the assembly in the cutout.
- 9) If the release is plastic, grasp the free end of the plastic release, while holding the Glasslam to keep it from moving. Then slowly pull the plastic release off the foam tape that was applied to the fixed stop.
- 10) Trim the PET flap so it does not extend beyond the removable glass stop.
- 11) Take a putty knife and insert it between the PET flap and the edge of the cutout in the door. Using the putty knife pull the PET flap away from the cutout in the door.
- 12) While holding the PET flap back away from the cutout with the putty knife, use a caulking gun to apply Dow Corning 995 silicone between the PET flap and the steel in the cutout of the door.

IMPORTANT: Ensure that the Dow Corning 995 silicone fully wets out or covers the PET flap and comes in contact with the steel around the cutout in the door.

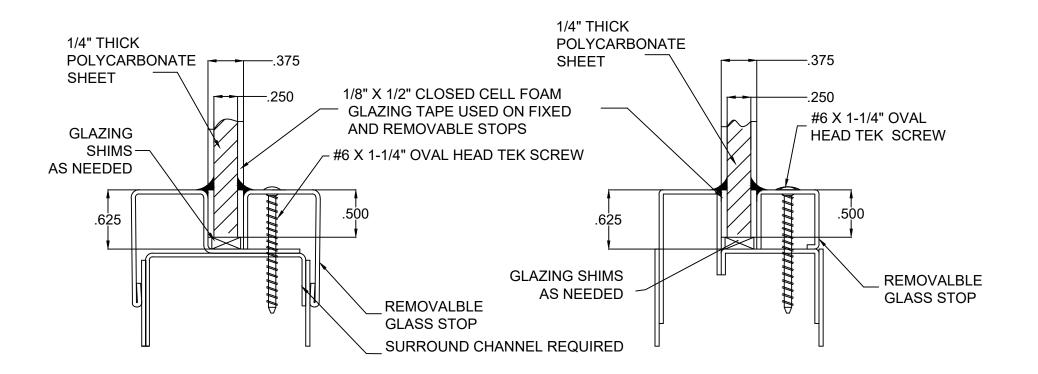
- 13) Slowly move the putty knife around the door ahead of the caulking gun and apply the 995 silicone around the entire cutout in the door.
- 14) Apply 1/8" x 1/2" closed cell foam glazing tape to the removable stop.
- 15) If there is plastic release on the foam glazing tape, pull the plastic release back about 2" from each end of the foam tape. Pull the plastic release around the removable stop so it can be grasped after placing the removable stop on the polycarbonate.
- 16) If there is paper release on the foam glazing tape, remove the paper. Spray the exposed foam tape with a mild soap solution immediately before placing the removable stops against the Glasslam.
- 17) Using the alignment marks, position the removable stops against the Glasslam.
- 18) Install and tighten the oval head TEK screws in the removable stops. Be careful not to over tighten.
- 19) If the release is plastic, grasp the free end of the plastic release, and slowly pull the plastic release off the foam tape that was applied to the removable stop.





FL#16353.4

20-34824 SCALE: NTS UNLESS NOTED



GLAZING INSTRUCTIONS

- 1) Before removing the removable stops, check to be sure there are screws in every hole. Pre-drill holes with a #36 bit where there are screw holes but no screws. Do not remove stops.
- 2) Using a pencil, mark alignment marks on the removable stops and the door.
- 3) Unscrew the oval head TEK screws from the removable stops and remove the removable stops. Keep the screws.
- 4) Apply 1/8" x 1/2" closed cell foam glazing tape to the fixed stop.
- 5) If there is plastic release on the foam glazing tape, pull the plastic release back about 2" from each end of the foam tape. Pull the plastic release around the fixed stop so it can be grasped after placing the Glasslam on the unexposed foam tape.
- 6) If there is paper release on the foam glazing tape, remove the paper release before glazing. Spray the exposed foam tape with a mild soap solution immediately before placing the Glasslam on the exposed foam tape.
- 7) Place glazing shims, as needed, then set the Glasslam on the foam glazing tape.
- 8) Adjust the Glasslam assembly, as necessary, to center the assembly in the cutout.
- 9) If the release is plastic, grasp the free end of the plastic release, while holding the Glasslam to keep it from moving. Then slowly pull the plastic release off the foam tape that was applied to the fixed stop.
- 10) Trim the PET flap so it does not extend beyond the removable glass stop.
- 11) Take a putty knife and insert it between the PET flap and the edge of the cutout in the door. Using the putty knife pull the PET flap away from the cutout in the door.
- 12) While holding the PET flap back away from the cutout with the putty knife, use a caulking gun to apply Dow Corning 995 silicone between the PET flap and the steel in the cutout of the door.

IMPORTANT: Ensure that the Dow Corning 995 silicone fully wets out or covers the PET flap and comes in contact with the steel around the cutout in the door.

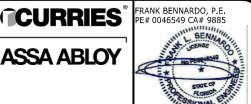
- 13) Slowly move the putty knife around the door ahead of the caulking gun and apply the 995 silicone around the entire cutout in the door.
- 14) Apply 1/8" x 1/2" closed cell foam glazing tape to the removable stop.
- 15) If there is plastic release on the foam glazing tape, pull the plastic release back about 2" from each end of the foam tape. Pull the plastic release around the removable stop so it can be grasped after placing the removable stop on the polycarbonate.
- 16) If there is paper release on the foam glazing tape, remove the paper. Spray the exposed foam tape with a mild soap solution immediately before placing the removable stops against the Glasslam.
- 17) Using the alignment marks, position the removable stops against the Glasslam.
- 18) Install and tighten the oval head TEK screws in the removable stops. Be careful not to over tighten.
- 19) If the release is plastic, grasp the free end of the plastic release, and slowly pull the plastic release off the foam tape that was applied to the removable stop.
- 20) Using the Dow Corning 995 silicone or other high quality silicone, apply a cap bead over the closed cell foam tape on the exterior side of the door vision light kit.

FL# 16353.4 12

CURRIES GLAZED DOORS VETROTECH KERALITE ULTRA HI INSTALLATION INSTRUCTIONS

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. PRODUCT MEETS REQUREMENTS OF HIGH VELOCITY HURRICANE ZONE.

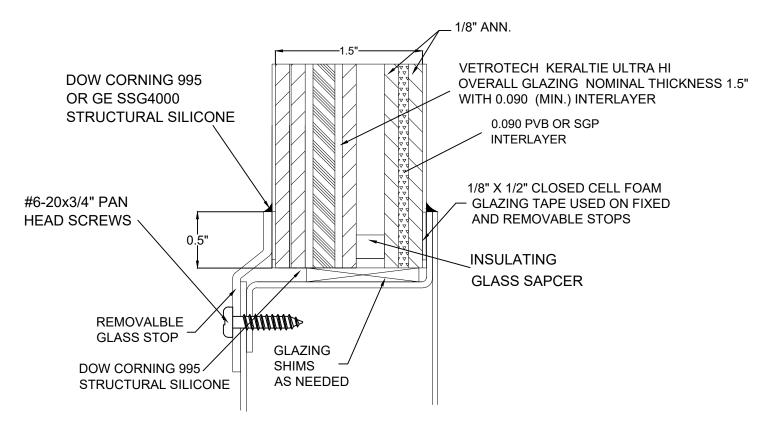




FL#16353.4

20-34824 SCALE: NTS UNLESS NOTED

13



GLAZING INSTRUCTIONS

- 1.) Before removing the removable stop, check to be sure there are screws in every hole. Pre-drill holes with a #36 bit where there are screw holes but no screws. Do not remove stop.
- 2.) Using a pencil, mark alignment marks on the removable stop and the door.
- 3.) Unscrew the screws from the removable stop and remove the removable stop. Keep the screws.
- 4.) Wipe the fixed stop clean and then apply closed cell foam tape to the fixed stop.
- 5.) Wipe the removable stop clean and then apply closed cell foam tape to the removable stop.
- 6.) Use 1/8" thick max glazing shims at the sill. Glazing shims should be the full thickness of the glass.
- 7.) Run a generous toe bead of Dow Corning 995 or GE structural silicone around the opening.
- 8.) Remove the release tape from the closed cell foam tape on the fixed stop.
- 9.) Place glass down on glazing blocks and press up against closed cell foam tape.
- 10.) Run a heel bead around the perimeter to the glass.
- 11.) Using the alignment marks, position the removable stop against the glass.
- 12.) Install and tighten the screws in the removable stop. Be careful not to over tighten.
- 13.) Using the Dow Corning 995 or GE SGG 4000 apply a cap bead over the closed cell foam tape.

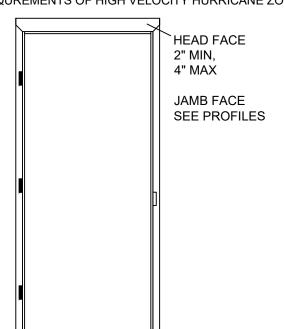
CURRIES DOOR FRAME INFORMATION

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ASSA ABLOY

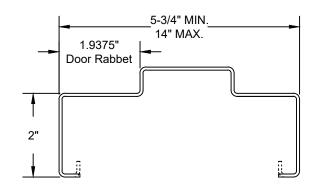
CURRIES

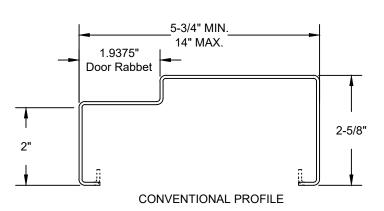


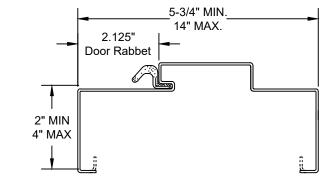


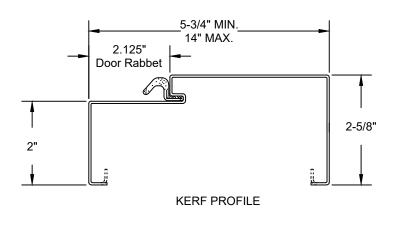
 3070 ± 115 PSF MAX. DESIGN PRESSURE 4080 ± 150 PSF MAX. DESIGN PRESSURE 4" MIN./14" MAX. DEPTH KD 16 GA. MIN. WELDED 16 GA MIN., 12 GA. MAX.

WELDED 16 GA MIN., 12 GA. MAX.
FOUR SIDED DOOR FRAME WITH FACE WELDED CORNERS ALSO PERMITTED

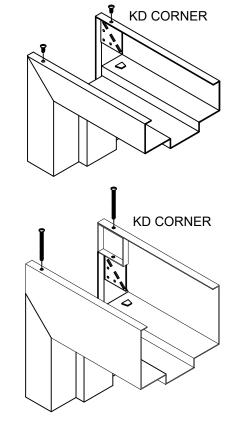


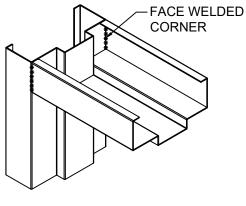


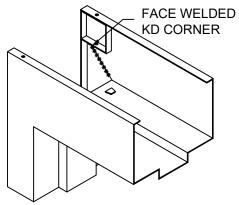


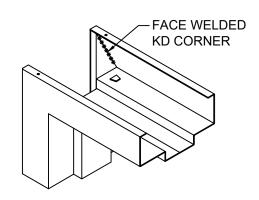


FRAME CONSTRUCTION OPTIONS









CURRIES

DIVISION OF ASSA ABLOY DOOR GROUP, INC.

1502 12TH STREET NW

MASON CITY, IA 50401

COMMERCIAL STEEL EXTERIOR DOORS

GLAZED SINGLE DOORS (LMI)

ENTH EDITION (2020 FLORIDA PRODUCT APPROVALS)

FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

FL#16353.4

 REMARKS
 DRWN
 CHKD
 DA

 INIT ISSUE (12-CUI-03g-01)
 KL
 FLB
 06/2

 FBC UPDATE
 JEM
 FLB
 10/C

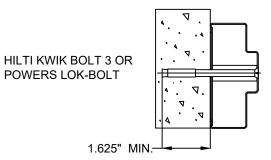
 2020 FBC UPDATE
 TAE
 FLB
 12/1

20-34824



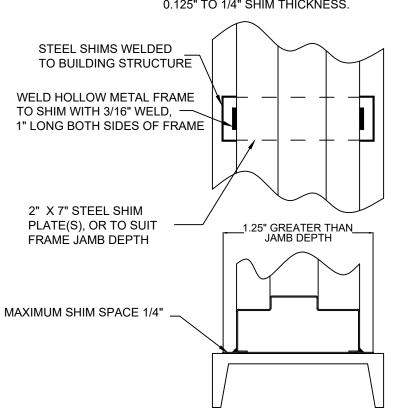
ASSA ABLOY MAXIMUM SHIM THICKNESS 0.25

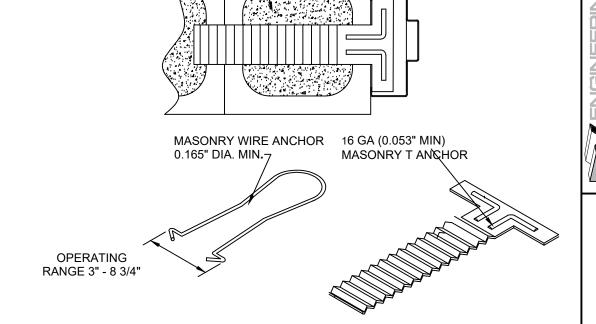
EXISTING MASONRY OR POURED CONCRETE, 3000 psi MIN. WELDED PIPE SPACER OR EWA ANCHOR WITH 3/8" EXPANSION ANCHOR BOLTS USING 3/8" GRADE 5 BOLT MINIMUM EDGE DISTANCE = 4.0" MAXIMUM SHIM THICKNESS = 0.25"



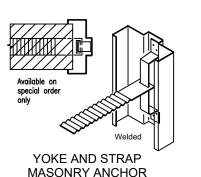
16 GA (0.053" MIN) 16 GA (0.053" MIN) _ PIPE SPACER ANCHOR **EWA ANCHOR** TÒ SUIT TO SUIT JAMB DEPTH JAMB DEPTH

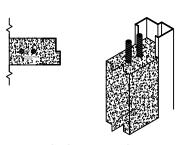
1/4" MAX. THICK A-36 STEEL SHIMS WELDED TO STRUCTURAL BUILDING MEMBER WITH FILLET WELDS MEASURING 2" LONG AND SIZED AS FOLLOWS USING E6018 ELECTRODES. FILLET WELD SIZE SAME AS SHIM THICKNESS FOR 0.053" TO 0.125" SHIM THICKNESS. WELD SIZE 1/8" FOR > 0.125" TO 1/4" SHIM THICKNESS.





CMU BLOCK AND THROAT OF FRAME FILLED WITH 3000 PSI MORTAR





	•	
CAST IN	PLACE	FRAME

Expansion Shell Anchor Requirements for Single Frame						
Opening Height (inches)	Max. Distance From End of Jamb	Min. Anchor Quantity	Maximu m Spacing (inches)			
Up to 84"	12	4	19			
90	12	4	19			
96	12	4	19			

Masonry Strap, Masonry I, masonry Wire Anchor and Welded to Building								
Structure Anchor Requirements								
Opening Height (inches)	Max. Distance From End of Jamb	Min. Anchor Quantity	Maximum Spacing (inches)					
Up to 84"	12	4	24					
90	12	4	24					
96	12	4	24					

Massary Stran Massary T. massary Wire Anghar and Wolded to Building

FRANK BENNARDO, P.E. PE# 0046549 CA# 9885 **CURRIES**

FL#16353.4

DIVISION OF ASSA ABLOY DOOR GROUP, 1502 12TH STREET NW MASON CITY, IA 50401

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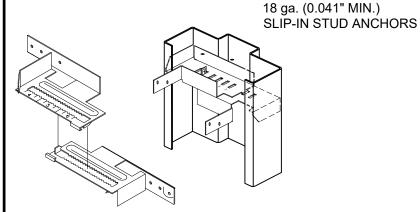
CURRIES FRAME ANCHOR INFORMATION

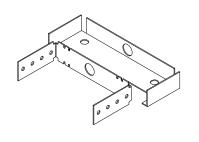
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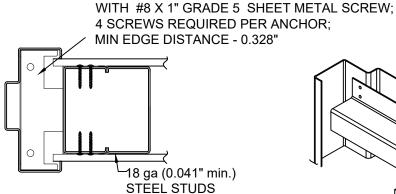
ASSA ABLOY

CURRIES







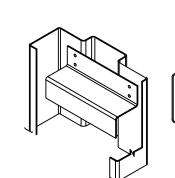


SLIP -IN STUD ANCHOR WELDEED TO

FRAME CONNECT TO STEEL

WELDED WOOD STUD ANCHOR

WITH #8 X 1" GRADE 5 SHEET METAL SCREW;



16 GA (0.053" MIN)

PIPE SPACER ANCHOR

TO SUIT

JAMB DEPTH

1/4" THK. MIN. A36 MIN. STEEL SUBSTRATE

WELDED PIPE SPACER ANCHOR OR EWAY WITH 3/8" (GRADE 2 MIN.) TAP-IN BOLT WITH 3 PINCHES PASSED THE THREAD PLANE. MINIMUM EDGE DISTANCE = 1.75" MAXIMUM SHIM THICKNESS = 0.25"

#14 x 1" GRADE 5 SHEET METAL SCREW: 2 SCREWS REQUIRED PER ANCHOR LOCATION; _18 ga (0.041" min.) STEEL STUDS

16 GA (0.053" MIN)

EWA ANCHOR

TO SUIT

JAMB DEPTH

FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

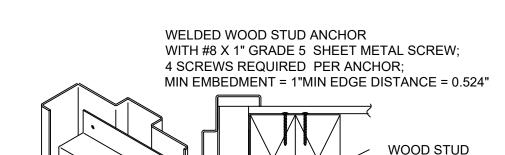
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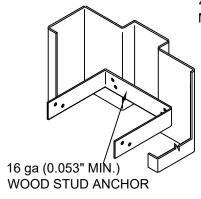
SCALE: NTS UNLESS NOTED

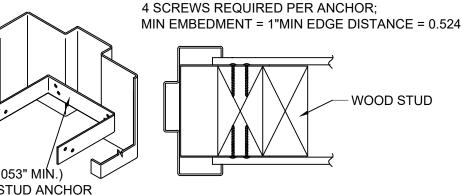
16

FL# 16353.4

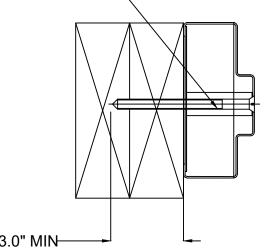


16 ga (0.053" MIN.) WOOD STUD ANCHOR





WELDED PIPE SPACER OR EWA ANCHOR WITH 3/8" WOOD SCREW OR LAG BOLT MINIMUM EDGE DISTANCE = 1.75" MAXIMUM SHIM THICKNESS = 0.25"



ximum	
pacing	
nches)	
21	3

Stud Anchor Requirements for Single Frame Jambs									
	100 psf								
Opening Height (inches)	Max. Distance From End of Jamb	Min. Anchor Quantity	Maximum Spacing (inches)	Max. Distance From End of Jamb	Min. Anchor Quantity	Maximum Spacing (inches)			
Up to 88"	6	5	21	6	5	21			
90"	6	5	21	6					
92"-96"	6	6	21	6					

CURRIES WEATHERSTRIP INFORMATION

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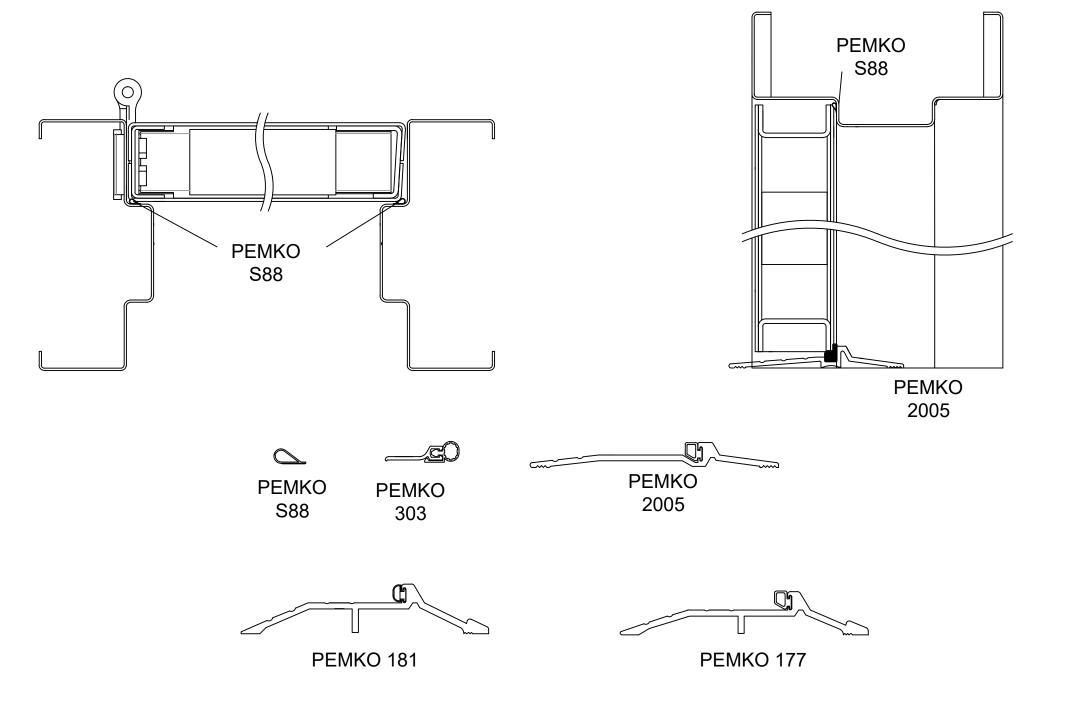
PEMKO WEATHERSTRIP USED ON CURRIES DOORS AND FRAMES WHERE WATER INFILTRATION IS NOT REQUIRED.



ASSA ABLOY



FL#16353.4



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PEMKO WEATHERSTRIP USED ON CURRIES DOORS AND FRAMES WHERE WATER INFILTRATION IS REQUIRED.



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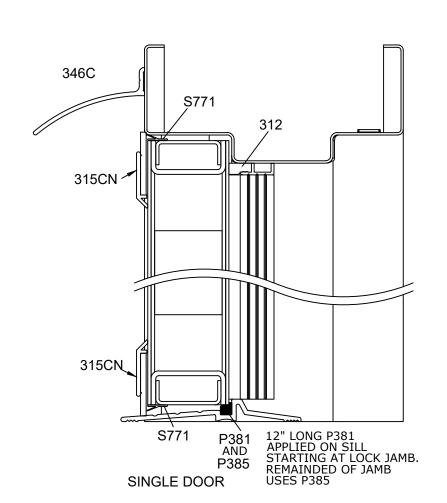
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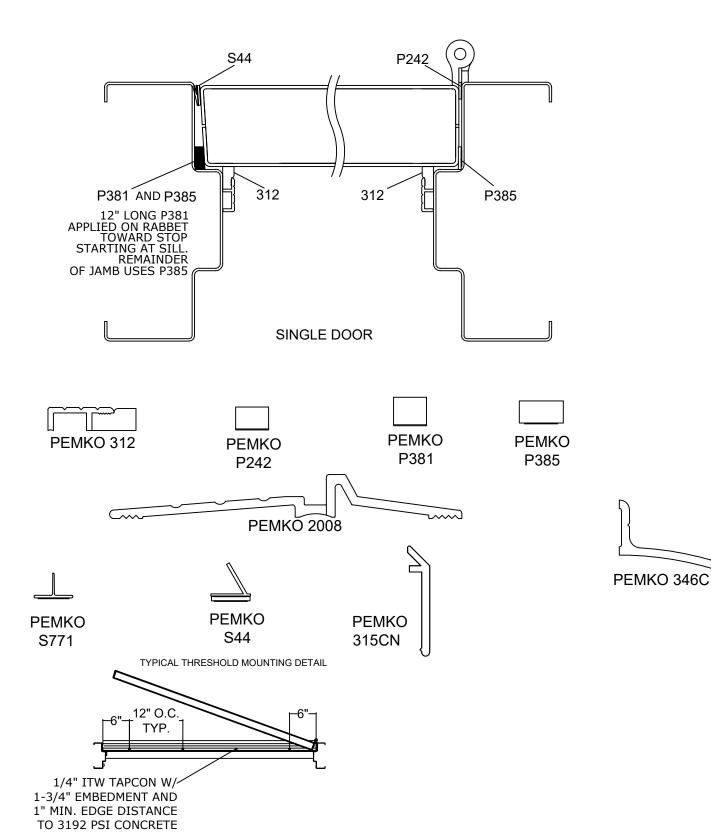
SRATE OFFICE:
A VE, SUITE 106
BEACH, FL 33442

CORPOR 160 SW 12th / DEERFIELD BE

DIVISION OF ASSA ABLOY DOOR GROUP, 1502 12TH STREET NW MASON CITY, IA 50401







The ED5200(S)A / ED4200(S)A x M107 Rim Exit and the ED5470(B) x M107 Surface Vertical Rod maybe suffixed by MER. May use M94 with any combination of the M61, M92, M93, or M1 suffixes.

The ED5200(S)A \times M107 Rim Exit and the ED5470(B) \times M107 Surface Vertical Rod may include 900 series trims 9600, 9700, 9800 Series Access Control Trims or the 9900 Series Electrified Trims.

The MP9800 (A/B) x M107 Series Concealed Multi-Point Lock may include the options: M91, M92, M93, 903, 904, Access 600, IN, INB, SE.

Use FE707A, FE708A, WS707AKM, or WS708AKM Hardware Mullion with the ED5200(S)A / ED4200(S)A \times M107 Rim Exit

On pairs of doors, one leaf of the pair utilizing with the ED5470(B) \times M107 Surface Vertical Rod or MP9800 (A/B) \times M107 Series Concealed Multi-Point Lock may be replaced with two 988CR surface bolts. The local building official must approve this configuration of hardware for use in a means of egress.

The ML2000 Series Mortise Locks, Series CL3300 Series Cylindrical Locks, ED5200(S)A x M107 Rim Exit, and ED5470(B) x M107 Surface Vertical Rod may be prefixed IN-IP, IN-IPS, IN-CP, IN-IP-MB, IN-IP-MW, IN-IPS-MB, IN-IPS-MW, IN-CP-MP, and IN-CP-MW.

The ML2000 Series Mortise Locks, Series CL3300 Series Cylindrical Locks, ED5200(S)A x M107 Rim Exit may be prefixed PIP1-IPSKM, PWI1-IPSKM, PWI1-CPKM, PWI1-CPKM, PIP1-IPSM, PWI1-IPSM, PIP1-CPM, and PWI1-CPM.

May also use the ML20100 and ML20200 mortise locks.

The SELP10 and IN 120 Access Control may be used with CL3300 Cylindrical Lock or ML2000 Mortise Lock.

HES

The 1006 Series Electric Strike maybe used on 4'0" x 8'0" and smaller single out swinging doors of 70 psf or less.

The 9600 Series Electric Strike may be used with the Sargent HC8800 Series Rim Exit at design pressures of 70 psf or less.

The 9700 Series Electric Strike may be used with the Corbin Russwin ED5200(S)A and the Yale 7150(F)WS / 7250M(F)WS Rim Exits at design pressures of 70 psf or less.

Securitron 1500 / 1500E Strike may be used on $3'0'' \times 7'0''$ and smaller single out swinging assemblies with mortise locks and latch bolt only at design pressures of 60 psf or less.

Securitron 1600 / 1600E Strike may be used on 4'0" x 8'0" and smaller single out swinging assemblies with mortise locks with latch bolt and dead bolt of 70 psf and less.

Sargen

The HC8800 Series Rim Exit, WS 8800 Series Rim Exit, and WS-8900 Series Mortise Exit maybe prefixed 53, 55, 55-56, 56, 57, 58, AWE, B, BT, ET, H1, H2, KP, LK, LU, M1, N1, N2, PA, PK, PG, P1, P2, IPSKM, CPKM, IPSM, CPM, IM, IKM, PRX, S1, S2, S3, IA, IK, IN, TK, TL, TP and TU.

Use HC980, 12-HC980, HCL980, 12-HCL980 Hardware Mullion with the HC8800 Series Rim Exit.

Series HT-56- can be used same as the 53-56- on the 80 Series devices. Exceptions include the following prefixes either used alone or in combination: 53-, 55-, 57-, 58-, 59- and AL.

All 80 Series employing HiO technology and the 55 option are designated HT-55-.

The MD8600 Series Concealed Vertical Rod Exit and 7000 Series Concealed Multi-point Lock may be prefixed 53, 55, 56, 57, 58, 59, BT, ET, H1, H2 and TL.

On pairs of doors, one leaf of the pair utilizing with the MD8600 Series Concealed Vertical Rod Exit, 7000 Concealed Multi-Point Lock or HC4-8700 / HC-8700 Surface Vertical Rod may be replaced with two 988CR surface bolts. The local building official must approve this configuration of hardware for use in a means of egress.

The 10 Line / 10G77 Cylindrical Locks and 8200 / R8200 mortise Locks may be prefixed AWE, B, PG, P1, P2, IPSKM, CPKM, IPSM, CPM, IM, IKM, PRX, IA, IK, IN, KP, LK, LU, PA, PK, H1, H2, N1, N2, S1, S2, S3, TK, TL, TP and TU.

Yale

7150(F)WS / 7250M(F)WS Rim Exit and 7170(F)WS Surface Vertical Rod may be suffixed with any combination of A, B, O, or S. These devices may be prefixed by Sym and can include 600F Series Trims.

Use M200FWS or KRM200FWS Mullion with the 7150(F)WS / 7250M(F)WS Rim Exit.

On pairs of doors, one leaf of the pair utilizing with the 7170(F)WS Surface Vertical Rod may be replaced with two 988CR surface bolts. The local building official must approve this configuration of hardware for use in a means of egress

nexTouch Access Control may be used on single $3'0'' \times 7'0''$ assemblies with 4700LN cylindrical lock at design pressures of 60 psf or less .

Securitron

The MUNL may be used on 60 psf rated single $3'0'' \times 7'0''$ assemblies with a mortise Corbin Russwin ML2000, Sargent 7800/8200/R8200, or Yale 8800 mortise lock. The UNL may be used on 60 psf rated single $3'0'' \times 7'0''$ assemblies with a Corbin Russwin CL3100 / CL3300 / CL3500 / CL3800, Sargent 6500 / 7 /10, or Yale 5300 / 5300LN / 5400 / 5400LN Cylindrical Locks.

The ICPT Wireless Inductive Power Transfer may be used.



ASSA ABLOY



FL#16353.4

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INC. 160 S

OF ASSA ABLOY DOOR GROUP, 1502 12TH STREET NW MASON CITY, IA 50401 ERCIAL STEEL EXTERIOR DOORS

CURRIE

DIVISION

MASON CITY, IA
COMMERCIAL STEEL EXT
GLAZED SINGLE DO

| RWN | CSL | 06/12/15 |
| JEM | FLB | 10/03/17 |
TAE	FLB	12/17/20

 EMARKS
 DRWN CH

 TISSUE (12-CUI-03g-01)
 KL
 FL

 EC UPDATE
 RWN
 CS

 17 FBC UPDATE
 JEM
 FL

 20 FBC UPDATE
 TAE
 FL

