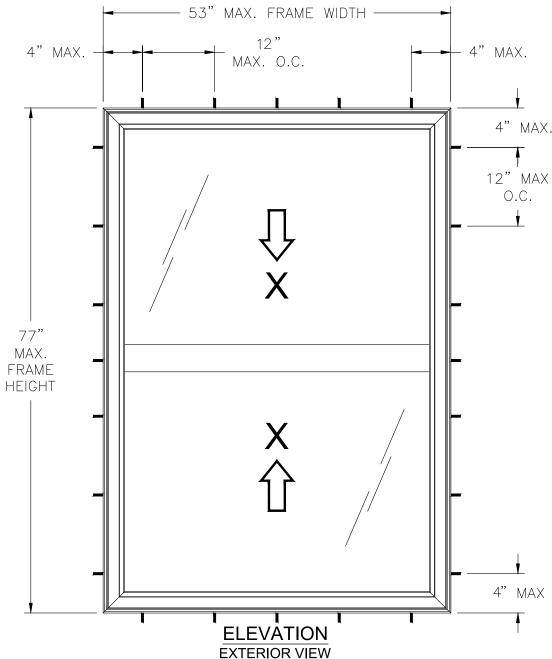
REGENCY PLUS, INC. SERIES 7313 VINYL TILT DOUBLE HUNG WINI INSTALLATION ANCHORAGE DETAILS



NOTES:

1. MAXIMUM TOP SASH SIZE: 49" X 36 3/4": MAXIMUM BOTTOM SASH SIZE: 50" X 36 3/4" 2. MAXIMUM TOP SASH D.L.O.: 45 1/2" X 33 1/4"; MAXIMUM BOTTOM SASH D.L.O.: 46 1/2" X 33 1/4" 3. 15/16" X 1/4" WEEP HOLE AT 1" FROM EACH END OF EXTERIOR SILL FACE. 4. 1 1/2" X 1/4" WEEP HOLE AT 2 3/4" FROM EACH END OF EXTERIOR SILL FACE. 5. 3/4" X 1/2" WEEP HOLE AT EACH END OF INTERIOR SILL TRACK.

	HARDWARE SCHEDULE			
Α.	METAL CAM-TYPE SWEEP LOCK AT 16" FROM EACH END OF INTERIOR MEETING RAIL			
В.	METAL KEEPER AT EXTERIOR MEETING RAIL			
С.	(4) COIL SPRING BALANCE AT EACH JAMB TRACK			
D.	T-SHAPED DIE-CAST PIVOT BAR AT EACH END OF EXTERIOR MEETING RAIL & BOTTOM RAIL			
E.	GALVANIZED STEEL TUBE REINFORCEMENT AT ALL SASH MEMBERS			

NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE CURRENT FLORIDA 1. BUILDING CODE EXCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
- 2. WOOD FRAMING, 2X WOOD BUCK, METAL FRAMING AND CONCRETE/MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND CONCRETE/MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 1X BUCK OVER CONCRETE/MASONRY IS OPTIONAL, WHERE 1X BUCKS ARE USED, INSTALLATION ANCHORS WILL PASS THROUGH 3. WINDOW FRAME AND 1X BUCK INTO CONCRETE/MASONRY SUBSTRATE. WHERE 1X BUCK IS NOT USED, INSTALLATION ANCHORS WILL PASS THROUGH WINDOW FRAME INTO CONCRETE/MASONRY SUBSTRATE. DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- THE PRODUCT SHOWN HEREIN HAS BEEN TESTED TO AAMA/WDMA/CSA 101/I.S.2/A440-08 & AAMA/WDMA/CSA 101/I.S.2/A440-05. SEE TEST 4. REPORT NO. NCTL-110-15925-1 DATED 4/12/13 (REVISION 5/15/13) BY NATIONAL CERTIFIED TESTING LABORATORIES, YORK, PA FOR DETAILS.
- 5. MATERIAL:
- FRAME: EXTRUDED RIGID PVC. 5.1.
- 5.2. REINFORCEMENT: GALVANIZED STEEL TUBE - ALL SASH MEMBERS.
- 6. GLAZING:
- GLAZING DETAIL AS TESTED: 20.7mm (0.815") NOMINAL O.A. IGU COMPRISED OF 2 LITES OF 3mm (1/8") TEMPERED GLASS AND 6.1. 14.45mm (0.569") STAINLESS STEEL SPACER. INTERIOR GLAZED WITH SIKA SIKAFLEX 552 BACK-BEDDING AND RIGID VINYL GLAZING READ
- 6.2. AS TESTED GLAZING MEETS ASTM E1300-09a FOR THE DESIGN CONDITIONS SHOWN IN THIS PRODUCT APPROVAL DOCUMENT. ALTERNATE GLAZING MEETING THE REQUIREMENTS OF AAMA/WDMA/CSA 101/I.S.2/A440 SHALL BE ALLOWED PER ASTM E1300. 6.3.
- APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS. 7.
- 8 SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
- 9. FOR ANCHORING INTO CONCRETE/MASONRY USE 3/16" HEX HEAD TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/2" MINIMUM EMBEDMENT INTO CONCRETE WITH 1 1/8" MINIMUM EDGE DISTANCE AND 1" MINIMUM EMBEDMENT INTO MASONRY WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.
- FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #10 PAN HEAD WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8" 10. MINIMUM EMBEDMENT INTO SUBSTRATE WITH 3/4" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS, ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.
- 11. FOR ANCHORING INTO METAL STRUCTURE USE #10 PAN HEAD SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL WITH 3/4" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.
- 12. ALL FASTENERS TO BE CORROSION RESISTANT.
- 13. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW: WOOD - MINIMUM SPECIFIC GRAVITY OF G=0.42
- 13.1.
- CONCRETE MINIMUM COMPRESSIVE STRENGTH OF 2500 PSI 13.2.
- 13.3. MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, MEDIUM WEIGHT WITH DENSITY > 117 PCF 13.4.
- METAL STRUCTURE: STEEL 18GA (0.0428"), 33KSI OR ALUMINUM 6063-T5 0.048" THICK MINIMUM

TABLE OF CONTENT			
SHEET	DESCRIPTION	DESIGN PRESSURE	
1	ELEVATION, ANCHORING AND NOTES	+50.0/-50	
2	INSTALLATION DETAILS		

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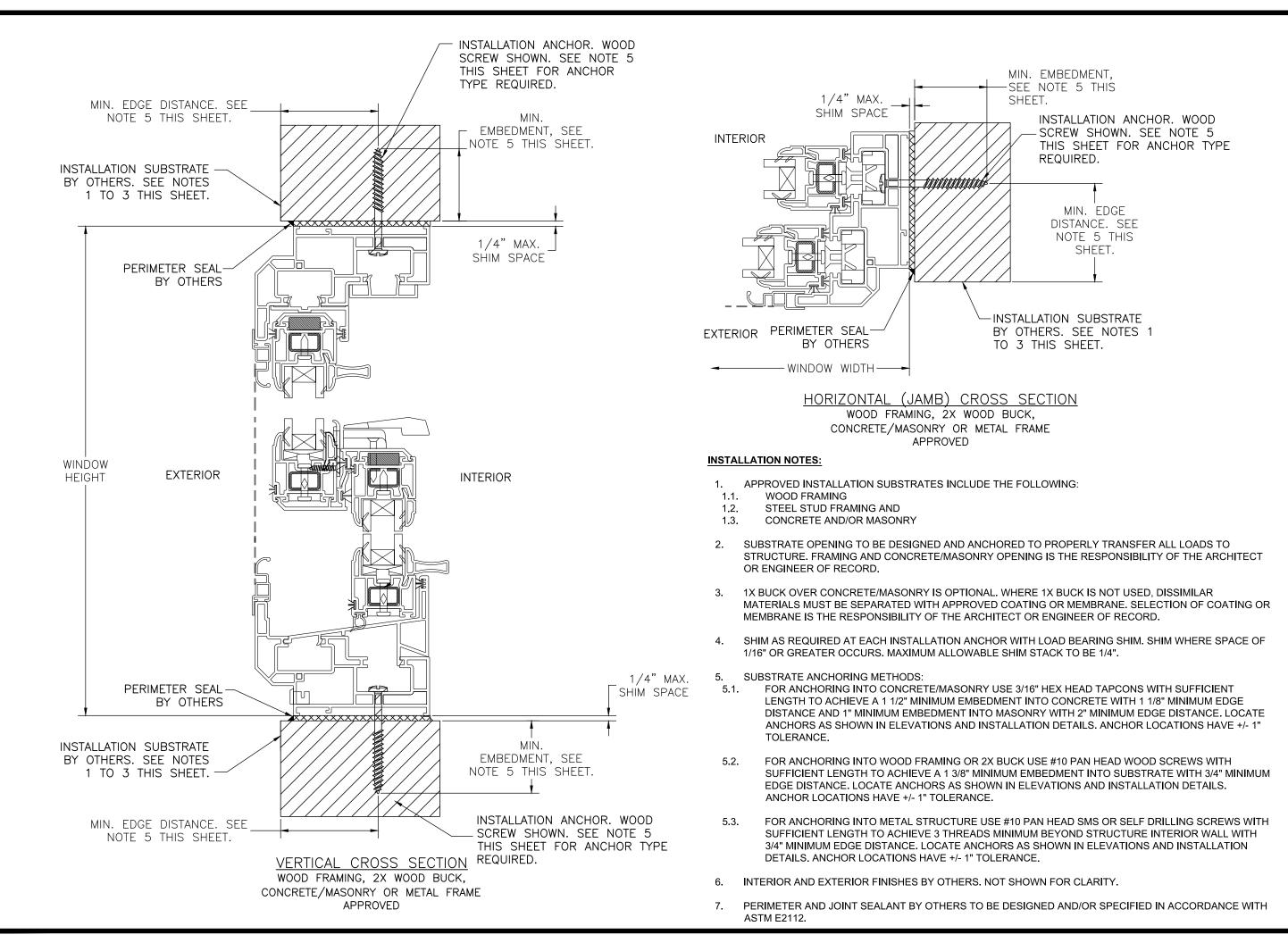
RATING (PSF)

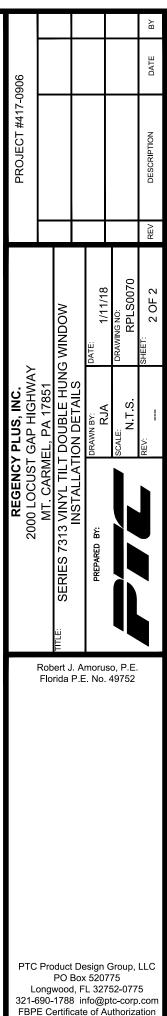
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NONE

IMPACT RATING







No. 25935