FLORIDA PRODUCT APPROVAL DRAWINGS FOR FL600

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GENERAL NOTES:

TEST STANDARDS
TAS202
WATER INFILTRATION 15 PSF
AIR INFILTRATION 6.24
TYPICAL GLASS BITE 7/16" UNLESS OTHERWISE NOTED
1/4" MINIMUM AND 3/4" MAXIMUM SHIM SPACE @ PERIMETER UNLESS
OTHERWISE NOTED
THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE
CURRENT FLORIDA BUILDING CODE

SERIES 213, 380, AND 500 DOORS SHOWN ON DRAWINGS ARE UNDER SEPERATE APPROVAL NUMBER PREVAILING PRESSURE OF DOOR WILL PREVAIL WHEN USED IN THIS SYSTEM

ELIZABETH A. BROADWAY PROFESSIONAL ENGINEER FLORIDA REGISTRATION NO. 38558



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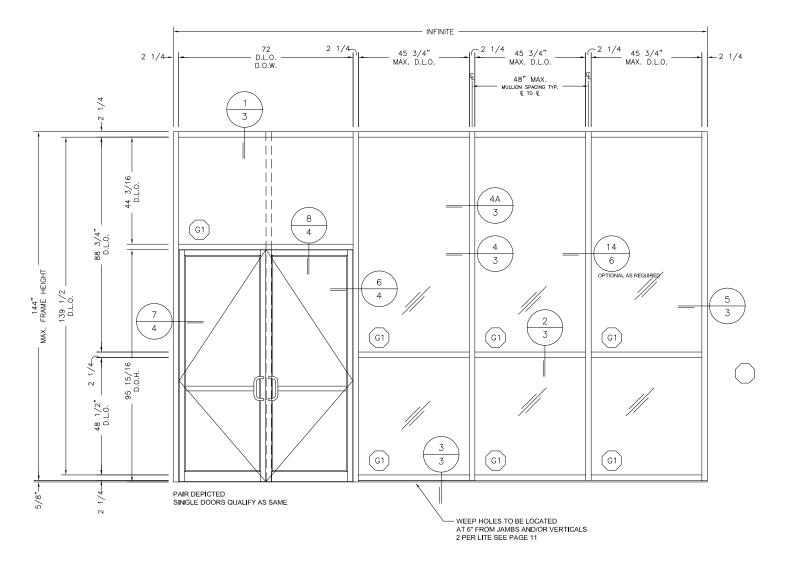
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PROJECT NO. FL600
DRAWN DATE MRG 8,

DRAWN DATE 8/14/17
CHECKED APPROVED ###

	MULLION CHART			
	PRESSURES UP TO +/- 40			
DETAIL	MULLION	MODULES (WIDTHS)	SPANS (HEIGHT)	
4 ON 3	FL634/635	72"	120"	
4A ON 3	FL646/625	48"	144"	



FLORIDA PRODUCT APPROVAL DRAWINGS FOR FL600

FRAMING ELEVATION AND MULLION CHART

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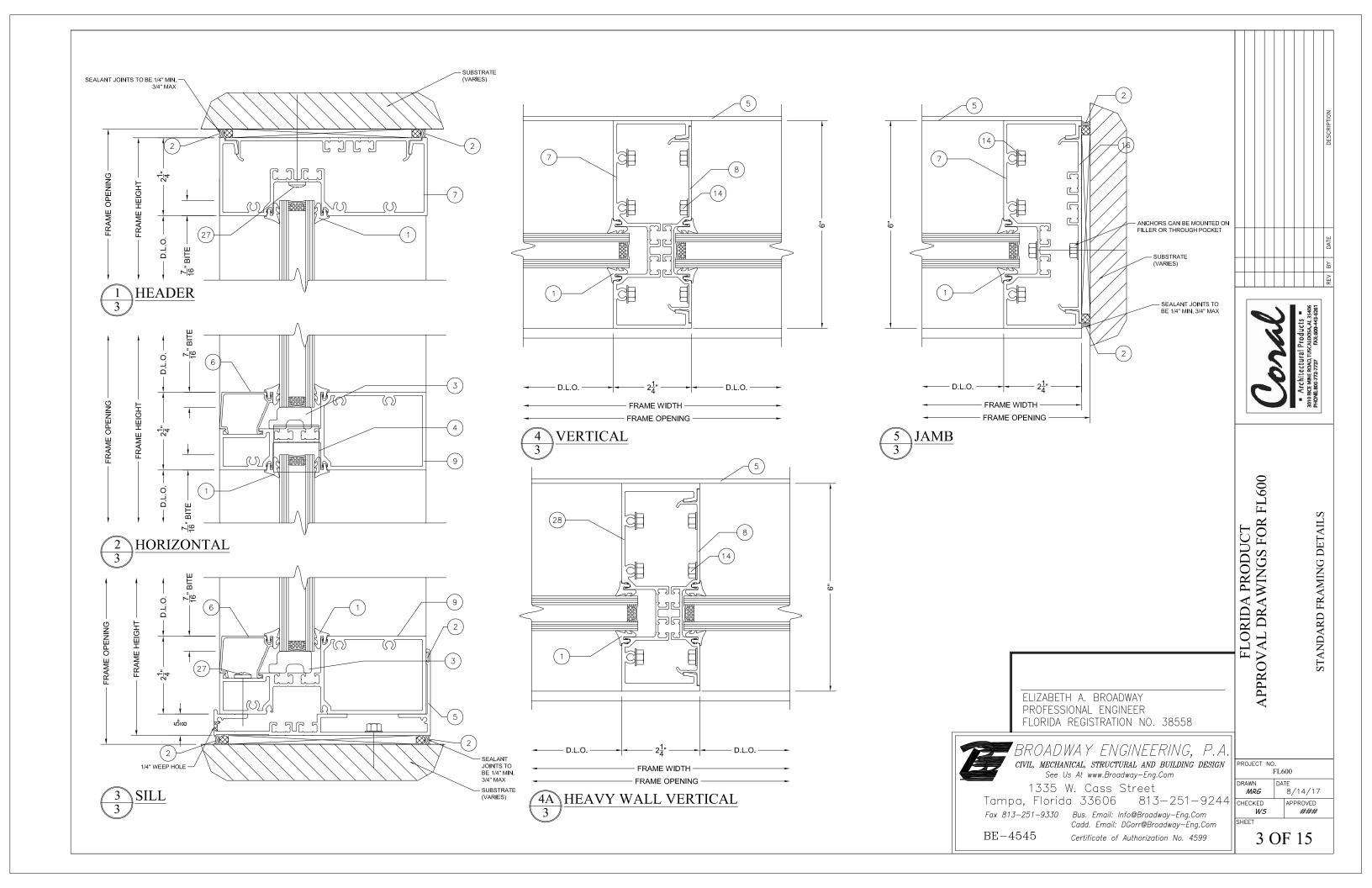
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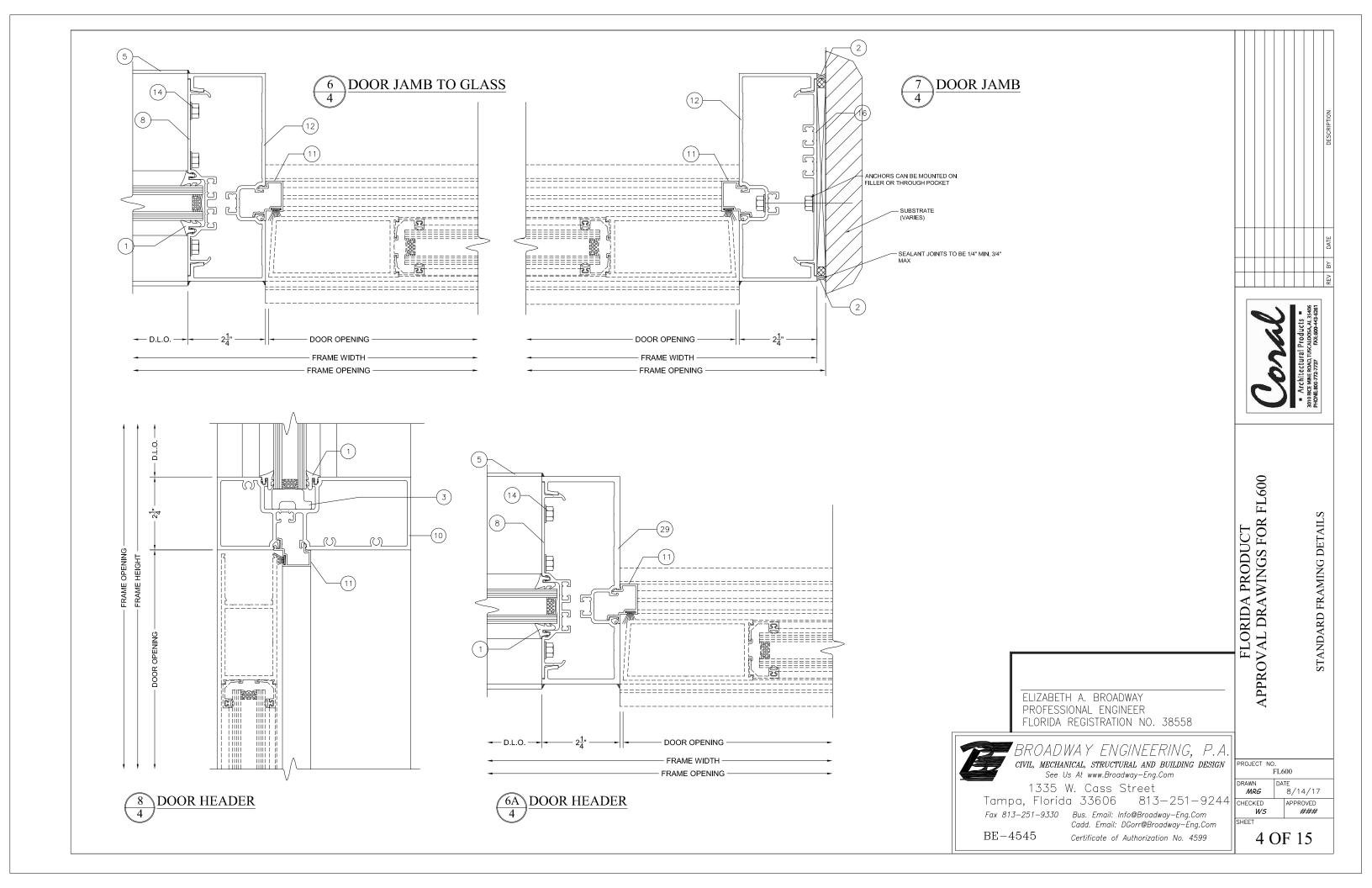
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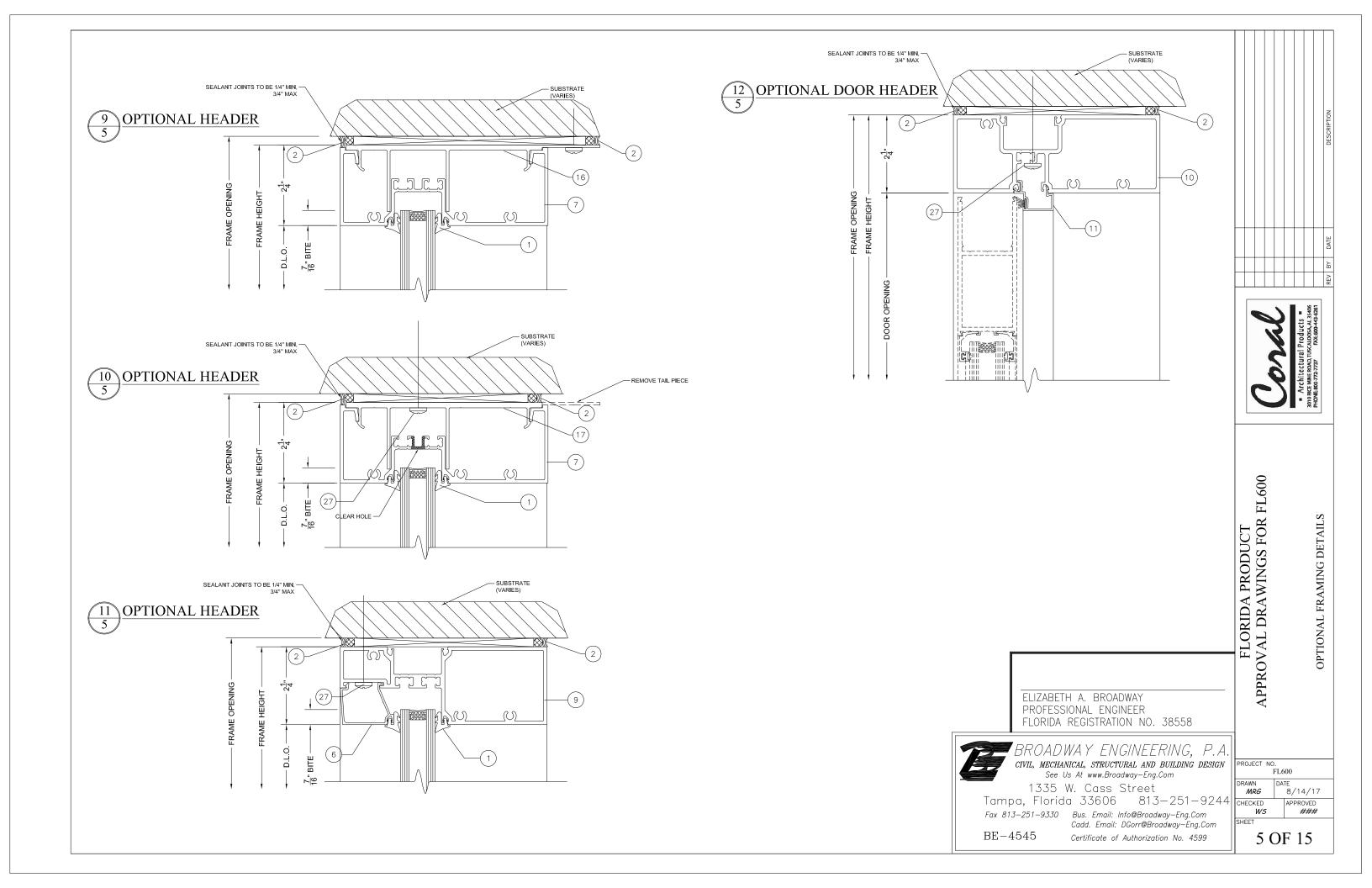
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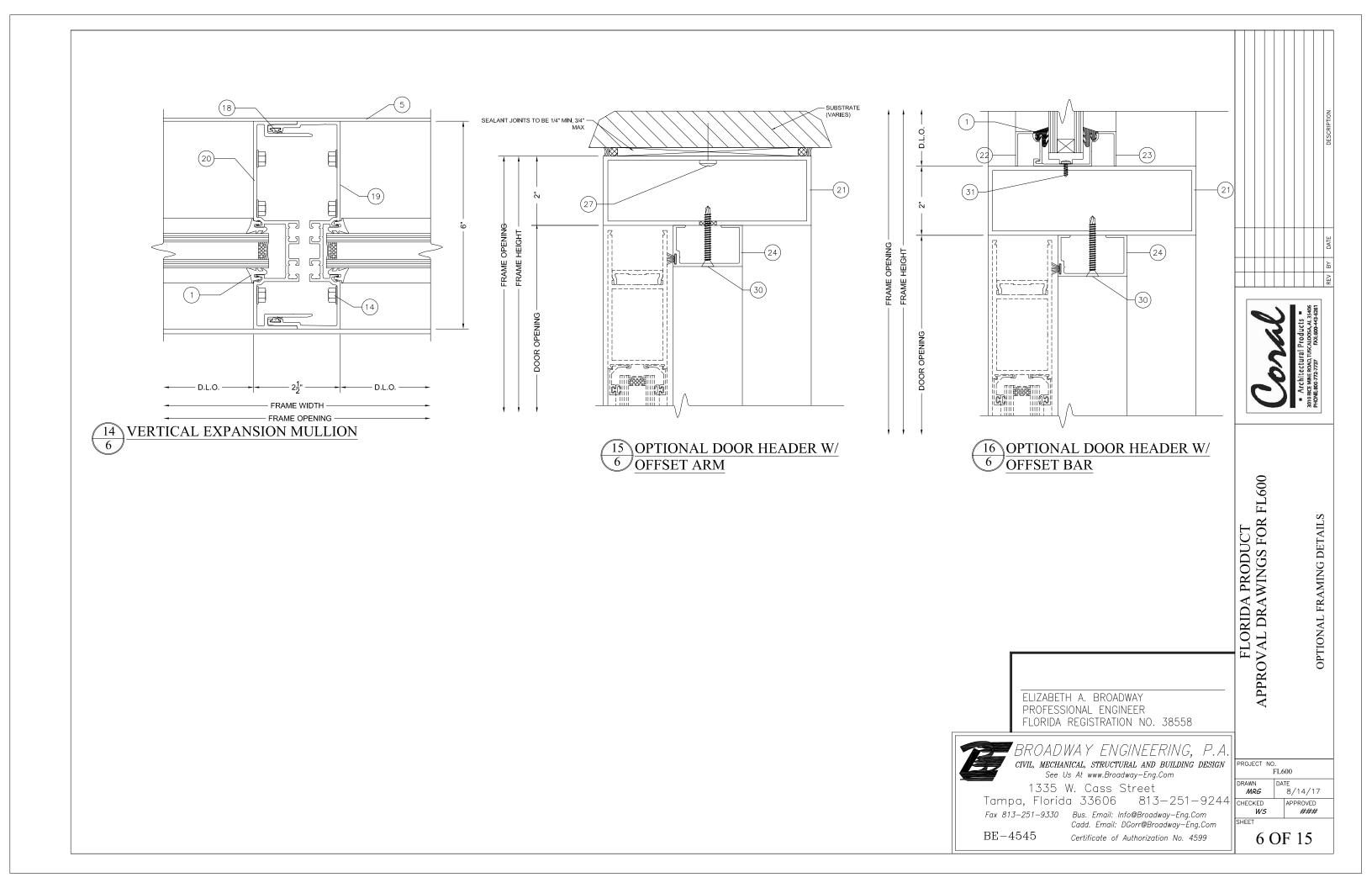
PROJECT NO. FL600

DATE 8/14/17 DRAWN *MRG* APPROVED









	BILL OF MATERIALS					
ITEM NO.	P/N	DESCRIPTION	DIMENSIONS	MATERIAL	MANUFACTURER	NOTES
1	NG1	EXTERIOR GLAZING GASKET	0.120 SPACE	EPDM	VARIES	
2	795	SILICONE	FILL SPACE	SILICONE	DOW CORNING	
3	SB3	SETTING BLOCK @ SILL & HORIZONTAL	0.625 X 1.218 X 4.000	EPDM - SHORE A HARDNESS 70-90 DURO	VARIES	2 PER LITE
4	WD300-1	WATER DIVERTER	1.358 X 1.344 X 4.000	INJECTION MOLDED PLASTIC	CORAL INDUSTRIES, INC.	@ EACH END OF HORIZONTAL
5	FL639	SUBSILL FLASHING	2.250 X 6.250 X 0.094	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
6	FL303	GLASS STOP	1.207 X 1.543 X 0.050	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
7	FL634	VERTICAL/HEAD/JAMB	2.250 X 6.000 X 0.093	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
8	FL625	OPEN BACK MULLION FILLER	0.862 X 5.670 X 0.078	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
9	FL626	INTERMEDIATE HORIZONTAL	2.250 X 5.969 X 0.100	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
10	FL607	DOOR HEADER	2.250 X 5.969 X 0.110	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
11	DS200	DOOR STOP	.500 X 1.019 X .050	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
12	FL609	DOOR JAMB	2.250 X 6.000 X .093	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
13	ED619-1	SILL FLASHING END DAM	2.250 X 1.000 X 0.062	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
14	AS16	FASTENER	#14 X 1" HHSTS	STEEL	VARIES	TYP. SPLINE SCREW VERTICAL/HORIZONTAL JOINTS
16	CS604	FLAT FILLER	5.6668 X .6730 X .093	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
17	CS601	F-CLIP	7.3411 X 1.9135 X .156	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	12" IN LENGTH
18	VG10	GASKET		EPDM	VARIES	
19	FL610	VERTICAL EXPANSION MULLION	2.0939 X 6.00 X .093	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
20	FL611	VERTICAL EXPANSION MULLION	1.6945 X 6.00 X .093	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
21	FL612	DOOR HEADER	2.00 X 6.00 X .125	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
22	FL518	SASH	1.00 X .7670 X .0620	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
23	CS115	SASH	1.00 X 2.3910 X .0620	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC.	
24	DS202	DOOR STOP	1.1880 X 2.00 X .0900	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC	
25	CS118	MALE HEAD RECEPTOR	1.531 X 1.465 X .062	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC	
26	CS619	FEMALE HEAD RECEPTOR	1.5620 X 6.286 X .062	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC	
27	AS56	FASTENER	#12 X 1.5 SS PHPSMS	STEEL	VARIES	ANCHOR TO CONNECT SILL TO SUBSILL
28	FL646	HEAVY WALL VERTICAL	2.25 X 6 X .23	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC	
29	FL649	HEAVY WALL DOOR JAMB	2.5 X 6 X .156	6063-T6 ALUMINUM	CORAL INDUSTRIES, INC	
30	AS39	FASTENER		STEEL	VARIES	
31	AS21	FASTENER		STEEL	VARIES	

GLASS INDEX		
MARK	DESCRIPTION	
(G1)	1" INSULATED UNIT 1/4" CLEAR TEMP 1/2" AIR SPACE 1/4" CLEAR TEMP	

FLORIDA PRODUCT
APPROVAL DRAWINGS FOR FL600

BILL OF MATERIALS

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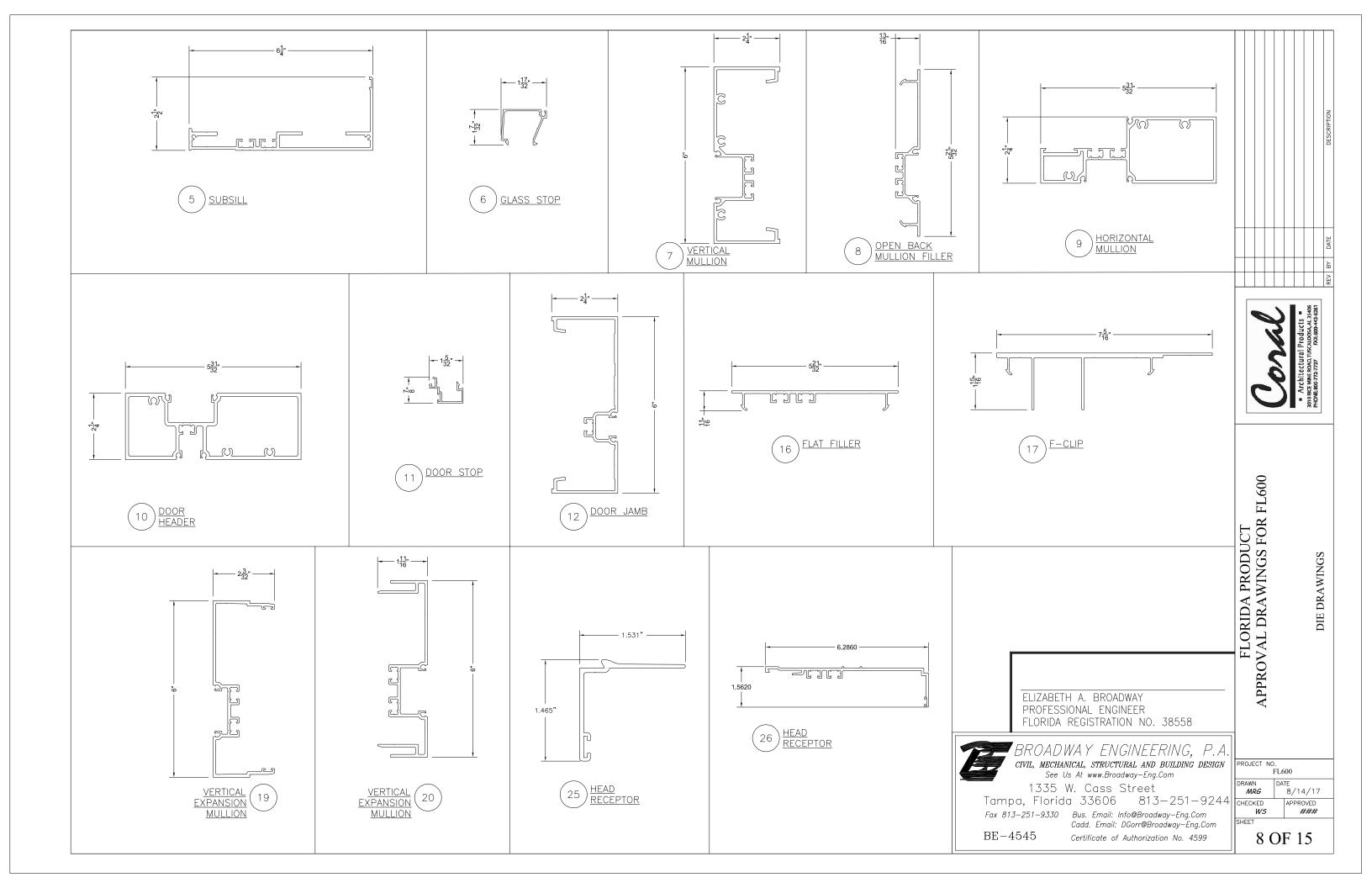
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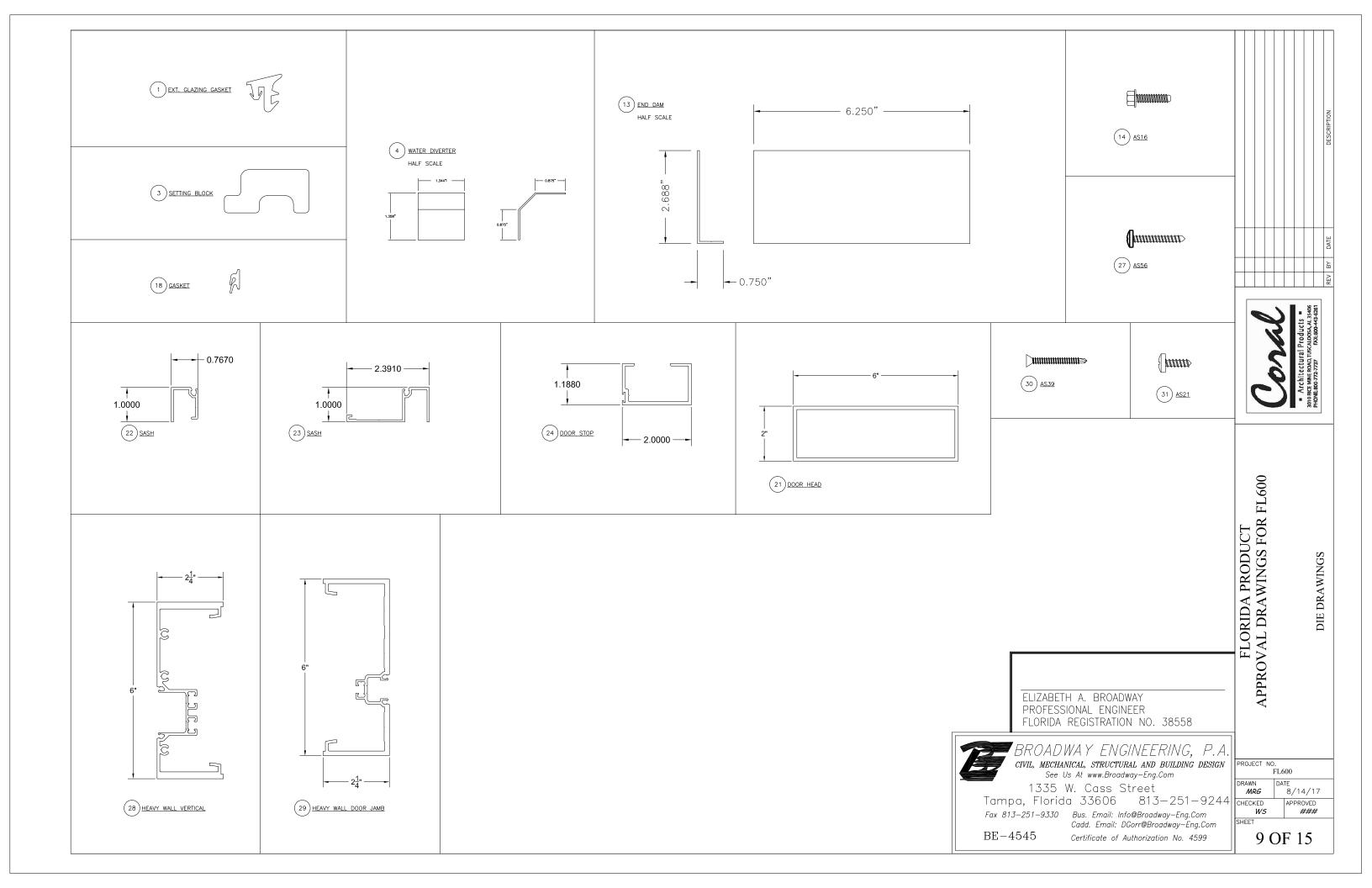
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PROJECT NO. FL600 DRAWN *MRG*

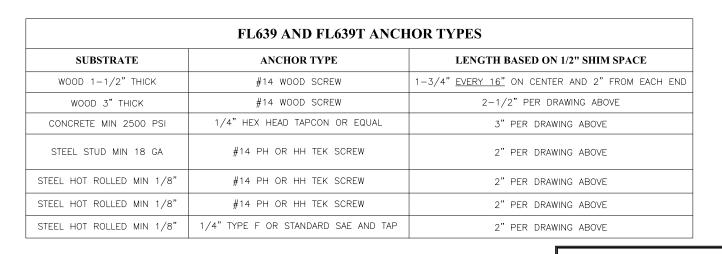
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REFERENCE CHART BELOW FOR ANCHOR LOCATIONS

SUBSILL ANCHORING



DRILL .25 WEEP—
HOLE 6-3/4" FROM
EACH SIDE OF
VERTICALIJAMBS 2
HOLES PER DLO

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PROFESSIONAL ENGINEER
FLORIDA REGISTRATION NO. 38558



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APPROVAL DRAWINGS FOR FL600

SUBSILL ANCHORING

PERIMETER FASTENERS:

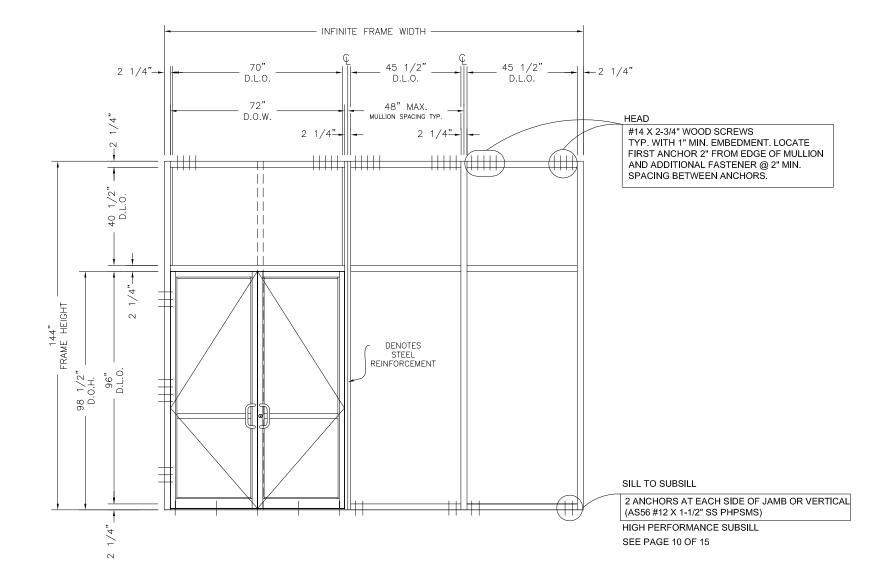
- 1. TYPICAL INSTALLATION INTO SUBSTRATES
- A. 2500 PSI CONCRETE
- B. STEEL, 18 GA. MIN.
- C. HOT ROLLED STEEL, 1/8" MIN. THICKNESS
- D. SO. PINE, GRADE NO. 2 OR BETTER
- 2. FIRST ANCHOR IS 2" FROM EDGE
- OF VERTICAL. EACH ADDITIONAL
- FASTENER IS AT REQUIRED MIN. SPACING.

ANCHOR LENGTHS SHOWN MINIMUM TO MEET MINIMUM **EMBEDMENT**

PAIR DEPICTED SINGLE DOORS QUALIFIED BY SAME

DOOR FRAMES WITHOUT SIDELITES DUPLICATE ANCHORING ON BOTH JAMBS AS SHOWN (PAIRS AND OR/SINGLES)

DOOR FRAME	10 TOTAL				
TYPE	#14 X 2-3/4" PAN OR HEX HEAD WOOD SCREW				
FROM BOTTO	OM OF HEADER DOOR OPENINGS UP 96"				
1 EACH	8 - 1/2"				
1 EACH	11 - 1/2"				
1 EACH	14 - 1/2"				
FROM CE	NTER OF DOOR OPENING UP TO 96"				
1 EACH	4 - 1/2" ABOVE CTR LINE				
1 EACH	1 - 1/2" ABOVE CTR LINE				
1 EACH	1 - 1/2" BELOW CTR LINE				
1 EACH	4 - 1/2" BELOW CTR LINE				
F	FROM BOTTOM OF FRAME UP				
1 EACH	11 - 1/2"				
1 EACH	14 - 1/2"				
1 EACH	17 - 1/2"				



THRESHOLD ANCHORS				
TYPE 1/4" X 2-1/2" FHP TAPCON OR EQUAL WITH 1-3/4" MINIMUM EMBEDME				
SINGLE DOORS UP TO 48"	(1) EACH 4" FROM EACH JAMB			
3 ANCHORS TOTAL	(1) EACH AT CENTER LINE OF DOOR OPENING			
	(1) EACH AT 4" FROM EACH JAMB			
PAIRS UP TO 96"	(1) EACH AT CENTER LINE OF DOOR OPENING			
5 ANCHORS TOTAL	(1) EACH BETWEEN CENTER LINE AND 4" JAMB ANCHORS			

WOOD SUBSTRATE - 1-1/2" THICK ANCHOR LOCATIONS

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FLORIDA PRODUCT
APPROVAL DRAWINGS FOR FL600

FASTENER LOCATIONS

PROJECT NO. FL600 8/14/17 MRG APPROVED W5

PERIMETER FASTENERS:

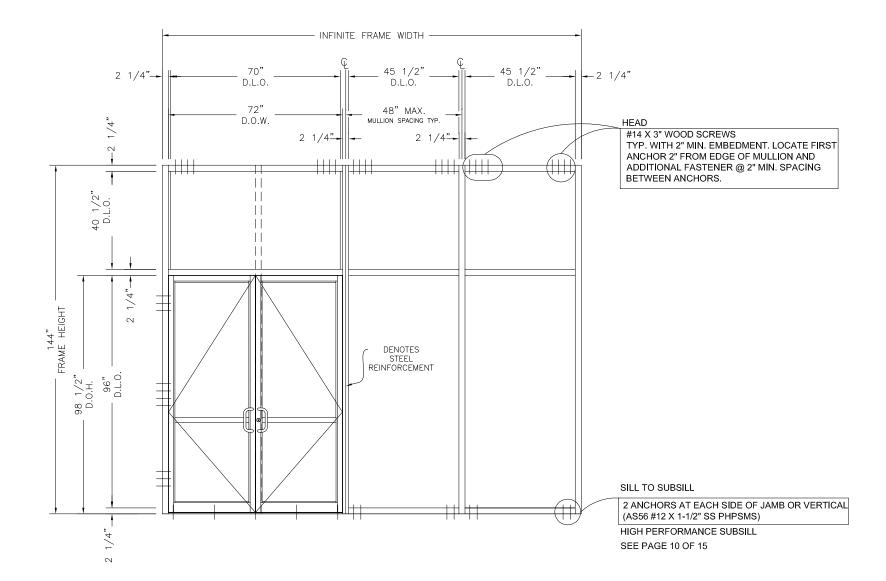
- 1. TYPICAL INSTALLATION INTO SUBSTRATES
- A. 2500 PSI CONCRETE
- B. STEEL, 18 GA. MIN.
- C. HOT ROLLED STEEL, 1/8" MIN. THICKNESS
- D. SO. PINE, GRADE NO. 2 OR BETTER
- 2. FIRST ANCHOR IS 2" FROM EDGE
- OF VERTICAL. EACH ADDITIONAL
- FASTENER IS AT REQUIRED MIN. SPACING.

ANCHOR LENGTHS SHOWN MINIMUM TO MEET MINIMUM **EMBEDMENT**

PAIR DEPICTED SINGLE DOORS QUALIFIED BY SAME

DOOR FRAMES WITHOUT SIDELITES DUPLICATE ANCHORING ON BOTH JAMBS AS SHOWN (PAIRS AND OR/SINGLES)

DOOR FRAME	10 TOTAL			
TYPE	#14 X 3" PAN OR HEX HEAD WOOD SCREW			
FROM BOTTO	OM OF HEADER DOOR OPENINGS UP 96"			
1 EACH	8 - 1/2"			
1 EACH	11 - 1/2"			
1 EACH	14 - 1/2"			
FROM CE	NTER OF DOOR OPENING UP TO 96"			
1 EACH	4 - 1/2" ABOVE CTR LINE			
1 EACH	1 - 1/2" ABOVE CTR LINE			
1 EACH	1 - 1/2" BELOW CTR LINE			
1 EACH	4 - 1/2" BELOW CTR LINE			
F	FROM BOTTOM OF FRAME UP			
1 EACH	11 - 1/2"			
1 EACH	14 - 1/2"			
1 EACH	17 - 1/2"			



THRESHOLD ANCHORS				
TYPE 1/4" X 2-1/2" FHP TAPCON OR EQUAL WITH 1-3/4" MINIMUM EMBEDME				
SINGLE DOORS UP TO 48"	(1) EACH 4" FROM EACH JAMB			
3 ANCHORS TOTAL	(1) EACH AT CENTER LINE OF DOOR OPENING			
	(1) EACH AT 4" FROM EACH JAMB			
PAIRS UP TO 96"	(1) EACH AT CENTER LINE OF DOOR OPENING			
5 ANCHORS TOTAL	(1) EACH BETWEEN CENTER LINE AND 4" JAMB ANCHORS			

WOOD SUBSTRATE - 3" THICK ANCHOR LOCATIONS

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PROJECT NO. FL600 MRG 8/14/17 APPROVED

W5

FLORIDA PRODUCT
APPROVAL DRAWINGS FOR FL600

FASTENER LOCATIONS

PERIMETER FASTENERS:

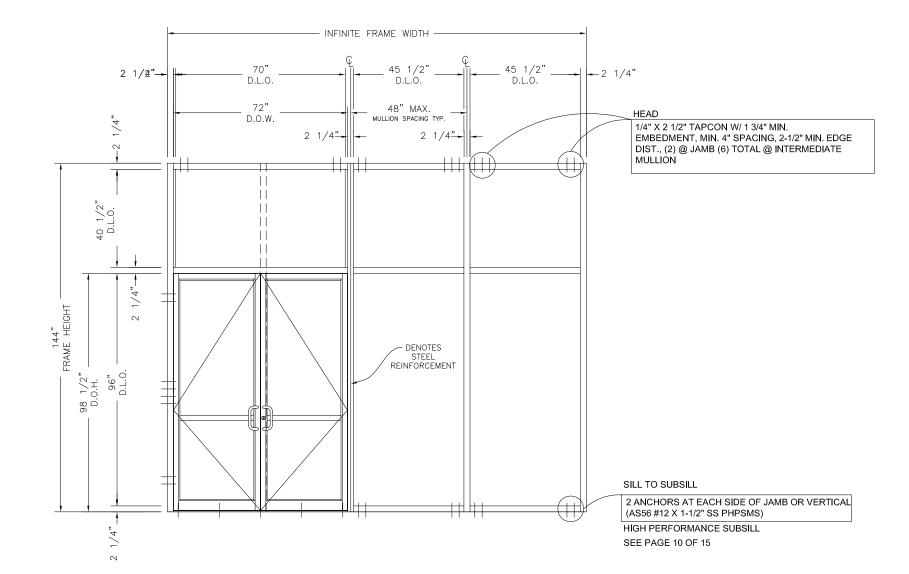
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- 2. FIRST ANCHOR IS 2" FROM EDGE
- OF VERTICAL. EACH ADDITIONAL
- FASTENER IS AT REQUIRED MIN. SPACING.

ANCHOR LENGTHS SHOWN MINIMUM TO MEET MINIMUM **EMBEDMENT**

PAIR DEPICTED SINGLE DOORS QUALIFIED BY SAME

DOOR FRAMES WITHOUT SIDELITES DUPLICATE ANCHORING ON BOTH JAMBS AS SHOWN (PAIRS AND OR/SINGLES)

DOOR FRAME	8 TOTAL		
TYPE	1/4" X 2-1/2" HEX TAPCON OR EQUAL		
FROM BOTTO	OM OF HEADER DOOR OPENINGS UP 96"		
1 EACH	8 - 1/2"		
1 EACH	11 - 1/2"		
FROM CENTER OF DOOR OPENING UP TO 96"			
1 EACH	4 - 1/2" ABOVE CTR LINE		
1 EACH	1 - 1/2" ABOVE CTR LINE		
1 EACH	1 - 1/2" BELOW CTR LINE		
1 EACH	4 - 1/2" BELOW CTR LINE		
FROM BOTTOM OF FRAME UP			
1 EACH	11 - 1/2"		
1 EACH	14 - 1/2"		



THRESHOLD ANCHORS				
TYPE 1/4" X 2-1/2" FHP TAPCON OR EQUAL WITH 1-3/4" MINIMUM EMBEDME				
SINGLE DOORS UP TO 48"	(1) EACH 4" FROM EACH JAMB			
3 ANCHORS TOTAL	(1) EACH AT CENTER LINE OF DOOR OPENING			
	(1) EACH AT 4" FROM EACH JAMB			
PAIRS UP TO 96"	(1) EACH AT CENTER LINE OF DOOR OPENING			
5 ANCHORS TOTAL	(1) EACH BETWEEN CENTER LINE AND 4" JAMB ANCHORS			

CONCRETE SUBSTRATE ANCHOR LOCATIONS

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APPROVAL DRAWINGS FOR FL600

FASTENER LOCATIONS

PROJECT NO. FL600 MRG 8/14/17 APPROVED W5

PERIMETER FASTENERS:

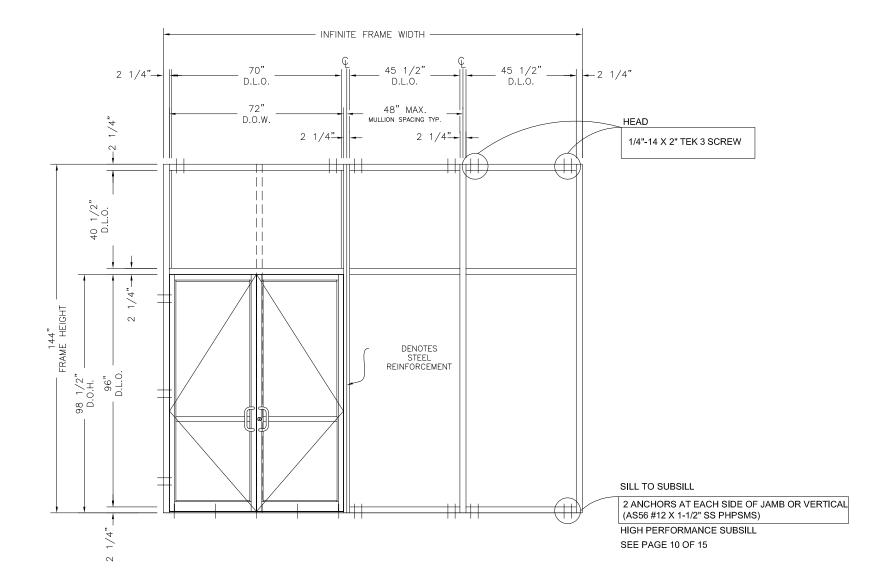
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- OF VERTICAL. EACH ADDITIONAL
- FASTENER IS AT REQUIRED MIN. SPACING.

ANCHOR LENGTHS SHOWN MINIMUM TO MEET MINIMUM **EMBEDMENT**

PAIR DEPICTED SINGLE DOORS QUALIFIED BY SAME

DOOR FRAMES WITHOUT SIDELITES DUPLICATE ANCHORING ON BOTH JAMBS AS SHOWN (PAIRS AND OR/SINGLES)

DOOR FRAME	6 TOTAL			
TYPE	1/4" X 2" PAN OR HEX HEAD TEK SCREW			
FROM BOTTO	FROM BOTTOM OF HEADER DOOR OPENINGS UP 96"			
1 EACH	8 - 1/2"			
1 EACH	11 - 1/2"			
FROM CE	FROM CENTER OF DOOR OPENING UP TO 96"			
1 EACH 1 - 1/2" ABOVE CTR LINE				
1 EACH	1 - 1/2" BELOW CTR LINE			
FROM BOTTOM OF FRAME UP				
1 EACH	11 - 1/2"			
1 EACH 14 - 1/2"				



THRESHOLD ANCHORS				
TYPE 1/4" X 2-1/2" FHP TAPCON OR EQUAL WITH 1-3/4" MINIMUM EMBEDMEI				
SINGLE DOORS UP TO 48"	(1) EACH 4" FROM EACH JAMB			
3 ANCHORS TOTAL	(1) EACH AT CENTER LINE OF DOOR OPENING			
	(1) EACH AT 4" FROM EACH JAMB			
PAIRS UP TO 96"	(1) EACH AT CENTER LINE OF DOOR OPENING			
5 ANCHORS TOTAL	(1) EACH BETWEEN CENTER LINE AND 4" JAMB ANCHORS			

LIGHT GAUGE MIN. 18 GA. STEEL OR MIN. 1/8" HOT ROLLED STEEL SUBSTRATE ANCHOR LOCATIONS ELIZABETH A. BROADWAY PROFESSIONAL ENGINEER FLORIDA REGISTRATION NO. 38558



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14 OF 15

FLORIDA PRODUCT
APPROVAL DRAWINGS FOR FL600

FASTENER LOCATIONS

PROJECT NO. FL600

W5

PERIMETER FASTENERS:

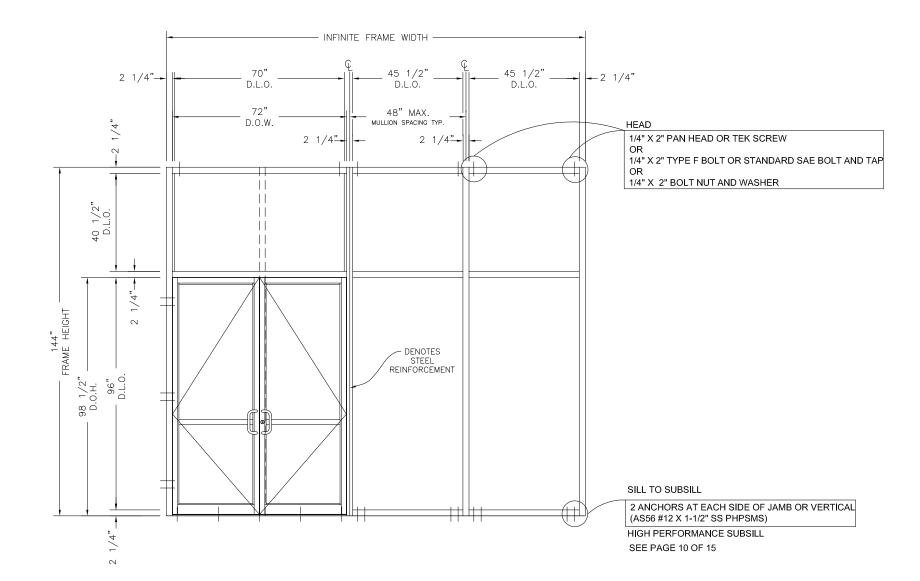
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- FASTENER IS AT REQUIRED MIN. SPACING.

ANCHOR LENGTHS SHOWN MINIMUM TO MEET MINIMUM **EMBEDMENT**

PAIR DEPICTED SINGLE DOORS QUALIFIED BY SAME

DOOR FRAMES WITHOUT SIDELITES DUPLICATE ANCHORING ON BOTH JAMBS AS SHOWN (PAIRS AND OR/SINGLES)

DOOR FRAME	6 TOTAL
TYPE	1/4" X 2" PAN OR HEX HEAD TEK SCREW
	1/4" X 2" TYPE F BOLT OR STANDARD SAE BOLT AND TAP
	1/4" X 2" BOLT NUT AND WASHER
FROM BOTTOM OF HEADER DOOR OPENINGS UP 96"	
1 EACH	8 - 1/2"
1 EACH	11 - 1/2"
FROM CENTER OF DOOR OPENING UP TO 96"	
1 EACH	1 - 1/2" ABOVE CTR LINE
1 EACH	1 - 1/2" BELOW CTR LINE
FROM BOTTOM OF FRAME UP	
1 EACH	11 - 1/2"
1 EACH	14 - 1/2"



THRESHOLD ANCHORS	
TYPE	1/4" X 2-1/2" FHP TAPCON OR EQUAL WITH 1-3/4" MINIMUM EMBEDMENT
SINGLE DOORS UP TO 48"	(1) EACH 4" FROM EACH JAMB
3 ANCHORS TOTAL	(1) EACH AT CENTER LINE OF DOOR OPENING
	(1) EACH AT 4" FROM EACH JAMB
PAIRS UP TO 96"	(1) EACH AT CENTER LINE OF DOOR OPENING
5 ANCHORS TOTAL	(1) EACH BETWEEN CENTER LINE AND 4" JAMB ANCHORS

STEEL SUBSTRATE **ANCHOR LOCATIONS** ELIZABETH A. BROADWAY PROFESSIONAL ENGINEER FLORIDA REGISTRATION NO. 38558



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15 OF 15

FLORIDA PRODUCT
APPROVAL DRAWINGS FOR FL600

FASTENER LOCATIONS

PROJECT NO. FL600 MRG 8/14/17 APPROVED W5