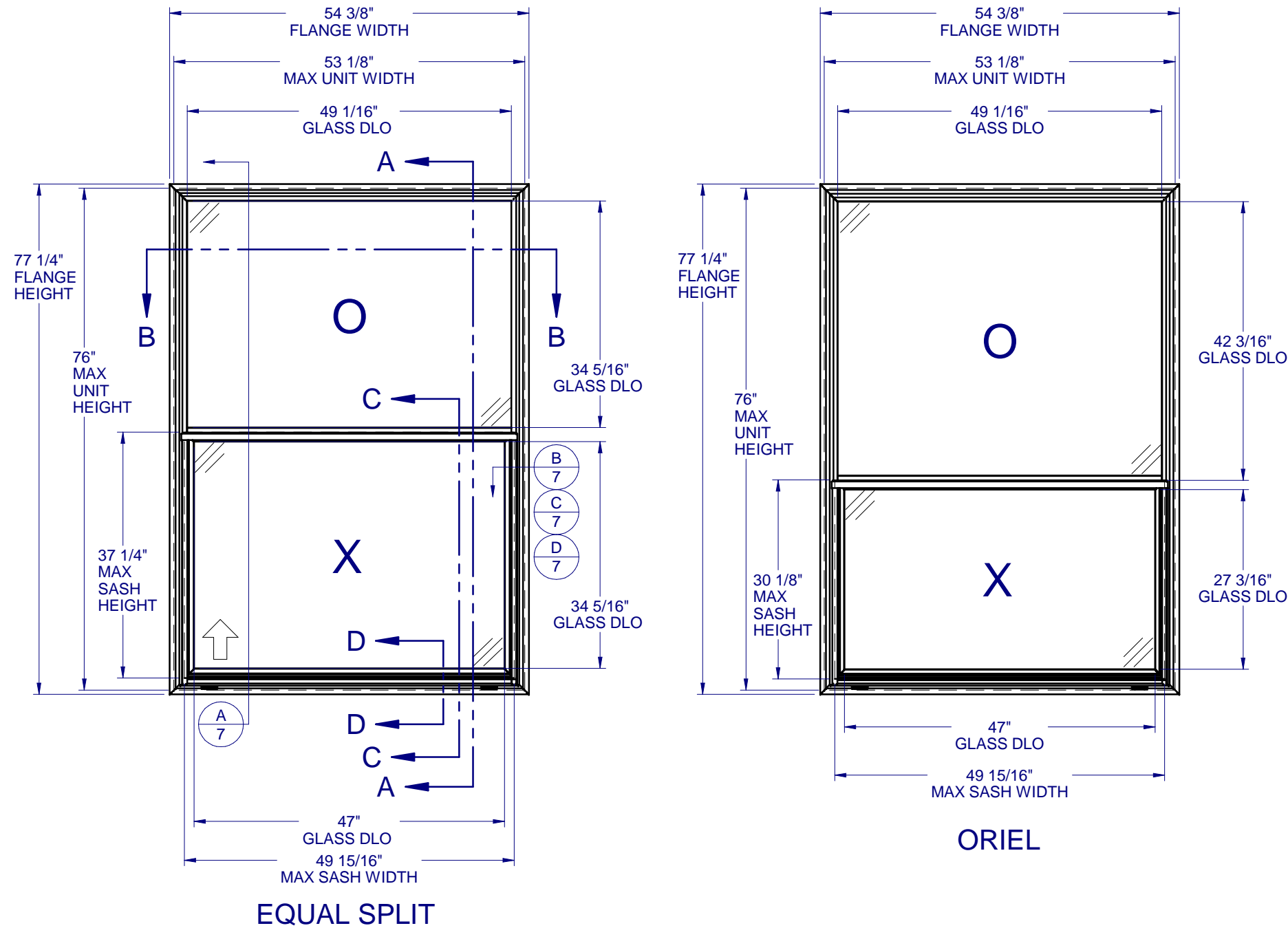


SINGLE HUNG - NON-IMPACT

(SHOWN w/DIFFERENT OPTIONS)



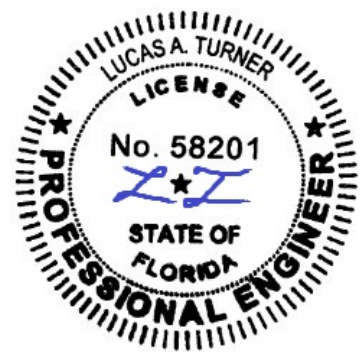
GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION.
2. GLAZING OPTIONS: (SEE SHEET 3)
3. CONFIGURATIONS: "O/X".
4. DESIGN PRESSURE RATING (SEE SHEET 2):
 -NEGATIVE DESIGN LOADS BASED ON, TESTED PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
 -POSITIVE DESIGN LOADS BASED ON, TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 7 FOR ANCHOR DETAILS. WINDLOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
6. NOT APPROVED FOR IMPACT RESISTANCE. IMPACT PROTECTIVE SYSTEM IS REQUIRED IN WIND BORNE DEBRIS REGION.
7. ALL FRAMES AND VENTS FULLY WELDED. SMALL JOINT SEAM SEALANT USED AT FIXED MEETING RAIL AND JAMB.
8. SERIES / MODEL DESIGNATION SH-610.
9. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:
 X = OPERABLE SASH, O = FIXED SASH
10. SECTION CALLOUTS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.
11. EXTERNAL WEEP SLOT = 1/4 x 1-1/2" LOCATED 5" FROM BOTH ENDS.

Custom WINDOW SYSTEMS
 1900 SW 44TH AVE.
 OCALA, FLORIDA 34474
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610 PVC SINGLE HUNG NON-IMPACT

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7/23/2020

LUCAS A. TURNER, P.E.
 FL PE # 58201
 2428 Old Natchez Trc Trl
 Camden, TN 38320
 PH. 941-380-1574

SHEET DESCRIPTION:

GENERAL NOTES AND ELEVATIONS

DRAWN BY: ADE	DATE: 08/09/14
DWG #: CWS-935	REV.: E
SCALE: 1:20	SHEET 1 OF 7

TABLE OF CONTENTS

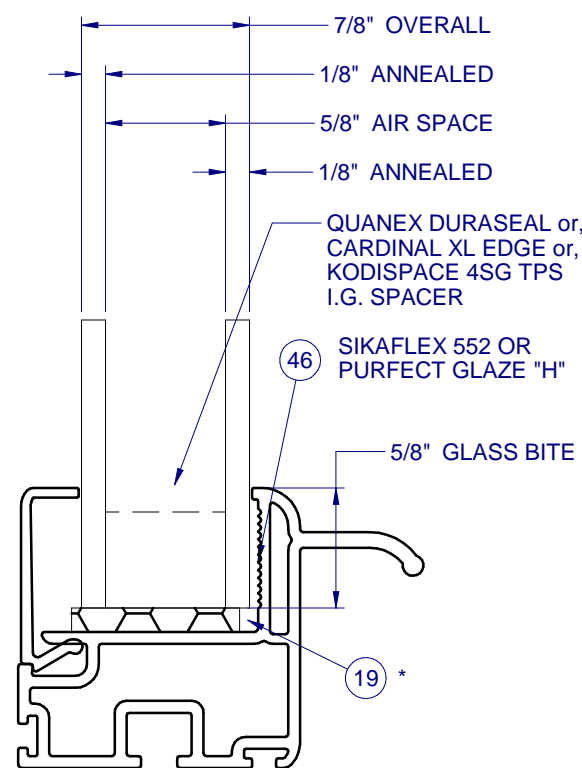
GENERAL NOTES & ELEVATIONS.....1
 DP CHARTS.....2
 GLAZING DETAILS.....3
 SECTION VIEWS.....4
 EXTRUSIONS & B.O.M.....5
 ANCHOR SCHEDULE & NOTES.....6
 INSTALLATION DETAIL.....7

CONFIG.	MAX. UNIT SIZE	EXTERNAL REINFORCEMENT	DESIGN PRESSURE RATING	IMPACT RATING
EQUAL	37" x 76"	NONE	SEE COMPARATIVE ANALYSIS CHART, SHEET 2	NONE
EQUAL	53-1/8" x 76"	* 2011		
5 HI ORIEL				

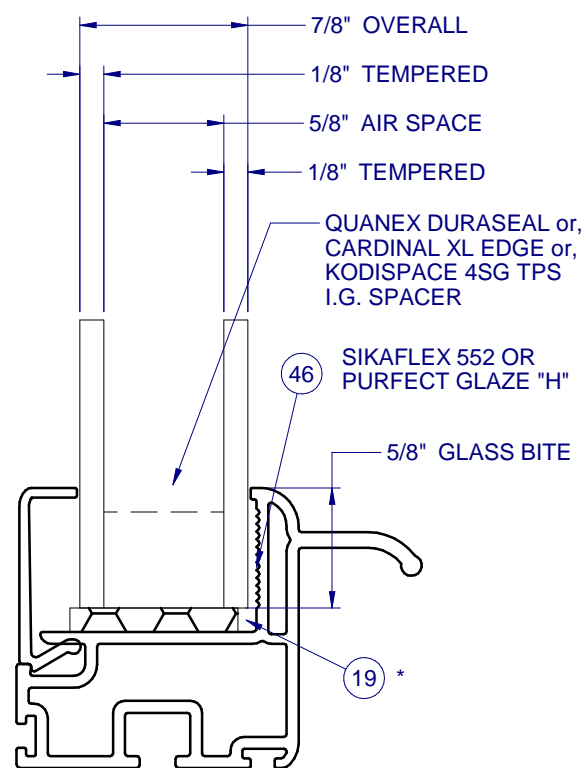
* ONLY REQUIRED WITH H-6137 FIXED MEETING RAIL & SCREW-ON INTERLOCK, S-2001 - SEE SHEET 4 FOR DETAILS.

**610 PVC
SINGLE HUNG
NON-IMPACT**

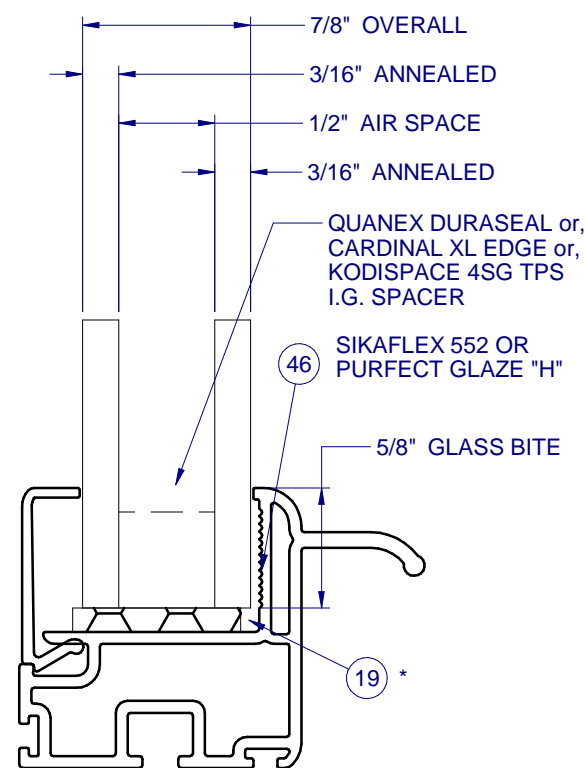
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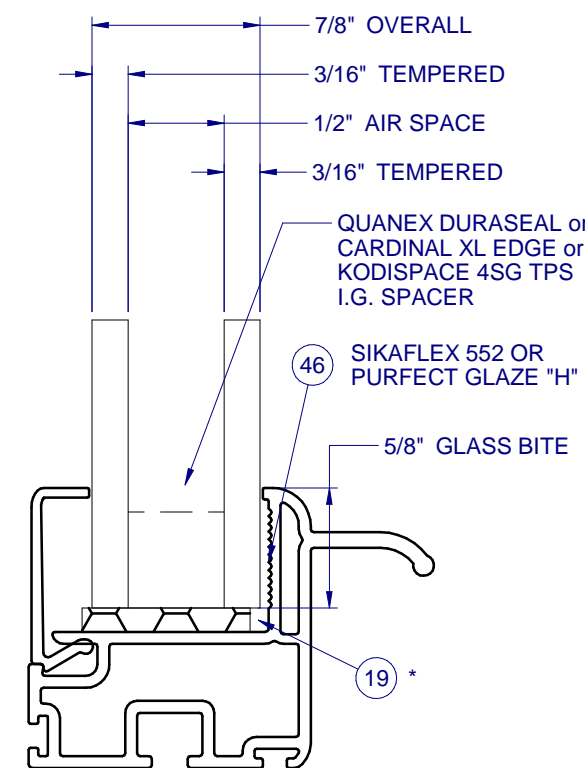
GLASS TYPE A



GLASS TYPE B

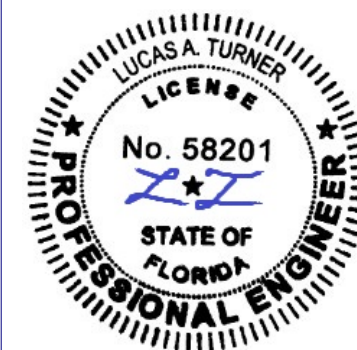


GLASS TYPE C



GLASS TYPE D

* SETTING BLOCKS PER FBC 2411.3.3.1



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Camden, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:

GLAZING DETAILS

DRAWN BY: ADE	DATE: 08/09/14
DWG #: CWS-935	REV.: E
SCALE: 1:1	SHEET 3 OF 7

**610 PVC
SINGLE HUNG
NON-IMPACT**

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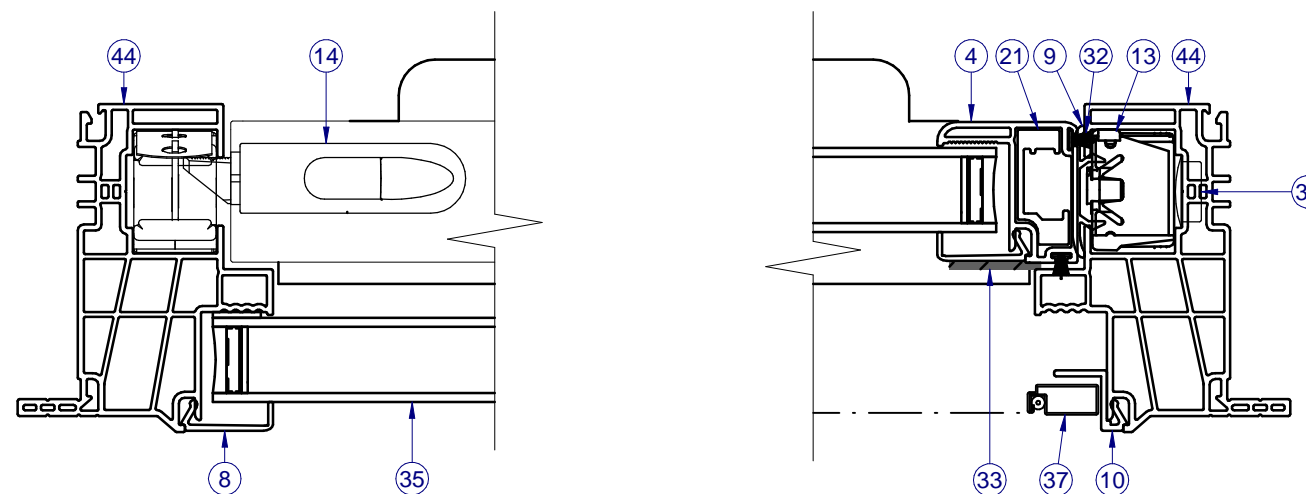
LUCAS A. TURNER, P.E.
FL PE # 58201
2428 Old Natchez Trc Trl
Camden, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:

SECTION VIEWS

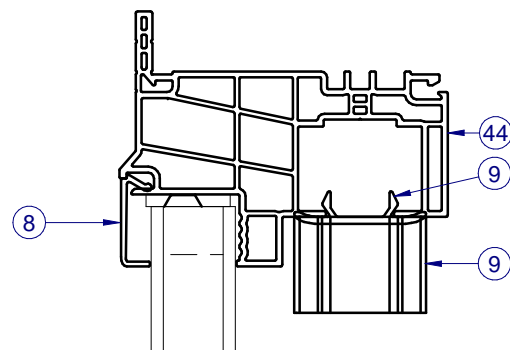
DRAWN BY:	DATE:
ADE	08/09/14
DWG #:	REV.:
CWS-935	E
SCALE:	SHEET
1:2	4 OF 7

INTERIOR

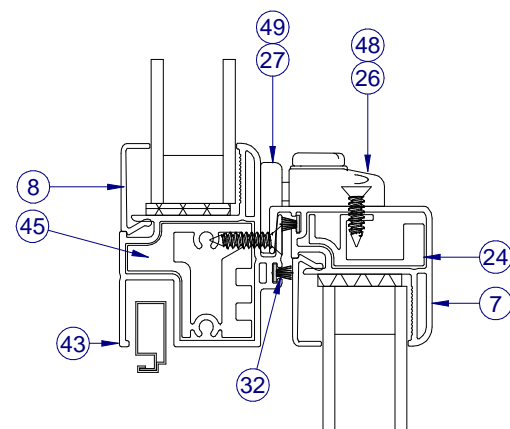


SECTION B-B

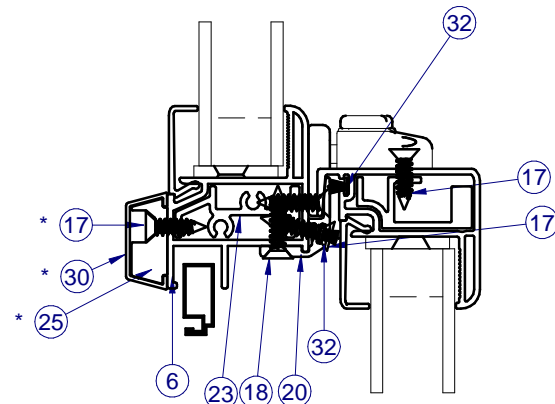
NOTE: LEFT SIDE SHOWS FIXED SECTION VIEW,
RIGHT SIDE SHOWS SASH SECTION VIEW.



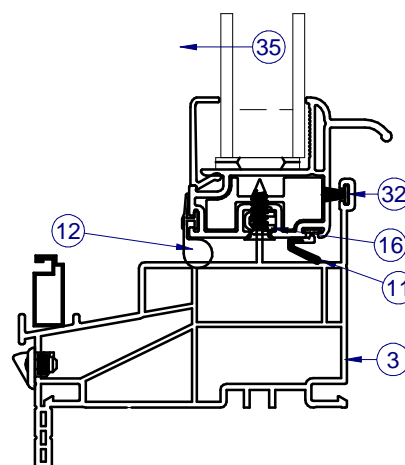
SECTION A-A



INTERIOR



SECTION C-C
ALTERNATE MTG RAIL
AND SLOPE SILL

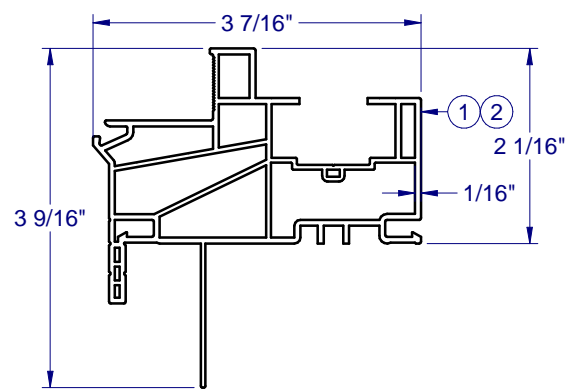


SECTION D-D
ALT 562 POCKET UNI-FRAME

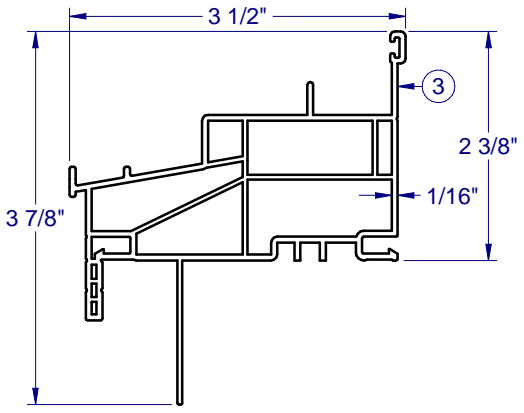
NOTES:
- FIN FRAME AVAILABLE FOR BOTH UNI-FRAME AND STANDARD FRAME TYPES.
- 880 BALANCERS AND DEEP POCKET UNI-FRAME (H-6193) REQUIRED FOR LARGER SASHES.
* EXTERNAL REINFORCEMENT REQUIRED ON UNIT WIDTHS OVER 37" WITH THE H-6137 FIXED MEETING RAIL AND SCREW-ON INTERLOCK, S-2001.

NOTE: ITEMS NOT SHOWN FOR CLARITY: 38-41

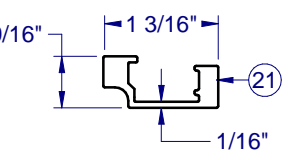
ITEM	PART	DESCRIPTION	MATERIAL
1	H-6125	HEAD, OUTERFRAME	PVC
2	H-6125	JAMBS, OUTERFRAME	PVC
3	H-6126	SILL, OUTERFRAME	PVC
4	H-6132	SASH SIDE RAIL	PVC
5	H-6136	SASH BOTTOM RAIL	PVC
6	H-6137	FIXED MEETING RAIL.	PVC
7	H-6138	SASH TOP RAIL	PVC
8	S-6141	GLAZING BEAD	PVC
9	S-6142	SASH STOP	PVC
10	S-6143	SCREEN ADAPTOR	PVC
11	P-5085	WSTP, QLON BULB VINYL	
12	P-5086	WSTP, QLON BULB VINYL	
13		BALANCERS - CONSTANT FORCE RT 880	
14	P-5392	SASH TILT LATCH	NYLON
15	P-5393	PIVOT CARRIER	NYLON
16	P-5396	PIVOT BAR	SS
17	P-3515	#8 x 5/8 PHIL FLAT WHITE SMS	STEEL
18	P-4146	#8 X 3/4 PHIL FLAT tek	STEEL
19	P-5615	SETTING BLOCK	RUBBER
20	S-2001	INTERLOCK RAIL	ALUM
21	S-2006	REINF, SASH SIDE RAIL, HD	ALUM
22	S-2007	REINF, BOTTOM RAIL	ALUM
23	S-2008	REINF, FMR	ALUM
24	S-2009	REINF, TOP RAIL	ALUM
25	S-2011	REINF, EXTERNAL	ALUM
26	P-5388	LOCKS	NYLON
27	P-5389	KEEPERS	NYLON
28	P-4779	WEEP COVER	NYLON
29	P-5397	FMR ENDCAP	NYLON
30	P-5400	COVER, FMR REINF.	PVC
31		SIKA FLEX 552 OR PURFECT GLAZE 'H'	SILICONE
32	P-3305	WSTP., .270 X 187, SOFT TOUCH FIN	
34	P-5588	HOLE PLUG	NYLON
35	GLASS	SEE SHEET 2	
36	P-4638	#8 X 2-1/2 PHIL TRUSS tek	STEEL
37	P-3218	SCREEN FRAME	ALUM
38	P-4754	SCREEN CORNER KEY	NYLON
39	P-3228	SCREEN SPLINE	
40	P-3029	SCREEN LIFTS	
41	P-3033	SCREEN SPRINGS	
43	H-6157	HD FIXED MEETING RAIL	PVC
44	H-6193	UNI-FRAME, 880 BALANCERS	PVC
45	H-2115	REINF, HD FMR	ALUM
46	S-6239	UNI-FRAME SILL POCKET INSERT	PVC
47	S-6217	UNI-FRAME SCREEN RETAINER	PVC
48	P-3783	LOCKS, IMPACT	STEEL
49	P-3784	KEEPERS, IMPACT	STEEL



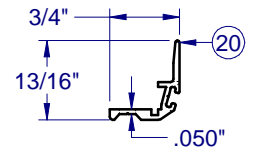
PVC FRAME HEAD & JAMB
H-6125



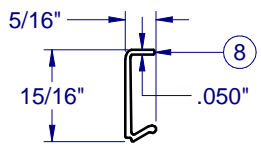
PVC FRAME SILL
H-6126



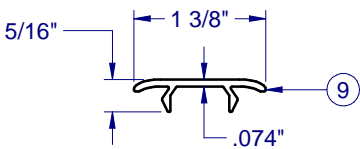
REINF. SSR HD
S-2006



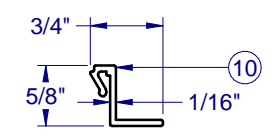
INTERLOCK
S-2001



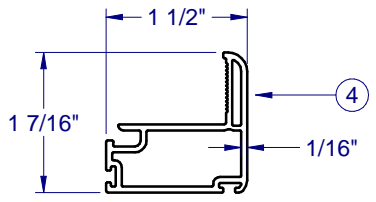
PVC GLAZING BEAD
S-6141



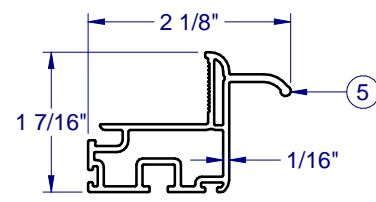
PVC SASH STOP
S-6138



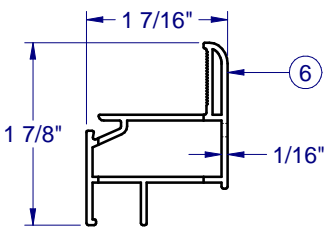
PVC SCREEN ADAPTOR
S-6143



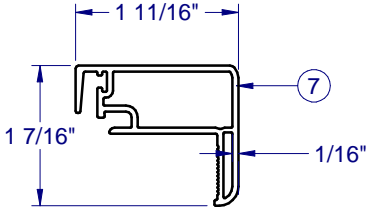
PVC SIDE RAIL
H-6132



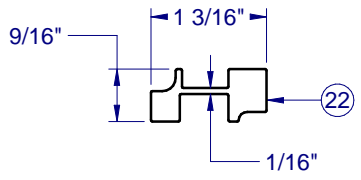
PVC SASH BTM RAIL
H-6136



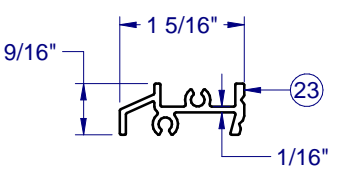
PVC SASH FMR
H-6137



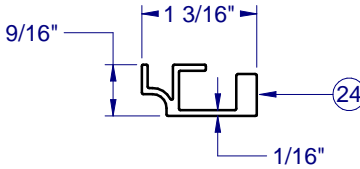
PVC SASH TOP RAIL
H-6138



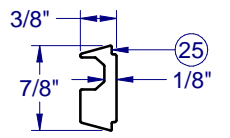
REINF. BTM RAIL
S-2007



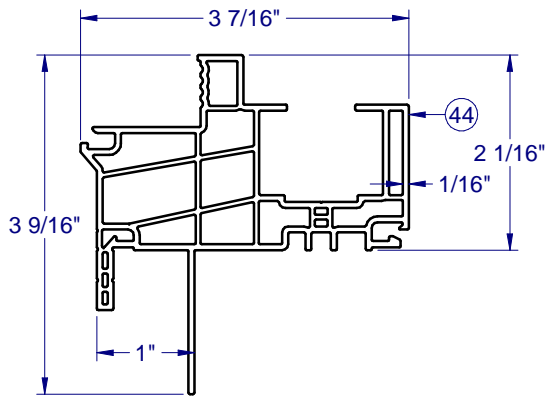
REINF. FMR
S-2008



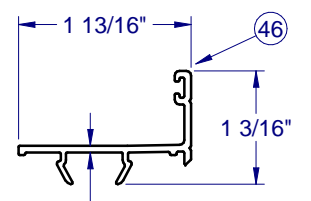
REINF. TOP RAIL
S-2009



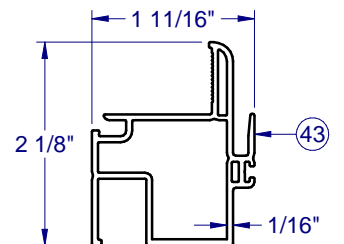
REINF. EXTERNAL
S-2011



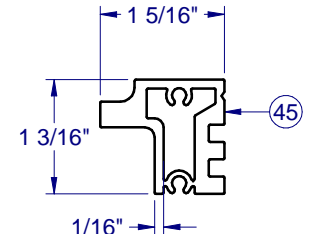
PVC FRAME
H-6193



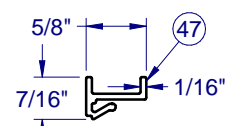
PVC SILL POCKET INSERT
S-6239



PVC HD FMR
H-6157

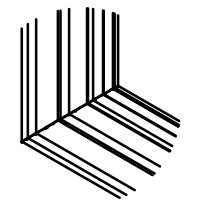


REINF. HD FMR
H-2115
6005A-T5

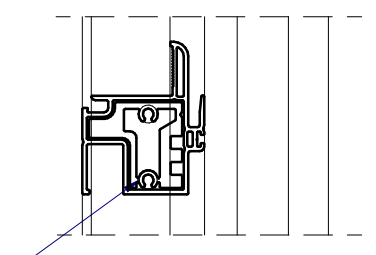


PVC SCREEN RETAINER
S-6217

FRAME CORNER CONSTRUCTION



CORNER WELD (ALL SIDES)
1:8



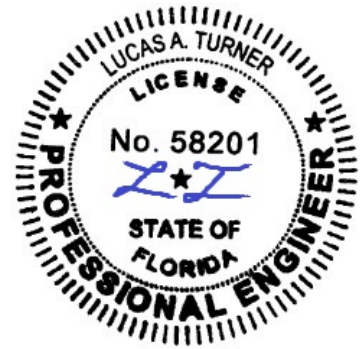
FIXED MEETING RAIL
SCREWED TOGETHER WITH
OUTERFRAME
1:8



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610 PVC
SINGLE HUNG
NON-IMPACT

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FL PE # 58201
2428 Old Natchez Trc Trl
Camden, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:

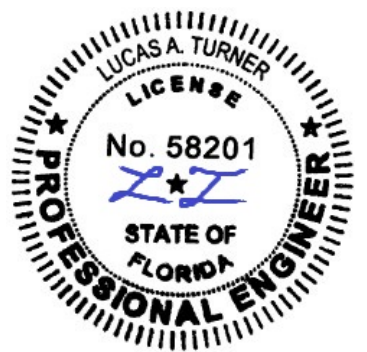
BOM AND EXTRUSIONS

DRAWN BY: ADE	DATE: 08/09/14
DWG #: CWS-935	REV.: E
SCALE: 1:2	SHEET 5 OF 7

NOTE: ALL ALUMINUM EXTRUSIONS ARE 6063-T6 UNLESS OTHERWISE NOTED.

**610 PVC
SINGLE HUNG
NON-IMPACT**

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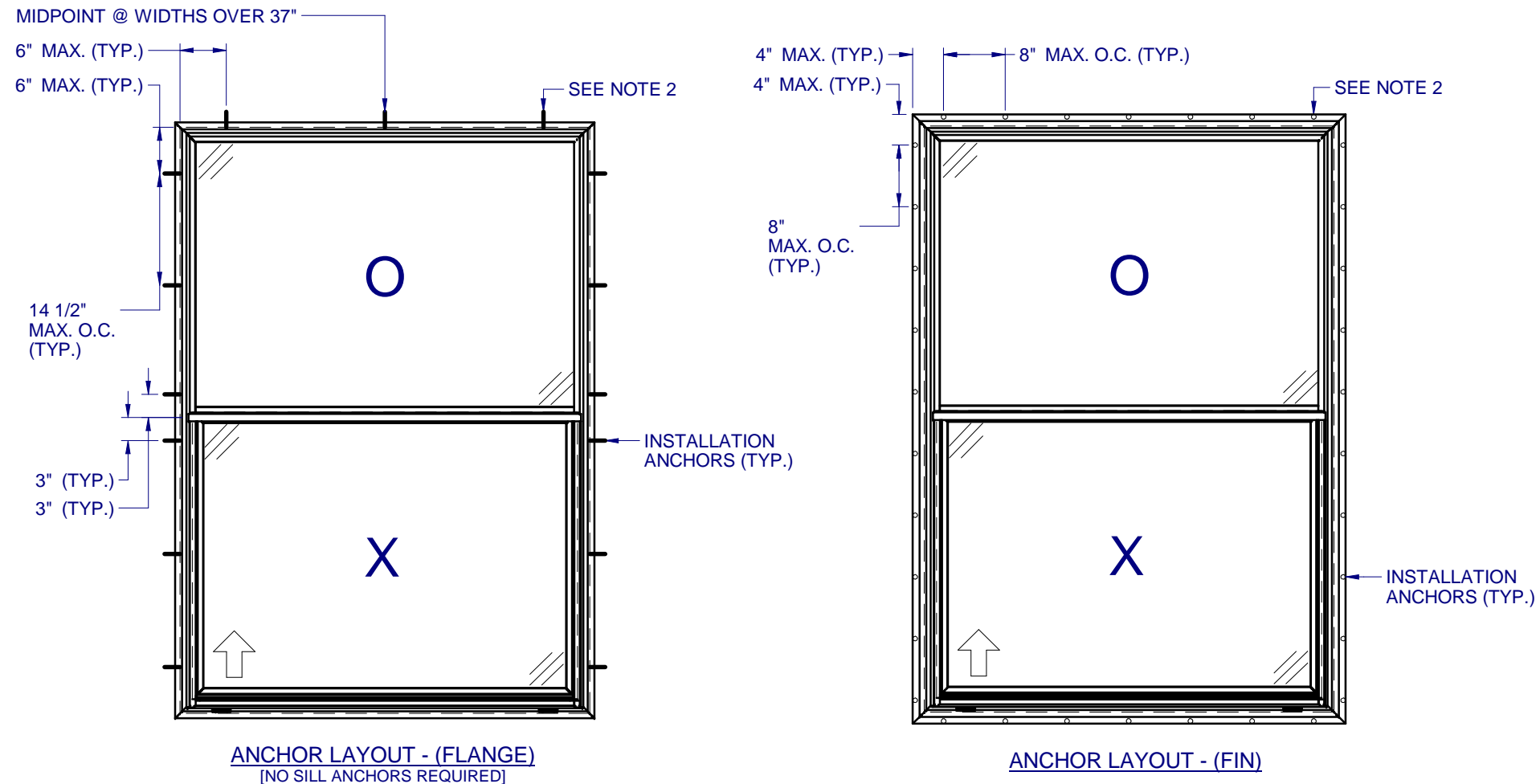
7/23/2020

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FL PE # 58201
2428 Old Natchez Trc Trl
Camden, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:

ANCHOR SCHEDULE AND NOTES

DRAWN BY:	DATE:
ADE	08/09/14
DWG #:	REV.:
CWS-935	E
SCALE:	SHEET
1:20	6 OF 7

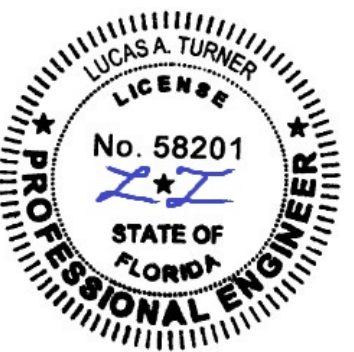


NOTES:

1. INSTALL ONE ANCHOR AT EACH INSTALLATION LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 7.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 7.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE - 1X BUCKS ARE OPTIONAL.
7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3" FOR MASONRY, 1" FOR WOOD AND METAL.
8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE 1, SHEET 7. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

**610 PVC
SINGLE HUNG
NON-IMPACT**

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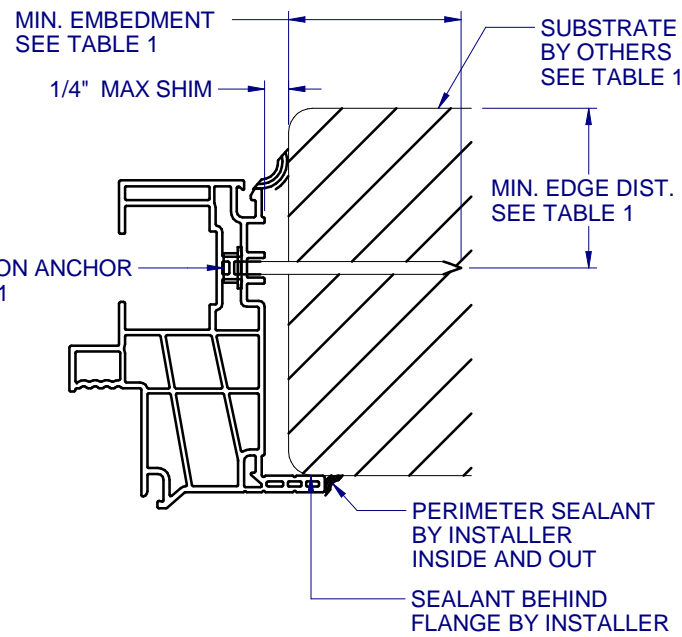
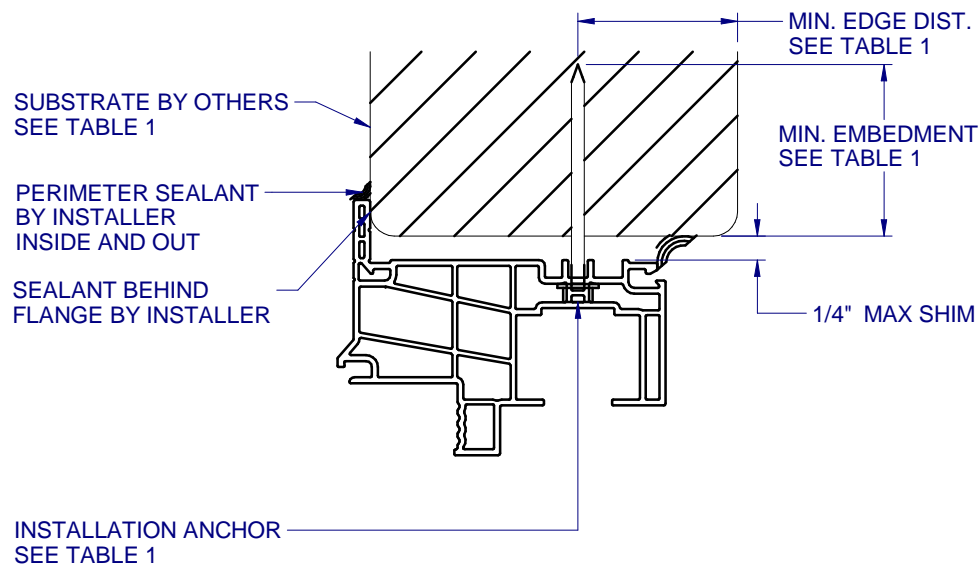
LUCAS A. TURNER, P.E.
FL PE # 58201
2428 Old Natchez Trc Trl
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SHEET DESCRIPTION:

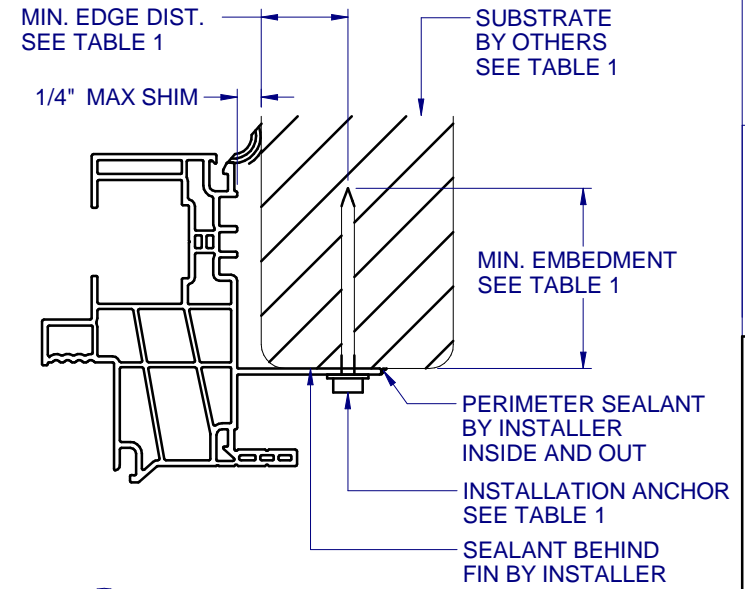
INSTALLATION DETAILS

DRAWN BY:	DATE:
ADE	08/09/14
DWG #:	REV.:
CWS-935	E
SCALE:	SHEET
1:2	7 OF 7

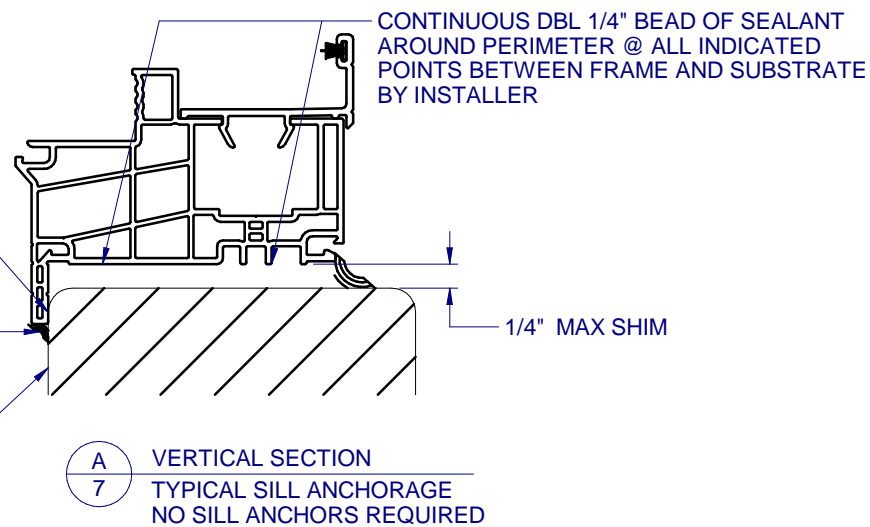
TYPICAL HEAD ANCHORAGE



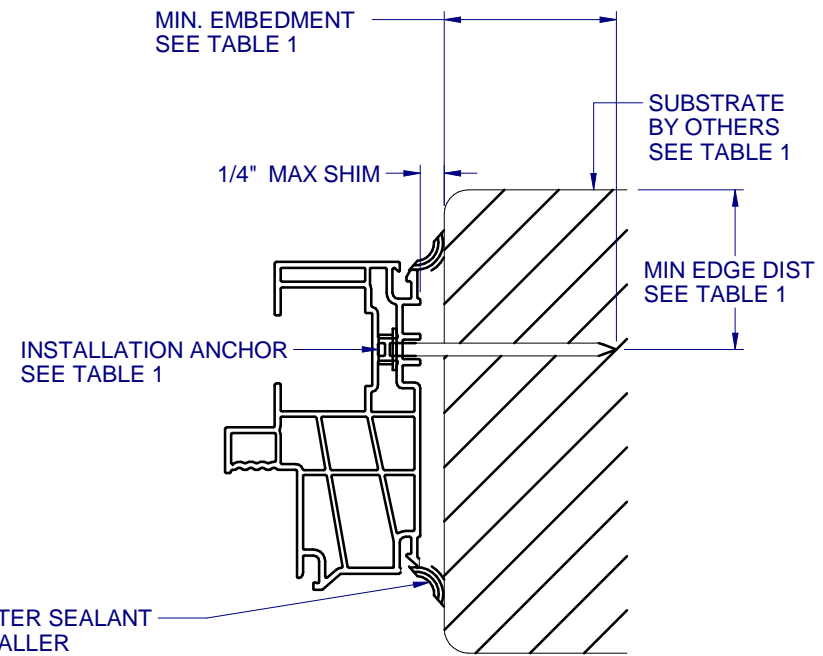
B HORIZONTAL SECTION
7 TYPICAL JAMB ANCHORAGE



C HORIZONTAL SECTION
7 TYPICAL FIN ANCHORAGE
HEAD AND SILL SIMILAR FOR FIN INSTALLATION



A VERTICAL SECTION
7 TYPICAL SILL ANCHORAGE
NO SILL ANCHORS REQUIRED



D HORIZONTAL SECTION
7 BOX FRAME INSTALLATION
SIMILAR FOR SILL AND JAMBS FOR BOX INSTALLATION

FLANGE REMOVAL NOTE: PARTIALLY OR FULLY REMOVING THE FLANGE, UP TO AND INCLUDING A BOX-FRAME APPLICATION IS ACCEPTABLE PROVIDED:

- MIN. 1/4" FILLET OF CONSTRUCTION-GRADE ADHESIVE CAULK IS APPLIED INSIDE AND OUT, FULL PERIMETER, BY INSTALLER.
- PRODUCT ANCHORAGE IS IN ACCORDANCE WITH REQUIREMENTS AS SHOWN FOR FLANGE WINDOWS.

TABLE 1: APPROVED INSTALLATION FASTENERS

FRAME TYPE	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
FLANGE	CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1"	1-1/8"
FLANGE	HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"
FLANGE	CONCRETE (2.85 KSI MIN.)	3/16" ELCO ULTRACON	1"	1"
FLANGE	GROUT-FILLED CMU (ASTM C-90)	3/16" ELCO ULTRACON	1-1/4"	2-1/2"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-3/8"	7/8"
FLANGE	16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
FLANGE	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"
FIN	2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-1/2"	1/2"

NOTE: UNIF-FRAME OPTIONS NOT SHOWN.