



CONFIGURATION	PART 1	PART 2	PART 3	PART 4	PART 5	PART 6
QSMS3001-12	MNT-A10-03-469	MNT-A10-03-468	SS102-12	MNT-A10-03-471	MNT-A 10-03-473	EQUIPTMENT PACKAGE
QSMS3001-12M	MNT-A10-03-469M	MNT-A10-03-468M	SS102-12M	MNT-A10-03-471M	MNT-A10-03-473M	EQUIPTMENT PACKAGE
QSMS3001-18	MNT-A10-03-469	MNT-A10-03-468	SS102-18	MNT-A10-03-471	MNT-A10-03-473	EQUIPTMENT PACKAGE
QSMS3001-18M	MNT-A10-03-469M	MNT-A10-03-468M	SS102-18M	MNT-A10-03-471M	MNT-A10-03-473M	EQUIPTMENT PACKAGE
QSMS3001-24	MNT-A10-03-469	MNT-A10-03-468	SS102-24	MNT-A10-03-471	MNT-A10-03-473	EQUIPTMENT PACKAGE
QSMS3001-24M	MNT-A10-03-469M	MNT-A10-03-468M	SS102-24M	MNT-A10-03-471M	MNT-A10-03-473M	EQUIPTMENT PACKAGE

UNLESS OTHERWISE SPECIFIED:

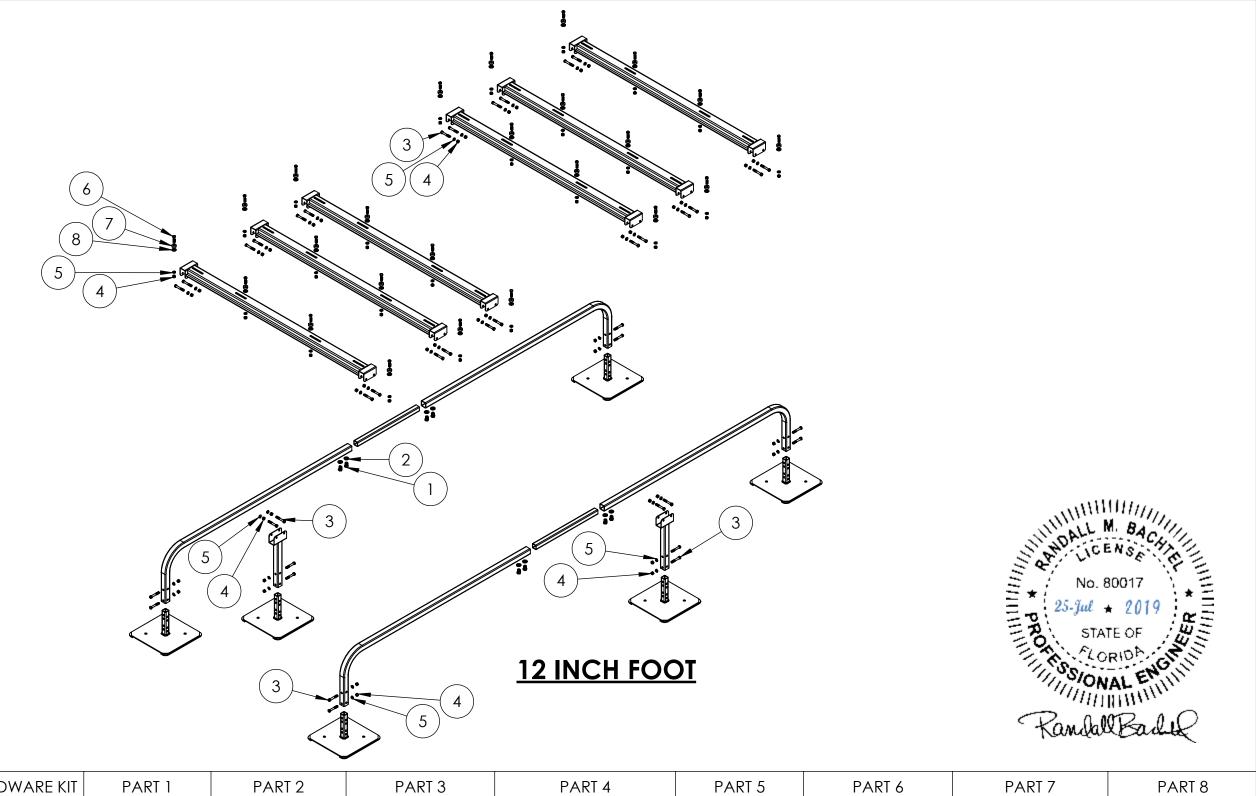
DIMENSIONS ARE IN INCHES [MILLIMETERS]
TOLERANCES ARE: ANGLES ±1.0°
FRACTIONAL SIZES X/Y ±1/64

INCHES [MILLIMETERS]
.X = ±0.1 [X = ±2.5]
.XX = ±0.01 [X = ±1.3]
.XXX = ±0.005 [XX = ±0.13]

THIRD ANGLE PROJECTION

DIVERSITECH

ONFIDENTIAL - PROPRIETARY - DO NOT COPY	MATERIAL:	•		WEIGHT
INFORMATION SET FORTH IN THIS DOCUMENT AND RELATED DRMATION IS THE CONFIDENTIAL PROPERTY OF DIVERSITECH				GMS.
CORPORATION, AND IS NOT TO BE COPIED OR PRODUCED OR DISTRIBUTED IN ANY FORM WITHOUT PRIOR	DWG. NO.	FL 0041E 1	-	REV.
VRITTEN PERMISSION FROM DIVERSITECH CORPORATION.		FL-22415.1		REV.
DO NOT SCALE DRAWING				K1
CRIPTION				SHEET
			1/1	. or 20

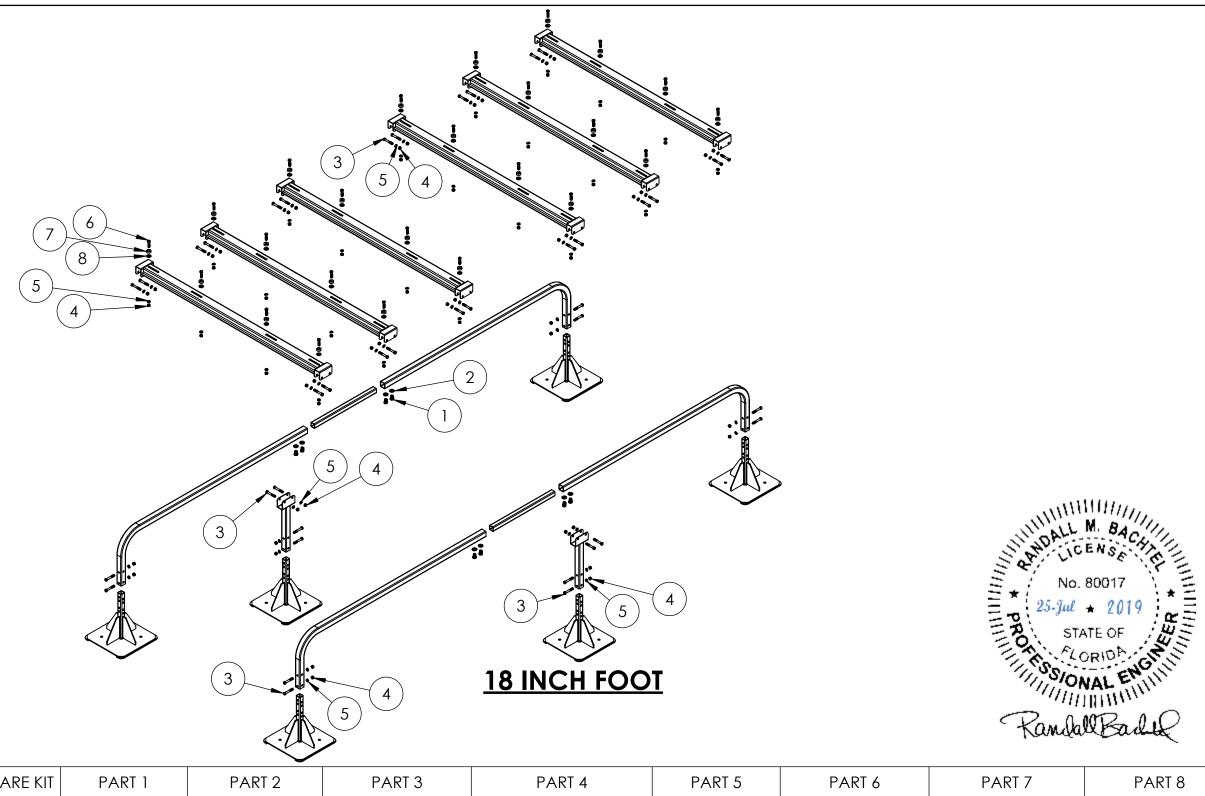


CONFIGURATION	HARDWARE KIT	PART 1	PART 2	PART 3	PART 4	PART 5	PART 6	PART 7	PART 8
QSMS3001-12	HDKMS07	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER
QSMS3001-12M	HDKM07	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER



_	CONFIDENTIAL - PROPRIETARY - DO NOT COPY	MATE					
	THE INFORMATION SET FORTH IN THIS DOCUMENT AND RELATED						
	INFORMATION IS THE CONFIDENTIAL PROPERTY OF DIVERSITECH CORPORATION, AND IS NOT TO BE COPIED OR REPRODUCED OR DISTRIBUTED IN ANY FORM WITHOUT PRIOR WRITTEN PERMISSION FROM DIVERSITECH CORPORATION.						
	DO NOT SCALE DRAWING						
	DESCRIPTION						

MATERIAL:	WEIGHT
DWG. NO	GMS.
FL-22415.1	REV.
	5 OF 20



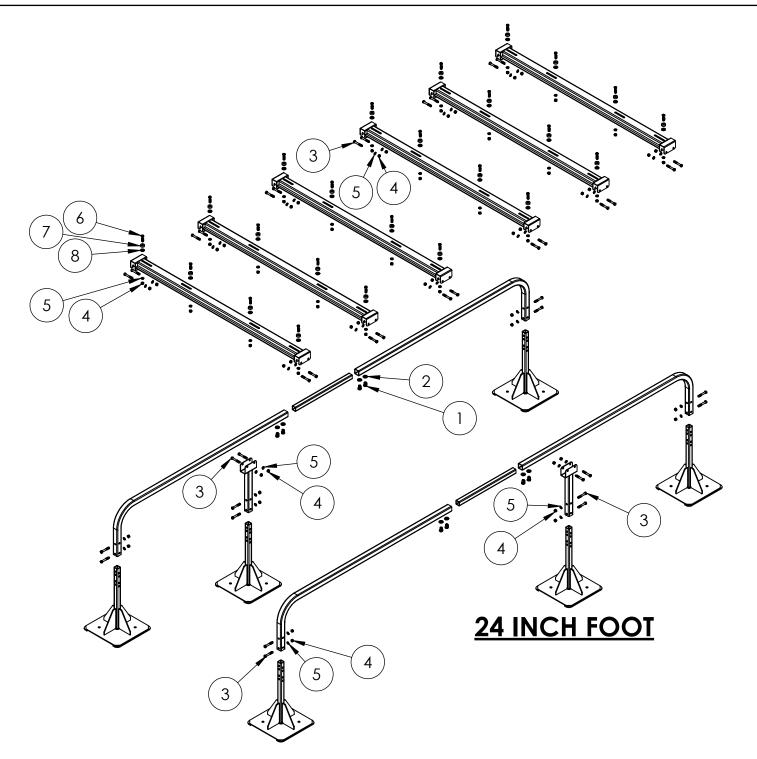
CONFIGURATION	HARDWARE KIT	PART 1	PART 2	PART 3	PART 4	PART 5	PART 6	PART 7	PART 8
QSMS3001-18	HDKMS07	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER
QSMS3001-18M	HDKMS07	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER

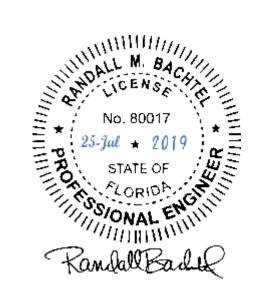




CONFIDENTIAL - PROPRIETARY - DO NOT COPY	MATERIAL
THE INFORMATION SET FORTH IN THIS DOCUMENT AND RELATED	
INFORMATION IS THE CONFIDENTIAL PROPERTY OF DIVERSITECH CORPORATION, AND IS NOT TO BE COPIED OR REPRODUCED OR DISTRIBUTED IN ANY FORM WITHOUT PRIOR WRITTEN PERMISSION FROM DIVERSITECH CORPORATION.	DWG. NO.
DO NOT SCALE DRAWING	
DESCRIPTION	

	MATERIAL:	WEIGHT
1	DWG. NO.	GMS.
	FL-22415.1	REV.
		6 OF 20

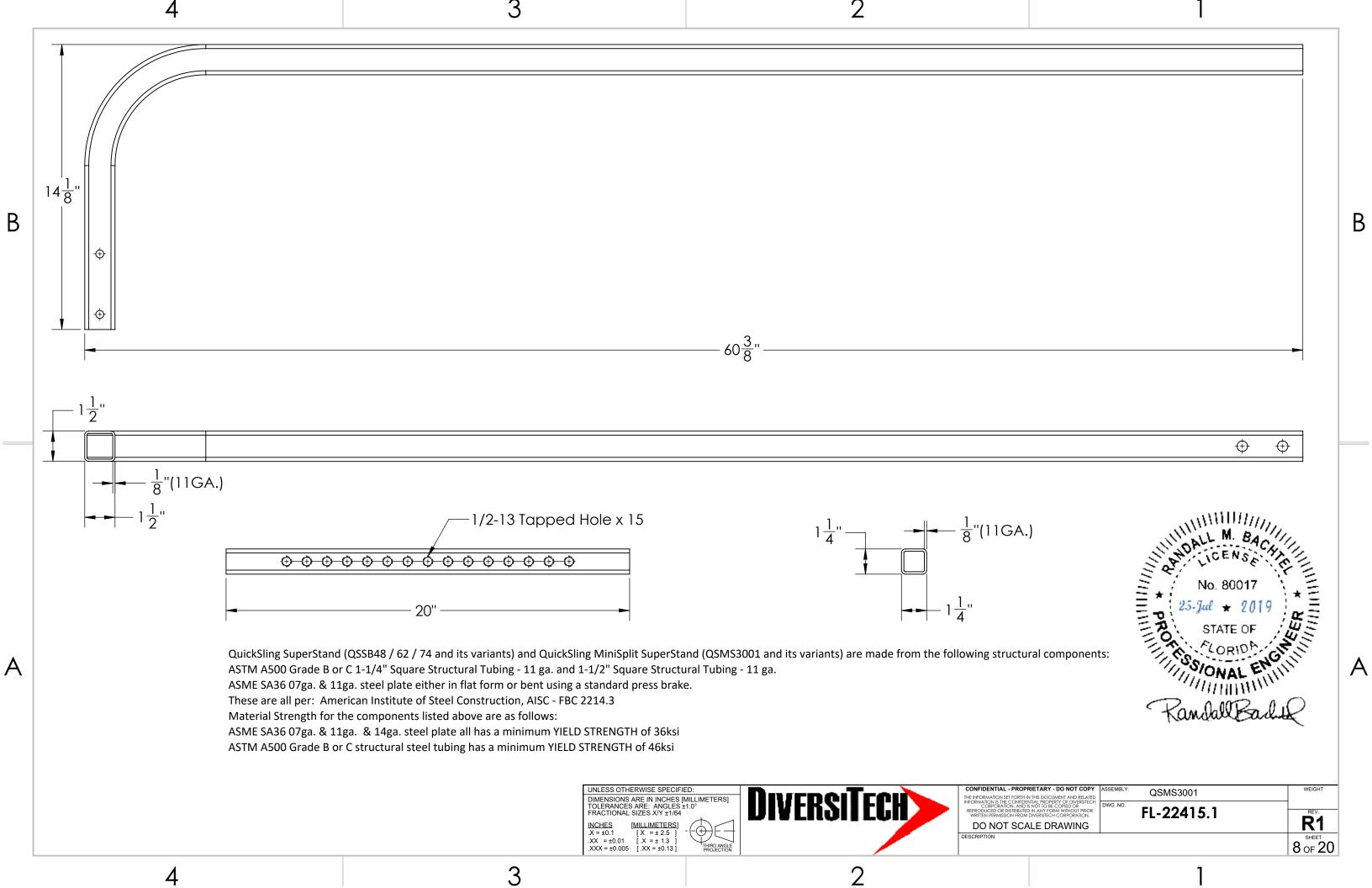


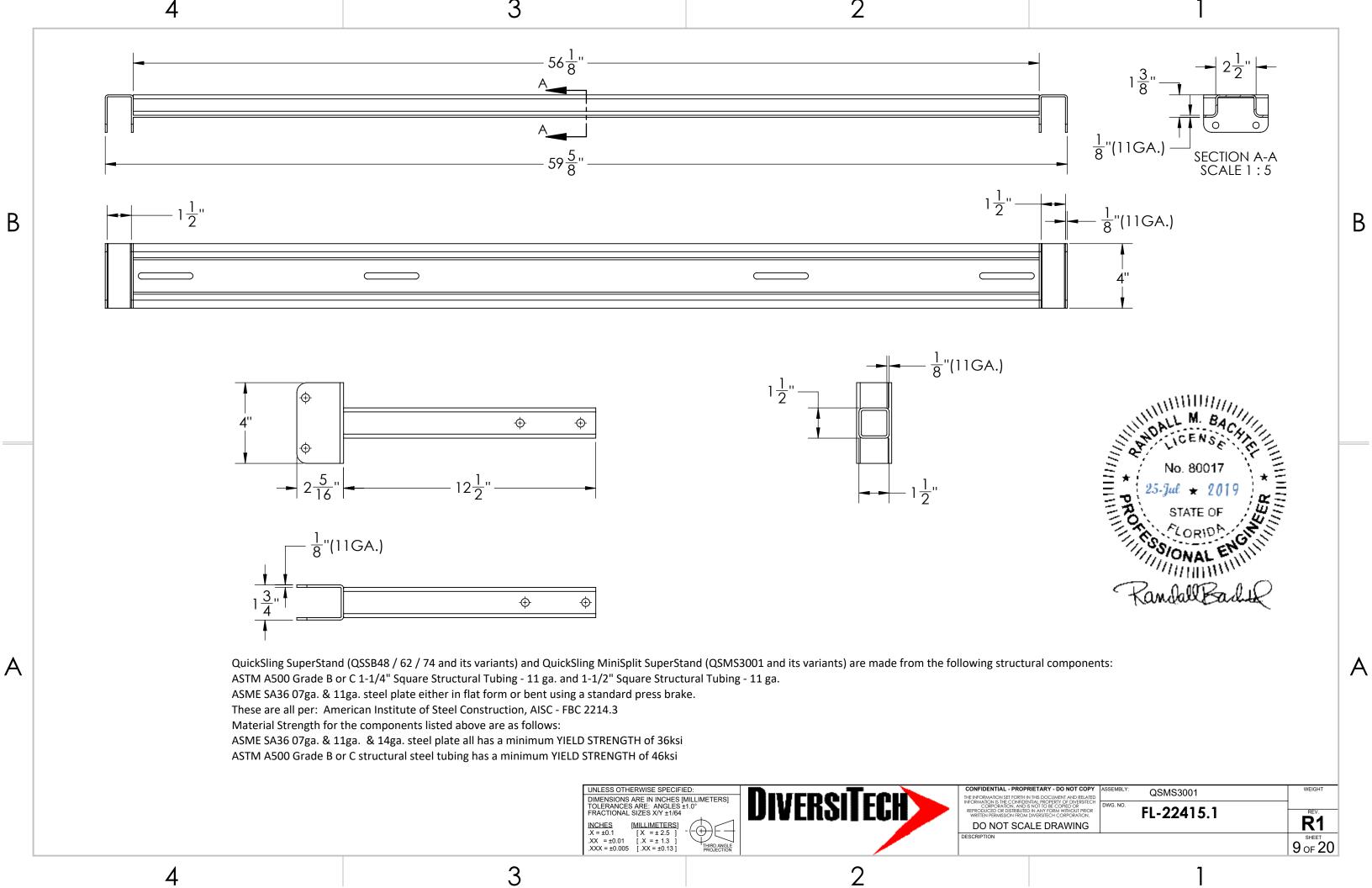


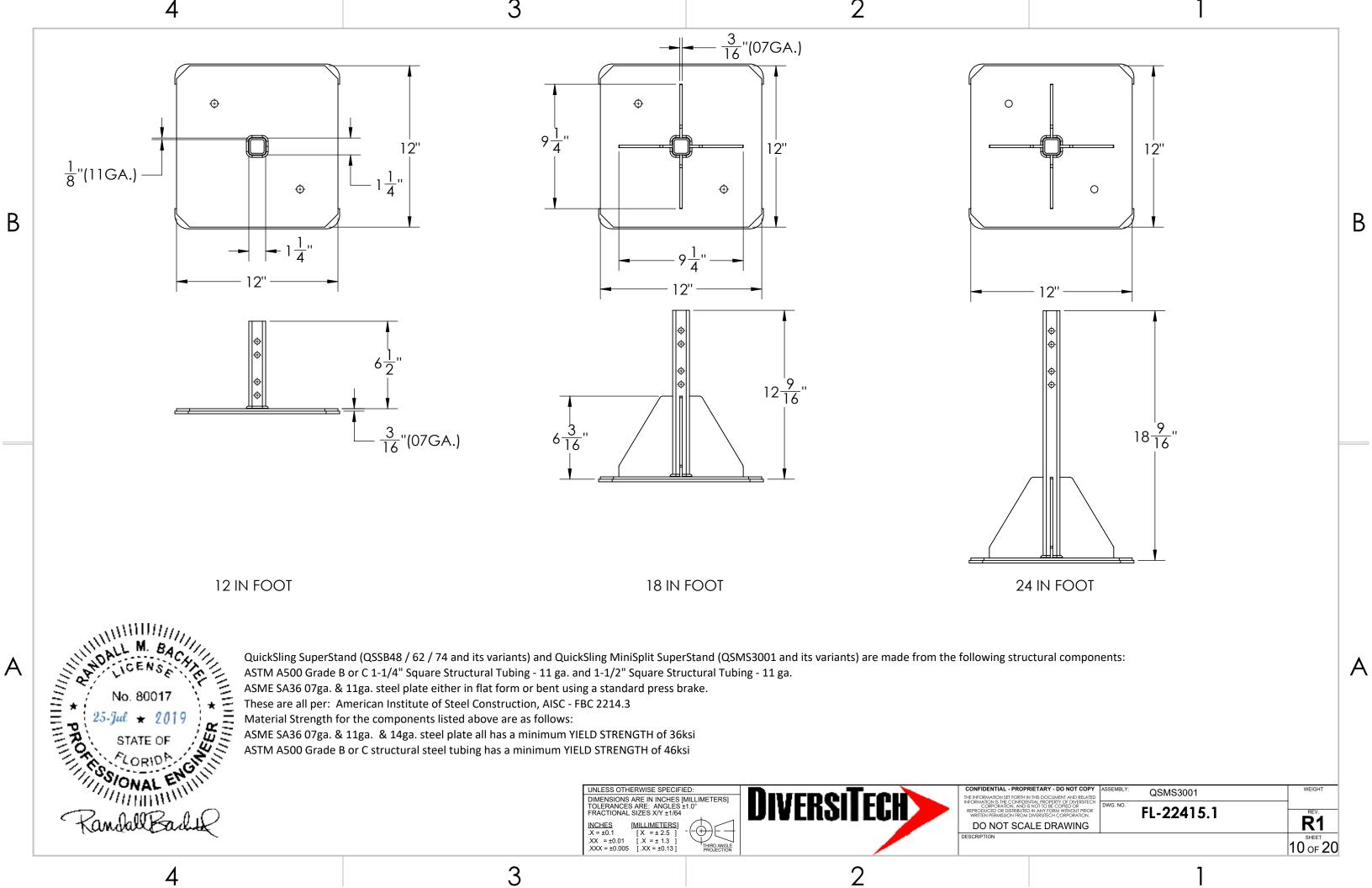
CONFIGURATION	HARDWARE KIT	PART 1	PART 2	PART 3	PART 4	PART 5	PART 6	PART 7	PART 8
QSMS3001-24	HDKMS07	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER
QSMS3001-24M	HDKMS07	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER

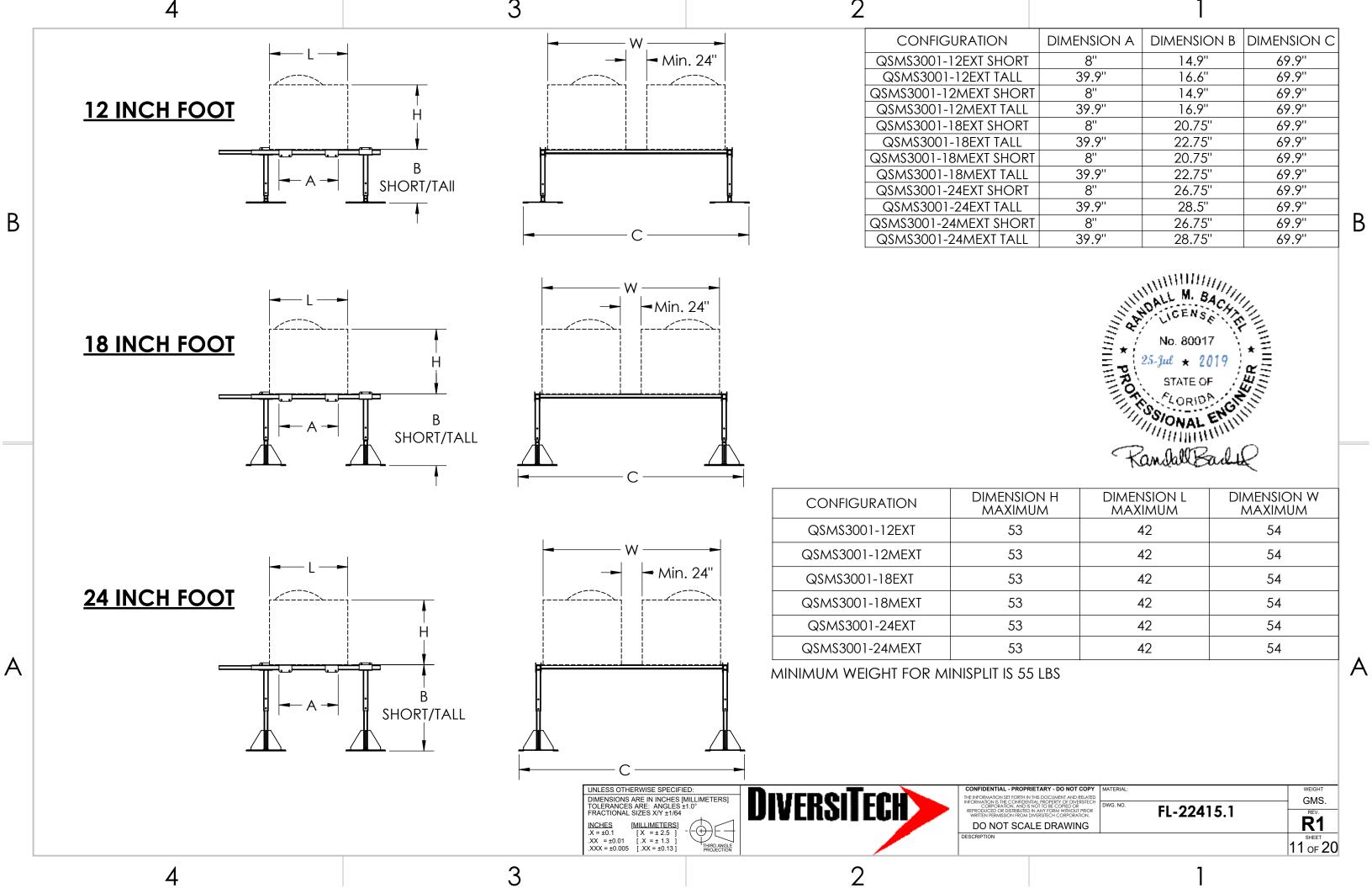


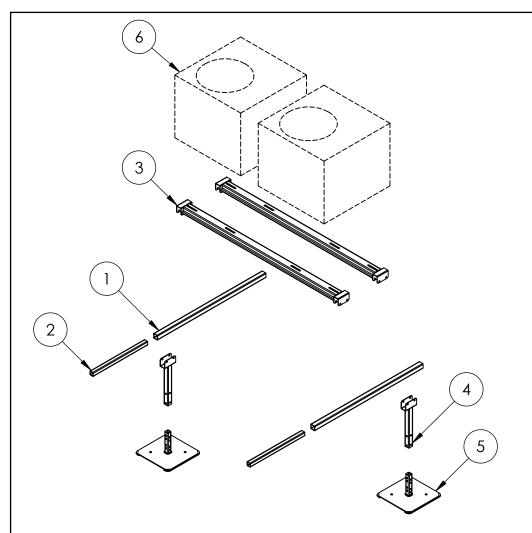
CONFIDENTIAL - PROPRIETARY - DO NOT CO	OPY	MATERIAL:	WEIGHT
HE INFORMATION SET FORTH IN THIS DOCUMENT AND REL IFORMATION IS THE CONFIDENTIAL PROPERTY OF DIVERSI CORPORATION, AND IS NOT TO BE COPIED OR	SITECH !	DWG. NO	GMS.
REPRODUCED OR DISTRIBUTED IN ANY FORM WITHOUT PR WRITTEN PERMISSION FROM DIVERSITECH CORPORATION		FL-22415.1	REV.
DO NOT SCALE DRAWING	G		K 1
SCRIPTION			SHEET
			7 of 20





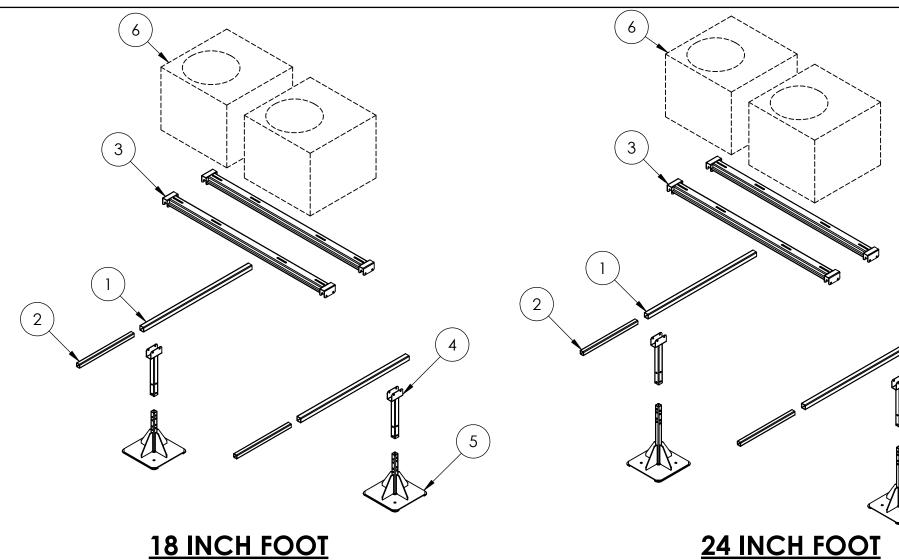












18 INCH FOOT

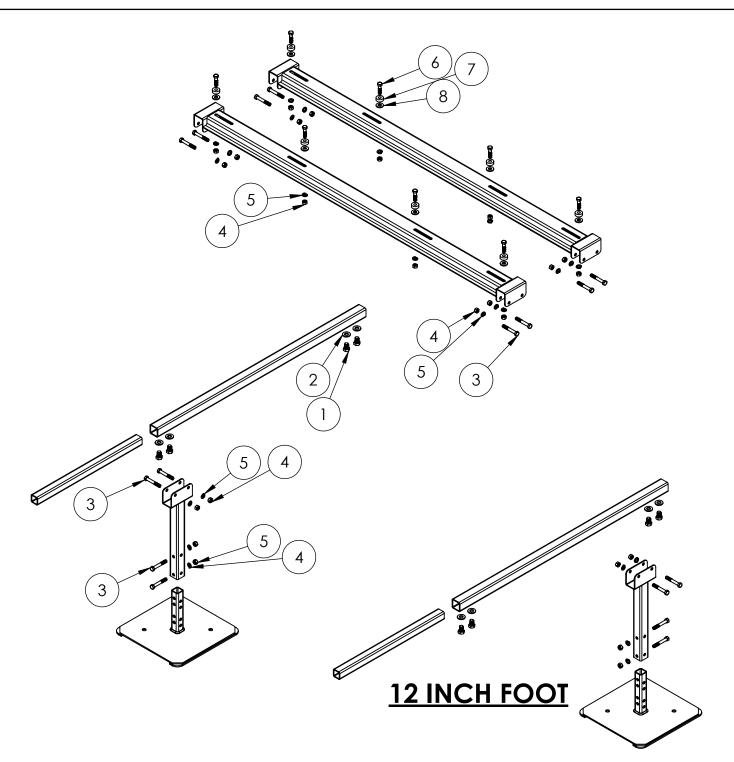
CONFIGURATION	PART 1	PART 2	PART 3	PART 4	PART 5	PART 6
QSMS3001-12EXT	MNT-A10-03-472	MNT-A10-03-468	MNT-A10-03-471	MNT-A10-03-473	SS102-12	EQUIPTMENT PACKAGE
QSMS3001- 12MEXT	MNT-A10-03-472M	MNT-A10-03-468M	MNT-A10-03-471M	MNT-A10-03-473M	SS102-12M	EQUIPTMENT PACKAGE
QSMS3001-18EXT	MNT-A10-03-472	MNT-A10-03-468	MNT-A10-03-471	MNT-A10-03-473	SS102-18	EQUIPTMENT PACKAGE
QSMS3001- 18MEXT	MNT-A10-03-472M	MNT-A10-03-468M	MNT-A10-03-471M	MNT-A10-03-473M	SS102-18M	EQUIPTMENT PACKAGE
QSMS3001-24EXT	MNT-A10-03-472	MNT-A10-03-468	MNT-A10-03-471	MNT-A10-03-473	SS102-24	EQUIPTMENT PACKAGE
QSMS3001- 24MEXT	MNT-A10-03-472M	MNT-A10-03-468M	MNT-A10-03-471M	MNT-A10-03-473M	SS102-24M	EQUIPTMENT PACKAGE

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MILLIMETERS]
TOLERANCES ARE: ANGLES ±1.0°
FRACTIONAL SIZES X/Y ±1/64



THE INFORM INFORMATIC COI REPRODUC WRITTEN I
DO
DESCRIPTION

FIDENTIAL - PROPRIETARY - DO NOT COPY	MATERIAL:	WEIGHT
ORMATION SET FORTH IN THIS DOCUMENT AND RELATED MATION IS THE CONFIDENTIAL PROPERTY OF DIVERSITECH		GMS.
CORPORATION, AND IS NOT TO BE COPIED OR DDIJCED OR DISTRIBITED IN ANY FORM WITHOUT PRIOR	I DWG. NO.	
TTEN PERMISSION FROM DIVERSITECH CORPORATION.	FL-22415.1	REV.
O NOT SCALE DRAWING		R1
IPTION		SHEET
		12 ດ₌ 20





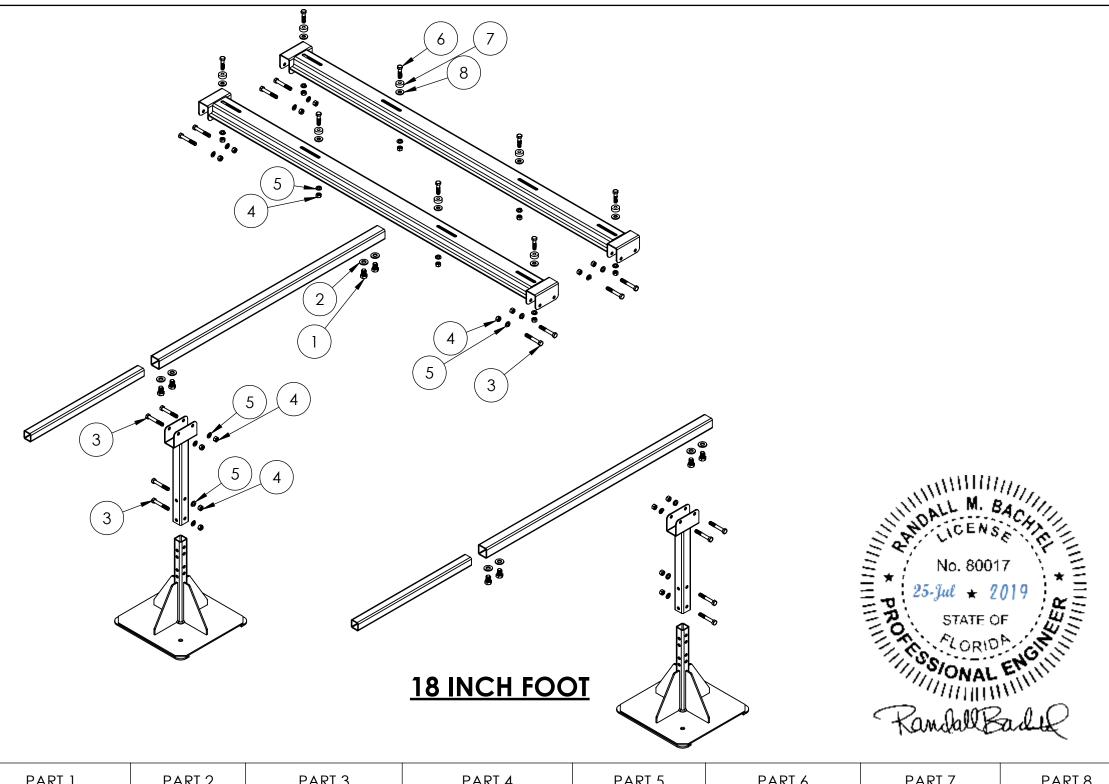
CONFIGURATION	HARDWARE KIT	PART 1	PART 2	PART 3	PART 4	PART 5	PART 6	PART 7	PART 8
QSMS3001-12EXT	HDKSS04	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER
QSMS3001-12MEXT	HDKSS04	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER

| INCHES | [MILLIMETERS] | X = ±0.1 | [X = ±2.5] | .XX = ±0.01 | .X = ±1.3 | .XXX = ±0.005 | .XX = ±0.13 |





CONFIDENTIAL - PROPRIETARY - DO NOT COPY	MATERIAL:	WEIGHT
HE INFORMATION SET FORTH IN THIS DOCUMENT AND RELATED NFORMATION IS THE CONFIDENTIAL PROPERTY OF DIVERSITECH		GMS.
CORPORATION, AND IS NOT TO BE COPIED OR REPRODUCED OR DISTRIBUTED IN ANY FORM WITHOUT PRIOR WRITTEN PERMISSION FROM DIVERSITECH CORPORATION. DO NOT SCALE DRAWING	FL-22415.1	REV.
ESCRIPTION		13 OF 20

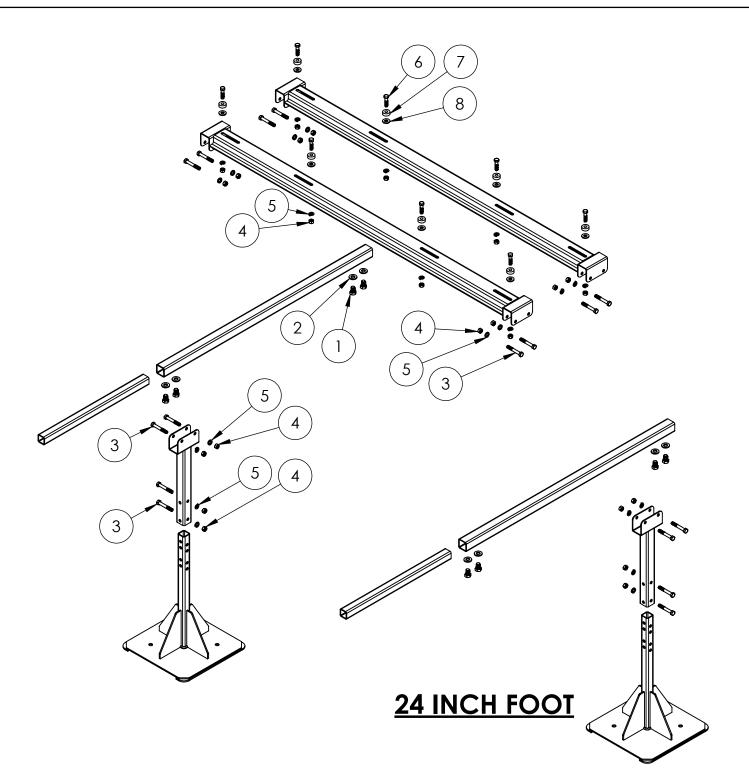


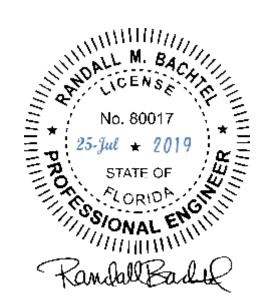
CONFIGURATION	HARDWARE KIT	PART 1	PART 2	PART 3	PART 4	PART 5	PART 6	PART 7	PART 8
QSMS3001-18EXT	HDKSS04	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER
QSMS3001-18MEXT	HDKSS04	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER





CONFIDENTIAL - PROPRIETARY - DO NOT COPY	MATERIAL:	WEIGHT
HE INFORMATION SET FORTH IN THIS DOCUMENT AND RELATED		GMS.
CORPORATION, AND IS NOT TO BE COPIED OR REPRODUCED OR DISTRIBUTED IN ANY FORM WITHOUT PRIOR	DWG. NO.	
WRITTEN PERMISSION FROM DIVERSITECH CORPORATION.	FL-22415.1	REV.
DO NOT SCALE DRAWING		R1
ESCRIPTION		SHEET
		14 of 20

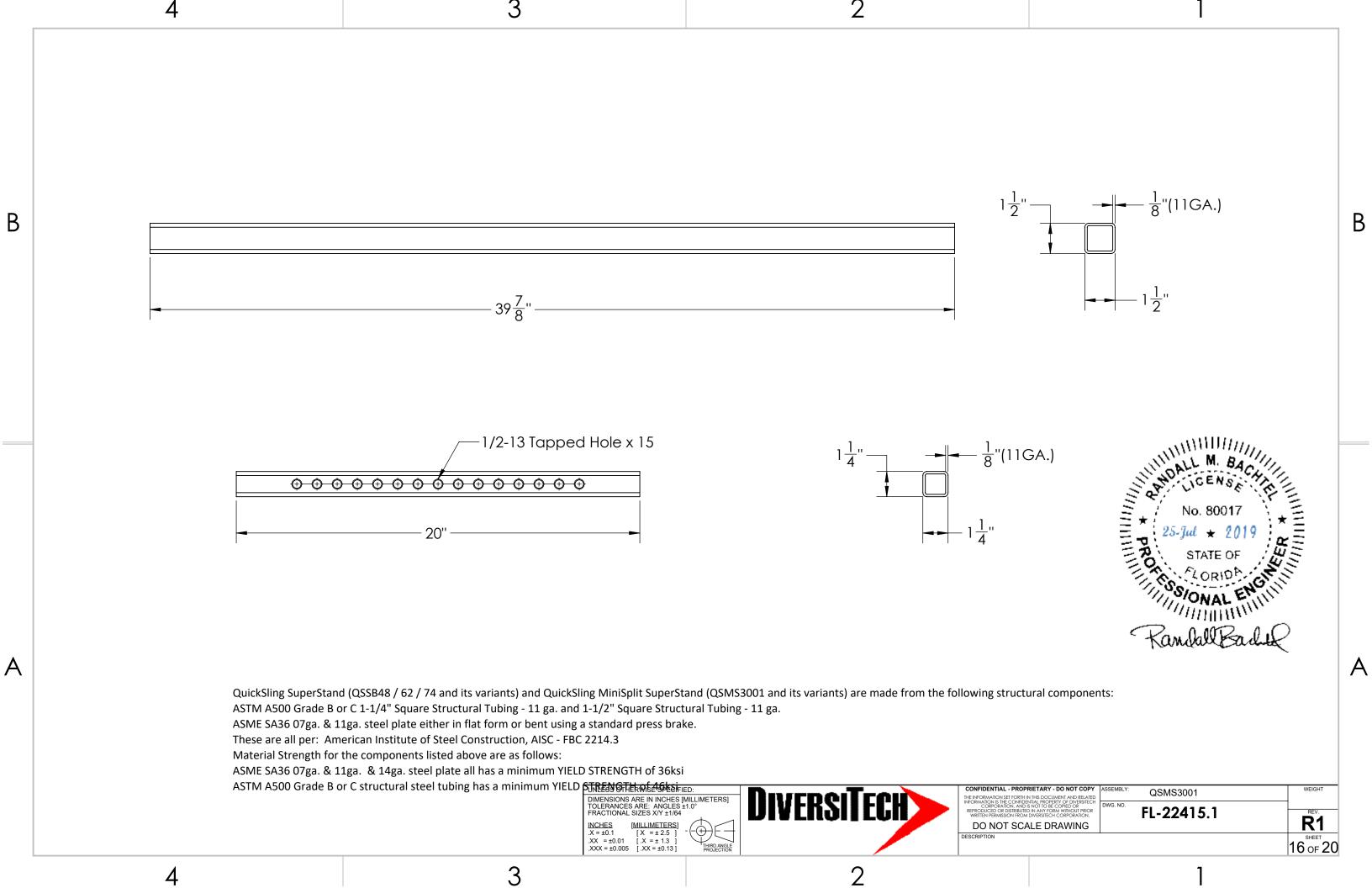


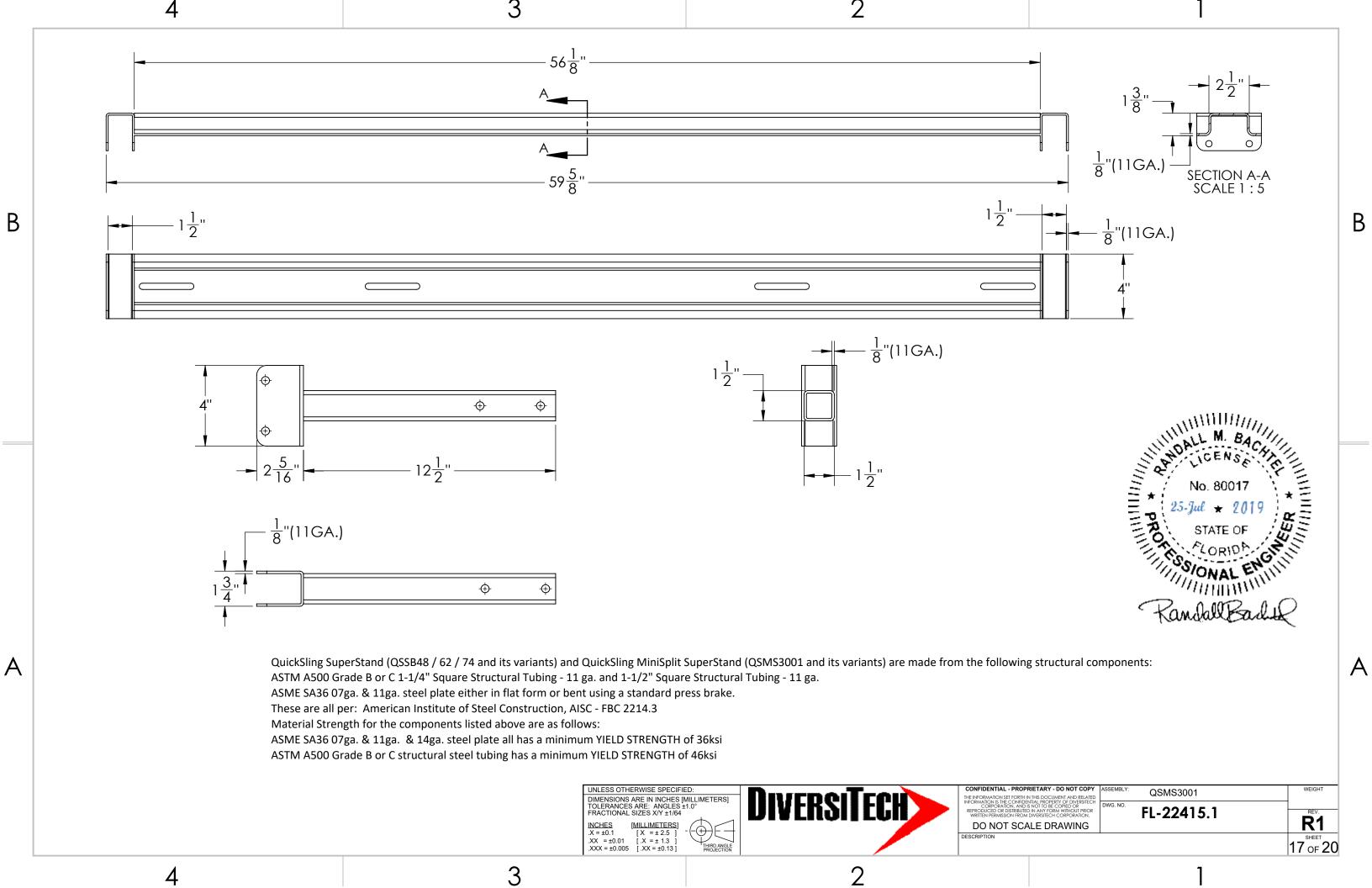


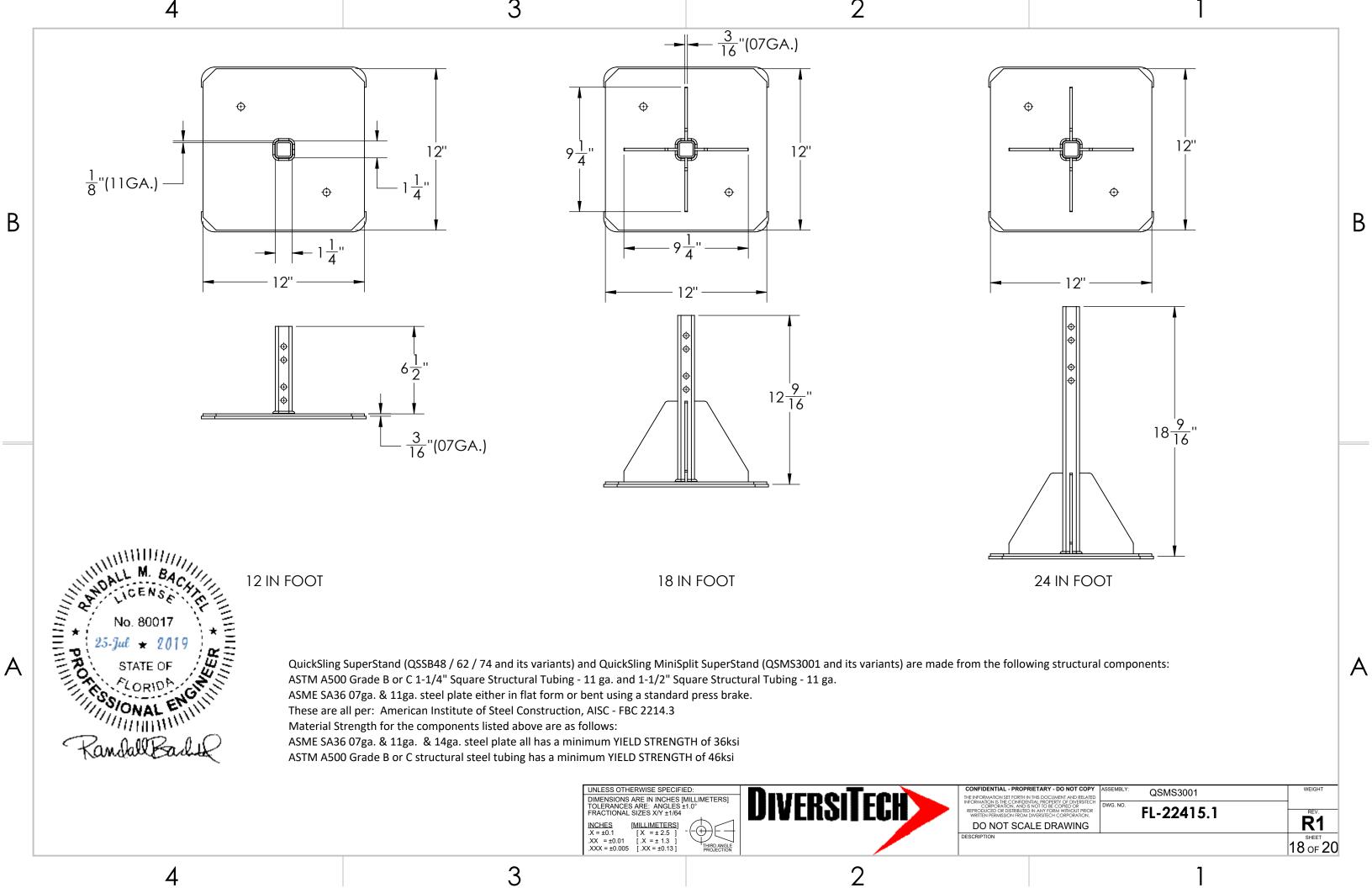
-										
	CONFIGURATION	HARDWARE KIT	PART 1	PART 2	PART 3	PART 4	PART 5	PART 6	PART 7	PART 8
	QSMS3001-24EXT	HDKSS04	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER
	QSMS3001-24MEXT	HDK2204	1/4-20X1/2 IN ZINC HEX BOLT	1/2 IN ZINC WASHER	3/8-16X2 1/2 IN GALVANIZED BOLT	3/8-16 GALVANIZED HEX NUT	3/8 IN SPLIT WASHER GALV	3/8-16X1 1/2 IN GALVANIZED BOLT	1 X 3/8 X 3/8 IN RUBBER WASHER	3/8 IN BONDED WASHER



CONF	FIDENTIAL - PROPRIETARY - DO NOT COPY	MA	TERIAL:		WEIG
HE INFORMATION SET FORTH IN THIS DOCUMENT AND RELATED IFORMATION IS THE CONFIDENTIAL PROPERTY OF DIVERSITECH CORPORATION, AND IS NOT TO BE COPIED OR	DV	DWG. NO.		GM	
	DDUCED OR DISTRIBUTED IN ANY FORM WITHOUT PRIOR TEN PERMISSION FROM DIVERSITECH CORPORATION.		FL-22415.1		RE
D	O NOT SCALE DRAWING				R
SCRI	PTION				SHE
					15 ∩







FBC 1620.6 Rooftop structures and equipment.

The lateral force on rooftop structures and equipment with Af less than (0.1Bh) located on buildings of all heights shall be determined from Equation 29.5-1 of ASCE 7 in which the value of GCf shall be taken as 3.1. GCf shall be permitted to be reduced linearly from 3.1 to 1.1 as the value of Af is increased from (0.1Bh) to (Bh). The value of G from Section 26.9 of ASCE 7 shall not be used.

Additionally, a simultaneous uplift force shall be applied, given by Equation 29.5-1 of ASCE 7 in which GCf = 1.5 and Af is replaced by the horizontal projected area, Ar, of the rooftop structure or equipment.

For the uplift force GCf shall be permitted to be reduced linearly from 1.5 to 1.0 as the value of Ar is increased from (0.1BL) to (BL).

The DESIGN PRESSURE used for these calculations is determined using a Maximum Wind Speed of 180 MPH.

Using ASCE equation Sec. 27.3.2 / eq. 27.3-1 qz = 0.00256 * Kz * Kzt * Kd * V^2 = 63.45 psf

where Kz = 0.85, Kzt = 1.00, Kd = 0.90

LATERAL Direction For rooftop structures and equipment with Af less than (0.1Bh). GCr = 3.1

VERTICAL Direction For rooftop structures and equipment with Af less than (0.1Bh). GCr = 1.5

LATERAL FORCE due to Wind Load Only (ASCE 7-10 Equation 29.5-2) Fh = qh(GCr)Af = 196.7 psf, where GCr = 3.1

VERTICALI FORCE (UPLIFT) Wind Load Only (ASCE 7-10 Equation 29.5-3) Fh = qh(GCr)Af = 95.2 psf, where GCr = 1.5

FBC 1522.2 Rooftop mounted equipment

All rooftop equipment and supports shall be secured to the structure in compliance with the loading requirements of Chapter 16 (High-Velocity Hurricane Zones). The use of wood "sleepers" shall not be permitted.

FBC Section 2204 Connections

2204.1 Welding

В

The details of design, workmanship and technique for welding and qualification of welding personnel shall be in accordance with the specifications listed in Sections 2205, 2206, 2207, 2208, 2210 and 2211 (see Section 2222 for HVHZ) and 2211 (see Section 2222 for HVHZ).

2204.2 Bolting

The design, installation and inspection of bolts shall be in accordance with the requirements of Sections 2205, 2206, 2207, 2210 and 2211.

2204.3 Anchor rods

Anchor rods shall be set in accordance with the approved construction documents. The protrusion of the threaded ends through the connected material shall fully engage the threads of the nuts but shall not be greater than the length of the threads on the holts

THE QSMS3001 AND ITS VARIANTS ARE DESIGNED TO SUPPORT GENERAL CONDENSER SYSTEMS IN H.V.H.Z. (180 M.P.H.)

THESE STANDS ARE DESIGNED TO SUPPORT MULTIPLE CONDENSERS EACH. CONDENSER UNITS SUPPORTED CAN VARY BY MODEL, BY SIZE, AND BY WEIGHT.

MAX. WEIGHT OF ANY SPECIFIC CONDENSER EQUIPMENT SUPPORTED ON THIS STAND IS 500 LBS.

EACH OF THESE STANDS REQUIRES 2 CORROSION RESISTANT ANCHOR POINTS PER FOOT INTO THE ROOF OR CURB STRUCTURE.

(PER IBC Eq.16-15) EACH OF THESE ANCHOR POINTS MUST HAVE:

- 1. A MINIMUM TENSION RATED CAPACITY OF 1600 lbs.
- 2. A MINIMUM SHEAR RATED CAPACITY OF 400 lbs.

MAXIMUM DOWNWARD FOOT REACTION (PER FOOT) ON SUPPORTING ROOF OR CURB IS 300 LBS. OR LESS (IBC Eq. 16-12)

H OR HT OR HMD HURRICANE PADS FROM DIVERSITECH CAN BE USED AS A CURB STRUCTURE TO AVOID ROOF PENETRATION.

A REGISTERED PROFESSIONAL ENGINEER MUST PROVIDE ALL THE SUPPORTING CALCULATIONS FOR THIS FORM OF STAND SUPPORT.

1111111	L M. BACK
The White	CENS
	o. 80017 🚶 🗐
≣ _ 25-Jι	ıℓ ★ 2019 🔓 🗏
25.Ju	STATE OF $\mathcal{U}_{\mathcal{S}}^{\mathcal{U}_{\mathcal{S}}}$
1	CORIDA
1////	CORIDA CINIII
Rand	hall Badyl

For f'c > 3000 psi (20.7 MPa) Concret	e - Cracked & Uncracked - 100	' BLDG — Risk Cat. II — Exposure C
Anchor Size (Select Any Below)	Minimum Embedment	Minimum Edge Distance
3/8" Titen HD anchors	3 - 3/4"	4 - 1/2"
3/8" Strong-Tie Strong Bolt	2"	6"
3/8" Hilti KWIK Bolt TZ	2 - 5/16"	4"
3/8" Heavy Duty Tapcon	2 - 1/2"	4"
5/16" Heavy Duty Tapcon	1 - 3/4"	4"

Wood,	G = 0.42 Min., Cd = 1.6 -	15' BLDG — Risk Cat. II — Expos	sure C
Anchor Size	Minimum Embedment	Minimum Edge Distance	Minimum End Distance
3/8" LAG Screw	2 - 1/2"	5/8" into side grain	1 - 1/2"

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MILLIMETERS] TOLERANCES ARE: ANGLES ±1.0° FRACTIONAL SIZES X/Y ±1/64
INCHES

DIVERSITECH

INFIDENTIAL - PROPRIETARY - DO NOT COPY INFORMATION SET FORTH IN THIS DOCUMENT AND RELATED	ASSEMBLY:	QSMS3001	WEIGHT
DRMATION IS THE CONFIDENTIAL PROPERTY OF DIVERSITECH CORPORATION, AND IS NOT TO BE COPIED OR PRODUCED OR DISTRIBUTED IN ANY FORM WITHOUT PRIOR VRITTEN PERMISSION FROM DIVERSITECH CORPORATION.	DWG. NO.	FL-22415.1	REV.
DO NOT SCALE DRAWING			K1
CRIPTION			SHEET
			10

4

3

Project Number:

Date Received: Report Date: 23 March 2018

20 April 2018

TESTING APPLICATION STANDARD (TAS) 114-95 - APPENDIX E

TEST PROCEDURE FOR CORROSION RESISTANCE OF FASTENERS, BATTEN BARS AND STRESS DISTRIBUTION PLATES

В

- 1.1 The corrosion test procedure is designed to assess the potential damage to nails, metal fasteners, batten bars and stress distribution plates used for mechanically attached roof covers and/or attachment of insulation. There is no single test procedure that approximates all climactic conditions experienced by roofing components; however, tests are available that provide an indication of potential resistance to corrosion.
- 1.2 All nails and carbon steel fasteners shall be tested for corrosion resistance in compliance with ASTM Standard Practice G85 [(Modified Salt Spray (Fog) Testing)], Annex A5 (Dolute Electrolyte Cyclic Fog/Dry Testing) as modified for the Florida Building Code, Building and noted in Section 2, herein.
- 1.3 All batten bars, stress distribution plates, and other metal fastener types shall be tested for corrosion resistance in compliance with DIN 50018 as noted in Section 3, herein.

The following Testing was completed by DiversiTech / Bells Powder Coating - March/April 2018

ASTM B117: Neutral Salt Spray ASTM D7091: Film Thickness

ASTM D3359: Adhesion

	BASF le create chemistry	Chemetall expect more o				
Project Number:	188,819	Customer:	Bells Powder Coating	TSM:	B. W	Vard
Date Received:	23 March 2018	Location:	North Attleboro, MA	RSM:	D. E	lvin
Report Date:	20 April 2018	Customer ID:	70601	P.O. Number:		111111

ASTM B117: Neutral Salt Spray

										4	
										**	
					504 I	Hours					
Start Date:	29 March 20)18				Completion	Date: 19 A	pril 2018			
79 1 2 1 2 2 2 2 2 2 2 2	Minimum	Maximum	Mean	Mean		ASTM					
Sample ID	(mm's)	(mm's)	Arithmetic	ASTM	ASTM	D7091:			l		
MINIMUM AND MAXIMUM CREEPAGE MEASURED FROM SCRIBE. MEAN CREEPAGE CALCULATED FROM ACROSS AND PERPENDICULAR MEASUREMENTS				D610/D714: Rust/Blister	Film						
				Field Rating	Thickness			l			
	71.10	(ASTM			ricid reating	(mil's)					
	97			117.	Steel	Panels					
1	0.0	2.6	0.3	9	10/10	2.6-3.4	5B				
2	0.0	2.9	0.2	9	9P/10	2.0-2.5	5B				
3	0.0	6.8	2.1	6	9P/10	1.7-2.1	5B				

	Physica	al Testing L	Laboratory	Report	I - BASF Chemeta consists chemistry expect mos
Project Number:	188,819	Customer:	Bells Powder Coating	TSM:	B. Ward
Date Received:	23 March 2018	Location:	North Attleboro, MA	RSM:	D. Elvin
Report Date:	20 April 2018	Customer ID:	70601	P.O. Number:	

				T TOTAl TANKIN	g Key-Buster and Rust Ratings				
	Blister	Density			Rust Ratings				
ASTM	D714	ISO 4	628-2	0000	ASTM D610				ISO 4628-3
Rating Letter	Rating	Rating Number	Rating	Rust Grade	Percent of Surface Rusted	J	isual Examp	es	Rust Grade
n/a	None	0	None	Rusi Grade	(Ranges)	Spot	General	Pinpoint	Rust Grade
n/a	n/a	1	Very Few	10	≤ 0.01%	10	10	10	Ri 0
F	Few	2	Few	9	>0.01% to 0.03%	9S	9G	9P	Ri I
M	Medium	3	Moderate	8	>0.03% to 0.1%	8S	8G	8P	
MD	Medium Dense	4	Considerable	7	>0.1% to 0.3%	7S	7G	7P	Ri 2
D	Dense	5	Dense	6	>0.3% to 1.0%	6S	6G	6P	Ri 3
	Bliste	r Size		5	>1.0% to 3.0%	5S	5G	5P	
ASTM D714	ISO 4628-2	Rat		4	>3.0% to 10.0%	4S	4G	4P	Ri 4
Rating Number	Rating Number	Kal	ing	3	>10.0% to 16.0%	3S	3G	3P	
10	0	No Blistering	0 mm	2	>16.0% to 33.0%	2S	2G	2P	
n/a	SI	Requires M	agnification	1	>33.0% to 50.0%	1S	1G	1P	Ri 5
8	S2	Pinpoint	0-1 mm	0	> 50.0%	0	0	0	
6	S3	Small	1-2 mm						
4	S4	Medium	2-3 mm	Note: Key ser	ves only as a reference. When eval	luating for bl	istering and i	usting, samp	oles must be
2	S5	Large	3-5 mm		compared to the photograph ste	andards provi	ded by each i	nethod.	
0	53	Very Large	>5mm	1					

Each of the Physical Members belonging to the Quick Sling Stands are powder coated and tested to the SALT SPRAY - SPECIFICATION ABOVE.

All hardware provided with QuickSling Stands are Hot Dip Galvanized (HDP) and are considered to be corrosion resistant.

Any additional hardware that is supplied by the customer or OEM must be STAINLESS STEEL or Hot Dip Galvanized (HDP) to meet the corrosion resistance requirements.

This includes any hardware used to anchor the QuickSling Stand to the roof as well as hardware used to mount the equipment to the QuickSling Stand.

FBC 1522.3

Machinery, piping, conduit, ductwork, signs and similar equipment may be mounted on roofs in compliance with the following:

TABLE 1522.3

ROOF MOUNTED EQUIPMENT HEIGHT REQUIREMENTS

WIDTH OF EQUIPMENT (in.) HEIGHT OF LEGS (in.)

Up to 24 14 18 25 to 36 24 37 to 48 30 49 to 60 61 and wider

Customer: Bells Powder Coating

Location: North Attleboro, MA

	BASF We create chemistry	Chemetall expect more o	
TSM:	B.	Ward	
RSM:	D,	Elvin	

SONAL ENG

	Scribe l	Rating Key	The state of the s
Scribe Ratin	gs Numbers	Representative Cre	epage From Scribe
ASTM D1654	ISO 4628-8	"One-	sided"
Mean Rating Number	Corrosion Grade	Millimeters	Inches
10	0-None	0	0
9	1-Very Slight	Over 0 to 0.5	Over 0 to 1/64
8	2-Moderate	Over 0.5 to 1.0	Over 1/64 to 1/32
7	3-Moderate	Over 1.0 to 2.0	Over 1/32 to 1/16
6	4-Considerable	Over 2.0 to 3.0	Over 1/16 to 1/8
5	5-Severe	Over 3.0 to 5.0	Over 1/8 to 3/16
4		Over 5.0 to 7.0	Over 3/16 to 1/4
3		Over 7.0 to 10.0	Over 1/4 to 3/8
2	>5	Over 10.0 to 13.0	Over 3/8 to 1/2
1		Over 13.0 to 16.0	Over 1/2 to 5/8
0		Greater Than 16.0	Greater Than 5/8
S	Spot Creepage	Isolated Creepage that 25% of T	

Adhesion Classifications					
ASTM	D3359	ISO 2409	Percent Area Removed		
Method A	Method B	150 2409	Percent Area Removed		
5A	5B	0	0%		
4A	4B	1	Less Than 5%		
3A	3B	2	5% to 15 %		
2A	2B	3	15% to 35%		
1A	1B	4	35% to 65%		
0A	0B	5	Greater than 65%		

1522.3.1

Permanently mounted rooftop equipment shall be installed to provide clearances, in accordance with Table 1522.3, to permit repairs, replacement and/or maintenance of the roofing system or any of its components. 1522.3.2

When reroofing, recovering, performing repair or roof maintenance, and where the roof top equipment is moved to properly execute such work, the minimum clearances of the said equipment support shall be in accordance with Table 1522.3. 1522.3.3

In buildings where the existing rooftop equipment, in the opinion of the building official, provides sufficient clearance to repair, recover, replace and/or maintain the roofing system or any of its components, such existing equipment need not complywith Table 1522.3.

The maximum WIDTH of any equipment mounted to a QuickSling MiniSplit SuperStand (QSMS3001 and its variants) as part of FL 22415-1 submittal is 36.0 inches.

The requirement for this condition is to have legs that are 18" tall. Both an 18" and 24" tall (leg height) version is a standard height that is available on all of these stand variants.

UNLESS OTHERWISE SPECIFIED:	Ī
DIMENSIONS ARE IN INCHES [MILLIMETERS] TOLERANCES ARE: ANGLES ±1.0° FRACTIONAL SIZES X/Y ±1/64	
$ \begin{array}{c cccc} INCHES & [MILLIMETERS] \\ X = \pm 0.1 & [X = \pm 2.5 &] \\ XX = \pm 0.01 & [X = \pm 1.3 &] \\ XXX = \pm 0.005 & [XX = \pm 0.13] & PRIOR DANGLE \\ PRIOR DETRICTION \\ P$	



CONFIDENTIAL - PROPRIETARY - DO NOT COPY	ASSEMBLY:	QSMS3001	WEIGHT
THE INFORMATION SET FORTH IN THIS DOCUMENT AND RELATED NEORMATION IS THE CONFIDENTIAL PROPERTY OF DIVERSITECH.			
CORPORATION, AND IS NOT TO BE COPIED OR REPRODUCED OR DISTRIBUTED IN ANY FORM WITHOUT PRIOR WRITTEN PERMISSION FROM DIVERSITECH CORPORATION.	DWG. NO.	FL-22415.1	REV.
DO NOT SCALE DRAWING			R1
ESCRIPTION			SHEET
			20 of 2