

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REVISED PER NEW REQUIREMENTS	04/05/2023	R.L.

NOTES:

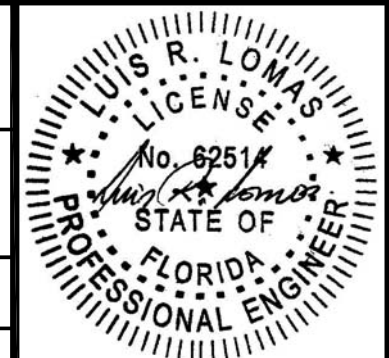
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE. INCLUDING THE HVHZ
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
6. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
7. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
10. FRAME MATERIAL: ALUMINUM 6063-T5.
11. UNITS MUST BE GLAZED PER ASTM E1300, SEE SHEET 2 FOR DETAILS.
12. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
13. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

14. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. ALL FASTENERS TO BE CORROSION RESISTANT.
17. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI 1/8" THICK MINIMUM.

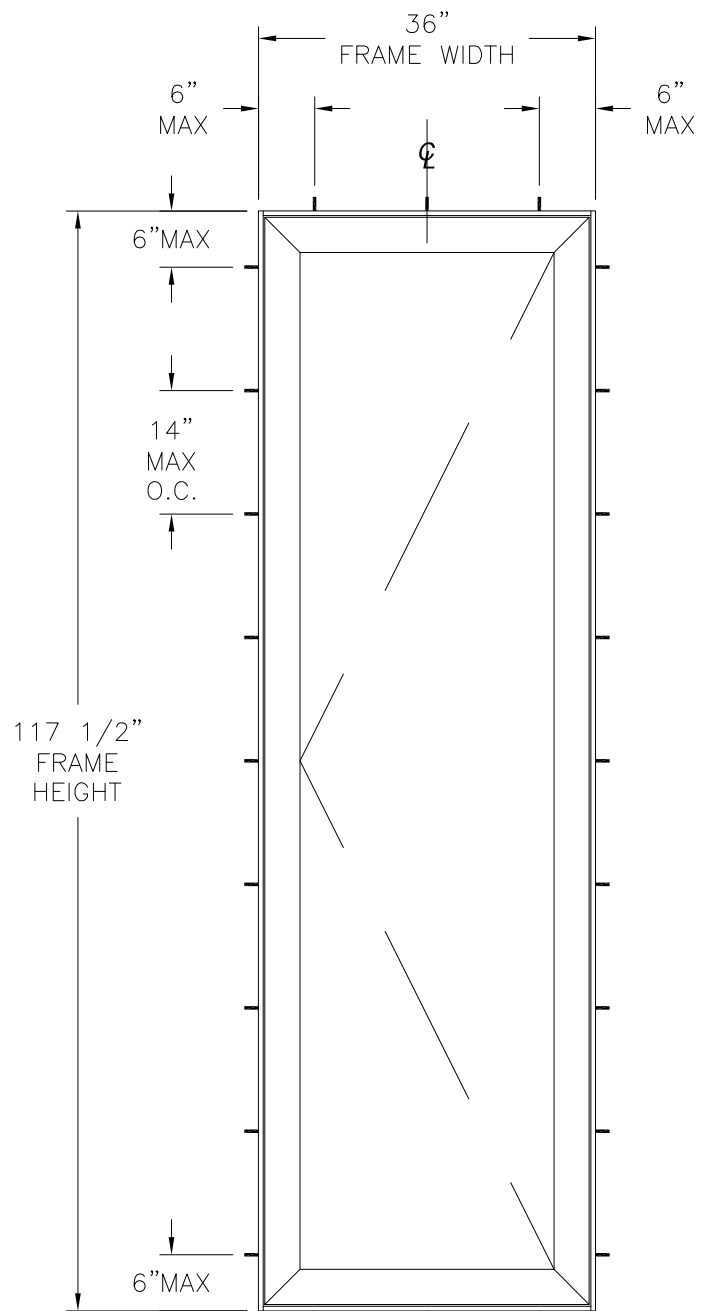
TABLE OF CONTENTS	
SHEET NO.	DESCRIPTION
1	NOTES
2	ELEVATION, GLAZING DETAIL & COMPONENTS
3 - 5	INSTALLATION DETAILS

US ALUMINUM 950 SOLON RD. WAXAHACHIE, TX 75165		
SERIES D900 THERMALLY IMPROVED ALUMINUM ARCHITECTURAL TERRACE DOOR NOTES		
DRAWN: R.L.	DWG NO. 08-02966	REV C
SCALE NTS	DATE 09/12/2016	SHEET 1 OF 5
L. ROBERTO LOMAS P.E. 400 S. PALM AVE, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

SIGNED: 04/05/2023

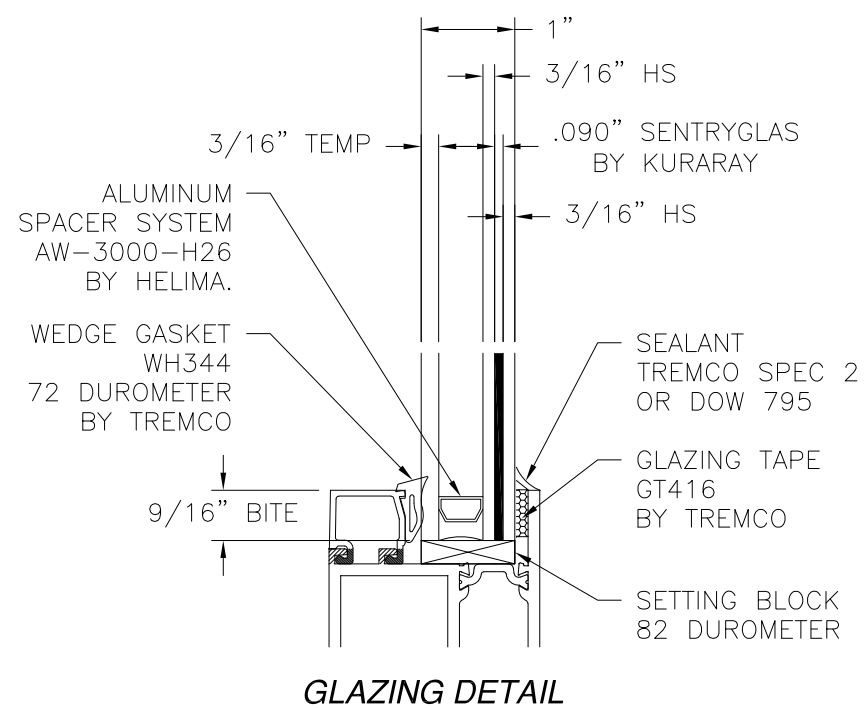


Luis R. Lomas P.E.
FL No.: 62514



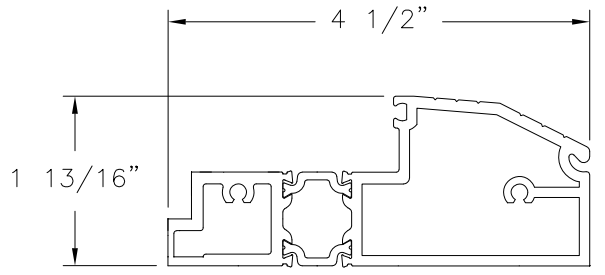
SERIES D900
THERMALLY IMPROVED ALUMINUM
ARCHITECTURAL TERRACE DOOR

- NOTES:
 1. PANEL SIZE: 34 5/8" X 116 1/8"
 2. D.L.O.: 27 1/8" X 108 5/8"

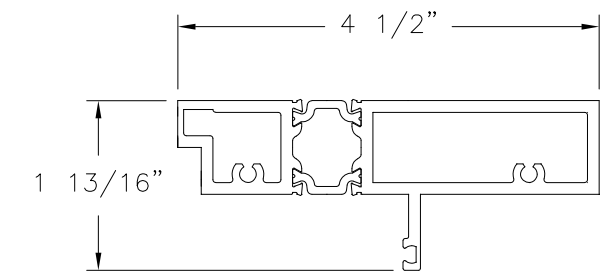


GLAZING DETAIL

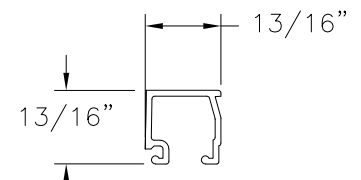
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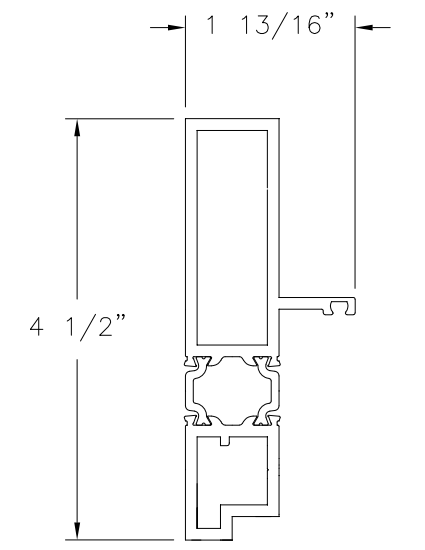
FRAME HEAD
 ALUMINUM 6063-T5 (.11") THICK



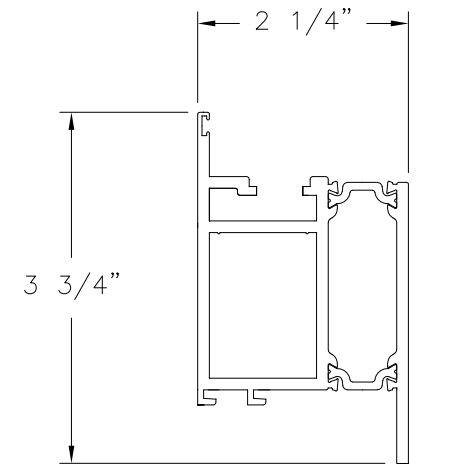
FRAME SILL
 ALUMINUM 6063-T5 (.125") THICK



GLASS STOP
 ALUMINUM 6063-T5 (.062") THICK



FRAME JAMB
 ALUMINUM 6063-T5 (.125") THICK



PANEL RAIL & STILE
 ALUMINUM 6063-T5 (.125") THICK

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DESIGN PRESSURE RATING	IMPACT RATING
±65.0PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 4 AND HVHZ
 36" X 117 1/2" UNIT SHOWN. OTHER SIZES APPROVED AS LONG AS
 FRAME AREA DOES NOT EXCEED 29.37 FT²

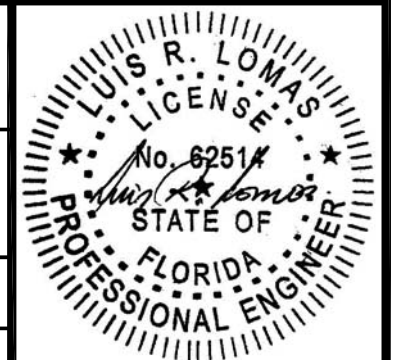
HARDWARE SCHEDULE	
A.	(1) STRIKE DEAD BOLT (TH701) BY HOPPE
B.	(1) STRIKE TONGUES (TH702) BY HOPPE
C.	(1) SHOOT BOLTS (TH703) BY HOPPE
D.	(4) BUTT HINGE (WH751)

US ALUMINUM
 950 SOLON RD.
 WAXAHACHIE, TX 75165

SERIES D900 THERMALLY IMPROVED ALUMINUM
 ARCHITECTURAL TERRACE DOOR
 ELEVATION, COMPONENTS & GLAZING DETAIL

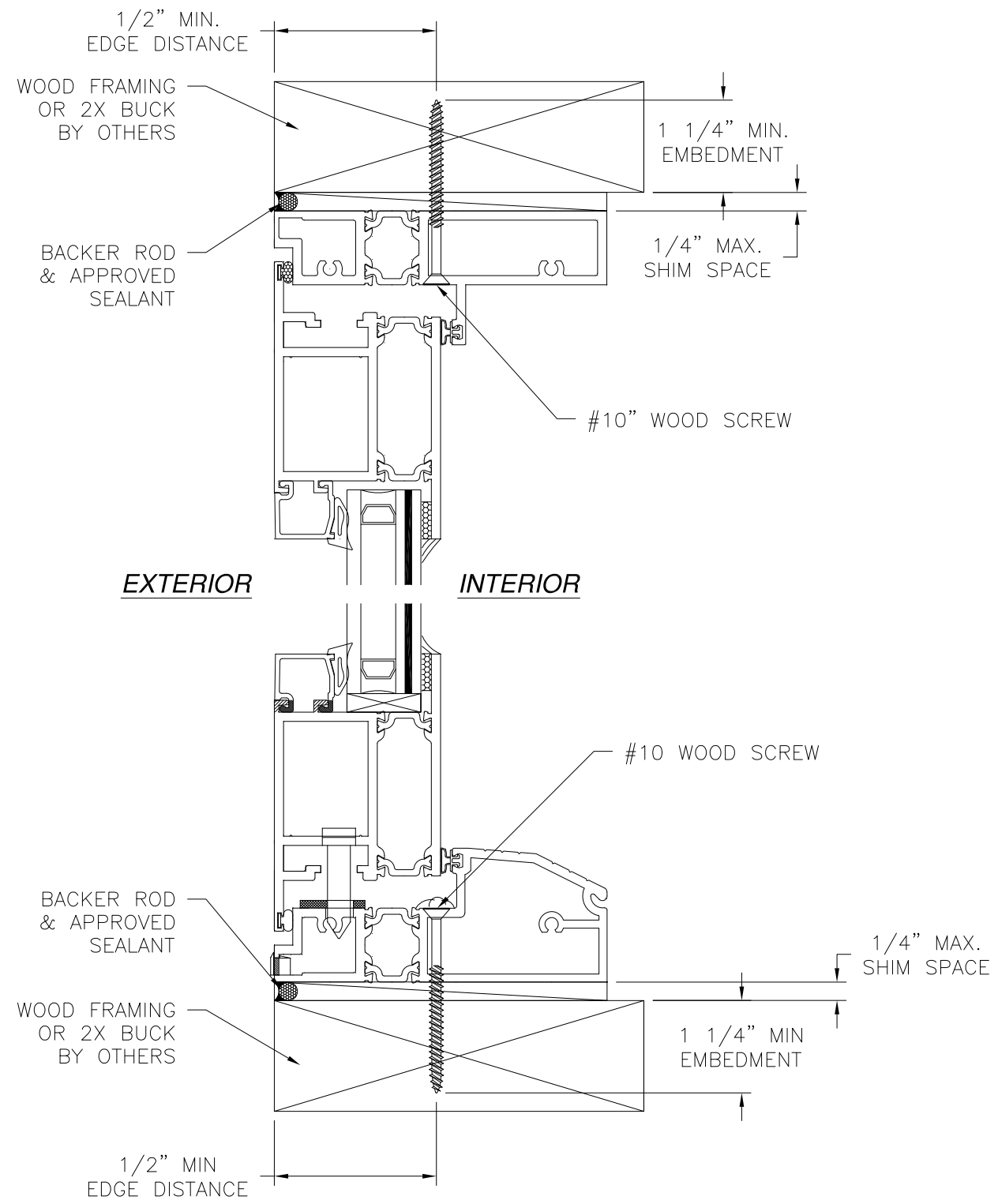
DRAWN: R.L.	DWG NO. 08-02966	REV C
SCALE NTS	DATE 09/12/2016	SHEET 2 OF 5

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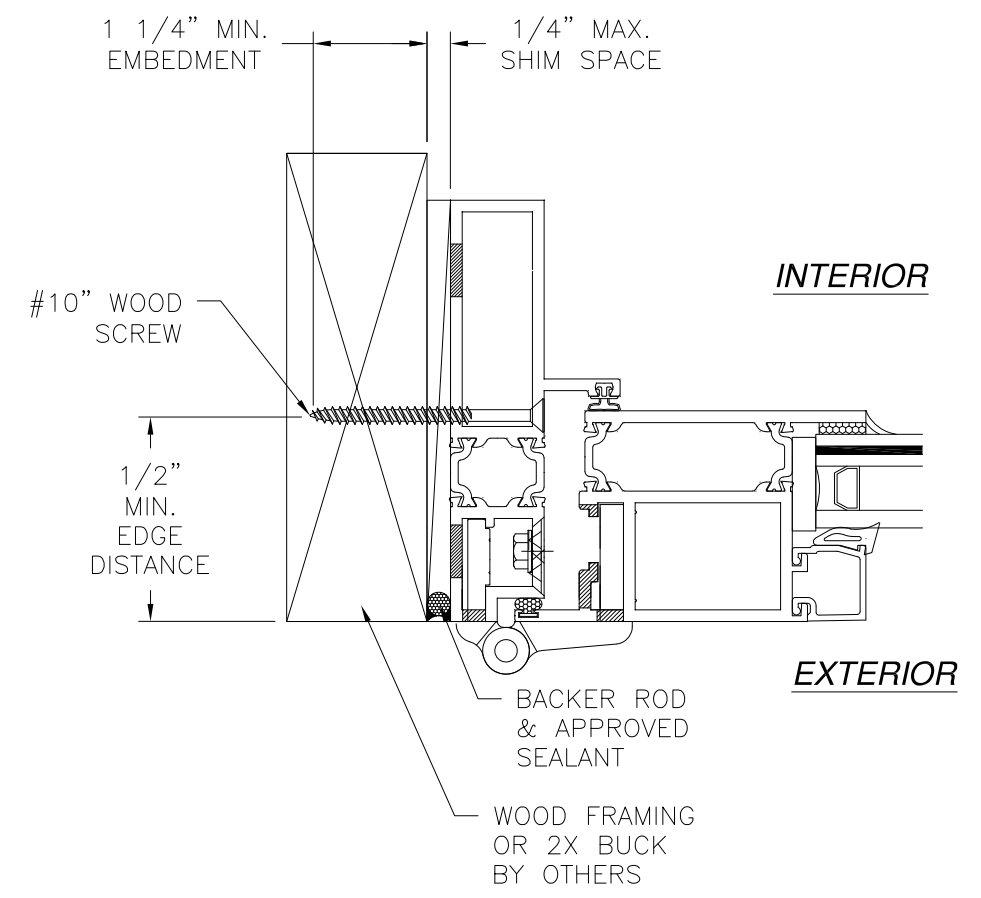


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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

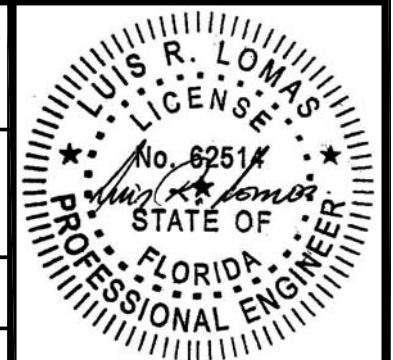


JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:**
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

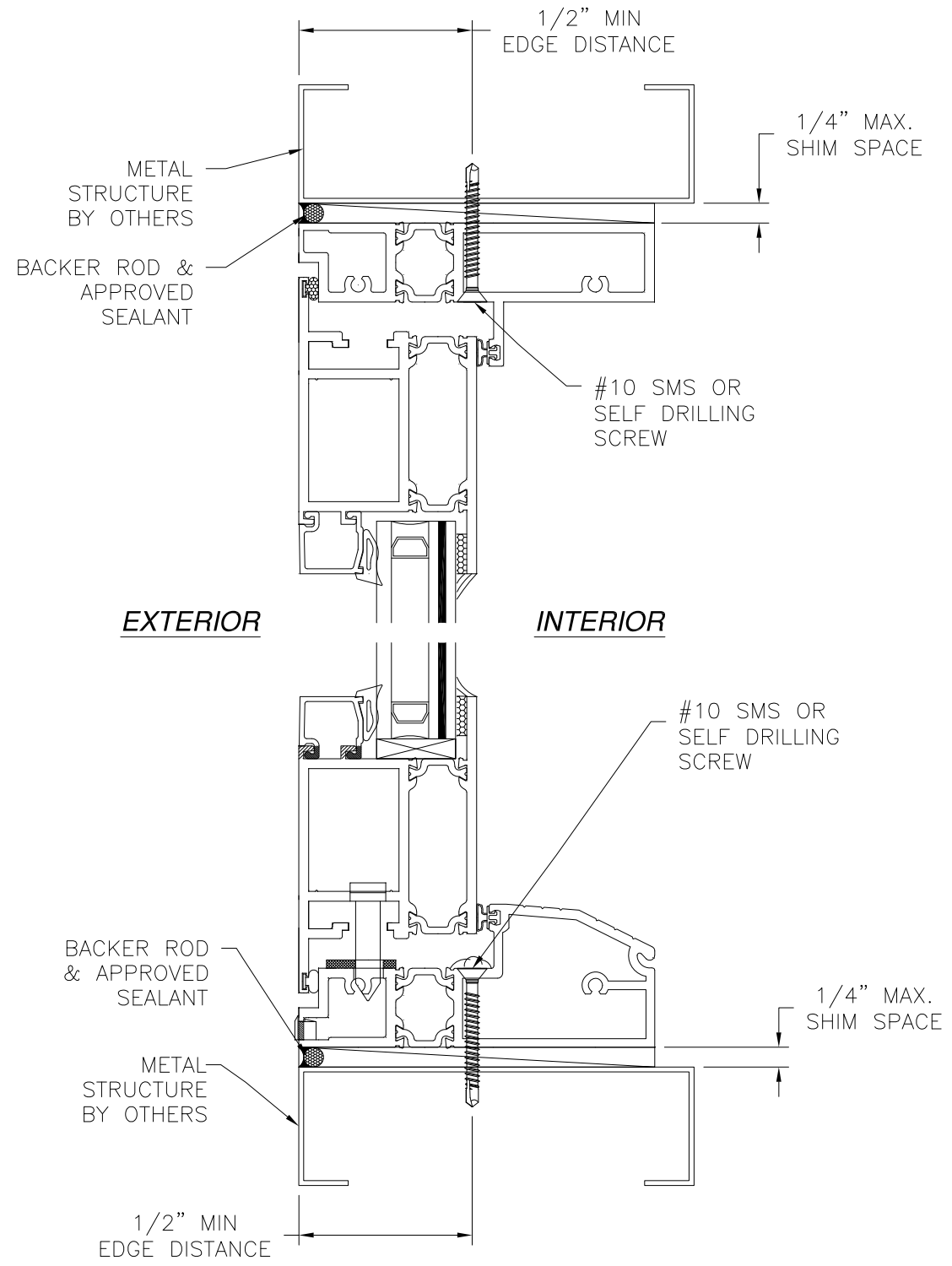
SIGNED: 04/05/2023

US ALUMINUM 950 SOLON RD. WAXAHACHIE, TX 75165		
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DRAWN: R.L.	DWG NO. 08-02966	REV C
SCALE NTS	DATE 09/12/2016	SHEET 3 OF 5
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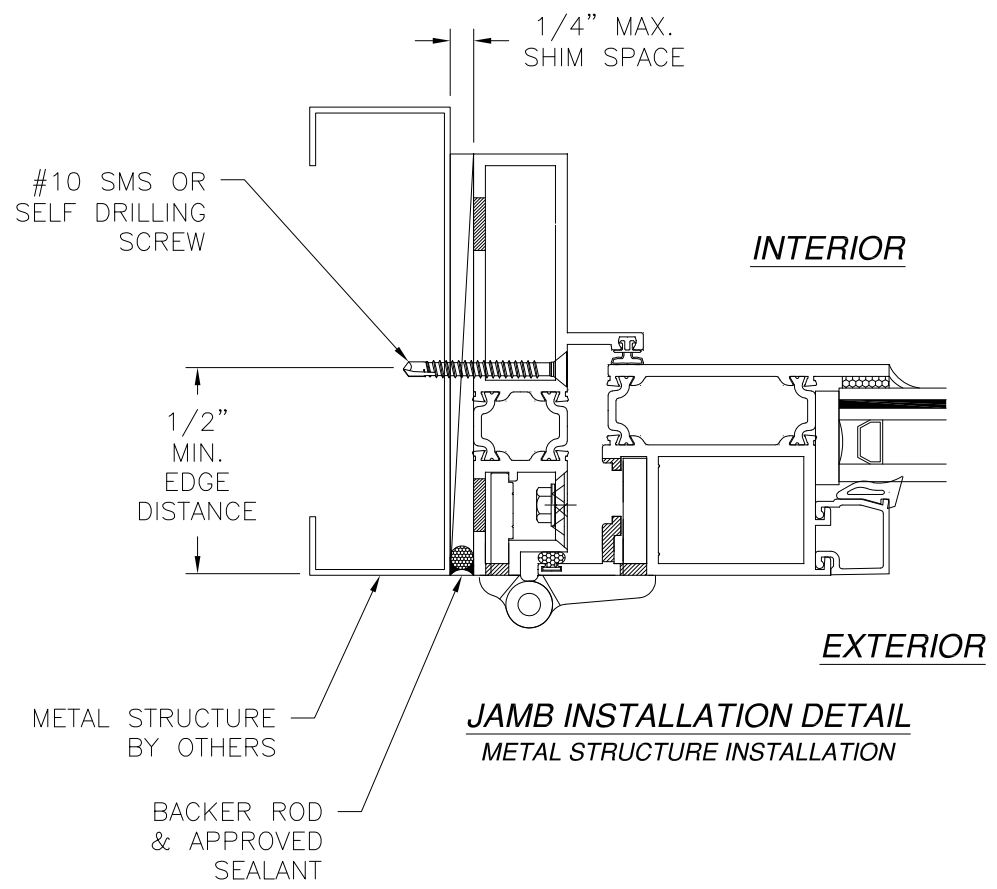


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VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION

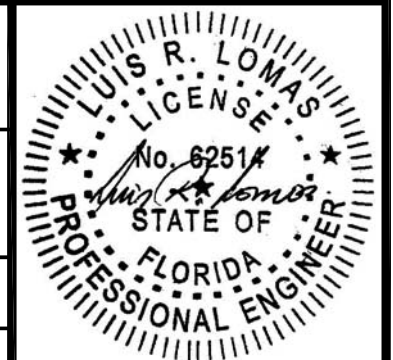


JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

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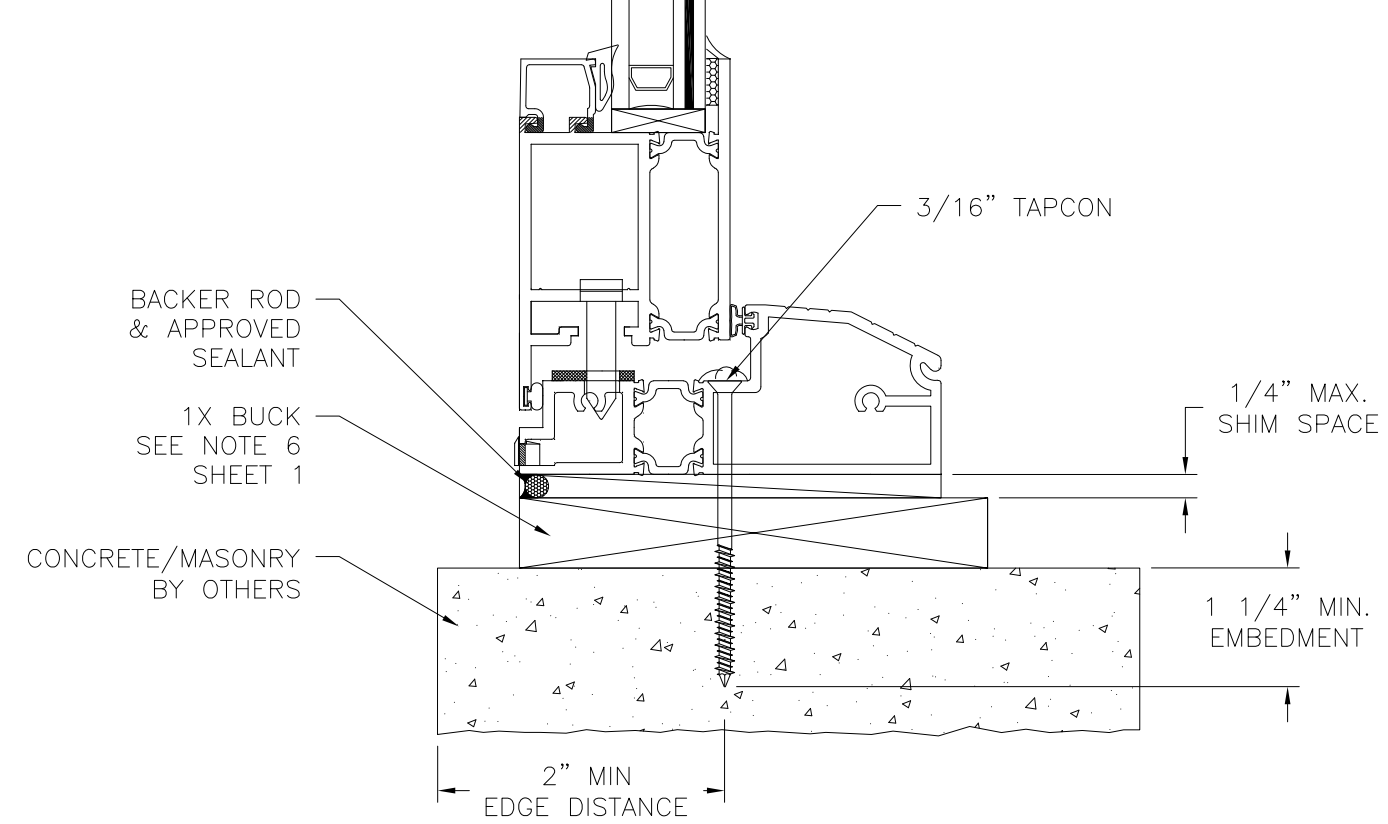
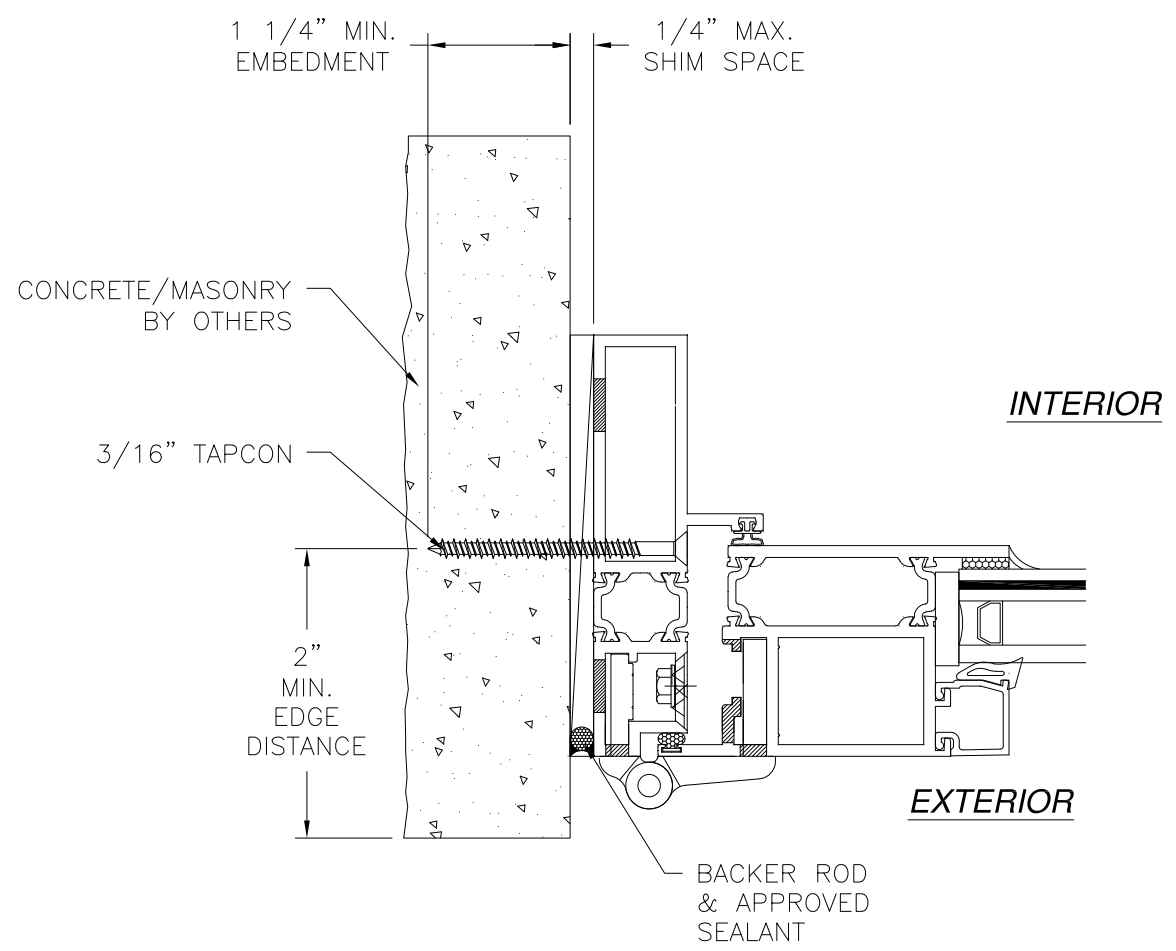
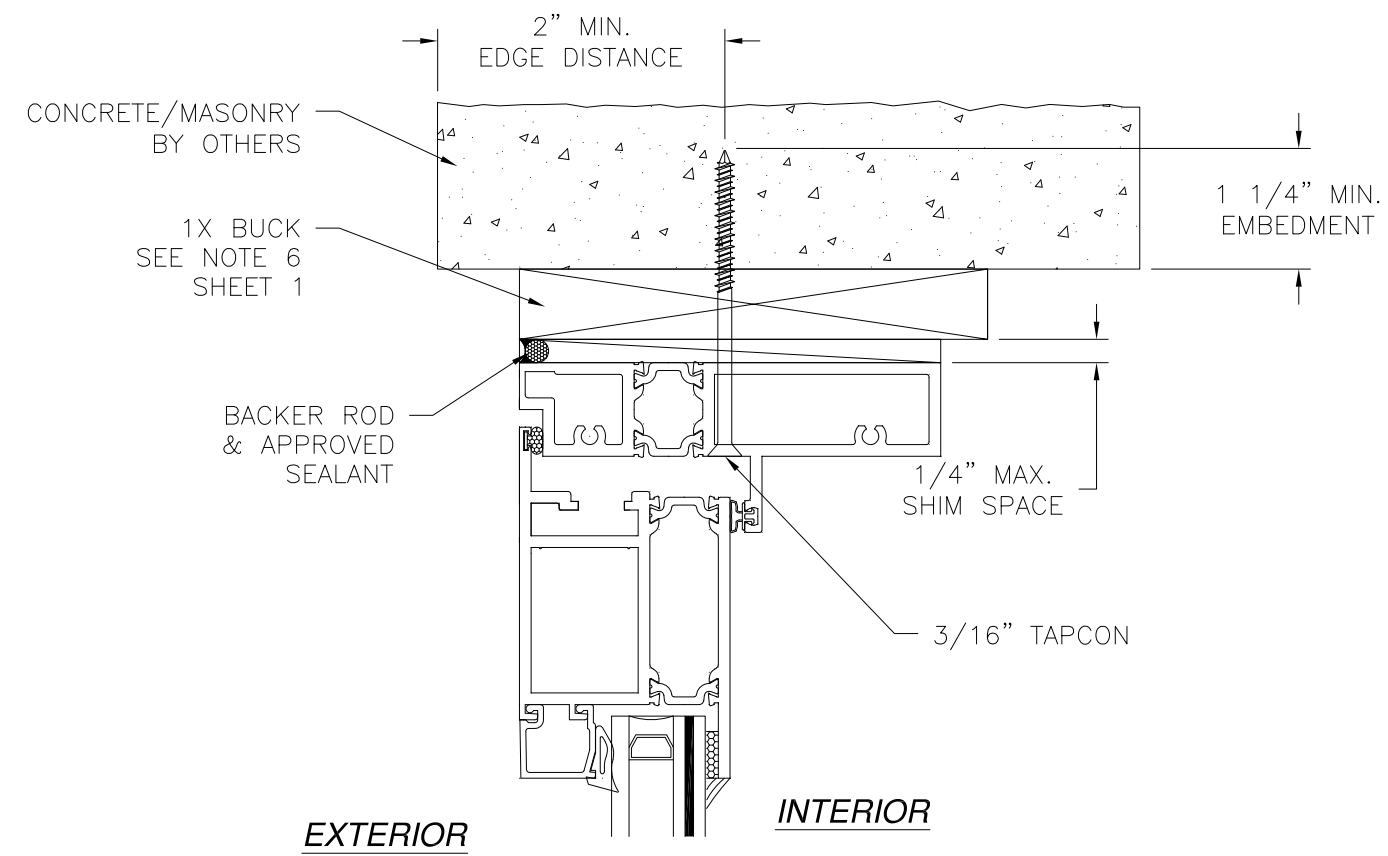
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VERTICAL CROSS SECTION
 CONCRETE/MASONRY INSTALLATION WITH 1X BUCK INSTALLATION
 FOR CONCRETE/MASONRY WITHOUT 1X BUCK REFER TO JAMB
 INSTALLATION DETAILS

JAMB INSTALLATION DETAIL
 CONCRETE/MASONRY WITHOUT 1X BUCK INSTALLATION
 FOR CONCRETE/MASONRY WITH 1X BUCK REFER
 TO HEAD AND SILL INSTALLATION DETAILS

- NOTES:**
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 950 SOLON RD.
 WAXAHACHIE, TX 75165

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