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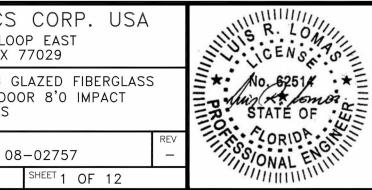
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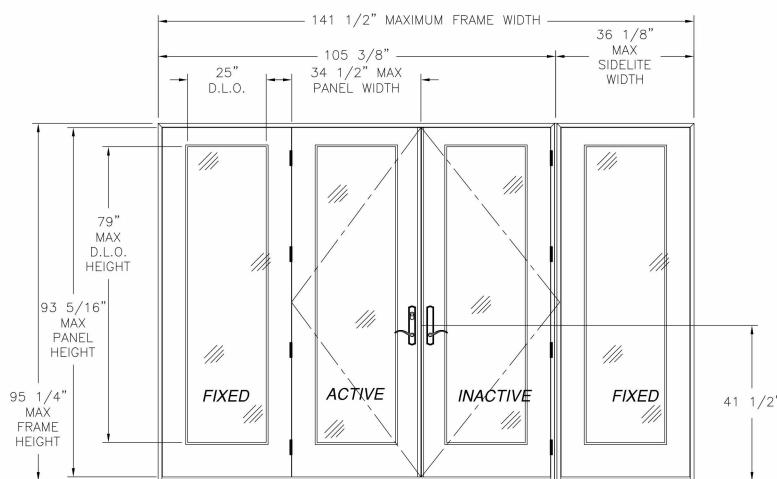
- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
- 2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
- 4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
- 5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
- 6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
- 8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
- 9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
- 10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 11. FRAME MATERIAL: CO-EXTRUDED PVC FOAM.
- 12. UNITS MUST BE GLAZED PER ASTM E1300-04, SEE SHEET 6 FOR GLASS DETAILS.
- 13. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
- 14. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

- 15. FOR ANCHORING INTO MASONRY/CONCRETE USE TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVA
- 16. FOR ANCHORING INTO METAL STRUCTURE USE #1 SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINII LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND
- 17. ALL FASTENERS TO BE CORROSION RESISTANT.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN A MANUFACTURER'S INSTALLATION INSTRUCTIONS AND SUBSTRATES WITH STRENGTHS LESS THAN THE M A. WOOD – MINIMUM SPECIFIC GRAVITY OF G=0.4 B. CONCRETE – MINIMUM COMPRESSIVE STRENGTH C. MASONRY – STRENGTH CONFORMANCE TO ASTI D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALI
- 19. APPROVED CONFIGURATIONS: X, X/O, O/X, OX, X XXO, OXX/O AND O/XXO, SEE SHEET 3.
- 20. SIDELITES ARE ASSEMBLED TO FRAME WITH #10X EACH END AND 18 1/2" MAX O.C. THEREAFTER . ONE AT MIDSPAN AT HEAD AND SILL.

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	TABLE OF CONTENTS	8989 NORT		
SHEET NO.	DESCRIPTION		НО	USTON, TX
1	NOTES			UT SWING
2	ELEVATION	SIDE	HINGE	D PATIO D NOTES
3	ADDITIONAL CONFIGURATIONS AND HARDWARE	DRAWN:		DWG NO.
4 - 5	ANCHORING LAYOUTS	V.L.		(
6 -12	INSTALLATION DETAILS	SCALE NTS	DATE 08	8/28/15

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DESCRIPTION	DATE	APPROVED
1/4" TAPCONS WITH SUFFICIEN O SUBSTRATE WITH 2 1/2" MI ATIONS AND INSTALLATION DETA IO SMS OR SELF DRILLING SC MUM BEYOND STRUCTURE INTE O INSTALLATION DETAILS. ACCORDANCE WITH ANCHOR D ANCHORS SHALL NOT BE US INNIMUM STRENGTH SPECIFIED F 42 H OF 3,192 PSI.	INIMUM EDGE AILS. REWS WITH ERIOR WALL. SED IN BELOW:	
M C-90, GRADE N, TYPE 1 ( LUMINUM 6063-T5 1/8" THICK XO, OX/O, XO/O, XX, XX/O, ( X2 1/2" WOOD SCREWS LOCAT AT JAMBS AND 4" FROM EACH	MINIMUM D/XX, OXX, ED 4" FROM	
	SIGNED: (	18/31/2015





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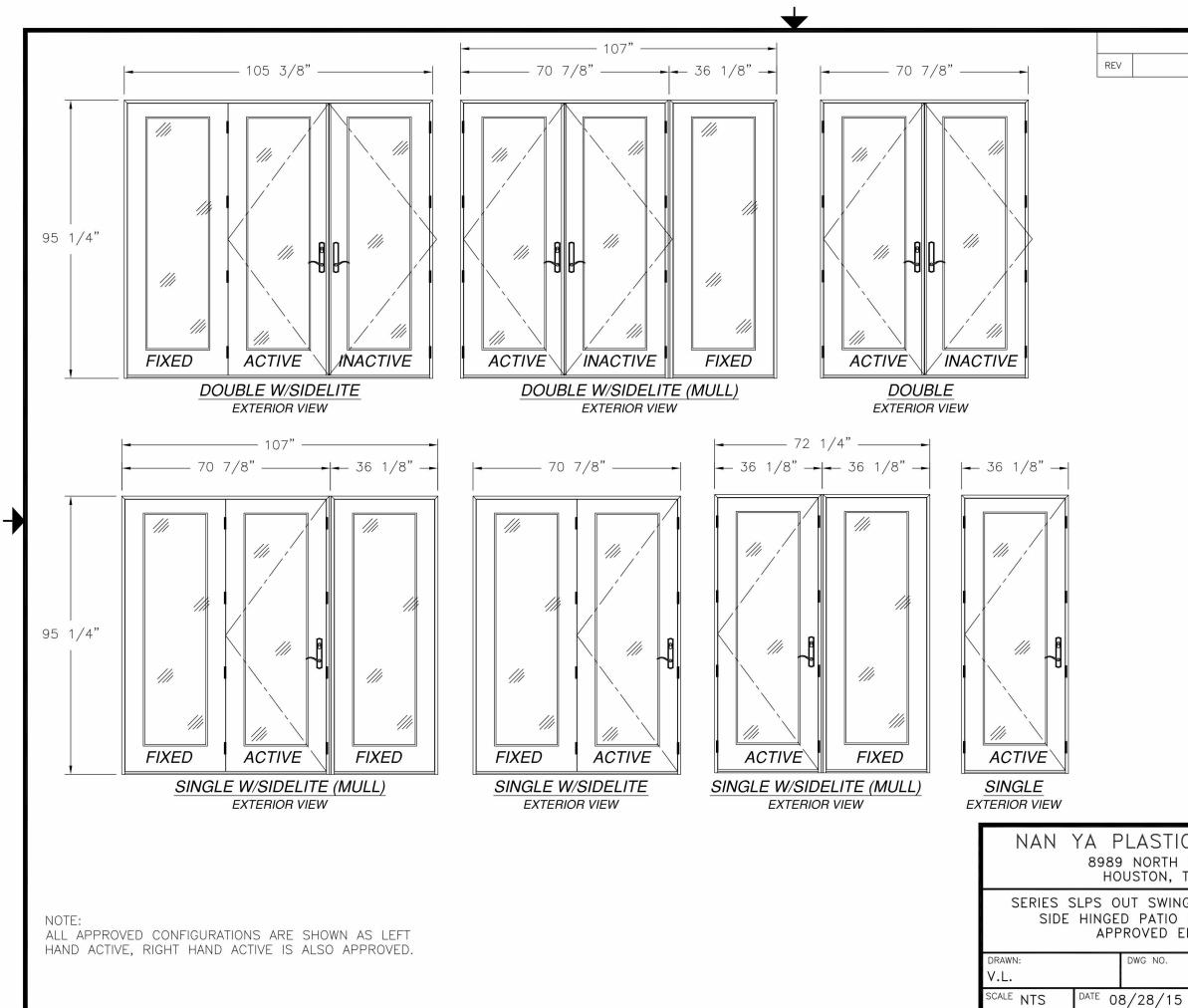
## SERIES SLPS 8'0 HEIGHT OUT-SW

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MISSILE LEVEL D,

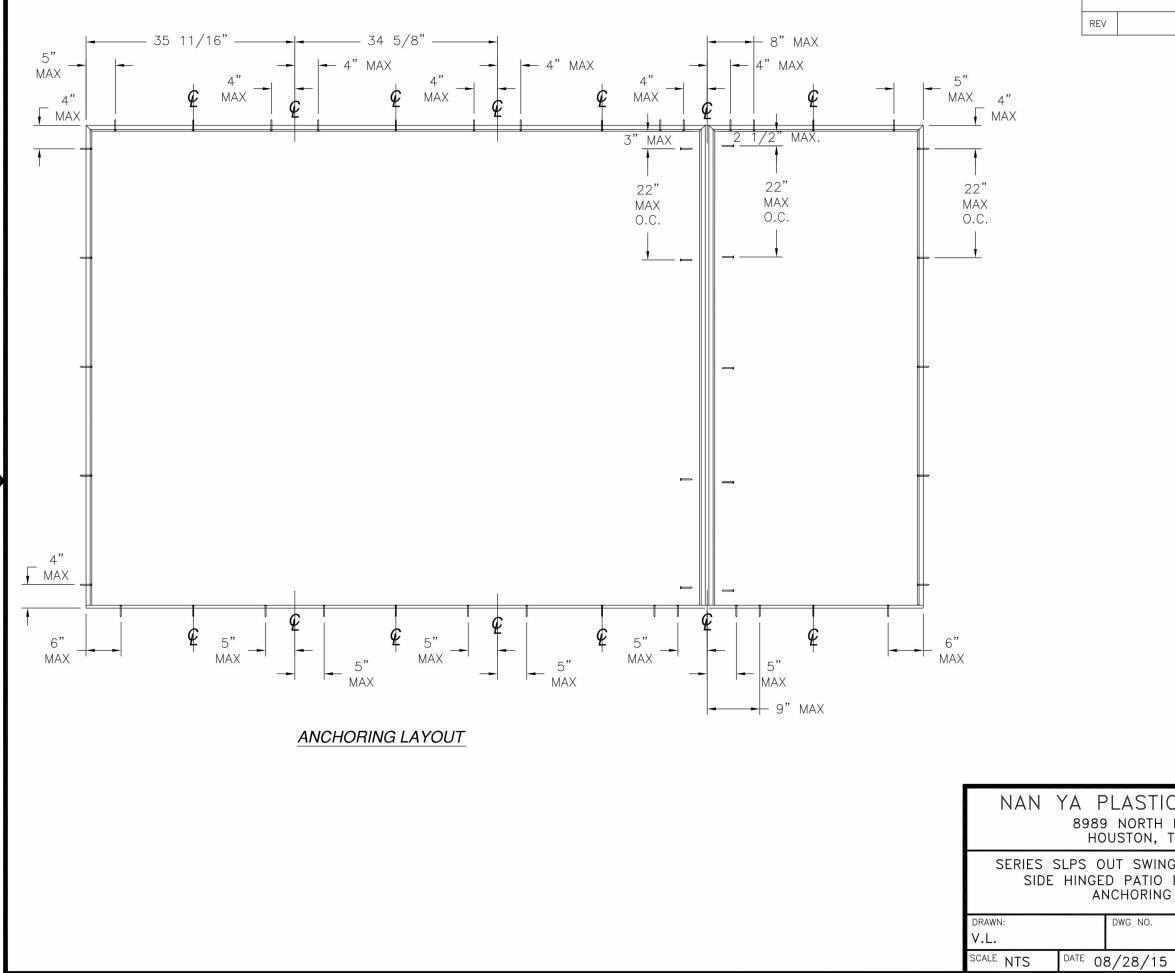
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WIDTH					
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NG IMPACT RATING					
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MISSILE IMPACT					
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		1 889	ASTICS CORP. USA North loop east Ston, tx 77029		LOMIII NS SSI
			SWING GLAZED FIBERGLASS	=*: No.	6251x ·*=
HARDWARE SCHEDULE	SIDE HI	NGED	PATIO DOOR 8'0 IMPACT ELEVATION	TAT	E OF
A MULTI-POINT LOCK AT ACTIVE PANEL	DRAWN:	DV	/G NO. REV	100. 10	RIDA
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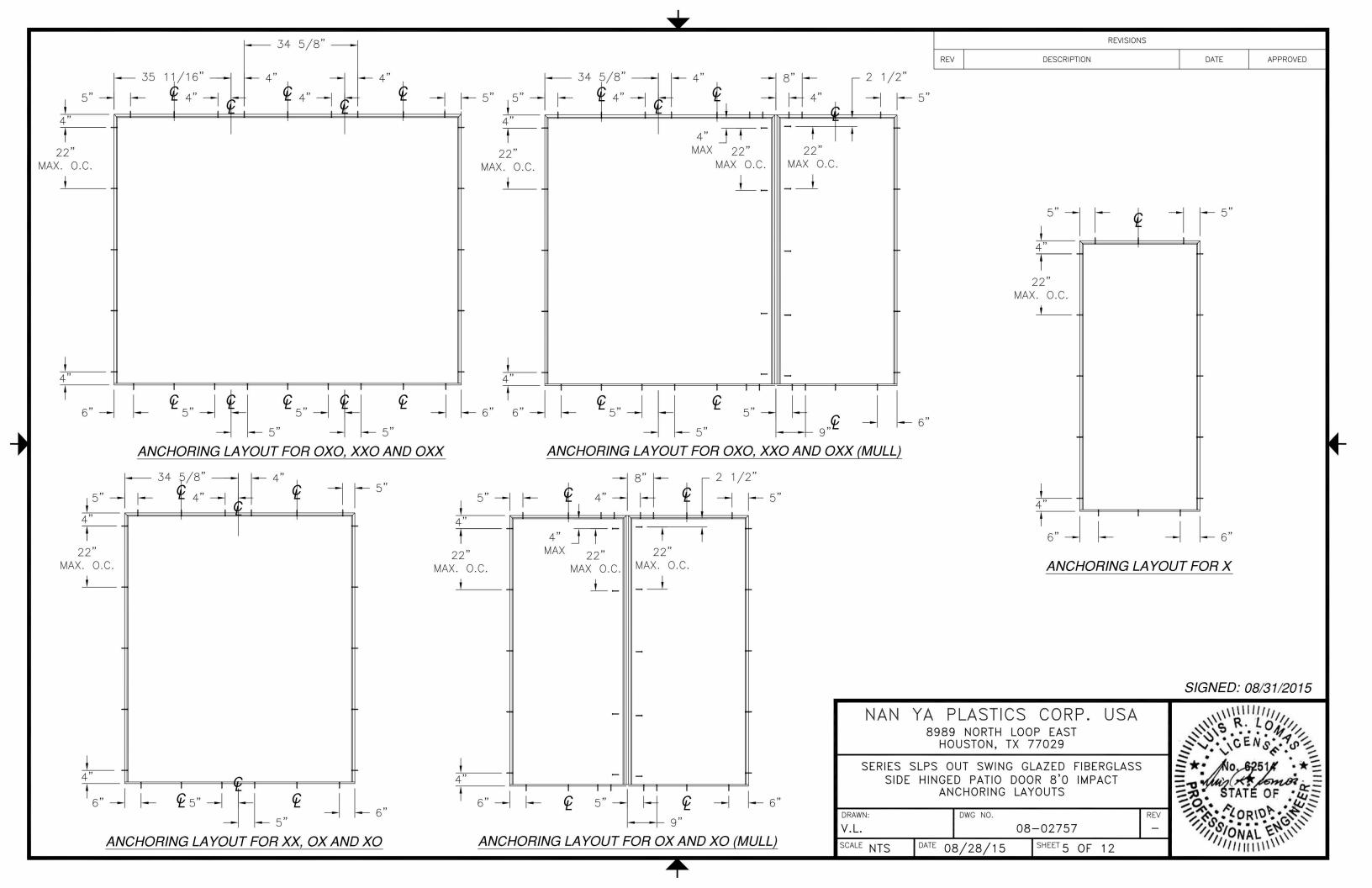


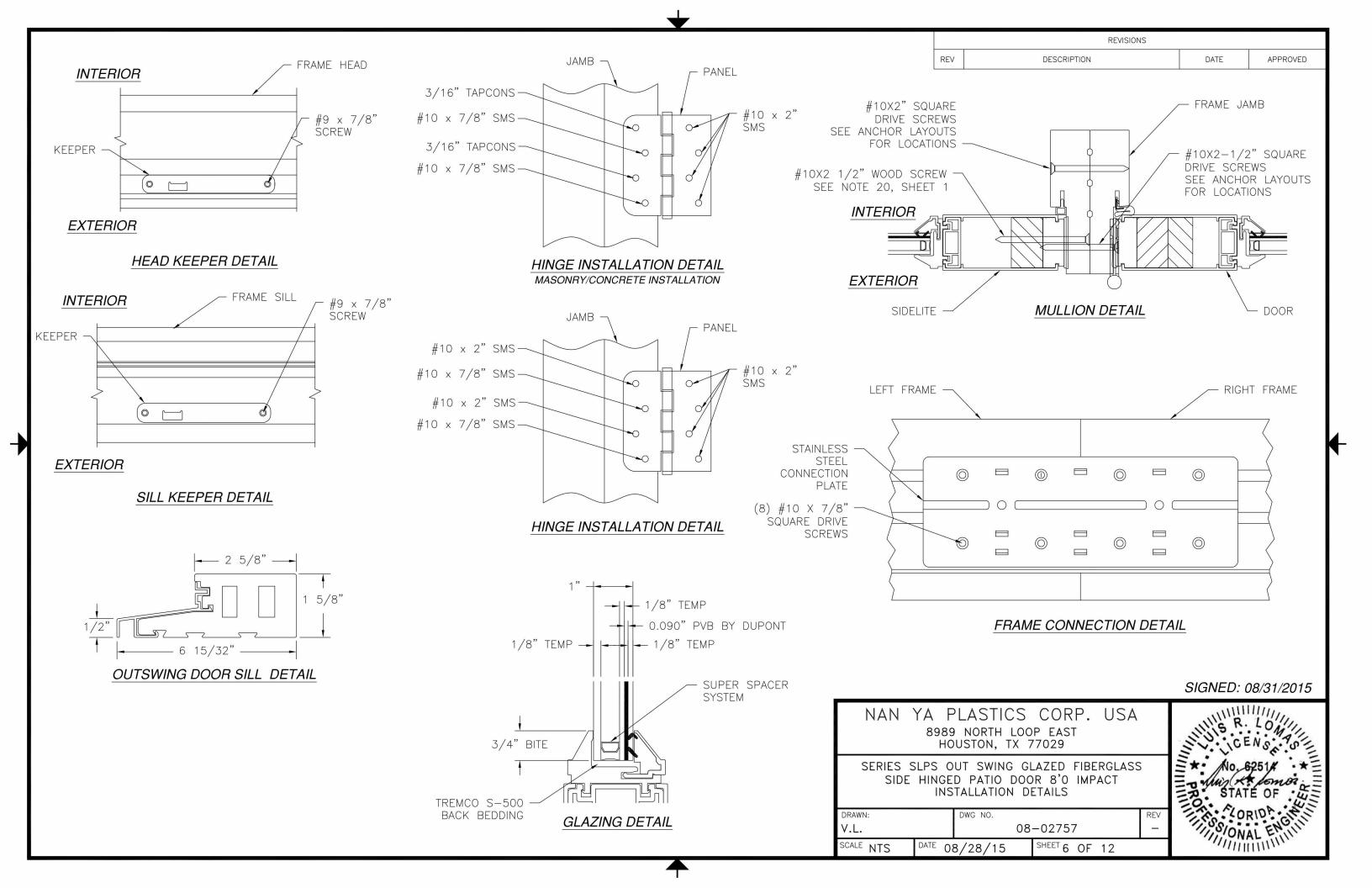
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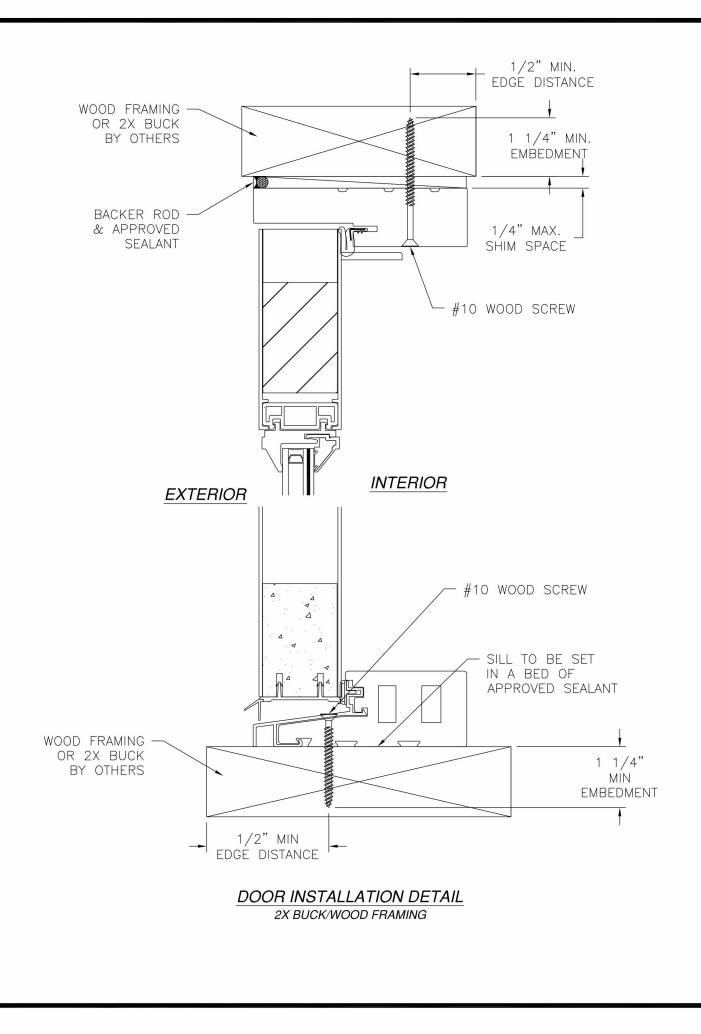
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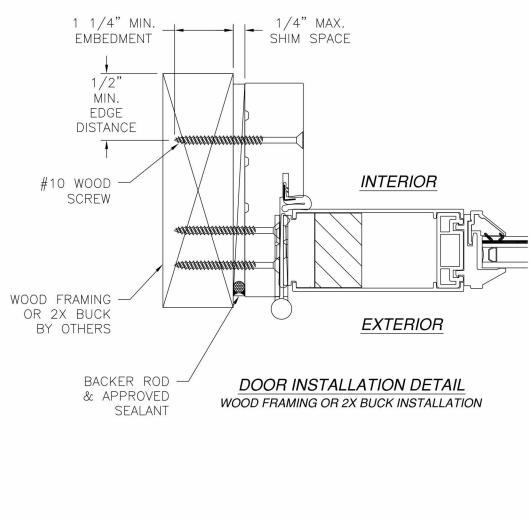
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1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.

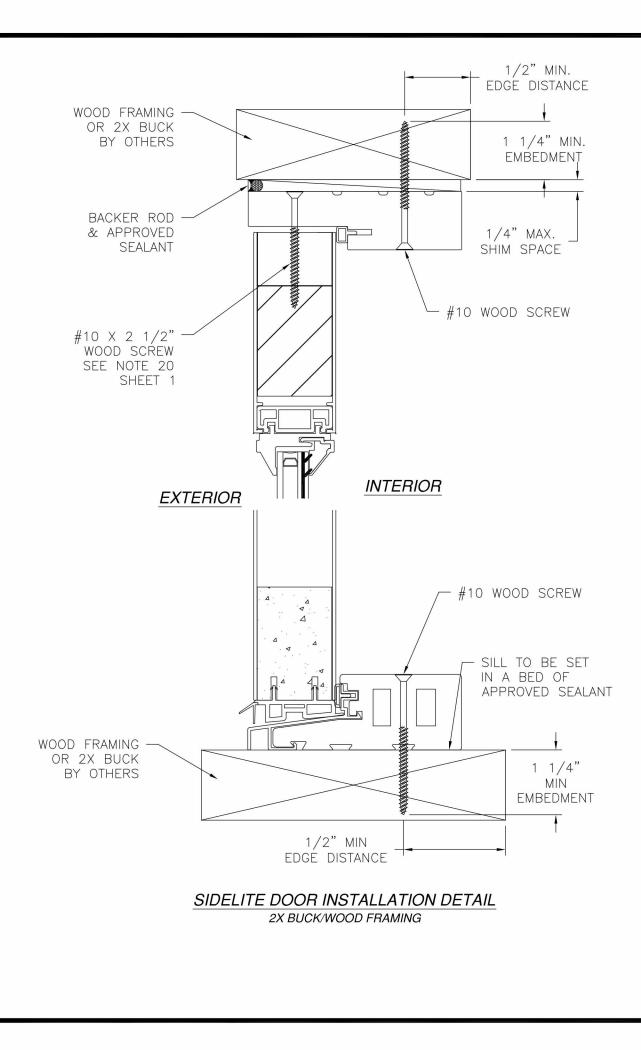
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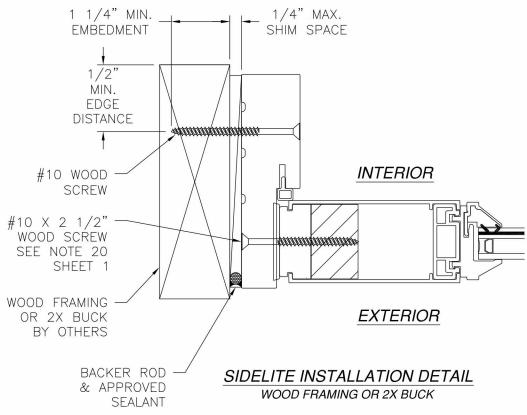
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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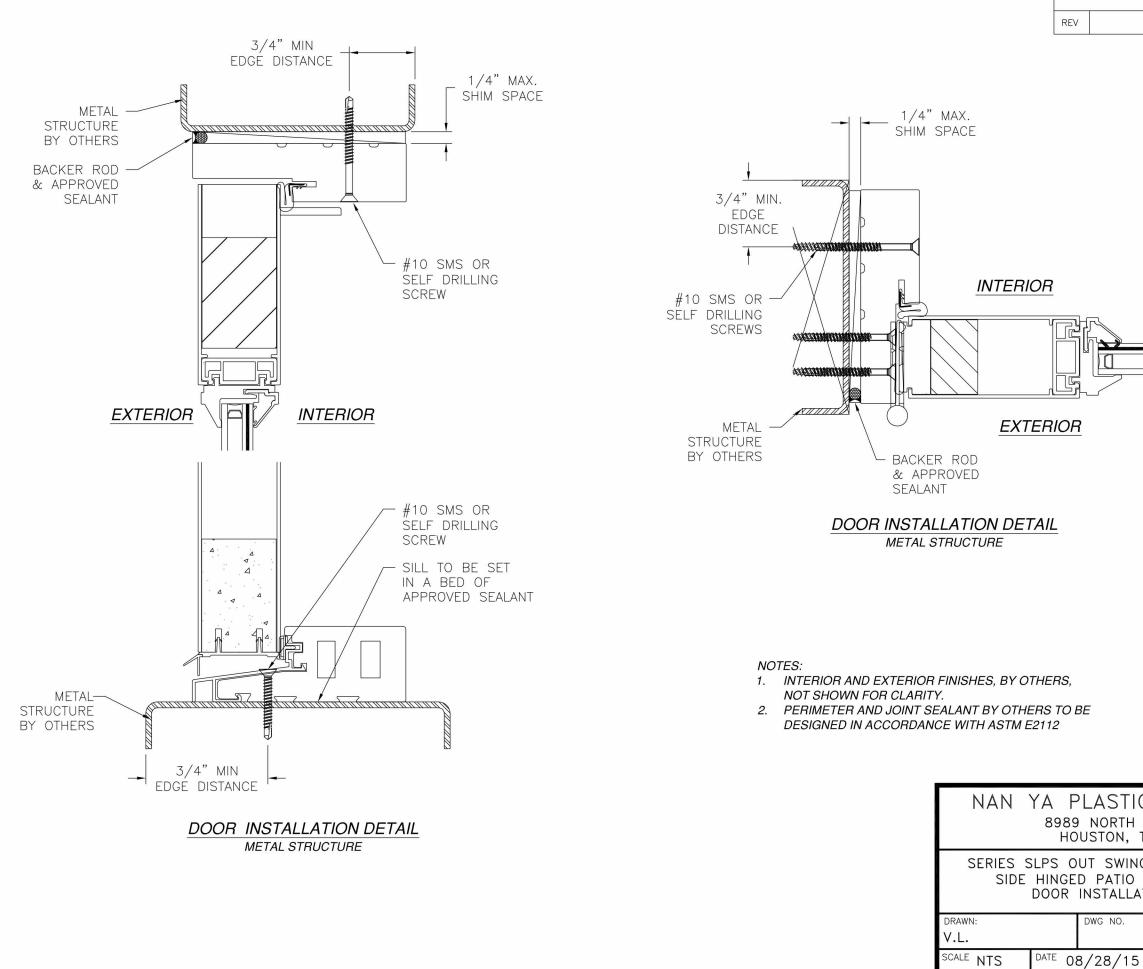
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- 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

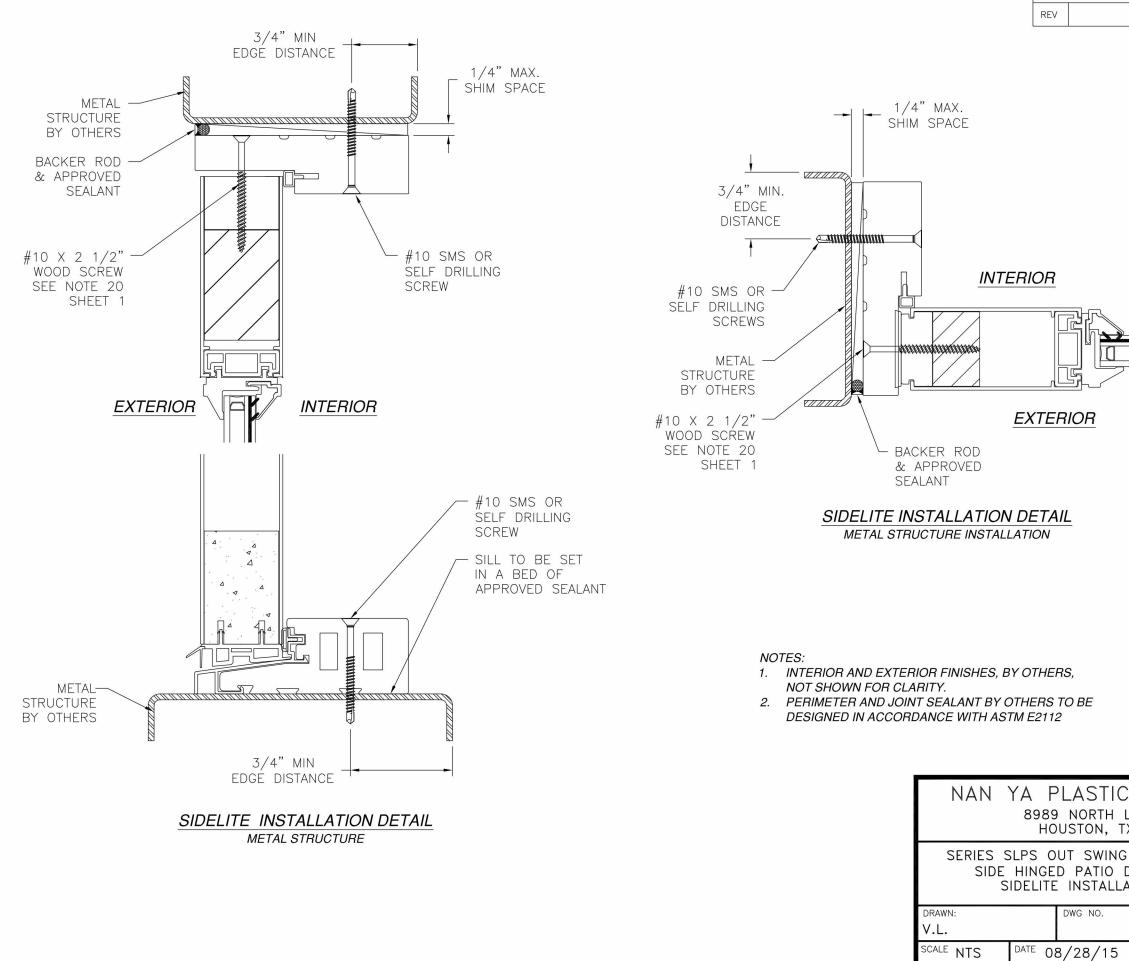
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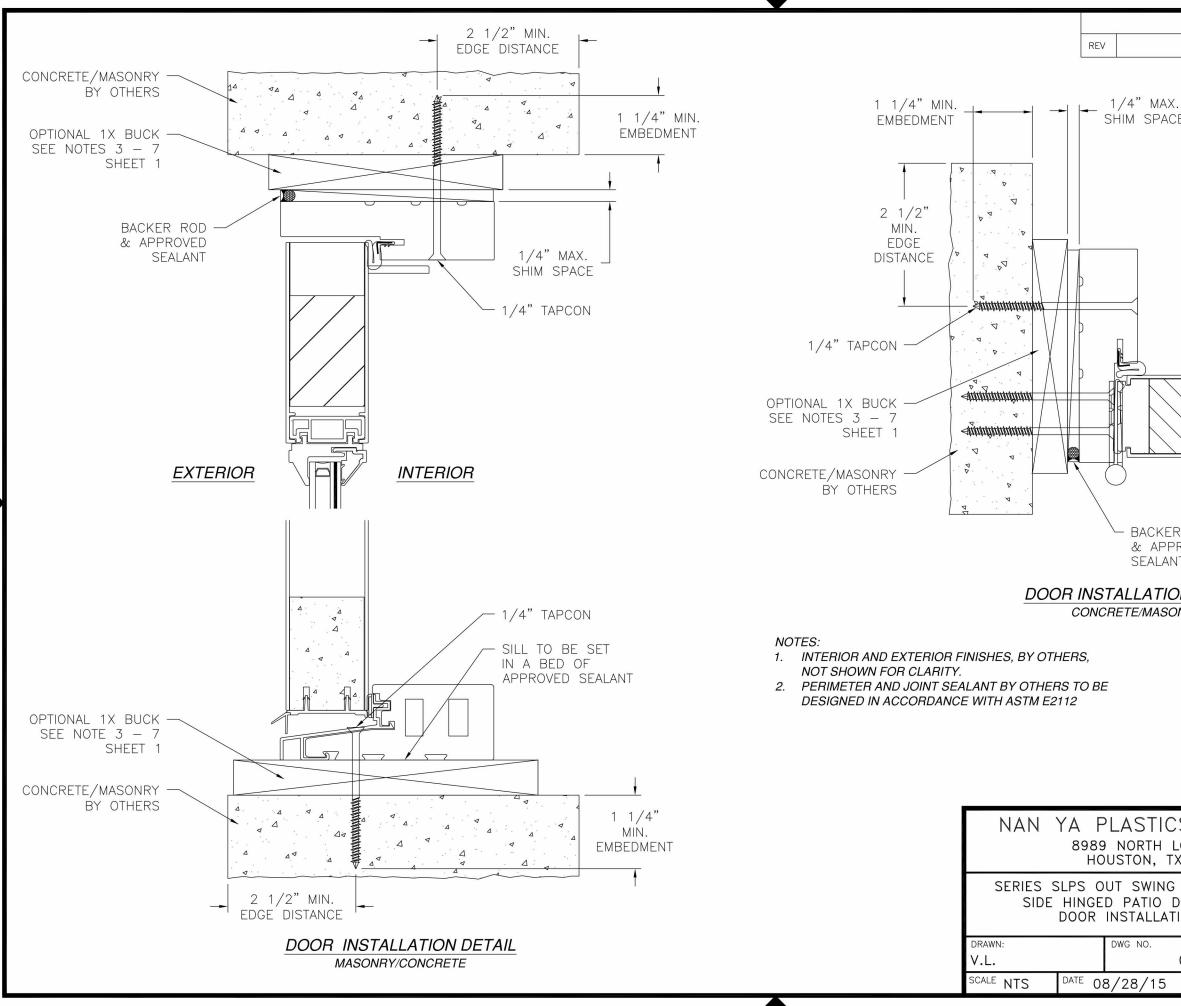
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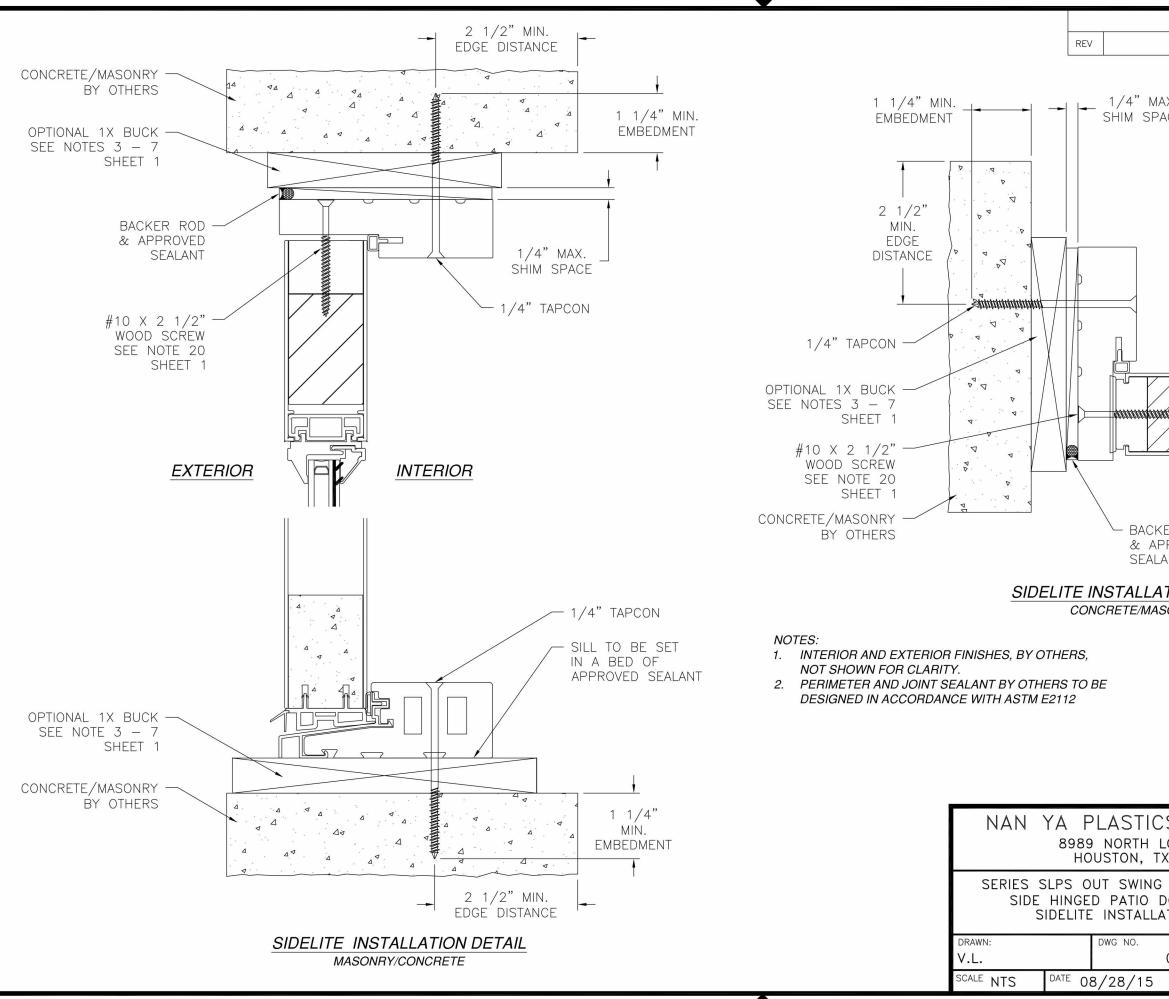
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