REVISIONS					
REV	DESCRIPTION	DATE	APPROVED		
Α	REVISED PER NEW REQUIREMENTS	12/13/23	R.L.		

NOTES:

- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
- 2. WOOD FRAMING, METAL STRUCTURE AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
- 4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
- 5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 6. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
- 7. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
- 8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
- 9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 10. FRAME MATERIAL: EXTRUDED RIGID PVC.
- 11. UNITS MUST BE GLAZED PER ASTM E1300, SEE SHEET 7 FOR GLASS DETAILS.
- 12. APPROVED IMPACT PROTECTIVE SYSTEM <u>IS NOT REQUIRED</u> FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS UP TO WIND ZONE 3.

- 13. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #12 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 14. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 1-1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 15. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #12 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 16. ALL FASTENERS TO BE CORROSION RESISTANT.
- 17. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR
 MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN
 SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW
- 17.1. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
- 17.2. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
- 17.3. MASONRY: HOLLOW/GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
- 17.4. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI .125" THICK MINIMUM

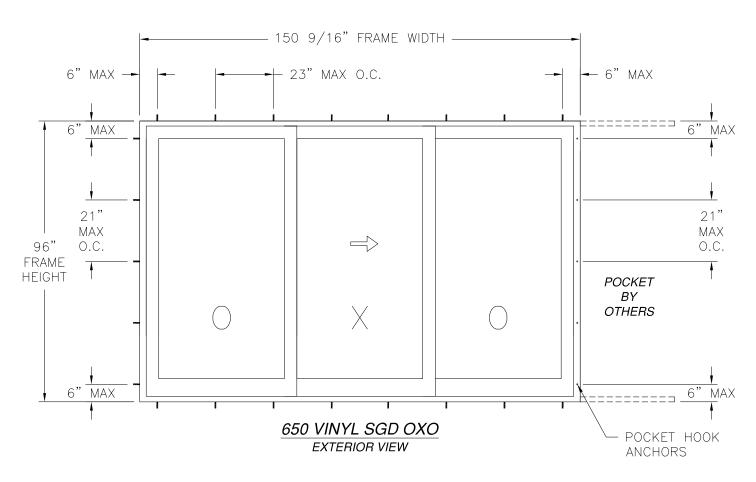
EASTERN ARCHITECTURAL SYSTEMS

SIGNED: 01/03/2024

Luis R. Lomas P.E. FL No.: 62514

			16341 DOMESTIC AVENUE FORT MYERS, FL 33192				
TABLE OF CONTENTS			SERIES 650 VINYL SGD				
SHEET NO.	DESCRIPTION	OXO W/ & W/O POCKET LC-PG55 IMPACT NOTES					
1	NOTES	DRAWN: DWG NO.				REV	
2	ELEVATION	R.L.		08-03550			Α
3	HORIZONTAL CROSS SECTIONS	SCALE NTS	DATE O	5/01/2020	SHEET 1	OF 8	
4 - 7	INSTALLATION DETAILS	L. ROBERTO LOMAS P.E.					
8	COMPONENTS	208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com					

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DESIGN PRESSURE RATING	IMPACT RATING
±55.0PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 3 WITH .522" OR 1.44" OR 1.94" SILL RISER

NOTES:

- 1. PANEL SIZE: 50 1/4" x 92 11/16"
- 2. MAXIMUM D.L.O.: 43 1/4" x 85 11/16"

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EASTERN ARCHITECTURAL SYSTEMS 16341 DOMESTIC AVENUE FORT MYERS, FL 33192 SERIES 650 VINYL SGD OXO W/ & W/O POCKET LC-PG55 IMPACT ELEVATION DRAWN: DWG NO. R.L. 08-03550 SCALE NTS SHEET 2 OF 8 DATE 05/01/2020 L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com

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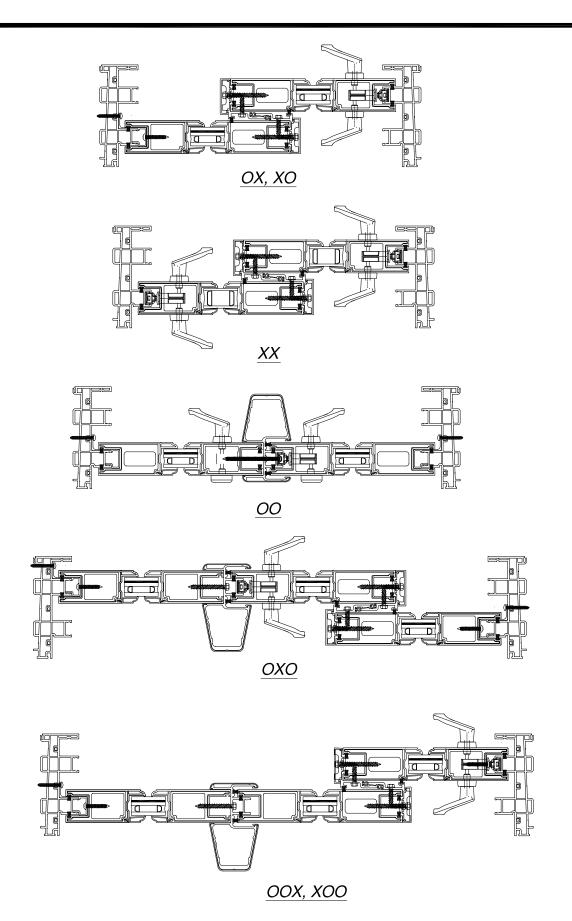
FL No.: 62514

HARDWARE SCHEDULE
2 POINT MORTISE LOCK W/HANDLE 52 1/2" FROM TOP OF LOCK STILES

METAL ASTRAGAL STILE AT LOCK JAMB

1983 TANDEM AXLE & PR05 ROLLER BY AMESBURY AT BOTTOM RAILS

D. ALUMINUM ASTRAGAL 10300233 AT ACTIVE PANEL E. ALUMINUM REINFORCEMENT AT PANEL TOP, BOTTOM AND LOCK STILE



HORIZONTAL CROSS SECTIONS

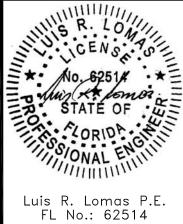
FOR REFERENCE ONLY SEE SHEET 7 FOR POCKET DETAILS FOR INSTALLATION DETAILS SEE SHEETS 4 - 6

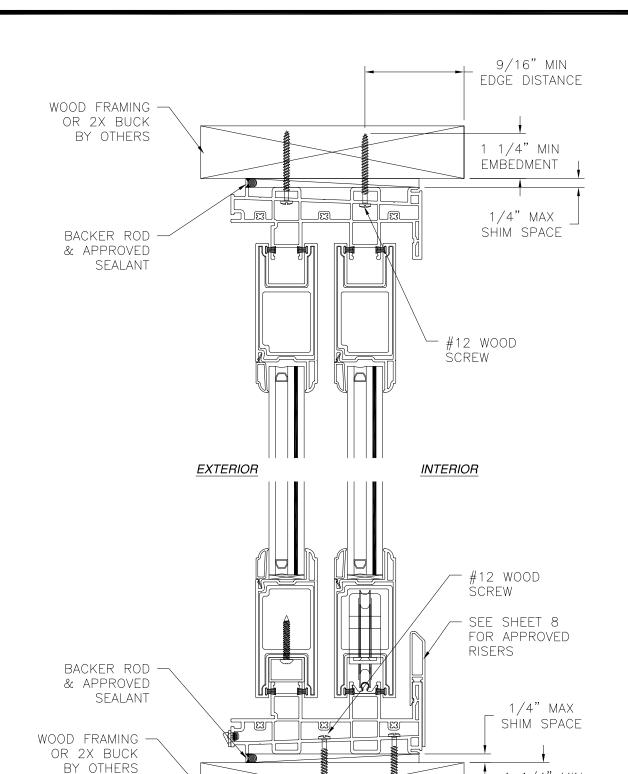


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EASTERN ARCHITECTURAL SYSTEMS 16341 DOMESTIC AVENUE FORT MYERS, FL 33192						
SERIES 650 VINYL SGD OXO W/ & W/O POCKET LC-PG55 IMPACT HORIZONTAL CROSS SECTIONS						
DRAWN:		DWG NO.			REV	
R.L.		08	-0355	50	Α	
SCALE NTS DATE OF		5/01/2020	SHEET 7	OF 8		

L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com





VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

1 1/4" MIN

9/16" MIN

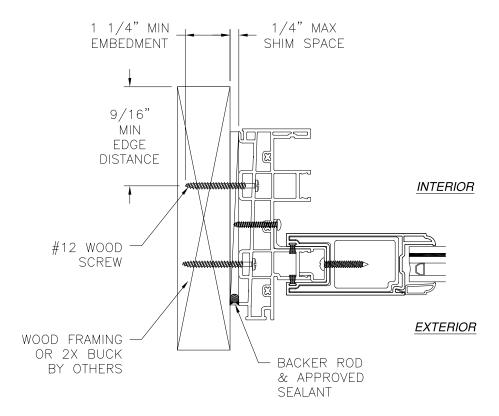
EDGE DISTANCE

EMBEDMENT

REVISIONS

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JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

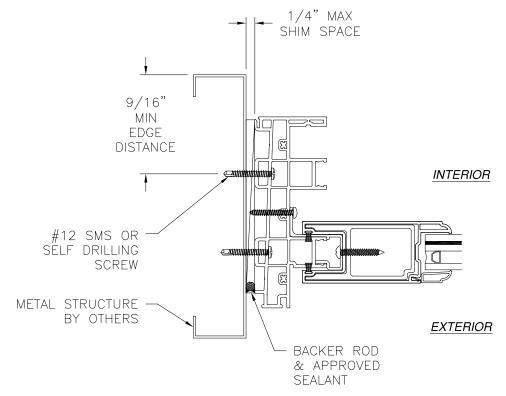
NOTES:

- 1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
- 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

SIGNED: 01/03/2024





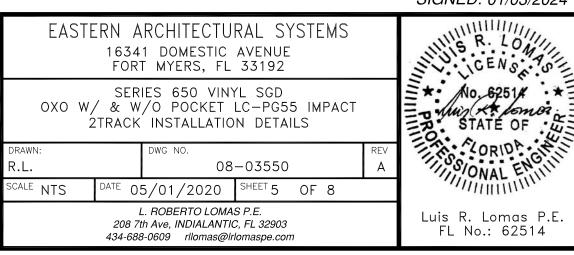


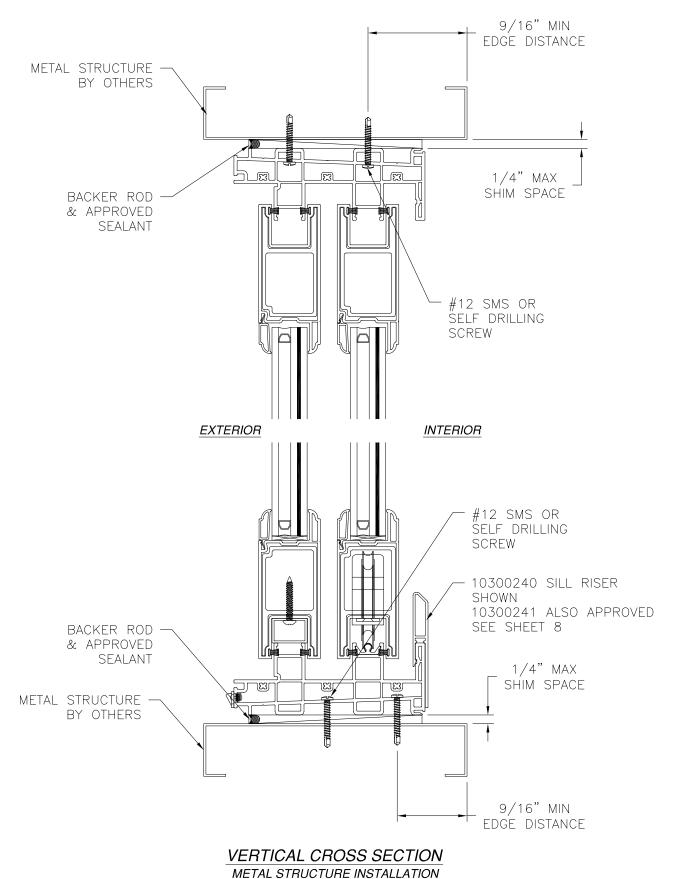
JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

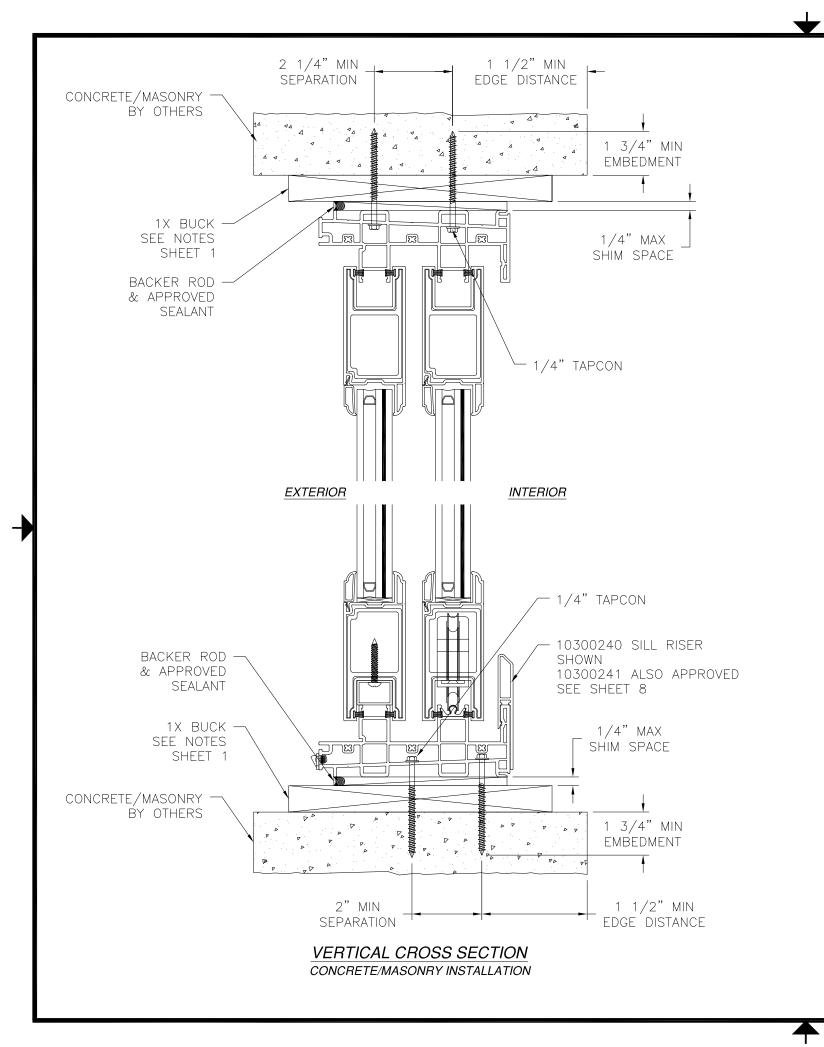
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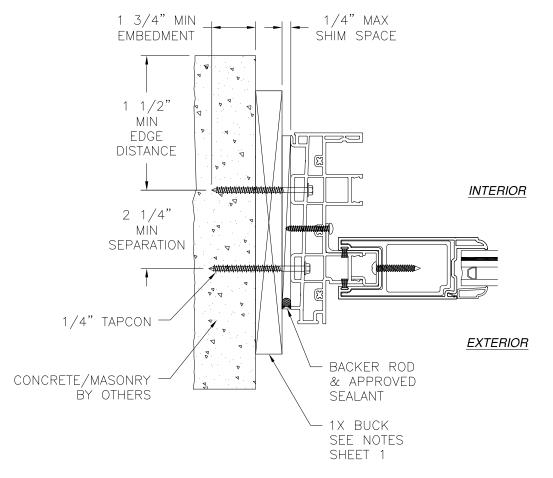




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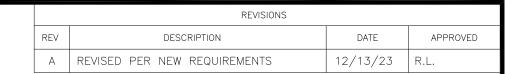
JAMB INSTALLATION DETAIL CONCRETE/MASONRY INSTALLATION

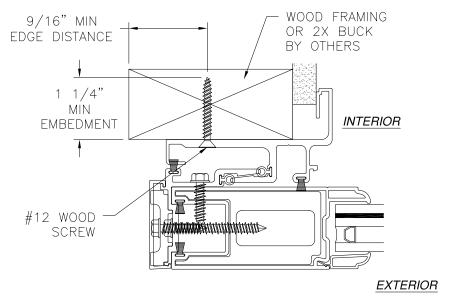
NOTES:

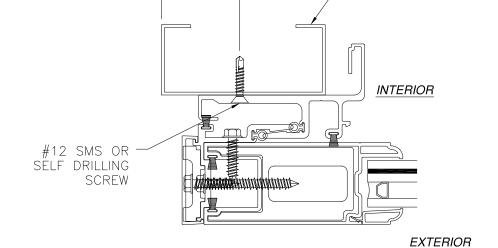
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9/16" MIN

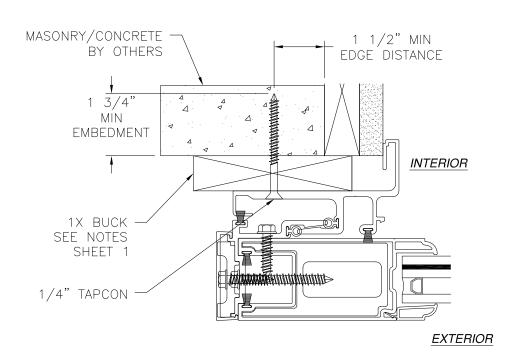
EDGE DISTANCE

P-HOOK CROSS SECTION METAL STRUCTURE INSTALLATION

METAL STRUCTURE

BY OTHERS

P-HOOK CROSS SECTION WOOD FRAMING OR 2X BUCK INSTALLATION



∔ 3/16" ANN - .090 PVB BY KURARAY **EXTERIOR** INTERIOR BACK-BEDDING XL EDGE SPACER SIKAFLEX 552 BY CARDINAL SETTING 3/4" BITE BLOCK

P-HOOK CROSS SECTION CONCRETE/MASONRY INSTALLATION

GLAZING DETAIL

EASTERN ARCHITECTURAL SYSTEMS 16341 DOMESTIC AVENUE FORT MYERS, FL 33192 SERIES 650 VINYL SGD OXO W/ & W/O POCKET LC-PG55 IMPACT P-HOOK AND GLAZING INSTALLATION DETAILS DRAWN: DWG NO. R.L. 08-03550 SCALE NTS SHEET 7 OF 8 DATE 05/01/2020 L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com

REV STATE U. STATE U.

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Luis R. Lomas P.E. FL No.: 62514

