



# Product Evaluation Report GULF COAST SUPPLY & MANUFACTURING, LLC.

26 Ga. GulfWave™ Roof Panel over 15/32" Plywood

# Florida Product Approval #16646.4 R1

Florida Building Code 2014 Per Rule 61G20-3 Method: 1 –D

Category: Roofing

Subcategory: Metal Roofing

Compliance Method: 61G20-3.005(1)(d) NON HVHZ

#### **Product Manufacturer:**

### **Gulf Coast Supply & Manufacturing, LLC.**

14429 SW 2nd Place, Suite G30 Newberry, FL 32669

**Engineer Evaluator:** 

Dan Kuhn, P.E. #75519

Florida Evaluation ANE ID: 10743

#### Validator:

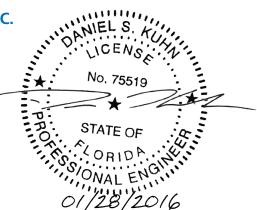
Locke Bowden, P.E. #49704

9450 Alysbury Place Montgomery, AL 36117

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**Compliance Statement:** The product as described in this report has demonstrated compliance with the

Florida Building Code 2014, Sections 1504.3.2.

**Product Description:** GulfWave™ Corrugated Roof Panel, 26 Ga. Steel, Maximum 29¼" Coverage,

through fastened roof panel over minimum 15/32" Plywood Decking. Non

Structural application.

Panel Material/Standards: Material: Minimum 26 Ga. Steel, ASTM A792 or ASTM A653 G90 conforming to

Florida Building Code 2014 Section 1507.4.3.

Paint Finish Optional

Yield Strength: Min. 80.0ksi

Corrosion Resistance: Panel Material shall comply with Florida Building Code

2014, Section 1507.4.3.

**Panel Dimension(s):** Thickness: 0.018" Minimum

Width: 29¼" Coverage Maximum

Rib Height: ¾" Tall Corrugations at 2.67" O.C.

**Panel Fastener:** #9-15 x 1½" with sealing washing or approved equal

¼" minimum penetration through plywood.

Corrosion Resistance: Per Florida Building Code 2014, Section 1506.6, 1507.4.4

**Substrate Description:** Minimum 15/32" thick, APA Rated plywood over supports at maximum 24" O.C.

Design of plywood and plywood supports are outside the scope of this evaluation.

Must be designed in accordance w/ Florida Building Code 2014.

**Design Uplift Pressures:** 

Table "A"				
Maximum Total Uplift Design Pressure	78.5 psf			
Fastener Pattern	8"-8"-8"-5.33"			
Fastener Pattern Spacing	24" O.C.			
Design Pressure includes a Safety Factor = 2.0.				

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**Code Compliance:** The product described herein has demonstrated compliance with the

Florida Building Code 2014, Sections 1504.3.2.

**Evaluation Report Scope:** The product evaluation is limited to compliance with the structural wind load

requirements of the Florida Building Code 2014, as relates to Rule 61G20-3.

**Performance Standards:** The product described herein has demonstrated compliance with:

• UL 580-06 - Test for Uplift Resistance of Roof Assemblies

• UL 1897-04 - Uplift Test for Roof Covering Systems.

**Reference Data:** 1. UL 580-94 / 1897-98 Uplift Test

Force Engineering & Testing, Inc. (FBC Organization # TST-5328)

Report No. 117-0076T-12A, Dated 04/26/2012

2. Certificate of Independence

By Dan Kuhn, P.E. (FL# 75519) @ Kuhn Engineering, LLC

(FBC Organization # ANE ID: 10743)

**Test Standard Equivalence:** 1. The UL 580-94 test standard is equivalent to the UL 580-06 test standard.

2. The UL 1897-98 test standard is equivalent to the UL 1897-04 test

standard.

**Quality Assurance Entity:** The manufacturer has established compliance of roof panel products in

accordance with the Florida Building Code and Rule 61G20-3.005(3) for

manufacturing under a quality assurance program audited by an approved quality

assurance entity.

Minimum Slope Range: Minimum Slope shall comply with Florida Building Code 2014, including

Section 1507.4.2 and in accordance with Manufacturers recommendations. For

slopes less than 3:12, lap sealant must be used in the panel side laps.

**Installation:** Install per Manufacturer's recommended details.

**Underlayment:** Shall comply with Florida Building Code 2014 section 1507.4.5.1 and 1507.4.5.2.

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**Roof Panel Fire Classification:** Fire classification is not part of this acceptance.

**Shear Diaphragm:** Shear Diaphragm values are outside the scope of this report.

**Design Procedure:** For roofs within the parameters listed on the load table, fastening pattern must

at a minimum meet those listed for the applicable wind zone. For all roofs outside the parameters listed on the load table, design wind loads shall be determined for each project in accordance with FBC 2014 Section 1609 or ASCE 7-10 using allowable stress design. The maximum fastener spacing listed herein shall not be exceeded. This evaluation report is not applicable in High Velocity Hurricane Zone. Refer to current NOA or HVHZ evaluation report for use of this

product in High Velocity Hurricane Zone.

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## ENGINEER'S LOAD TABLE SPEC





# **GULFWAVE**<sup>M</sup>

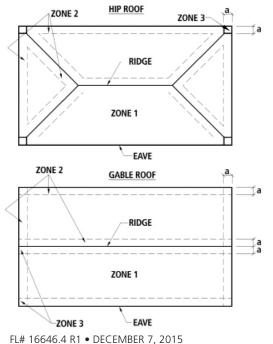
**26 GUAGE GULF**WAVE™ **PANEL OVER 15/32" PLYWOOD** FLORIDA PRODUCT APPROVAL **NO. 16646.4 R1** 

#### ENGINEER LOAD TABLE: 26 Ga. GulfWave™ Panel over 15/32" Plywood

Buildings having a Roof Mean Height ≤ 20'-0"; Roof Slope: 2"/12" - 12"/12" Gable or Hip Roof; Wind Speeds 120-150mph, Exposure C, Risk Category II, Enclosed Building, based on Florida Building Code 2014.

	WIIND SPEED  FASTENER (MIN. 1/4" Penetration)  SUBSTRATE (MIN. 15/32")		120	130	140	150
WIIND SPEED		ON CENTER SPACING	ON CENTER SPACING	ON CENTER SPACING	ON CENTER SPACING	
ZONE 1	#9-15x1.5"	Plywood	24"	24"	24"	24"
ZONE 2	#9-15x1.5"	Plywood	24"	24"	24"	24"
ZONE 3	#9-15x1.5"	Plywood	24"	24"	24"	24"

- 1.) PANEL DESCRIPTION: GULFWAVE™, MIN. 26 GA., GRADE 80, 29¼"COVERAGE, 3/4" TALL.
- 2.) PANEL FASTENER: #9-15X1.5" HWH WITH SEALING WASHER OR APPROVED EQUAL
- **3.) MAXIMUM ALLOWABLE PANEL UPLIFT PRESSURE:** 78.5 PSF @ 24" O.C. FASTENER SPACING BASED ON TAS 125, UL 580/UL 1897 TESTING.
- 4.) PLYWOOD DECKING: MIN. 15/2" THICK PLYWOOD MUST BE DESIGNED IN ACCORDANCE WITH FLORIDA BUILDING CODE 2014.
- 5.) ROOF SLOPE: ON ROOF SLOPES LESS THAN 3:12, LAP SEALANT MUST BE USED IN PANEL SIDE LAPS.
- **6.) LOAD TABLE** BASED ON WIND PRESSURES CALCULATED PER ASCE 7-10 (KD = 0.85) MULTIPLIED BY 0.6 PER FBC 2014.



Note: Dimension (a) is defined as 10% of the minimum width of the building or 40% of the mean height of the roof, whichever is smaller, however, (a) cannot be less than either 4% of the minimum width of the building or 3 feet.

