	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED

NOTES:

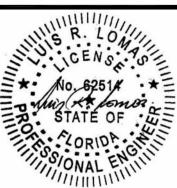
- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
- 2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
- 4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
- 5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
- 6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
- 8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
- 9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
- 10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 11. FRAME MATERIAL: CO-EXTRUDED PVC FOAM.
- 12. UNITS MUST BE GLAZED PER ASTM E1300-04, SEE SHEET 6 FOR GLASS DETAILS.
- 13. APPROVED IMPACT PROTECTIVE SYSTEM <u>IS NOT REQUIRED</u> FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
- 14. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

- 15. FOR ANCHORING INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 16. FOR ANCHORING INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 17. ALL FASTENERS TO BE CORROSION RESISTANT.
- 18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:

 A. WOOD MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.
 - C. MASONRY STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).
 - D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063-T5 1/8" THICK MINIMUM
- 19. APPROVED CONFIGURATIONS: X, X/O, O/X, OX, XO, OX/O, XO/O, XX, XX/O, O/XX, OXX, XXO. OXX/O AND O/XXO. SEE SHEET 3.
- 20. SIDELITES ARE ASSEMBLED TO FRAME WITH #10X2 1/2" WOOD SCREWS LOCATED 4" FROM EACH END AND 18 1/2" MAX O.C. THEREAFTER AT JAMBS AND 4" FROM EACH END AND ONE AT MIDSPAN AT HEAD AND SILL.

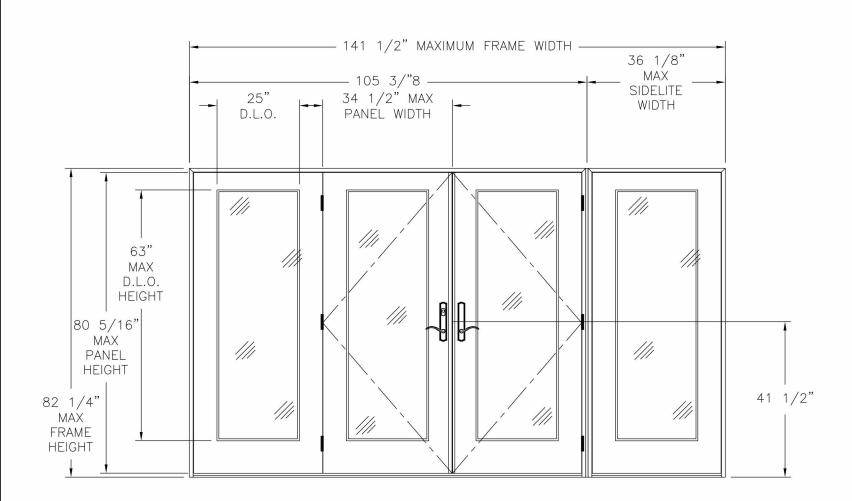
SIGNED: 08/04/2015

	TABLE OF CONTENTS	NAN	NAN YA PLASTICS CORP. USA 8989 north loop east			
SHEET NO.	DESCRIPTION			SUSTON, TX		
1	NOTES	SERIES SLF	PS OUT		-HINGED PATIO	DOOR
2	ELEVATION			IMPACT NOTES		
3	ADDITIONAL CONFIGURATIONS	DRAWN:		DWG NO.		REV
4 - 5	ANCHORING LAYOUTS	K.S.		08	-02755	_
6 -12	INSTALLATION DETAILS	SCALE NTS	DATE 0	7/27/15	SHEET 1 of 12	



REVISIONS

REV DESCRIPTION DATE APPROVED



OUT-SWING ENTRANCE DOOR DOUBLE DOOR W/ SIDELITES EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
±60.0PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 4

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NAN YA PLASTICS CORP. USA
8989 NORTH LOOP EAST
HOUSTON, TX 77029

SERIES SLPS OUT-SWING SIDE-HINGED PATIO DOOR IMPACT ELEVATION

 DRAWN:
 DWG NO.
 REV

 K.S.
 08-02755

 SCALE NTS
 DATE 07/27/15
 SHEET 2 of 12

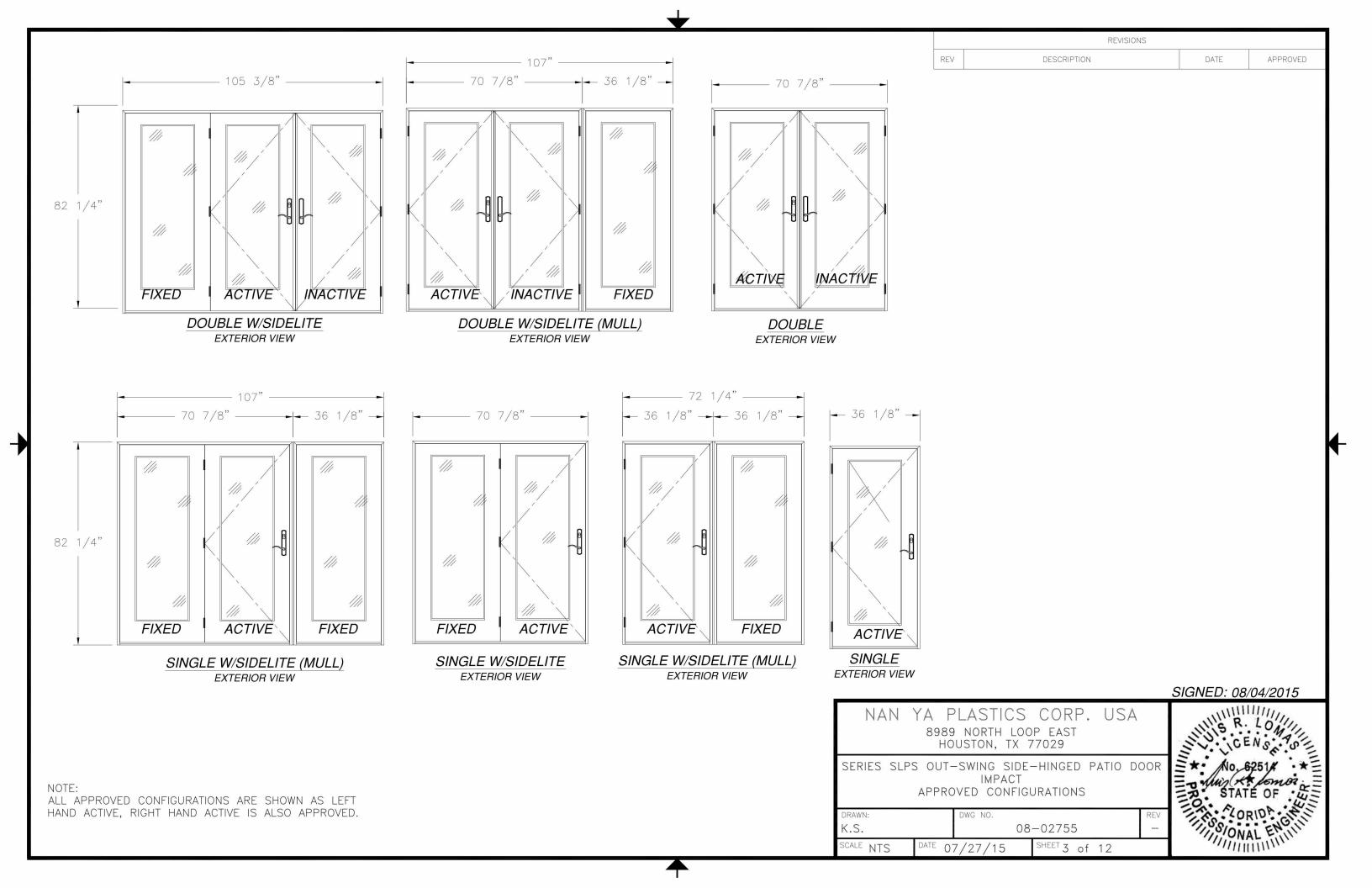
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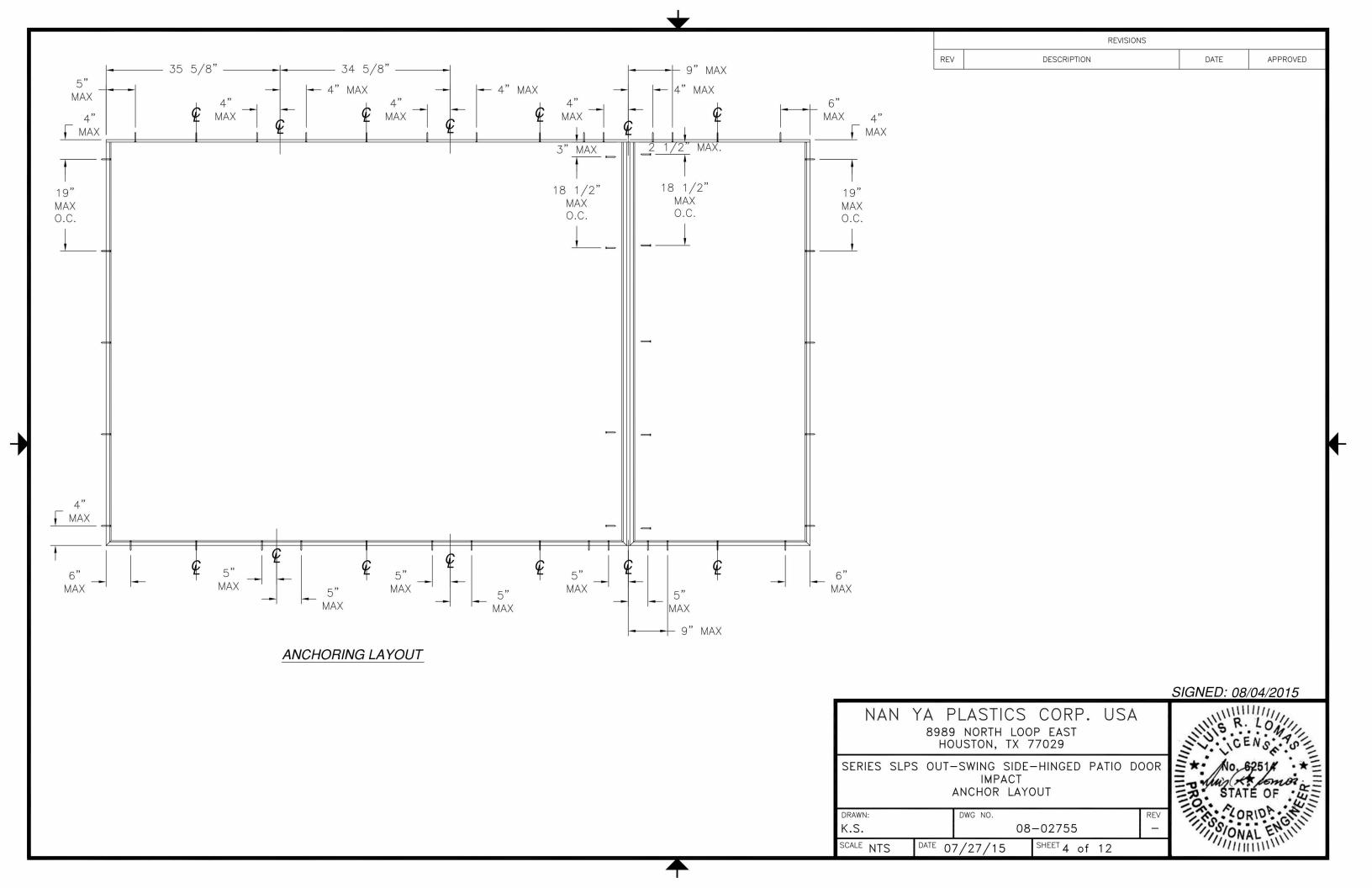
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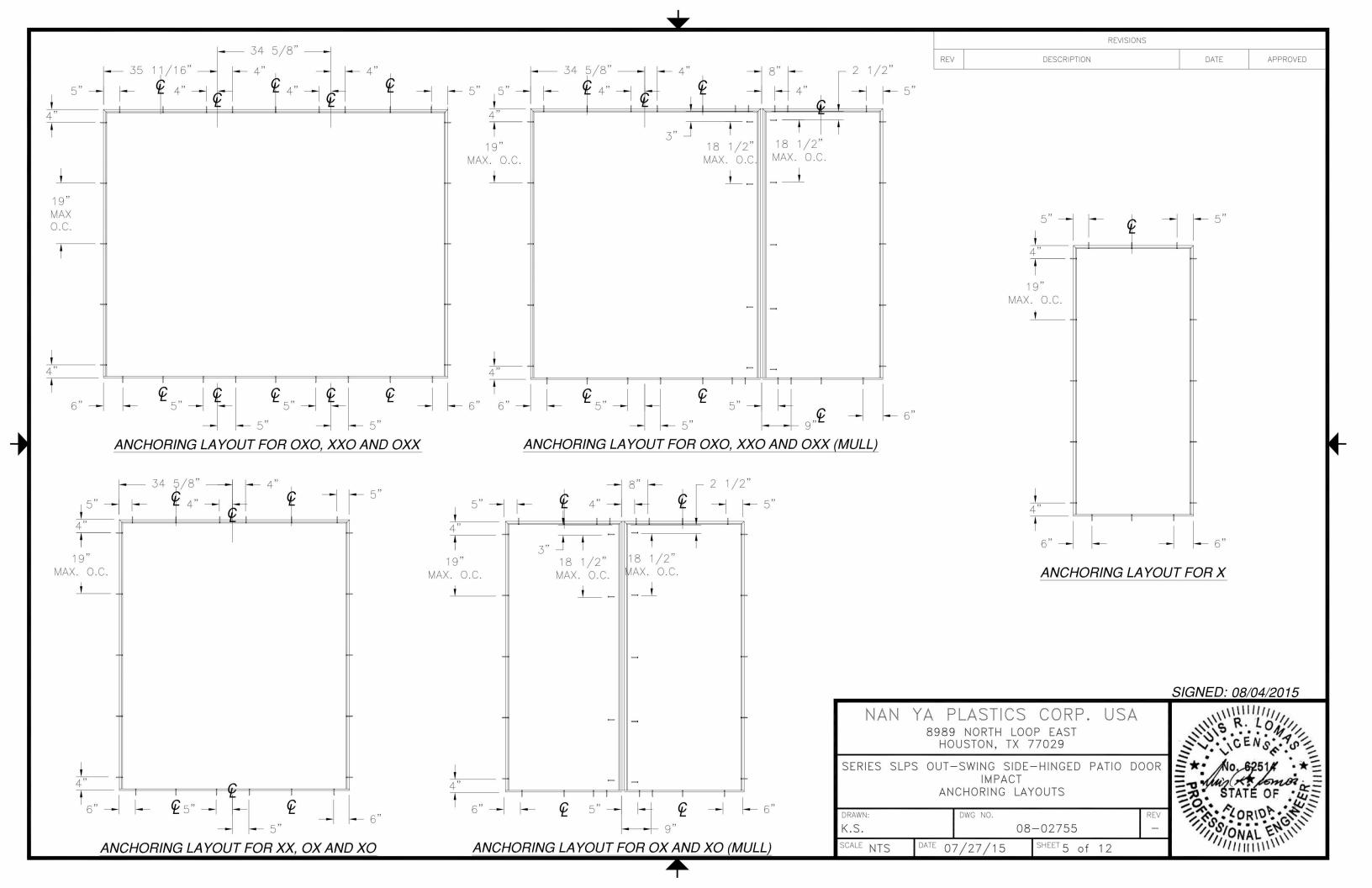
A MULTI-POINT LOCK AT ACTIVE PANEL

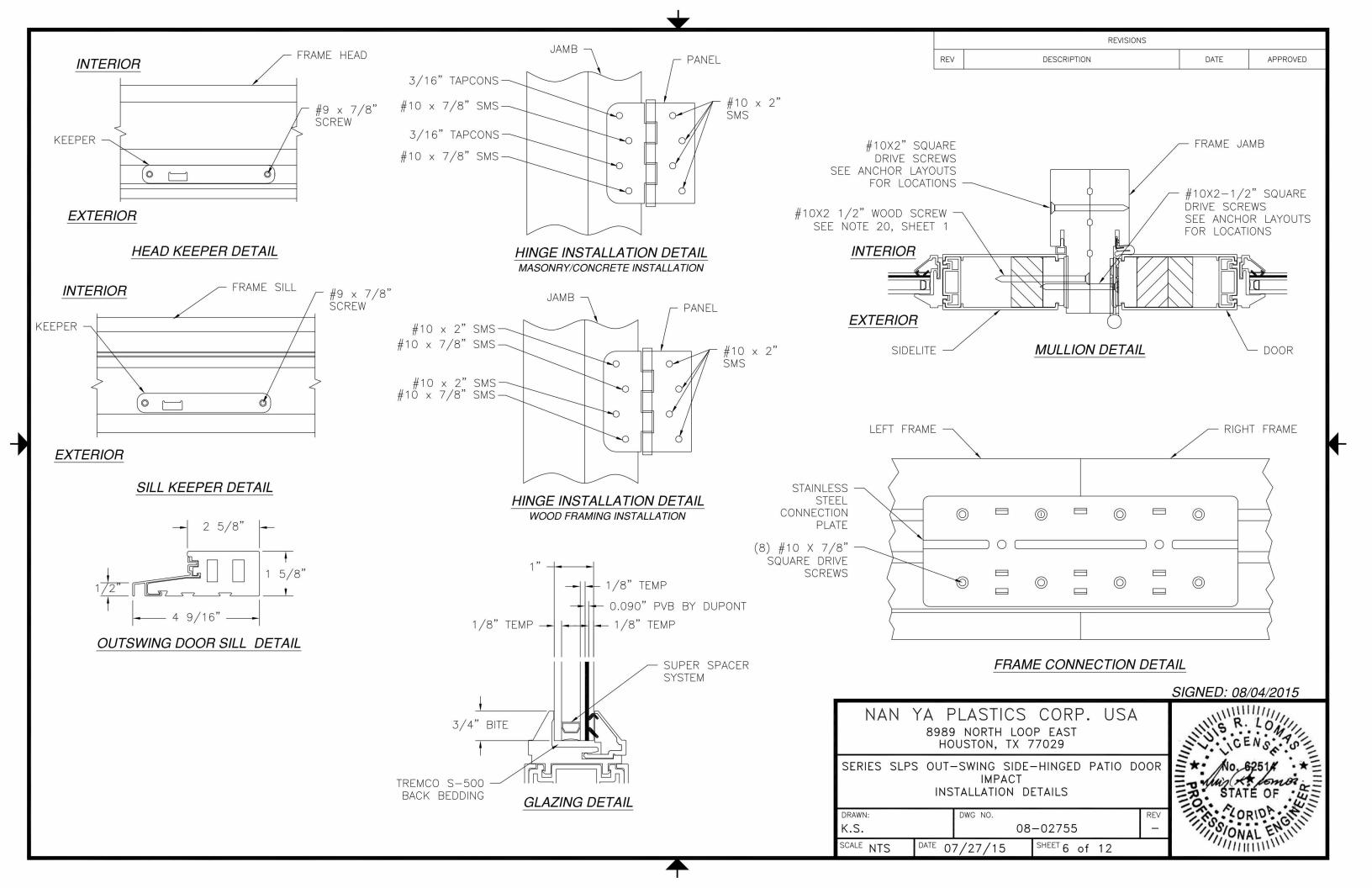
B (3) 4"x4" BUTT HINGES BY WENZHOU LONGTAI (PER PANEL)

C ALUMINUM & PVC FOAM ASTRAGAL BY NAN YA PLASTICS



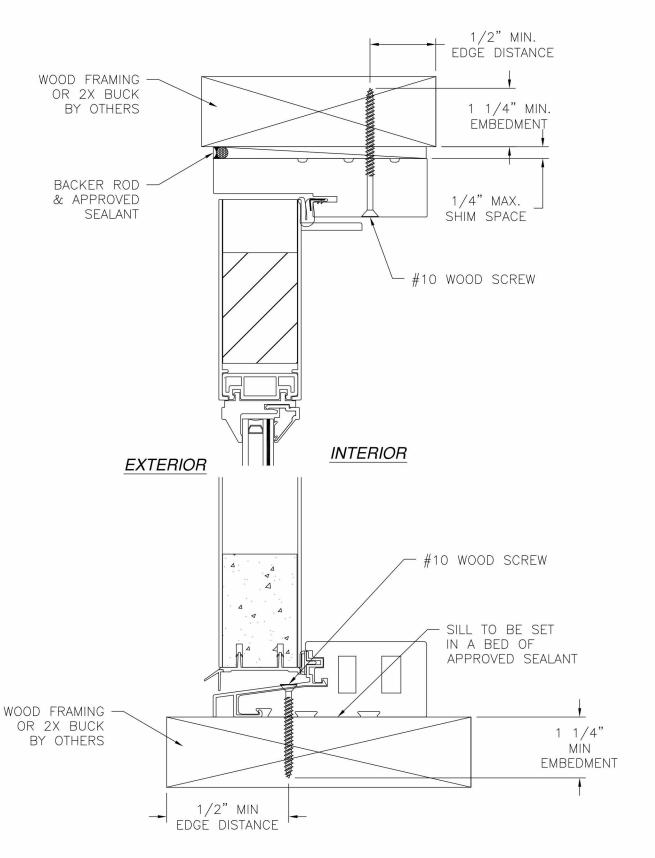




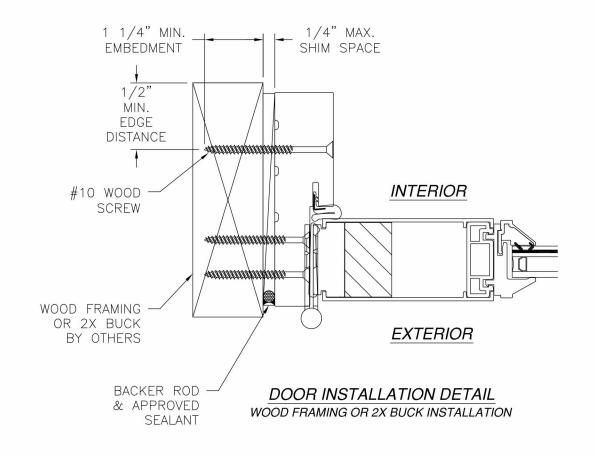


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 DESCRIPTION
 DATE
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DOOR INSTALLATION DETAIL
2X BUCK/WOOD FRAMING



NOTES:

- 1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
- 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

SCALE NTS

NAN YA PLASTICS CORP. USA

8989 NORTH LOOP EAST
HOUSTON, TX 77029

SERIES SLPS OUT-SWING SIDE-HINGED PATIO DOOR
IMPACT
DOOR INSTALLATION DETAILS

DRAWN:
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DWG NO.
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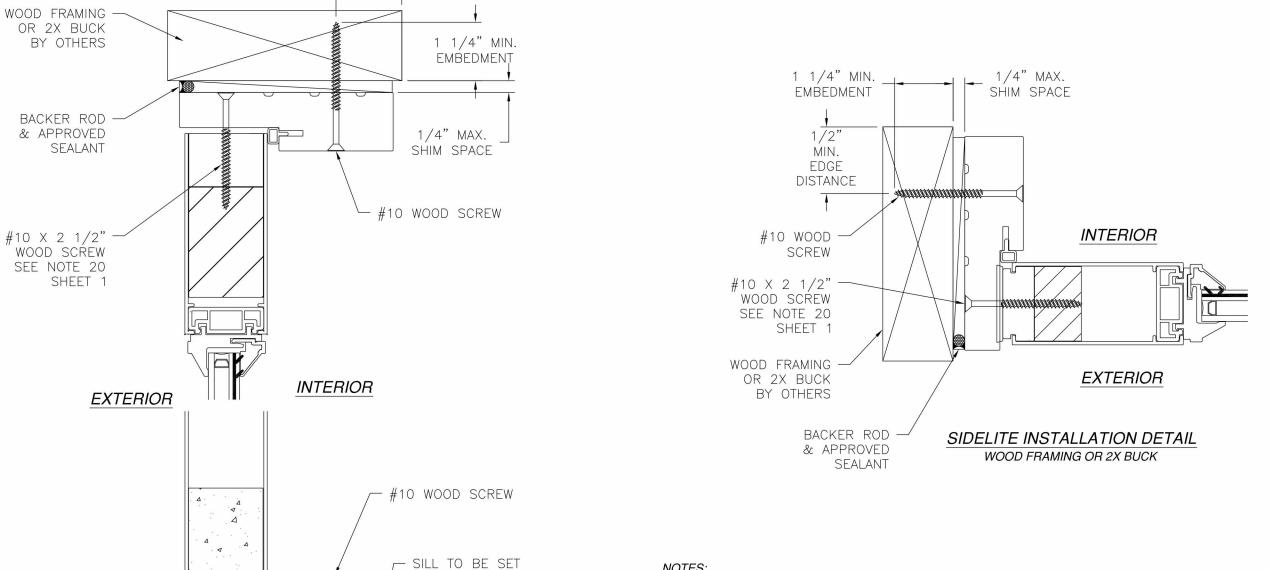
DATE 07/27/15

SHEET 7 of 12





REVISIONS REV DESCRIPTION DATE APPROVED



1/2" MIN. EDGE DISTANCE

IN A BED OF

APPROVED SEALANT

1 1/4"

MIN

EMBEDMENT

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NAN YA PLASTICS CORP. USA 8989 NORTH LOOP EAST No. 62514

No. 62514

STATE OF

STATE OF

SONAL ENGINEERING

SONAL ENG HOUSTON, TX 77029 SERIES SLPS OUT-SWING SIDE-HINGED PATIO DOOR IMPACT SIDELITE INSTALLATION DETAILS DRAWN: DWG NO. K.S. 08-02755 SCALE NTS SHEET 8 of 12 DATE 07/27/15

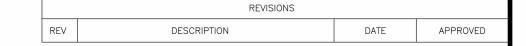
SIDELITE DOOR INSTALLATION DETAIL 2X BUCK/WOOD FRAMING

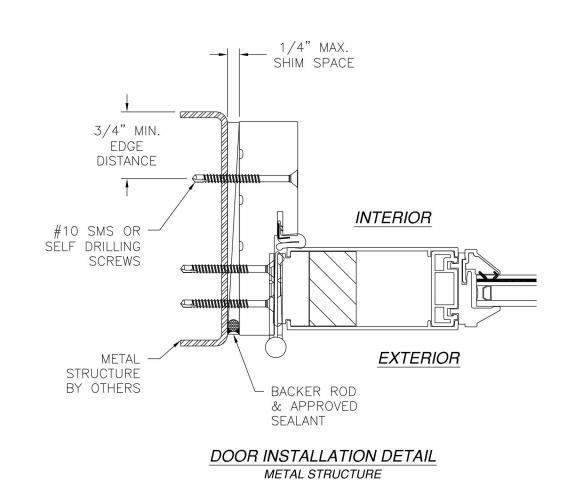
1/2" MIN

EDGE DISTANCE

WOOD FRAMING OR 2X BUCK

BY OTHERS





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8989 NORTH LOOP EAST
HOUSTON, TX 77029

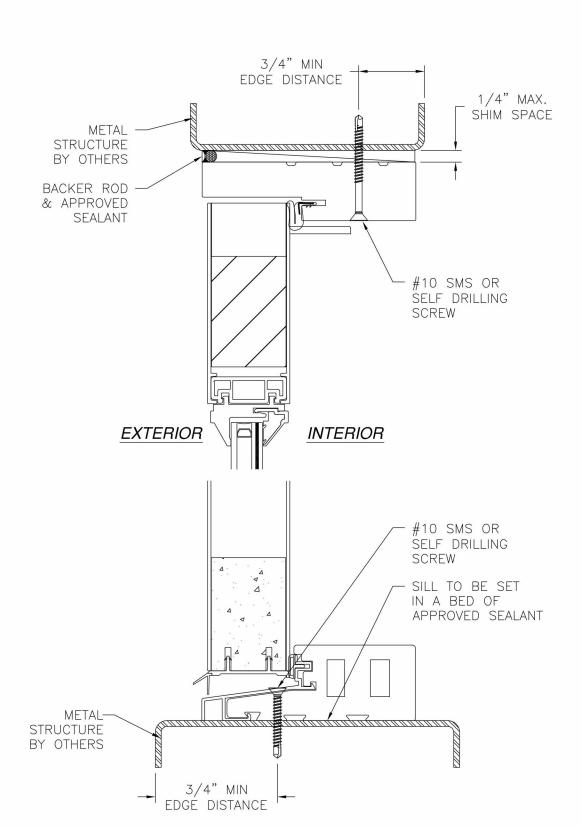
SERIES SLPS OUT-SWING SIDE-HINGED PATIO DOOR
IMPACT
DOOR INSTALLATION DETAILS

DRAWN:
K.S.

DWG NO.
K.S.

DATE 07/27/15

SHEET 9 of 12

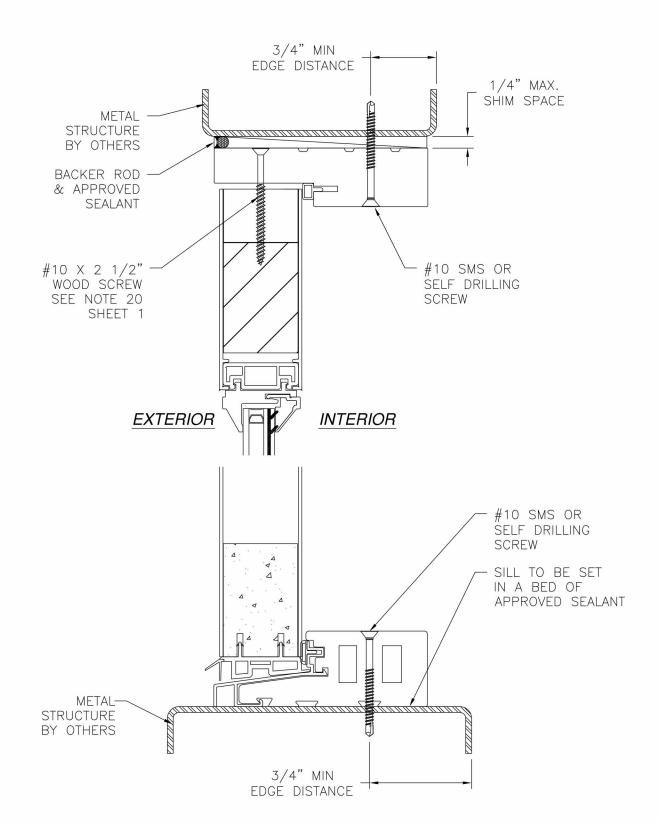


DOOR INSTALLATION DETAIL

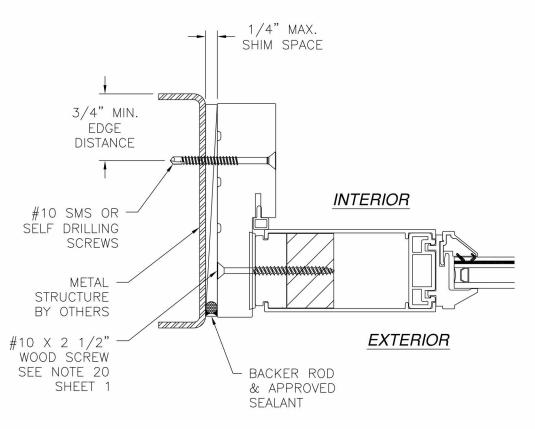
METAL STRUCTURE

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SIDELITE INSTALLATION DETAIL METAL STRUCTURE INSTALLATION

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8989 NORTH LOOP EAST
HOUSTON, TX 77029

SERIES SLPS OUT-SWING SIDE-HINGED PATIO DOOR
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SIDELITE INSTALLATION DETAILS

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DWG NO.

08-02755

SCALE NTS

DATE 07/27/15

SHEET 10 of 12

