

REGENCY PLUS, INC.

SERIES 7013 VINYL HORIZONTAL SLIDING WINDOW

INSTALLATION ANCHORAGE DETAILS

NOTES:

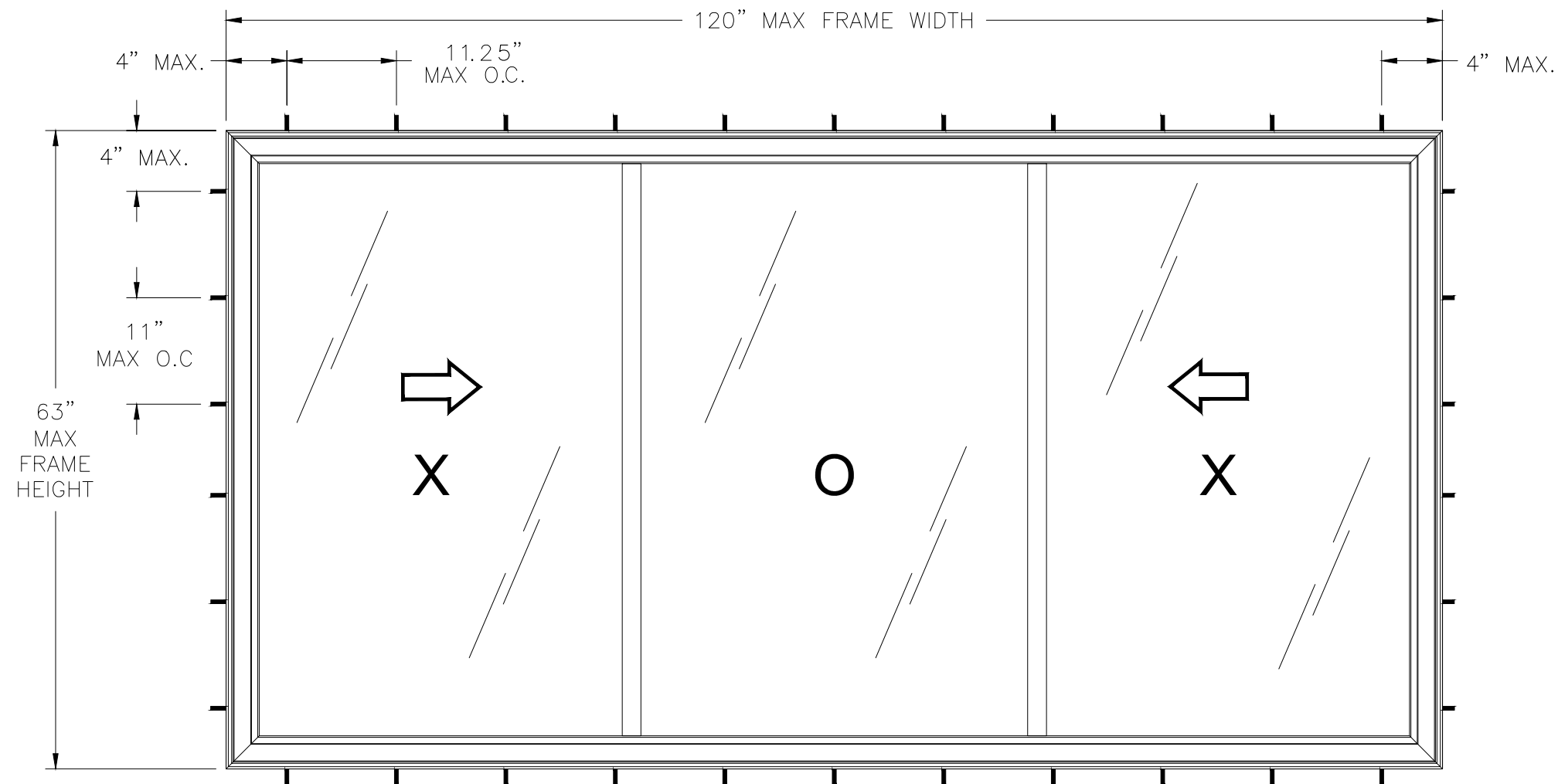
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE CURRENT FLORIDA BUILDING CODE EXCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
2. WOOD FRAMING, 2X WOOD BUCK, METAL FRAMING AND CONCRETE/MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND CONCRETE/MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER CONCRETE/MASONRY IS OPTIONAL. WHERE 1X BUCKS ARE USED, INSTALLATION ANCHORS WILL PASS THROUGH WINDOW FRAME AND 1X BUCK INTO CONCRETE/MASONRY SUBSTRATE. WHERE 1X BUCK IS NOT USED, INSTALLATION ANCHORS WILL PASS THROUGH WINDOW FRAME INTO CONCRETE/MASONRY SUBSTRATE. DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
4. THE PRODUCT SHOWN HEREIN HAS BEEN TESTED TO AAMA/WDMA/CSA 101/I.S.2/A440-08 & AAMA/WDMA/CSA 101/I.S.2/A440-05. SEE TEST REPORT NO. NCTL-110-15924-1 DATED 5/22/13 BY NATIONAL CERTIFIED TESTING LABORATORIES, YORK, PA FOR DETAILS.
5. MATERIAL:
 - 5.1. FRAME: EXTRUDED RIGID PVC.
 - 5.2. REINFORCEMENT: GALVANIZED STEEL TUBE - CENTER HOLLOW OF PANEL MEMBERS AND FIXED MEETING STILE.
6. GLAZING:
 - 6.1. GLAZING DETAIL AS TESTED:
 - 6.1.1. ACTIVE PANELS: 22.78mm (0.897") NOMINAL O.A. IGU COMPRISED OF 2 LITES OF 3mm (1/8") TEMPERED GLASS AND 16.59mm (0.653") STAINLESS STEEL SPACER. INTERIOR GLAZED WITH SIKA SIKAFLEX 552 BACK-BEDDING AND RIGID VINYL GLAZING BEAD.
 - 6.1.2. FIXED LITE: 22.86mm (0.90") NOMINAL O.A. IGU COMPRISED OF 2 LITES OF 5mm (3/16") TEMPERED GLASS AND 13.46mm (0.530") STAINLESS STEEL SPACER. INTERIOR GLAZED WITH SIKA SIKAFLEX 552 BACK-BEDDING AND RIGID VINYL GLAZING BEAD.
 - 6.2. AS TESTED GLAZING MEETS ASTM E1300-09a FOR THE DESIGN CONDITIONS SHOWN IN THIS PRODUCT APPROVAL DOCUMENT.
 - 6.3. ALTERNATE GLAZING MEETING THE REQUIREMENTS OF AAMA/WDMA/CSA 101/I.S.2/A440 SHALL BE ALLOWED PER ASTM E1300.
7. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
8. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
9. FOR ANCHORING INTO CONCRETE/MASONRY USE 1/4" HEX HEAD TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/2" MINIMUM EMBEDMENT INTO CONCRETE WITH 1 1/2" MINIMUM EDGE DISTANCE AND 1" MINIMUM EMBEDMENT INTO MASONRY WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.
10. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #12 PAN HEAD WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 7/8" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.
11. FOR ANCHORING INTO METAL STRUCTURE USE #12 PAN HEAD SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL WITH 7/8" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.
12. ALL FASTENERS TO BE CORROSION RESISTANT.
13. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - 13.1. WOOD - MINIMUM SPECIFIC GRAVITY OF G=0.42
 - 13.2. CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 2500 PSI
 - 13.3. MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, MEDIUM WEIGHT WITH DENSITY > 117 PCF
 - 13.4. METAL STRUCTURE: STEEL 18GA (0.0428"), 33KSI OR ALUMINUM 6063-T5 0.048" THICK MINIMUM
14. APPROVED CONFIGURATIONS: XOx, OX AND XO.

PROJECT #417-0906					
					DATE
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<p style="text-align: center;">REGENCY PLUS, INC. 2000 LOCUST GAP HIGHWAY MT. CARMEL, PA 17851</p> <p style="text-align: center;">TITLE: SERIES 7013 VINYL HORIZONTAL SLIDING WINDOW</p>	<p style="text-align: center;">NOTES</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;">DRAWN BY: RJA</td> <td style="width: 25%;">DATE: 1/11/18</td> </tr> <tr> <td>SCALE: N.T.S.</td> <td>DRAWING NO: RPLS0071</td> </tr> <tr> <td>REV: -</td> <td>SHEET: 1 OF 3</td> </tr> </table>	DRAWN BY: RJA	DATE: 1/11/18	SCALE: N.T.S.	DRAWING NO: RPLS0071	REV: -	SHEET: 1 OF 3
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Prepared by: Robert J. Amoruso, P.E.
Florida P.E. No. 49752

TABLE OF CONTENTS	
SHEET	DESCRIPTION
1	NOTES
2	ELEVATION & ANCHORING
3	INSTALLATION DETAILS



SERIES 7013 VINYL HORIZONTAL SLIDING WINDOW XOX
EXTERIOR VIEW

DESIGN PRESSURE RATING (PSF)	IMPACT RATING
+50.0/-50.0	NONE

NOTES:

1. MAXIMUM ACTIVE PANEL SIZE: 28 9/16" X 60"
2. MAXIMUM D.L.O.: 58 3/8" X 57 9/16"
3. 3/16" DIAMETER WEEP HOLE AT 3/4" & 1 3/16" FROM EACH END OF BOTTOM RAIL.
4. 1 X 1/4" WEEP HOLE AT 1 1/2" FROM EACH END OF EXTERIOR SILL TRACK

HARDWARE SCHEDULE	
A.	METAL CAM-TYPE SWEEP LOCK AT 13" FROM EACH END OF ACTIVE MEETING STILE
B.	METAL KEEPER AT FIXED MEETING STILE
C.	METAL THUMB ACTUATED TILT-LATCH PIVOT BAR AT EACH END OF TOP RAIL
D.	METAL ROLLER W/PLASTIC HOUSING AT 2 3/4" FORM EACH END BOTTOM RAIL
E.	STEEL TUBE (GALVANIZED) REINFORCEMENT AT CENTER HOLLOW OF PANEL MEMBERS & FIXED MEETING STILE

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MT. CARMEL, PA 17851

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ELEVATION AND ANCHORING

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SCALE: N.T.S.

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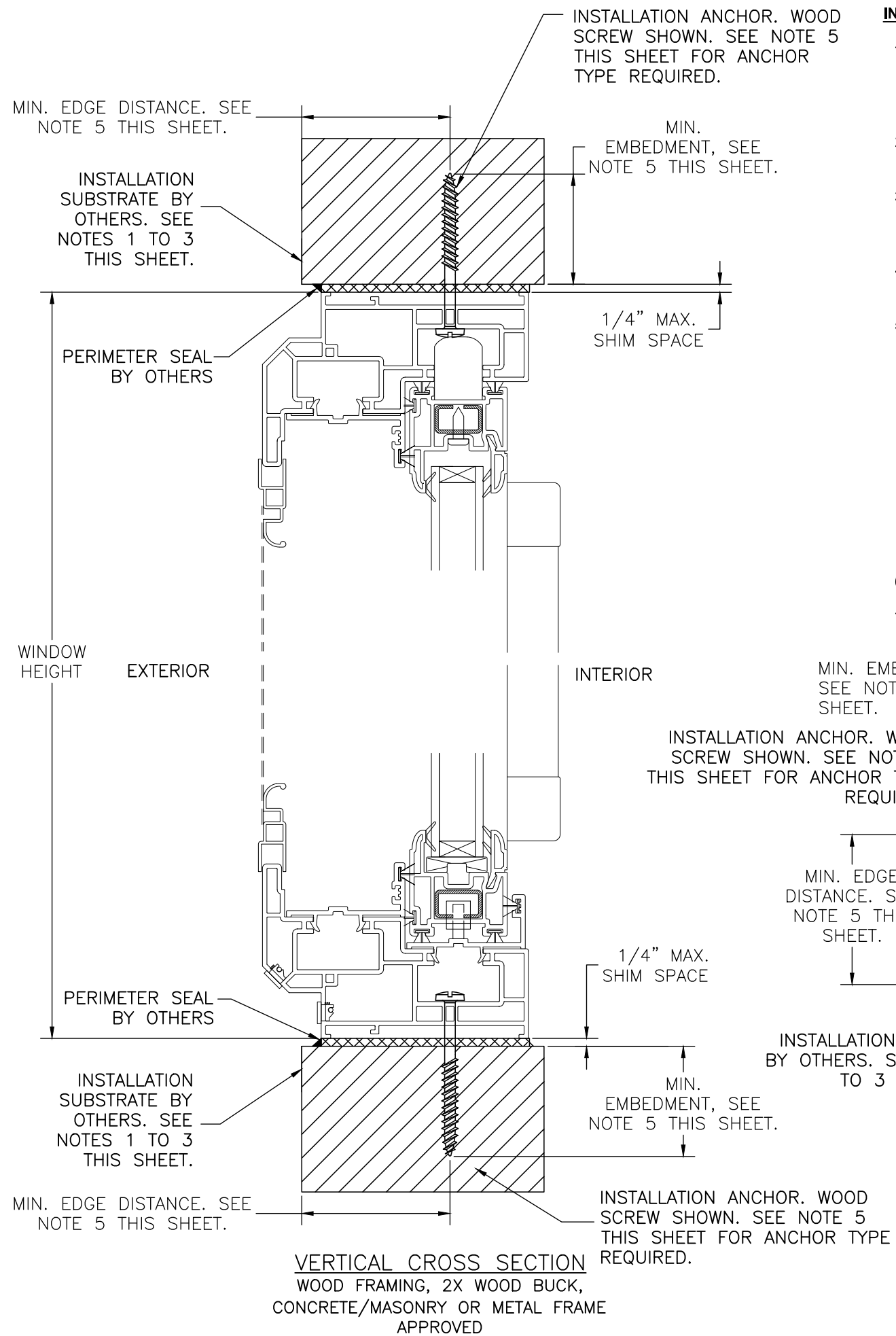
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SHEET: 2 OF 3



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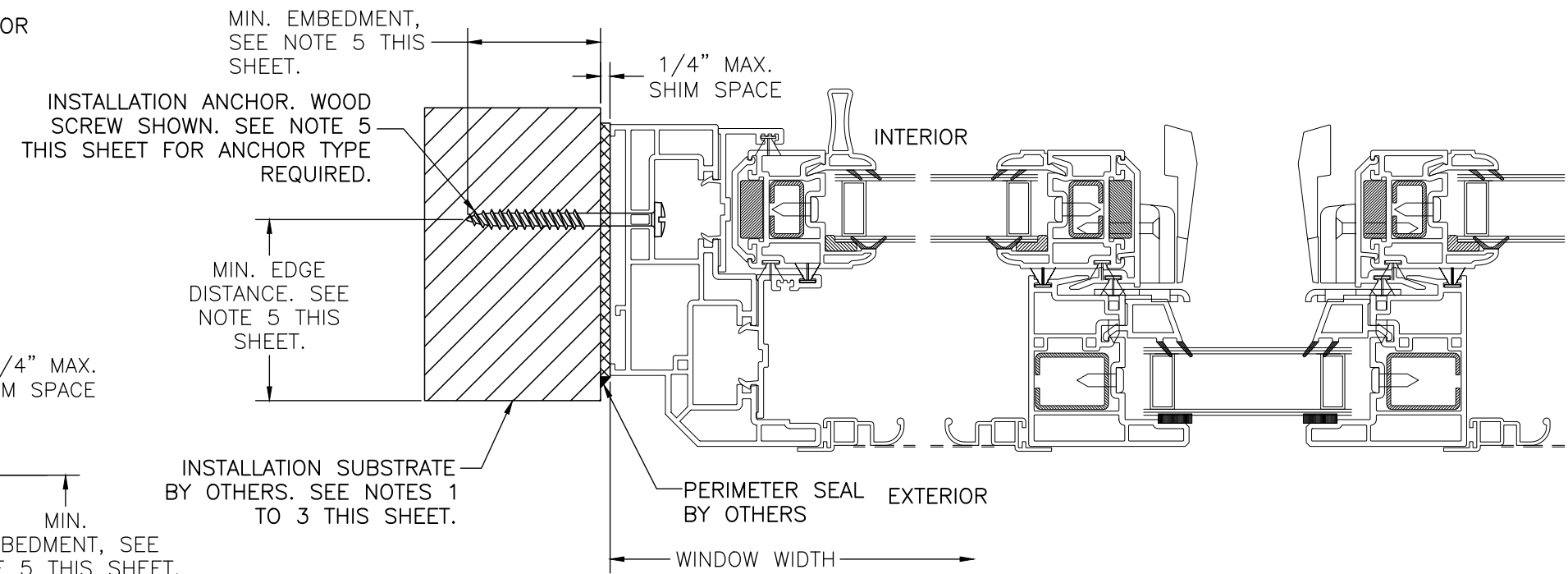
PTC Product Design Group, LLC
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FBPE Certificate of Authorization
No. 25935



VERTICAL CROSS SECTION
WOOD FRAMING, 2X WOOD BUCK,
CONCRETE/MASONRY OR METAL FRAME
APPROVED

INSTALLATION NOTES:

1. APPROVED INSTALLATION SUBSTRATES INCLUDE THE FOLLOWING:
 - 1.1. WOOD FRAMING
 - 1.2. STEEL STUD FRAMING AND
 - 1.3. CONCRETE AND/OR MASONRY
2. SUBSTRATE OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND CONCRETE/MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER CONCRETE/MASONRY IS OPTIONAL. WHERE 1X BUCK IS NOT USED, DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
4. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
5. SUBSTRATE ANCHORING METHODS:
 - 5.1. FOR ANCHORING INTO CONCRETE/MASONRY USE 1/4" HEX HEAD TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/2" MINIMUM EMBEDMENT INTO CONCRETE WITH 1 1/2" MINIMUM EDGE DISTANCE AND 1" MINIMUM EMBEDMENT INTO MASONRY WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.
 - 5.2. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #12 PAN HEAD WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 7/8" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.
 - 5.3. FOR ANCHORING INTO METAL STRUCTURE USE #12 PAN HEAD SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL WITH 7/8" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.
6. INTERIOR AND EXTERIOR FINISHES BY OTHERS. NOT SHOWN FOR CLARITY.
7. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED AND/OR SPECIFIED IN ACCORDANCE WITH ASTM E2112.



HORIZONTAL (JAMB) CROSS SECTION
WOOD FRAMING, 2X WOOD BUCK,
CONCRETE/MASONRY OR METAL FRAME
APPROVED

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