	REVISIONS					
REV	DESCRIPTION	DATE	APPROVED			

NOTES:

- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
- 2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
- 4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
- 5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
- 6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
- 8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
- 9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
- 10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 11. FRAME MATERIAL: CO-EXTRUDED PVC FOAM.
- 12. UNITS MUST BE GLAZED PER ASTM E1300-04, WITH SAFETY GLAZING.
- 13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
- 14. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

- 15. FOR ANCHORING INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 16. FOR ANCHORING INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 17. ALL FASTENERS TO BE CORROSION RESISTANT.
- 18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW: A. WOOD - MINIMUM SPECIFIC GRAVITY OF G=0.42

 - B. CONCRETE MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.
 - C. MASONRY STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER). D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063-T5 1/8" THICK MINIMUM
- 19. APPROVED CONFIGURATIONS: X, X/O, O/X, OX, XO, OX/O, XO/O, XX, XX/O, O/XX, OXX, XXO, OXX/O AND O/XXO, SEE SHEET 3.
- 20. SIDELITES ARE ASSEMBLED TO FRAME WITH #10X2 1/2" WOOD SCREWS LOCATED 4" FROM EACH END AND 18 1/2" MAX O.C. THEREAFTER AT JAMBS AND 4" FROM EACH END AND ONE AT MIDSPAN AT HEAD AND SILL.

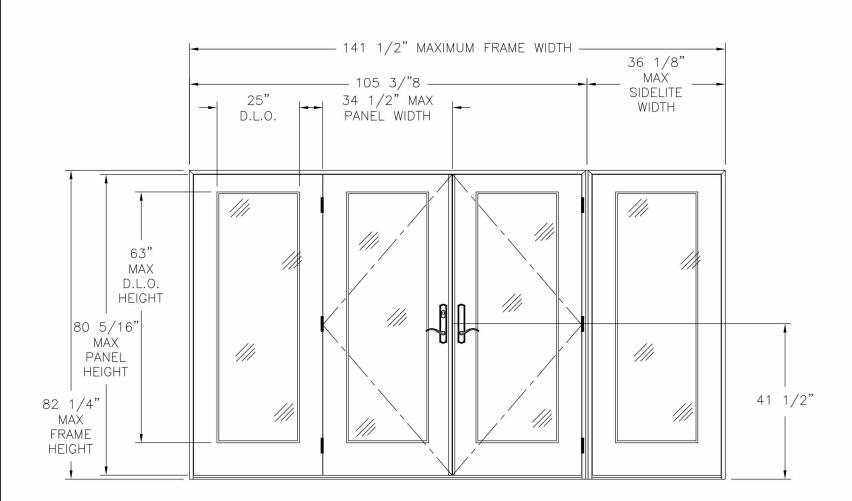
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		NAN	YA P	LASTICS	CORP. US	SΑ
	TABLE OF CONTENTS	8989 NORTH LOOP EAST HOUSTON, TX 77029				
SHEET NO.	DESCRIPTION					
1	NOTES	SERIES SLPS OUT-SWING SIDE-HINGED PATIO DOOR NON-IMPACT NOTES				
2	ELEVATION					
3	ADDITIONAL CONFIGURATIONS	DRAWN: N.G.		DWG NO.		
4 - 5	ANCHORING LAYOUTS			08-02812		_
6 -12	INSTALLATION DETAILS	SCALE NTS	DATE 09	9/08/15	SHEET 1 of 12	



REVISIONS

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OUT-SWING ENTRANCE DOOR DOUBLE DOOR W/ SIDELITES EXTERIOR VIEW

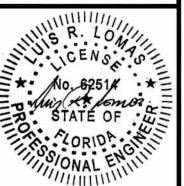
DESIGN PRESSURE RATING	IMPACT RATING		
+60.0/-55.0PSF	NONE		

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NAN YA PLASTICS CORP. USA
8989 NORTH LOOP EAST
HOUSTON, TX 77029

SERIES SLPS OUT-SWING SIDE-HINGED PATIO DOOR NON-IMPACT ELEVATION

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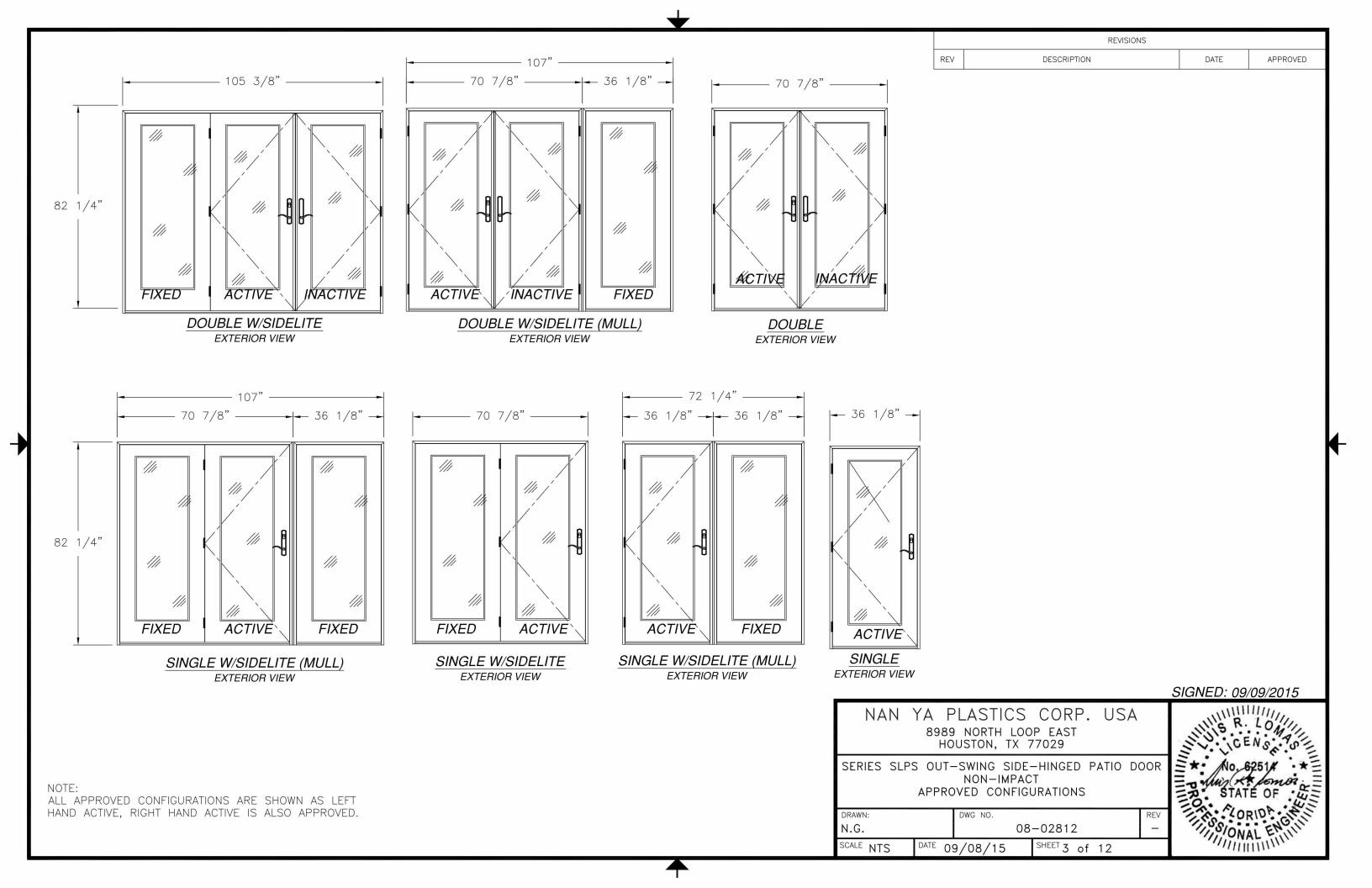


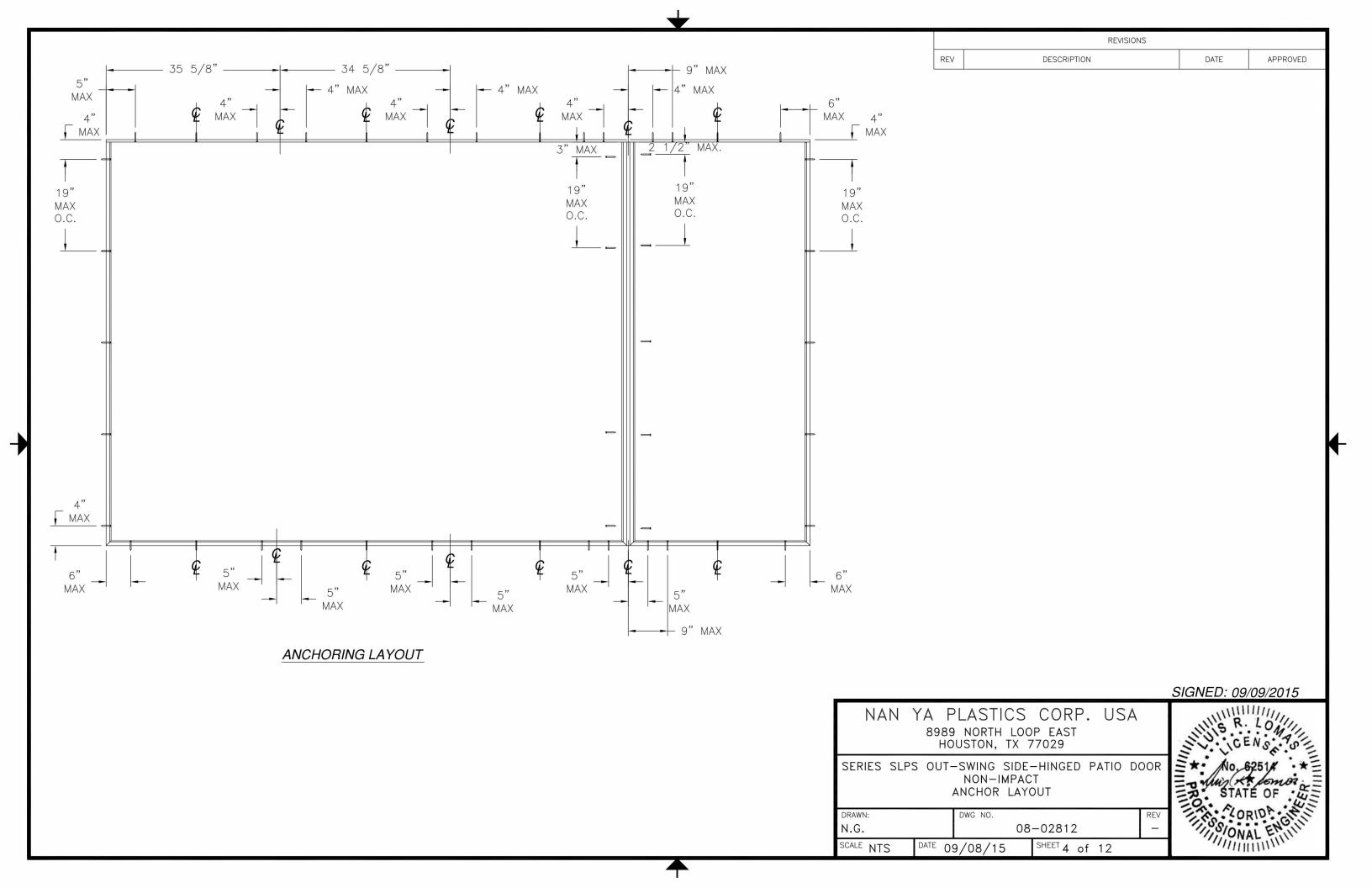
HARDWARE SCHEDULE

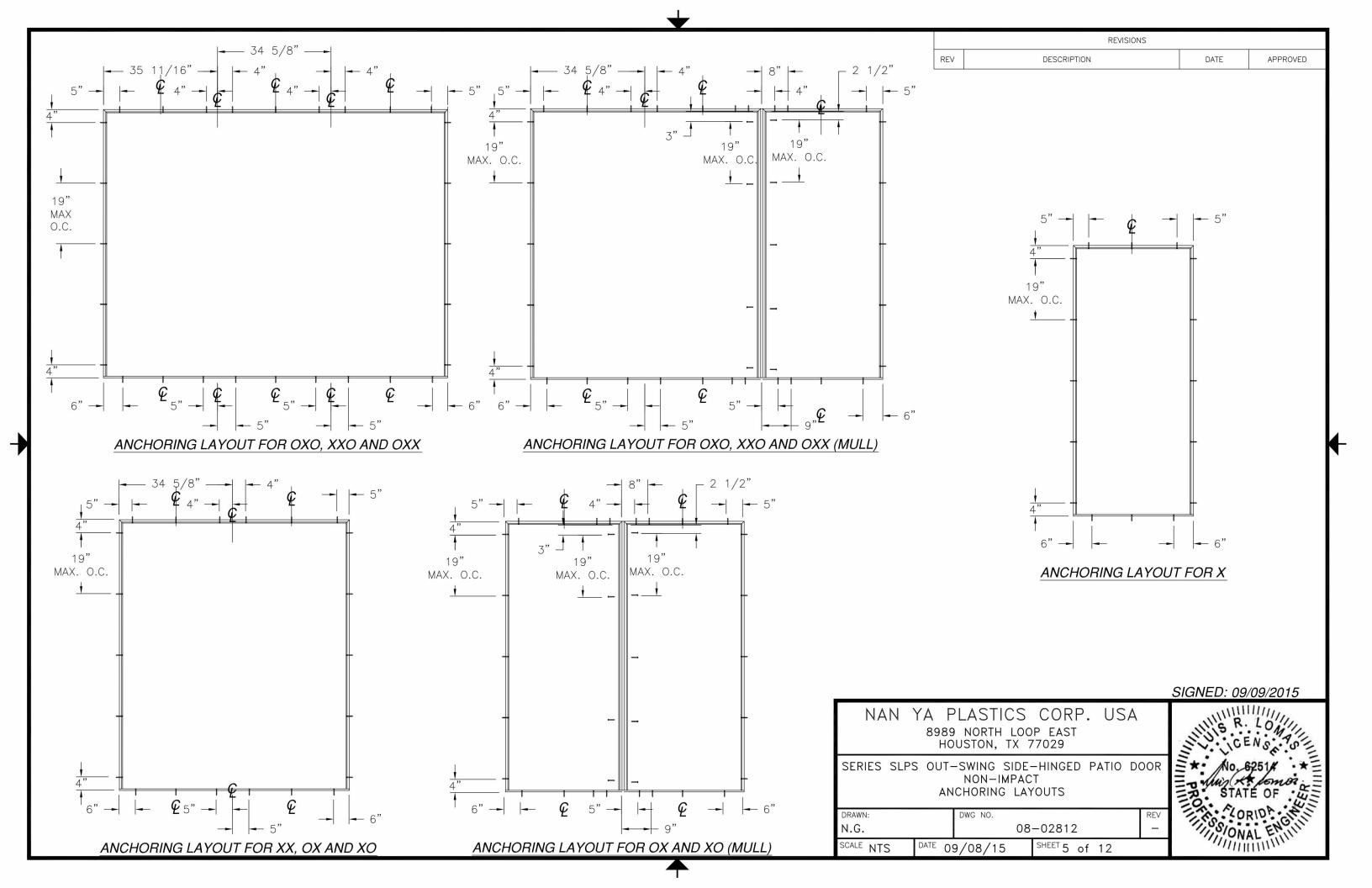
A MULTI-POINT LOCK AT ACTIVE PANEL

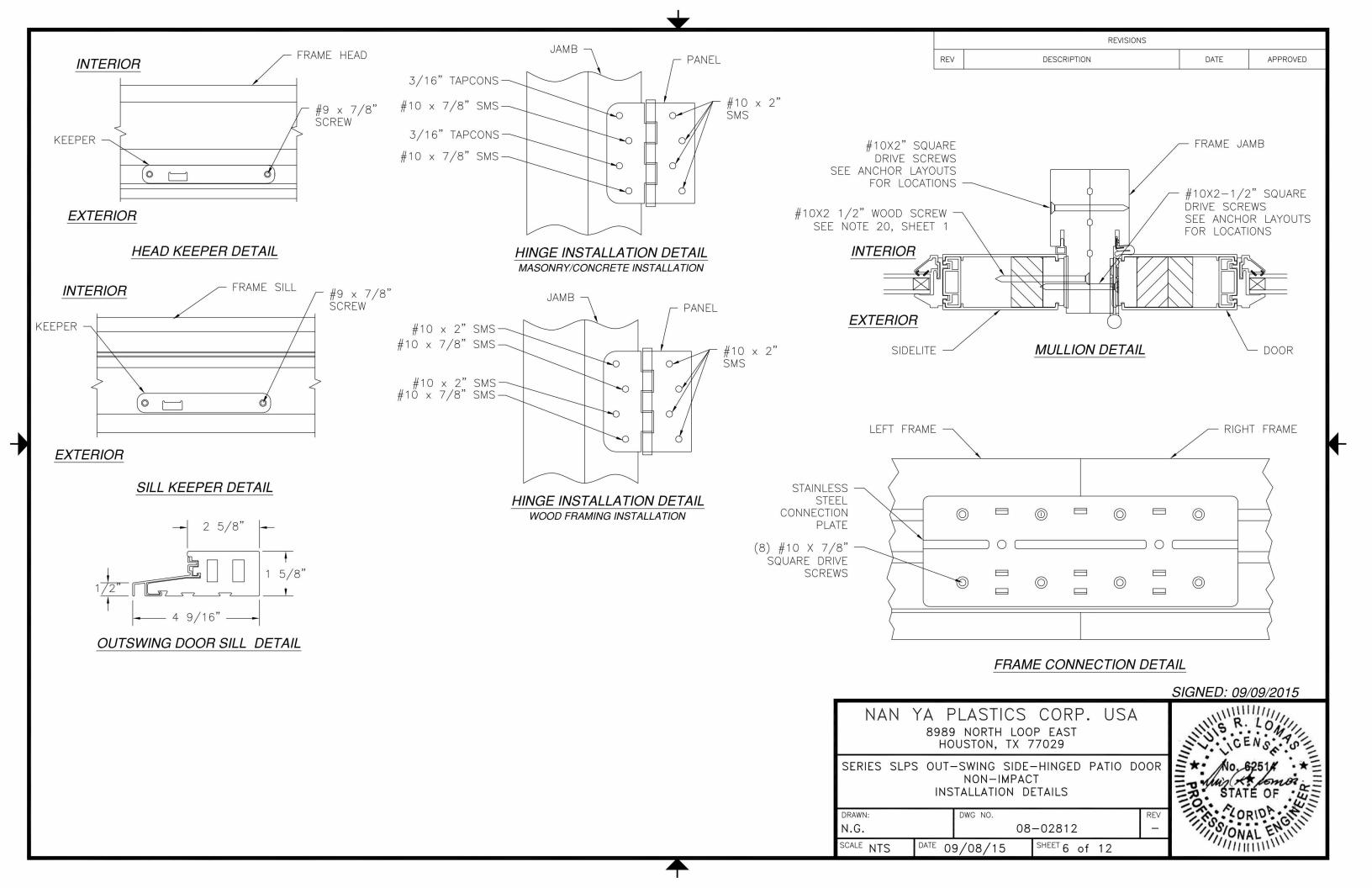
B (3) 4"x4" BUTT HINGES BY WENZHOU LONGTAI (PER PANEL)

C ALUMINUM & PVC FOAM ASTRAGAL BY NAN YA PLASTICS



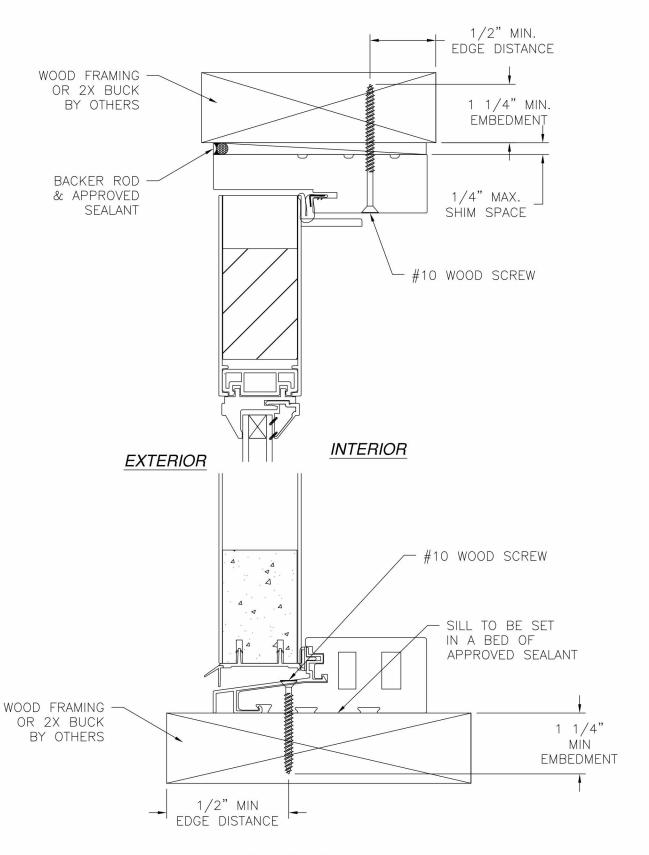




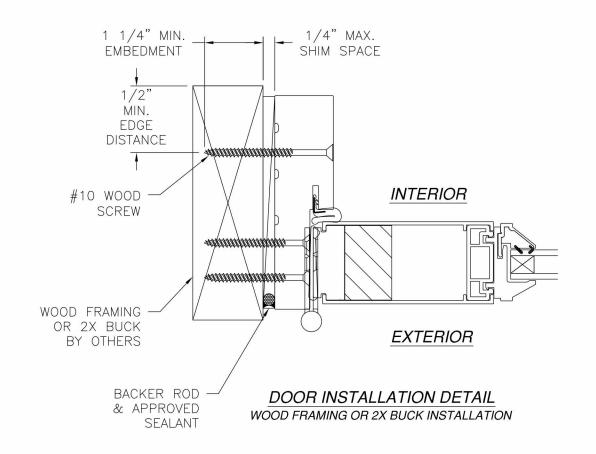


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DOOR INSTALLATION DETAIL
2X BUCK/WOOD FRAMING



NOTES:

- 1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
- 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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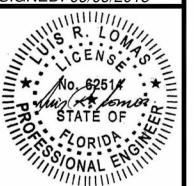
NAN YA PLASTICS CORP. USA

8989 NORTH LOOP EAST
HOUSTON, TX 77029

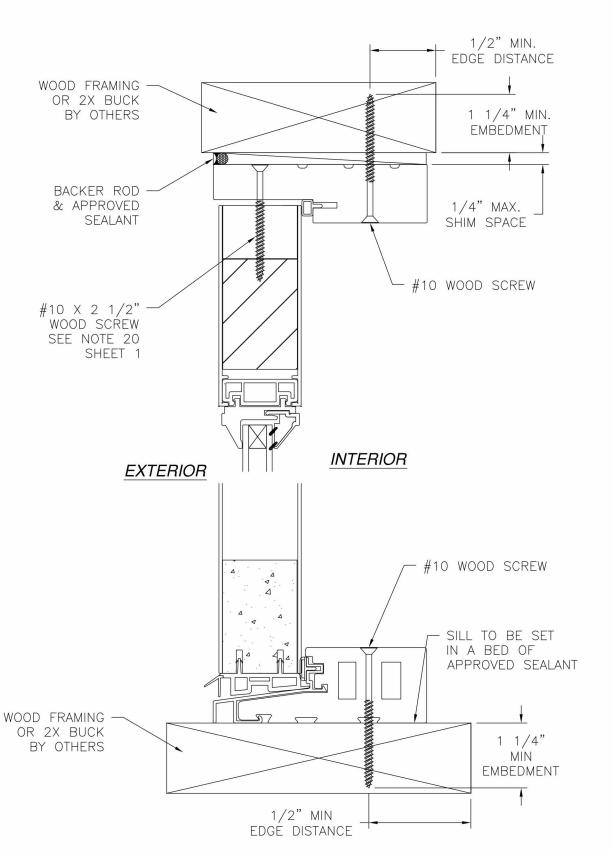
SERIES SLPS OUT-SWING SIDE-HINGED PATIO DOOR

NON-IMPACT DOOR INSTALLATION DETAILS

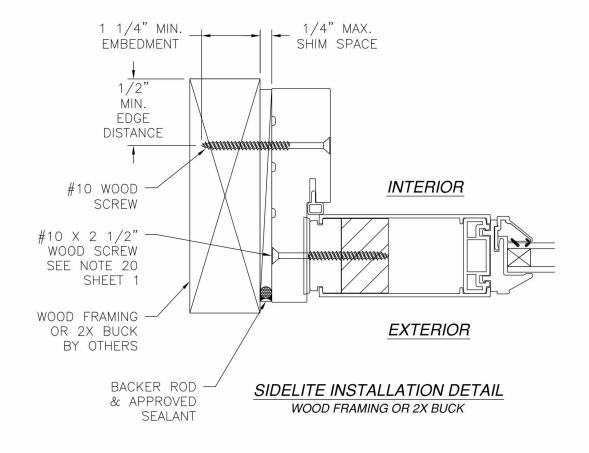
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SIDELITE DOOR INSTALLATION DETAIL
2X BUCK/WOOD FRAMING



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8989 NORTH LOOP EAST
HOUSTON, TX 77029

SERIES SLPS OUT—SWING SIDE—HINGED PATIO DOOR
NON—IMPACT
SIDELITE INSTALLATION DETAILS

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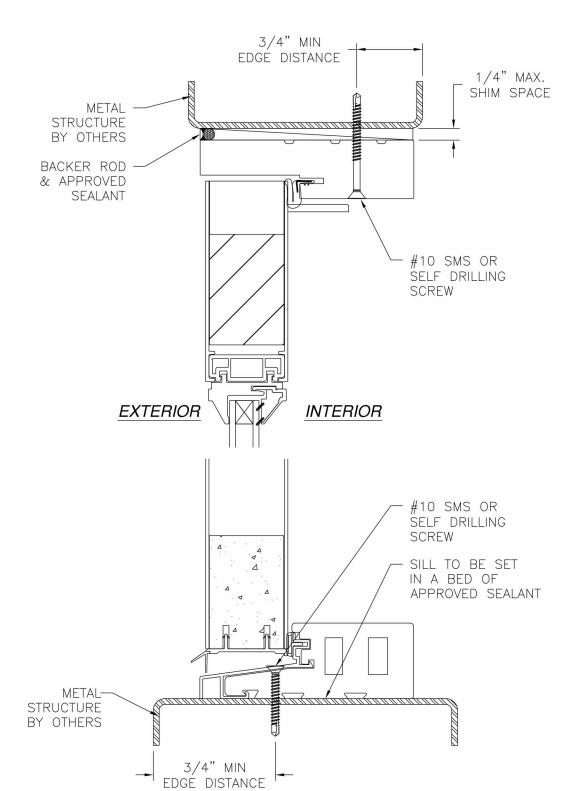
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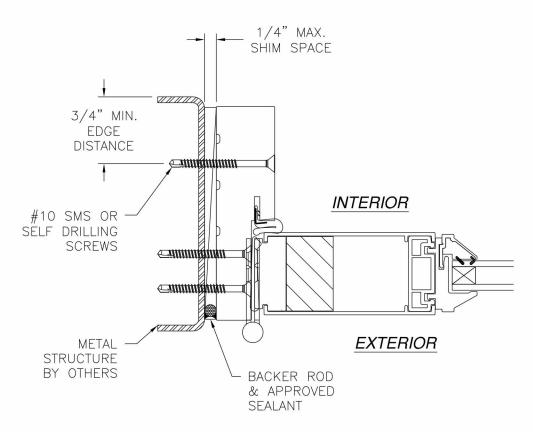
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DOOR INSTALLATION DETAIL

METAL STRUCTURE



DOOR INSTALLATION DETAIL METAL STRUCTURE

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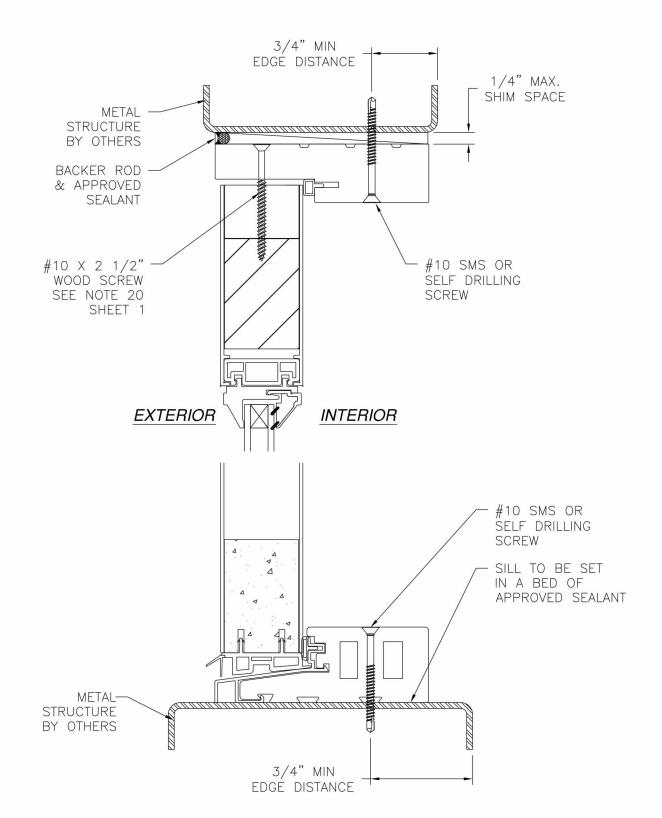
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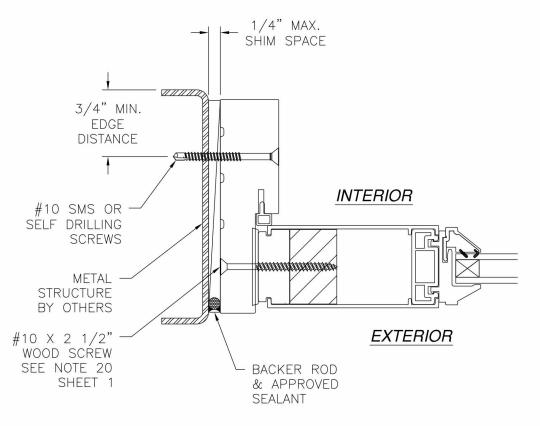


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SIDELITE INSTALLATION DETAIL METAL STRUCTURE INSTALLATION

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8989 NORTH LOOP EAST
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SERIES SLPS OUT-SWING SIDE-HINGED PATIO DOOR
NON-IMPACT
SIDELITE INSTALLATION DETAILS

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