

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER NEW REQUIREMENTS	12/12/23	R.L.

NOTES:

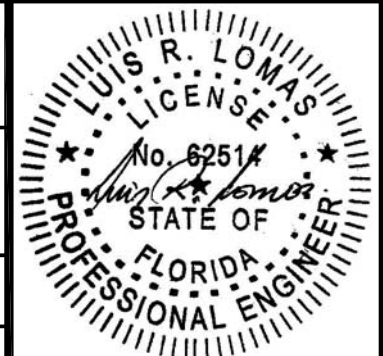
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING, METAL STRUCTURE AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
6. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
7. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
10. FRAME MATERIAL: EXTRUDED RIGID PVC.
11. UNITS MUST BE GLAZED PER ASTM E1300, SEE SHEET 13 FOR GLASS DETAIL.
12. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS UP TO WIND ZONE 3.

13. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #12 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
14. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 1-1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #12 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. ALL FASTENERS TO BE CORROSION RESISTANT.
17. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW
 - 17.1. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - 17.2. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - 17.3. MASONRY: HOLLOW/GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - 17.4. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI .125" THICK MINIMUM

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SHEET NO.	DESCRIPTION
1	NOTES
2	ELEVATION
3	HORIZONTAL CROSS SECTIONS
4 - 13	INSTALLATION DETAILS
14	COMPONENTS

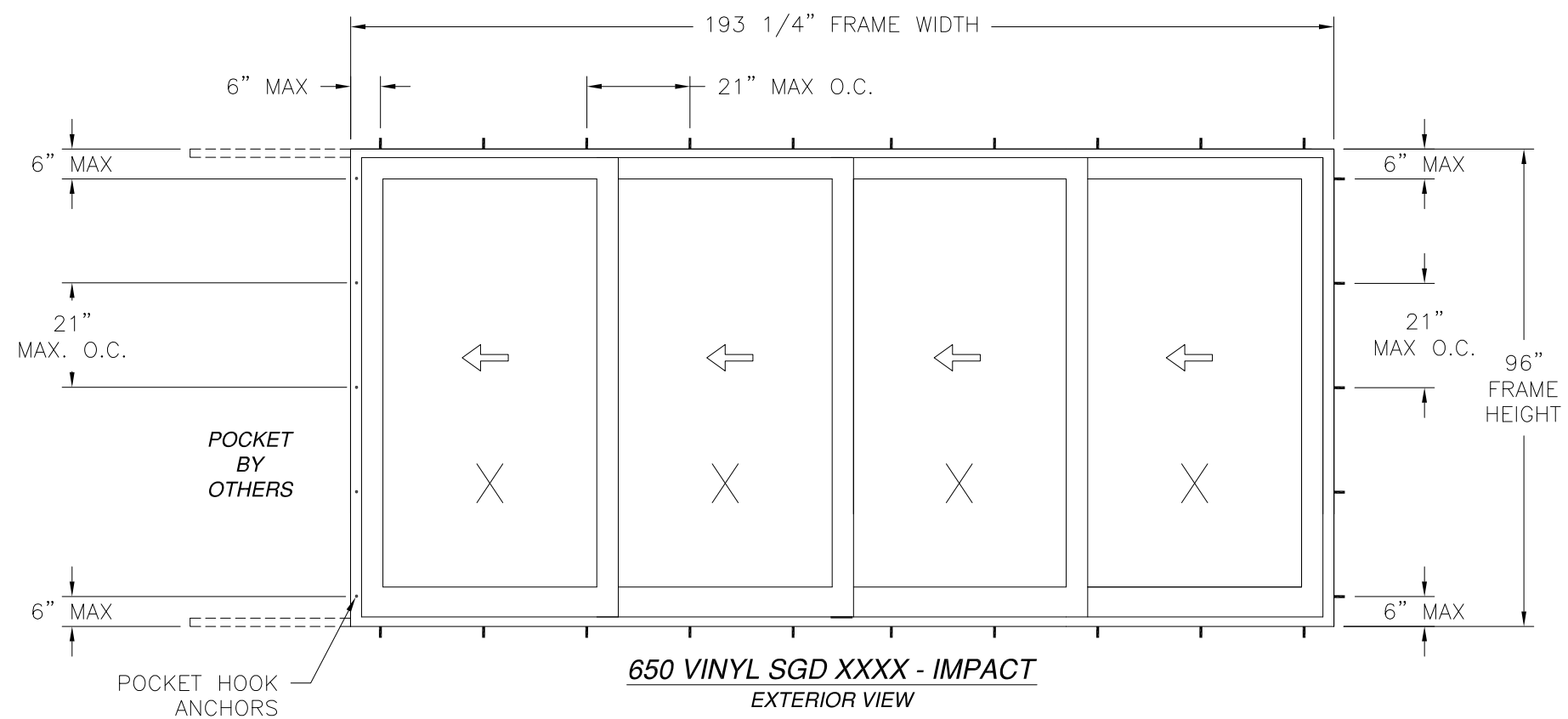
EASTERN ARCHITECTURAL SYSTEMS 16341 DOMESTIC AVENUE FORT MYERS, FL 33192		
SERIES 650 VINYL SGD W/ & W/O POCKET CW-PG45 IMPACT NOTES		
DRAWN: A.R.	DWG NO. 08-03552	REV A
SCALE NTS	DATE 06/11/2020	SHEET 1 OF 14
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

SIGNED: 01/03/2024



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- NOTES:**
- PANEL SIZE: 50 1/4" x 92 11/16"
 - MAXIMUM D.L.O.: 43 1/4" x 85 11/16"

Configuration	Frame width	Frame height	Rating (PSF)
OXO	150 9/16"	96"	45.0
XXX	193 1/4"	96"	45.0
OXXO	197 3/4"	96"	45.0

DESIGN PRESSURE RATING	IMPACT RATING
±45.0PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 3
WITH 0.522" OR 1.44" OR 1.94" SILL RISER

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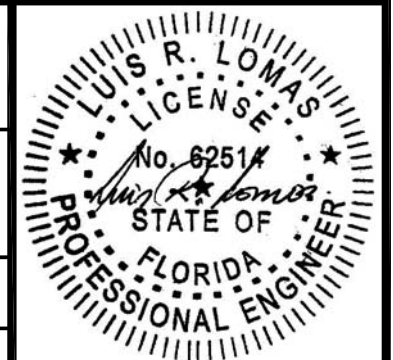
HARDWARE SCHEDULE	
A.	2 POINT MORTISE LOCK W/HANDLE 52 1/2" FROM TOP OF LOCK STILES
B.	METAL ASTRAGAL STILE AT LOCK JAMB
C.	1983 TANDEM AXLE & PR05 ROLLER BY AMESBURY AT BOTTOM RAILS
D.	ALUMINUM ASTRAGAL 10300233 AT ACTIVE PANEL
E.	ALUMINUM REINFORCEMENT AT PANEL TOP, BOTTOM AND LOCK STILE

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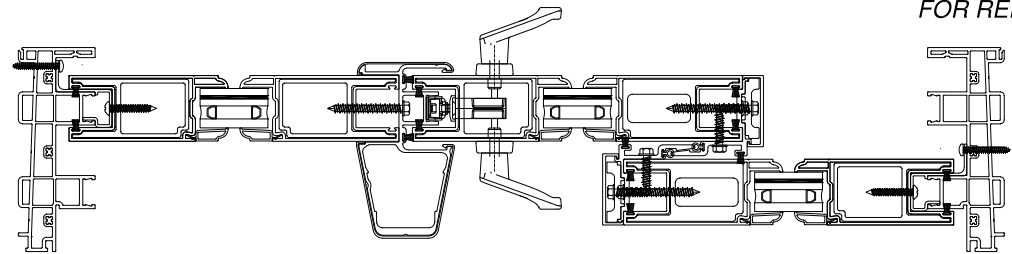


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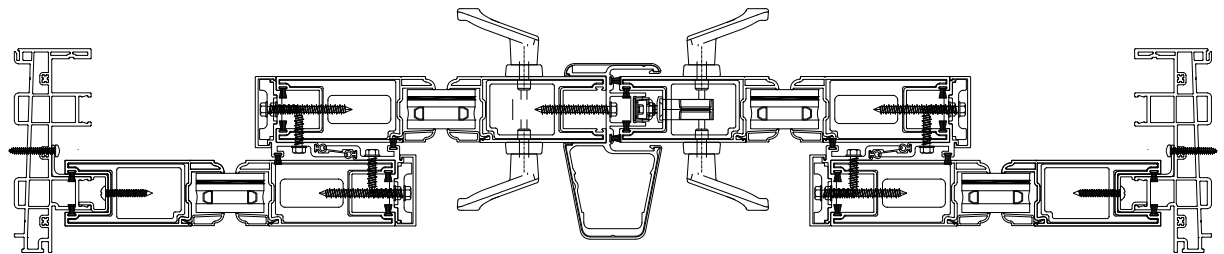
HORIZONTAL CROSS SECTIONS

FOR REFERENCE ONLY, MULTIPLE CONFIGURATIONS WITH OR WITHOUT POCKET ARE APPROVED AND ARE NOT LIMITED TO SECTIONS SHOWN HEREIN.
SEE SHEET 13 FOR POCKET DETAILS
FOR INSTALLATION DETAILS SEE SHEETS 4 - 12

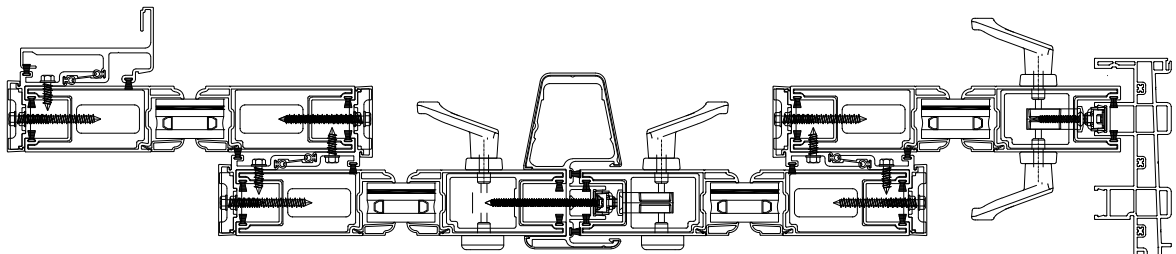
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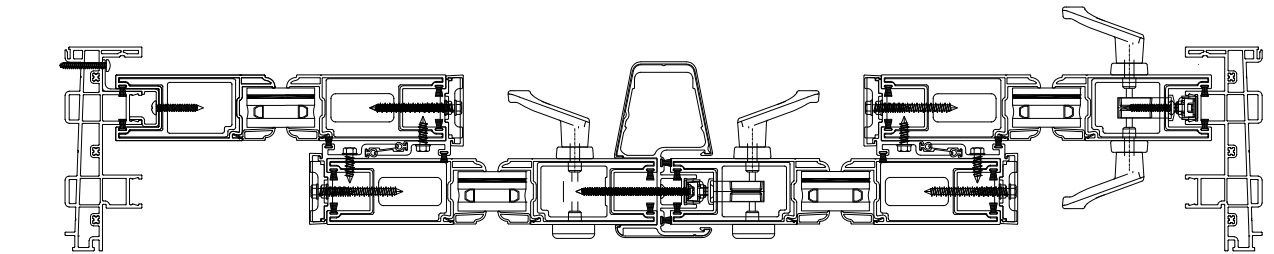
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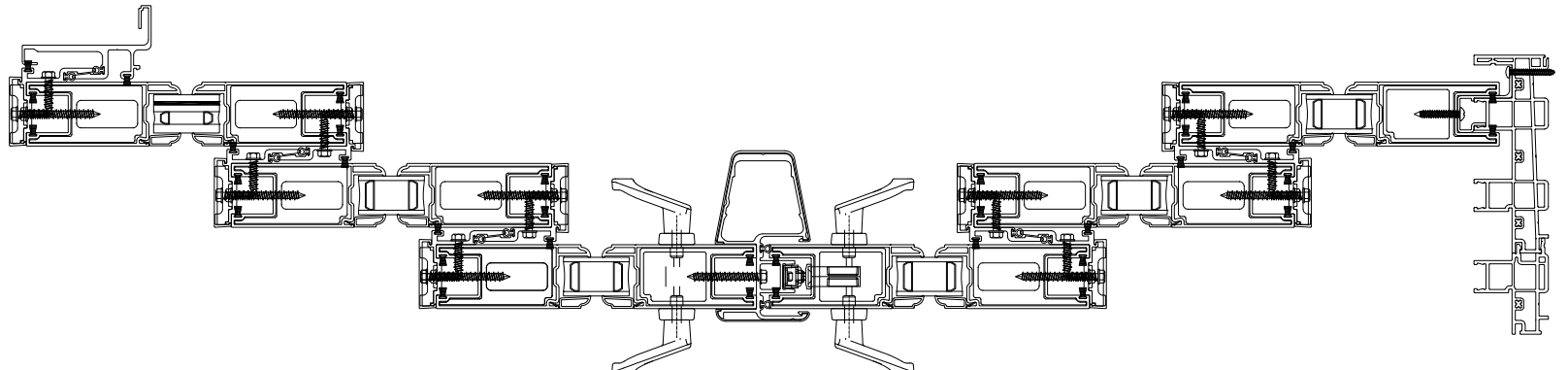
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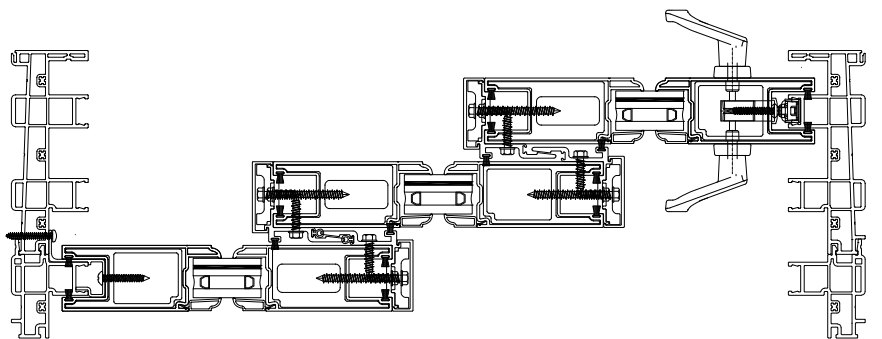
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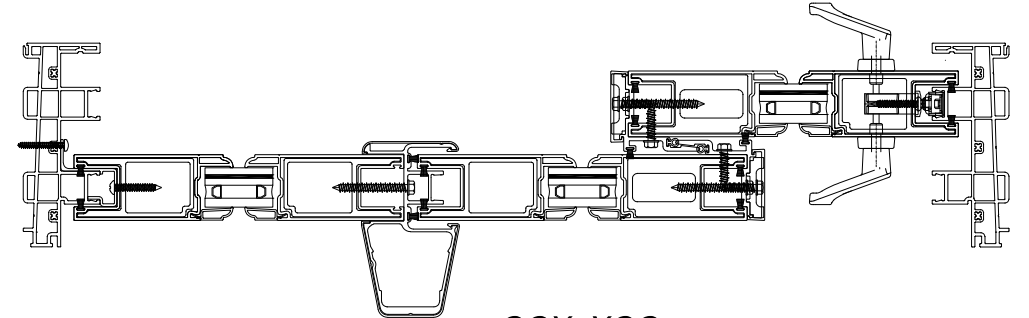
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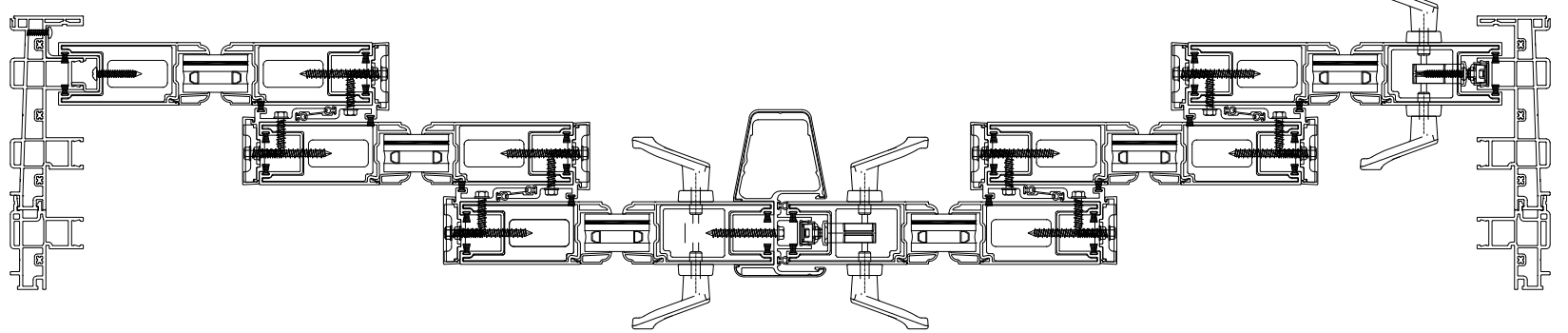
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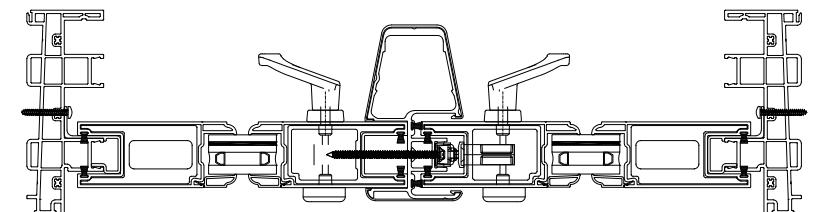
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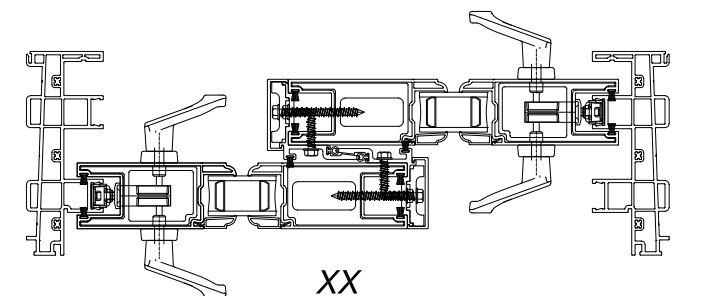
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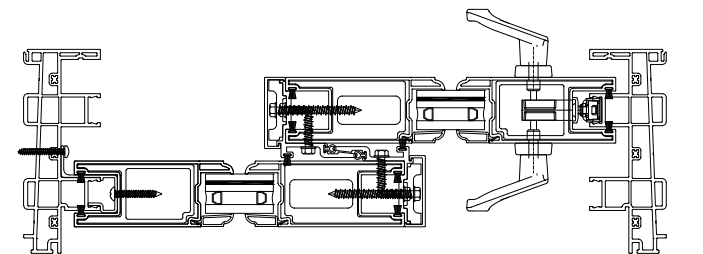
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OO



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OX, XO

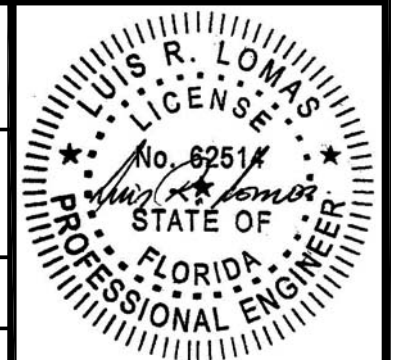
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EASTERN ARCHITECTURAL SYSTEMS
16341 DOMESTIC AVENUE
FORT MYERS, FL 33192

SERIES 650 VINYL SGD
W/ & W/O POCKET CW-PG45 IMPACT
HORIZONTAL CROSS SECTIONS

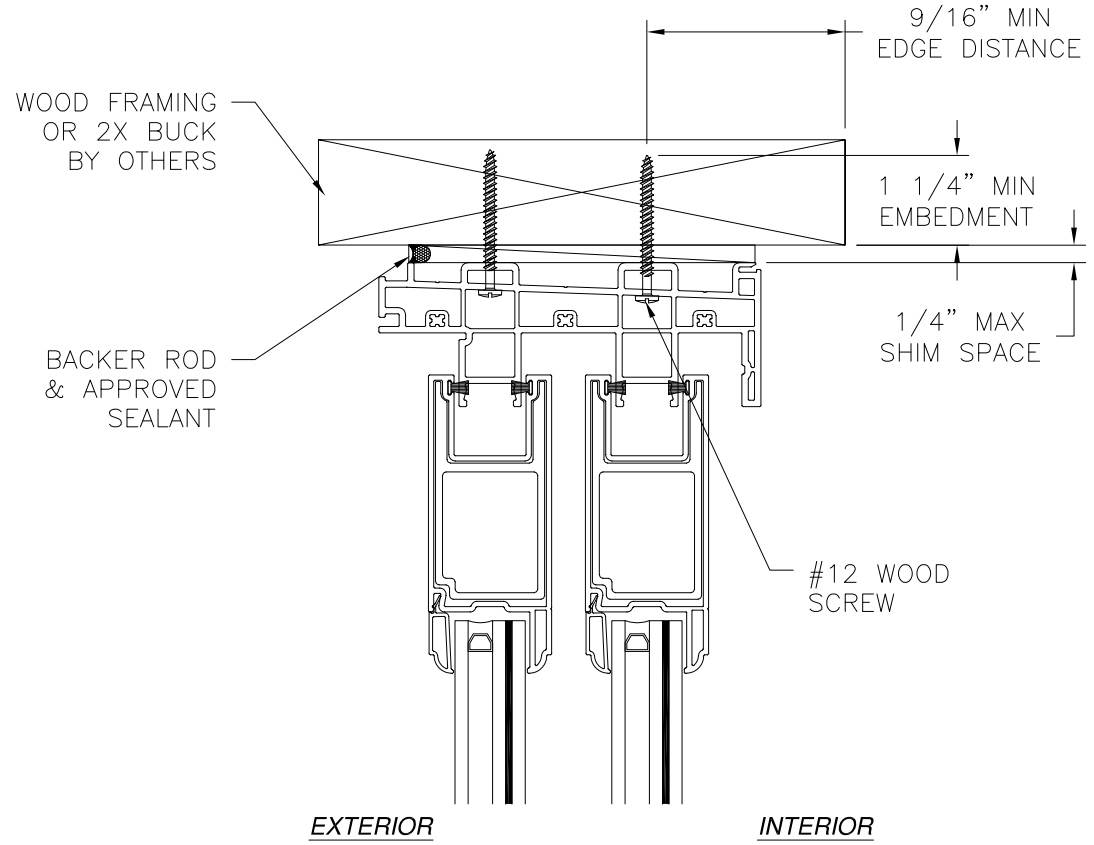
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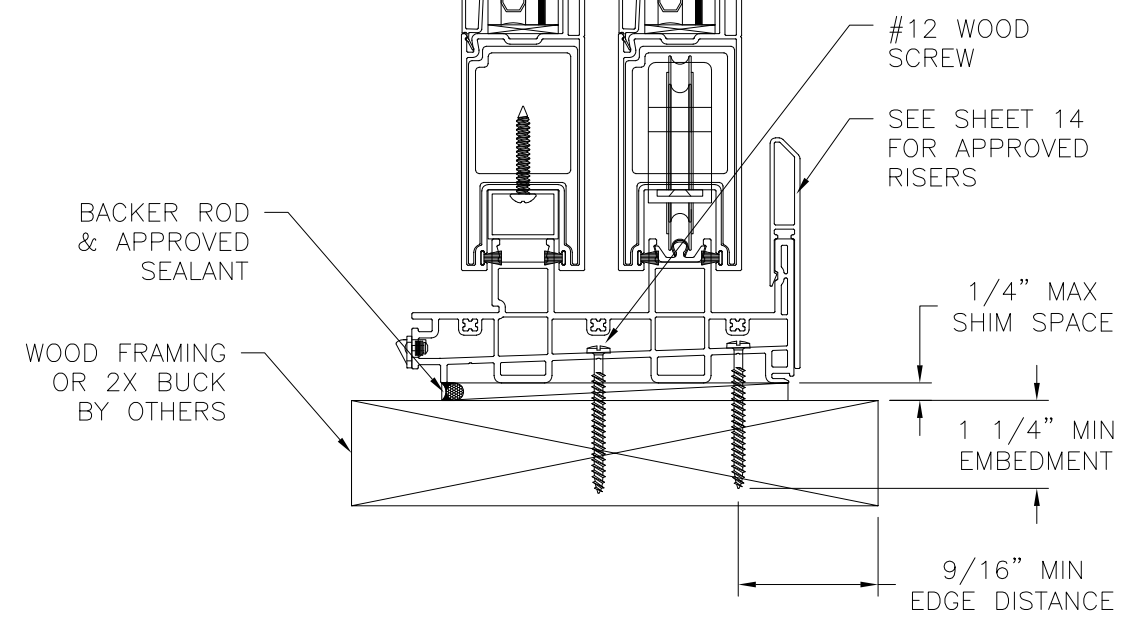


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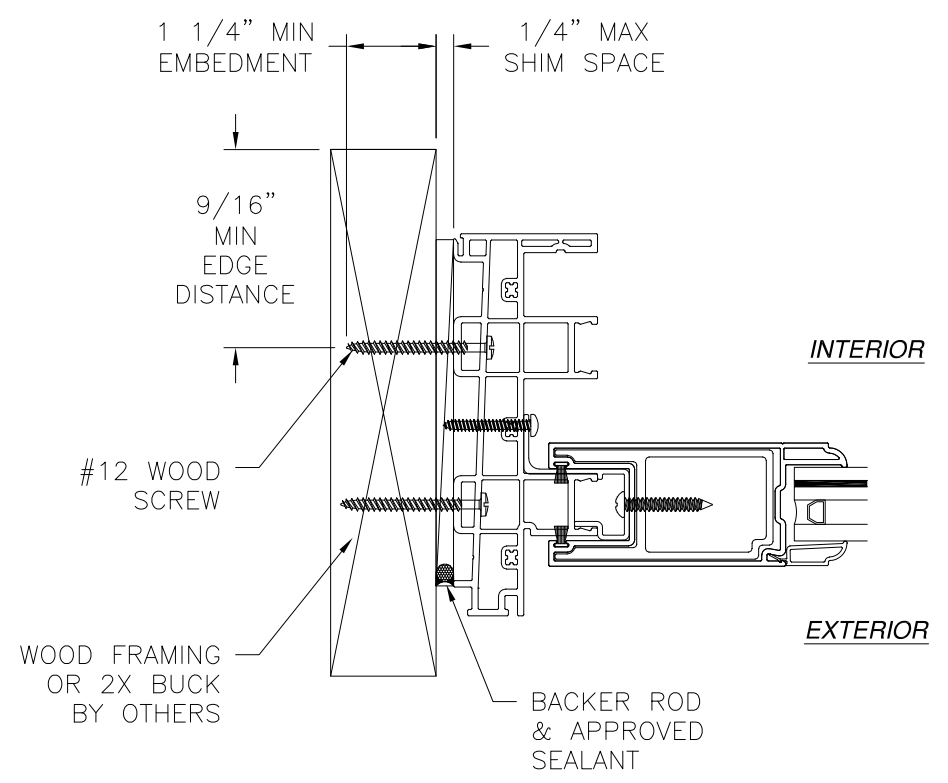
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EXTERIOR INTERIOR



VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

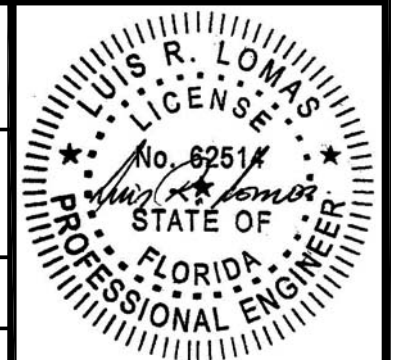


JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:**
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

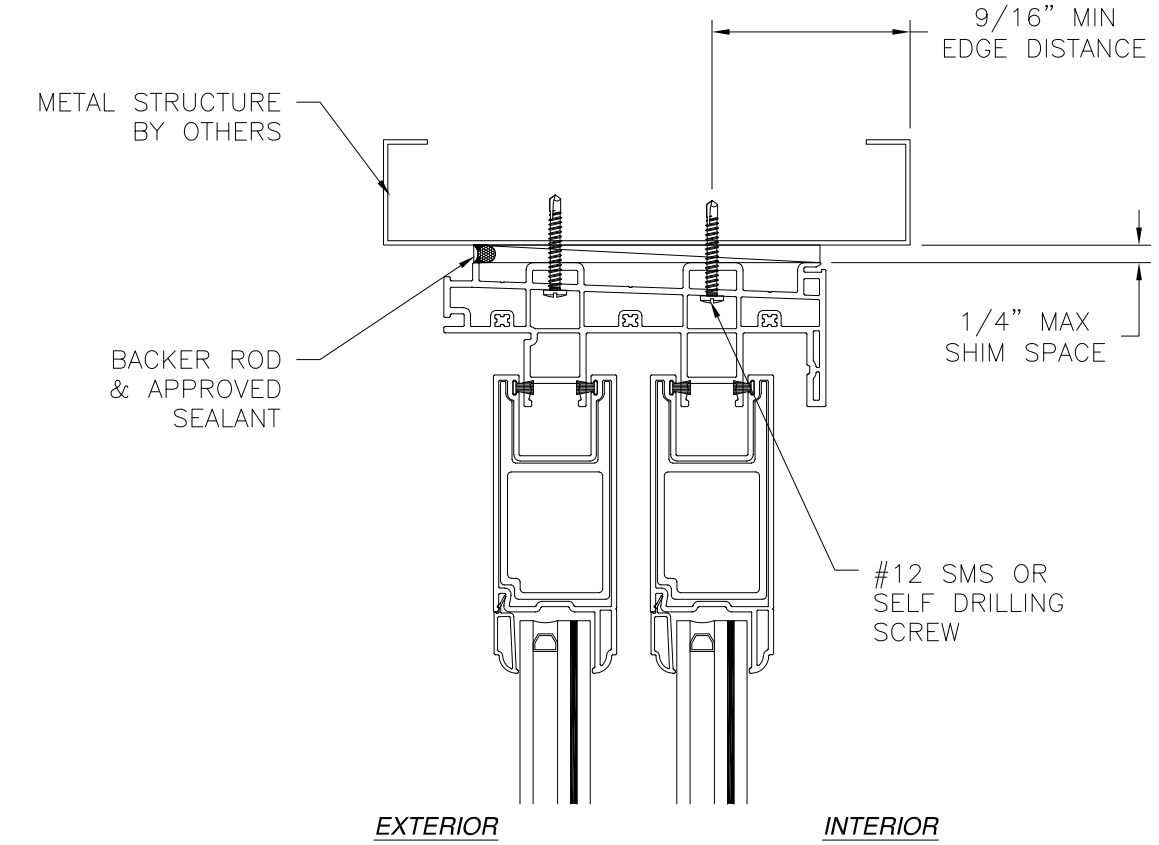
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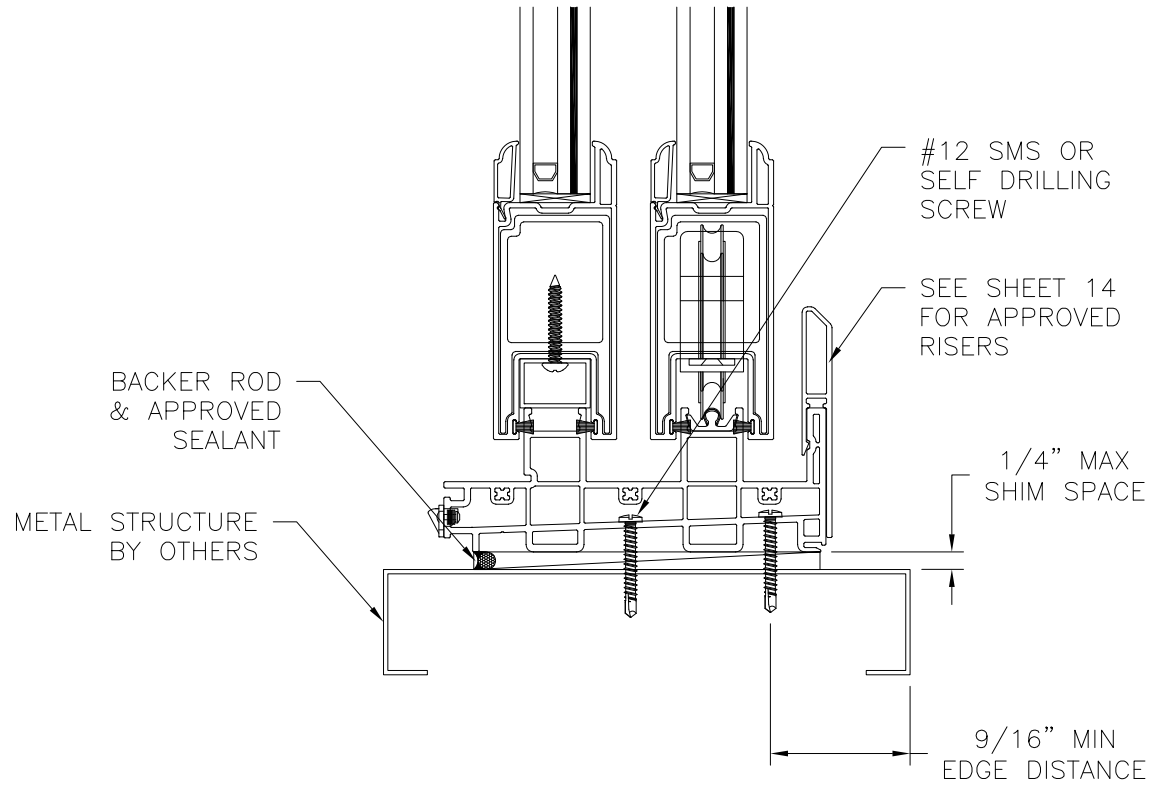


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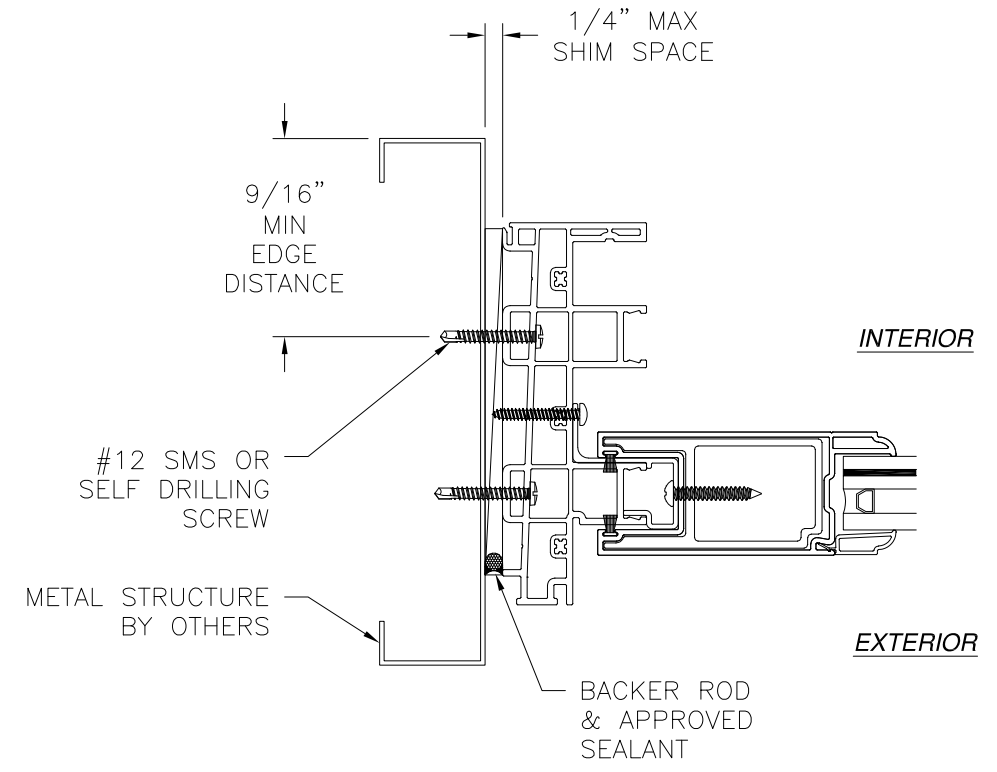
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EXTERIOR INTERIOR



VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION

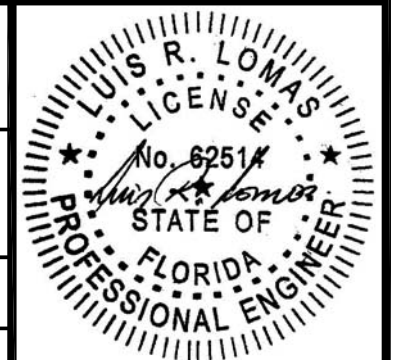


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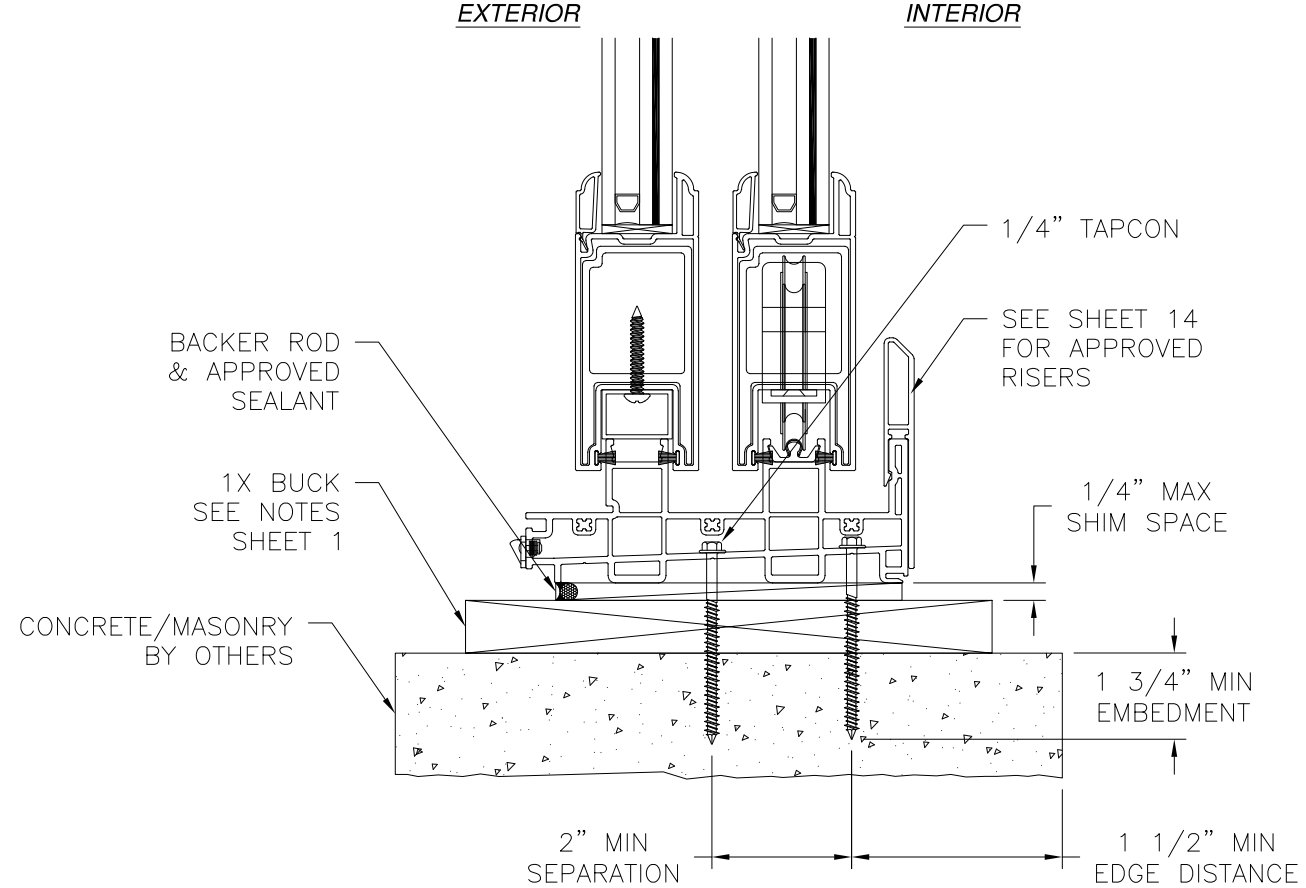
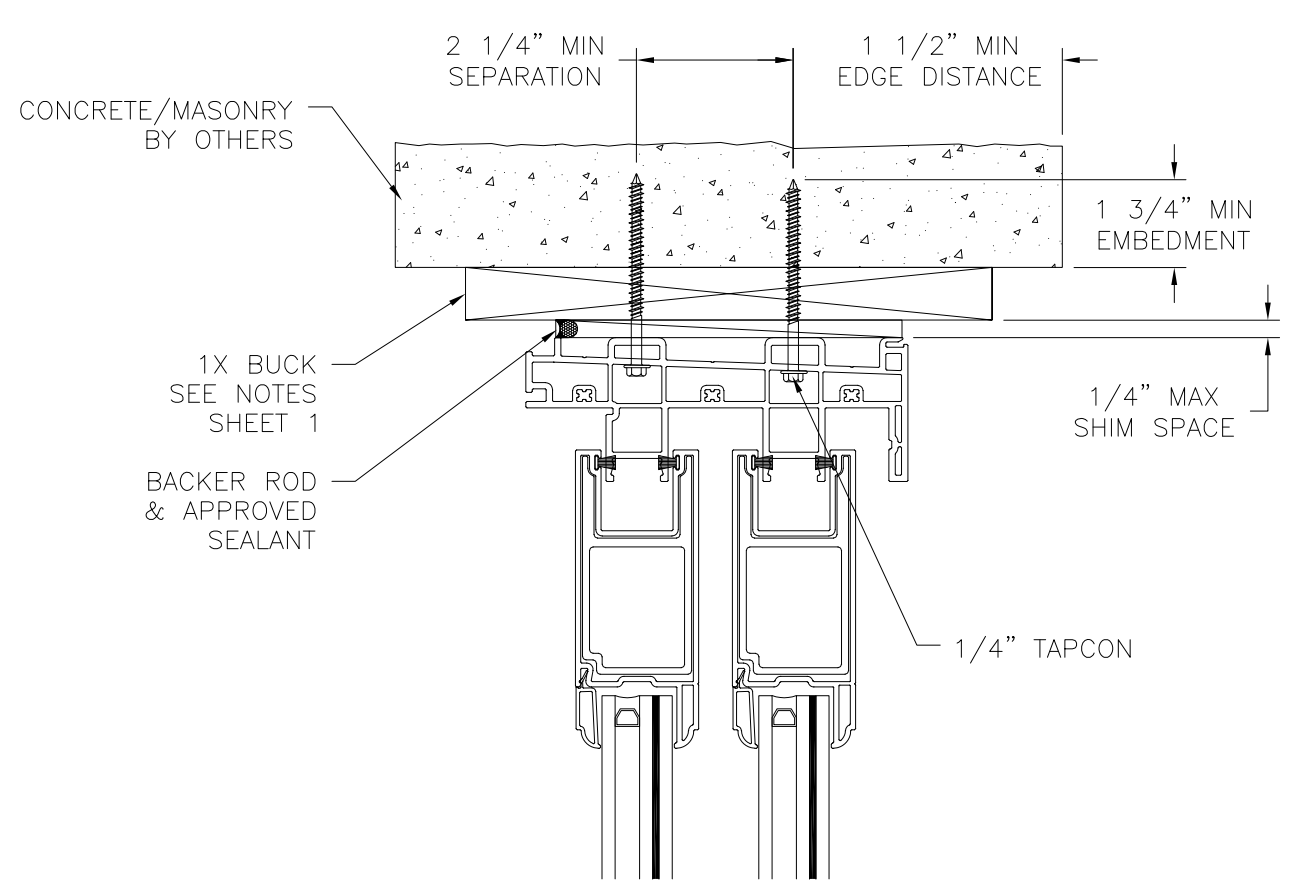
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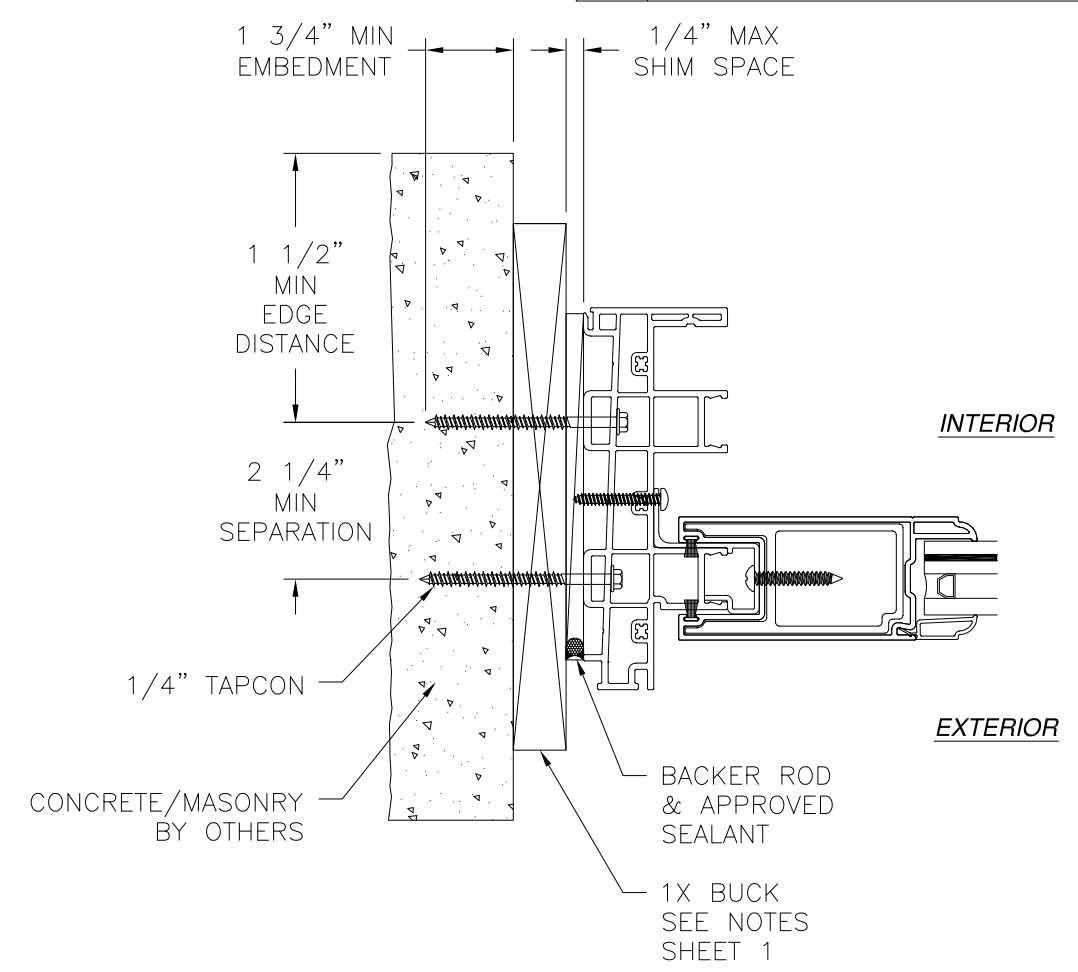


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VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION

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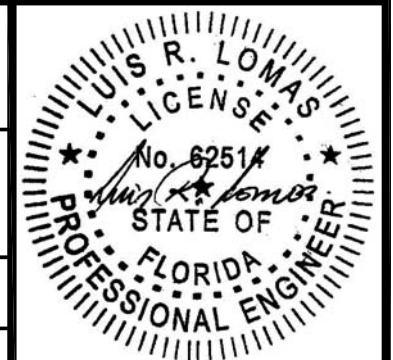
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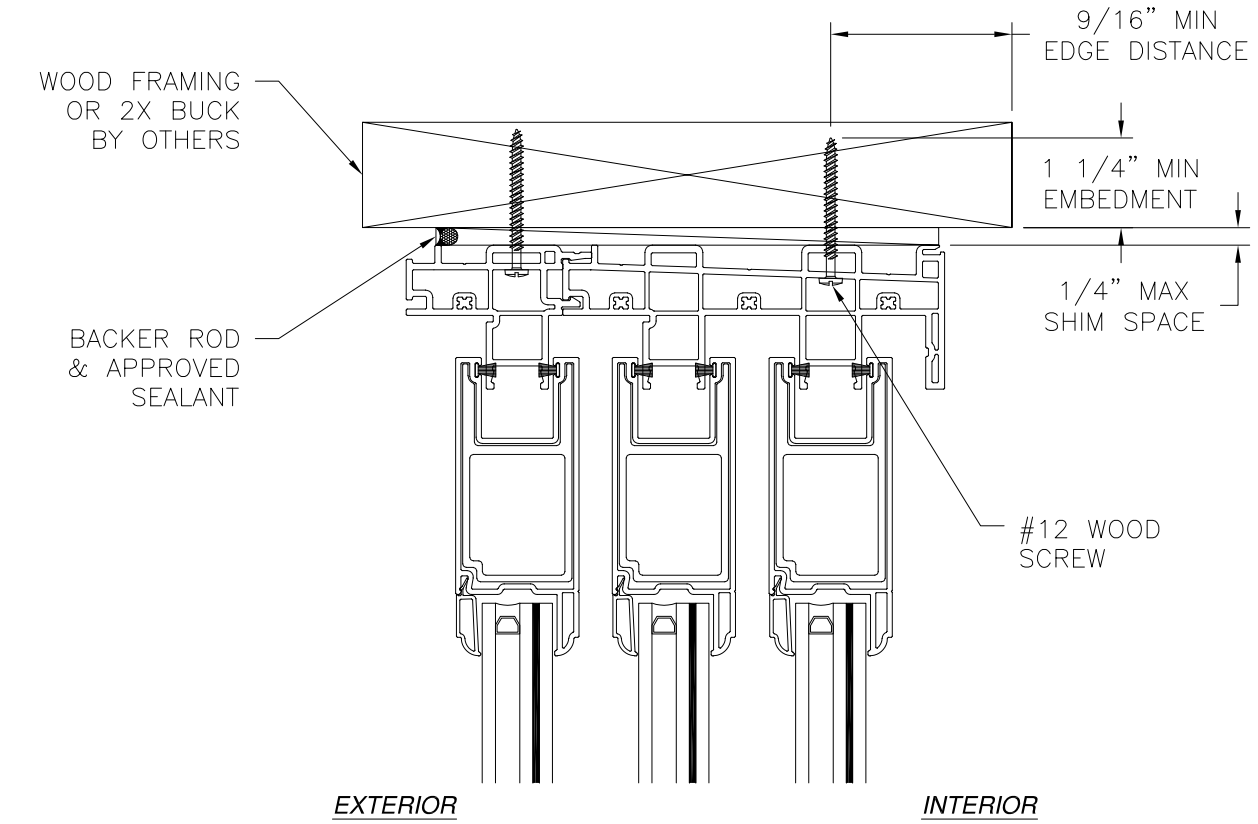
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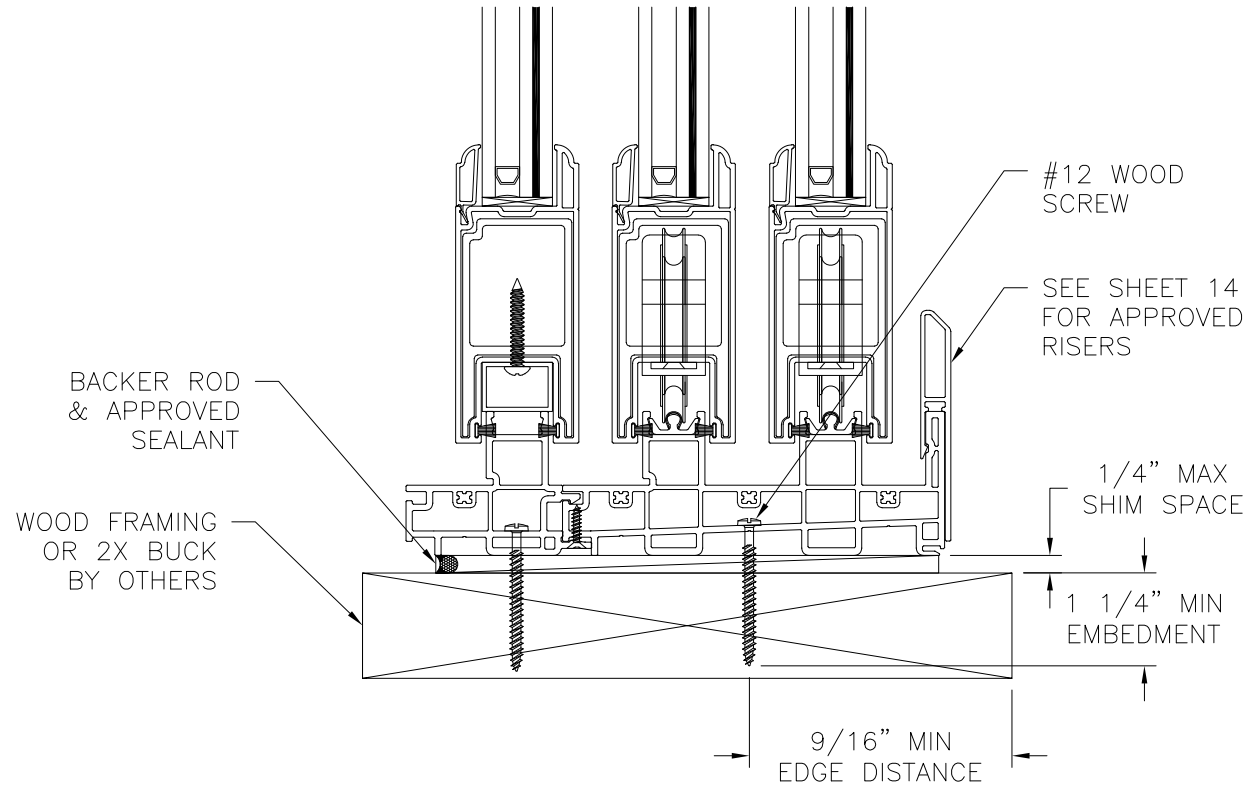


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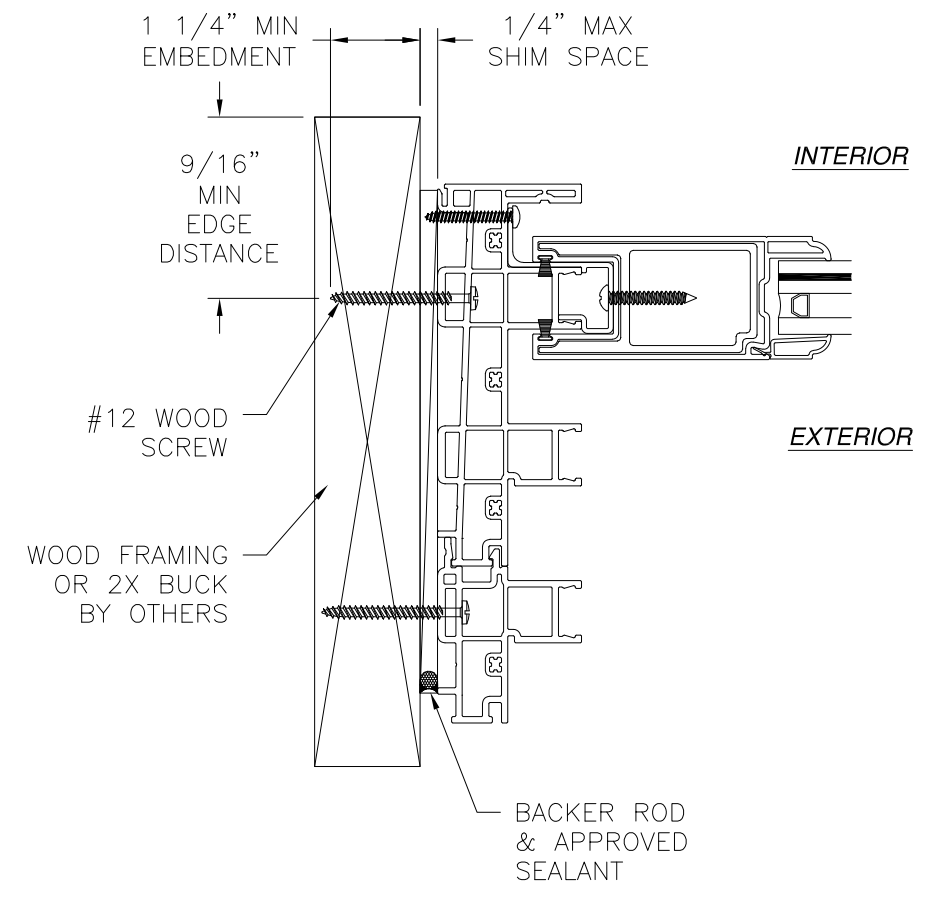
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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

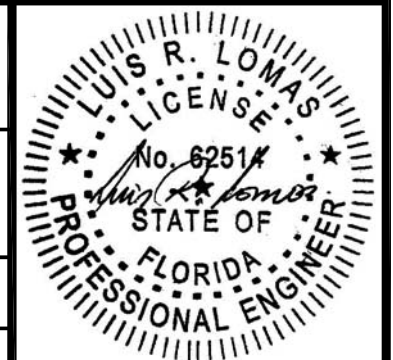


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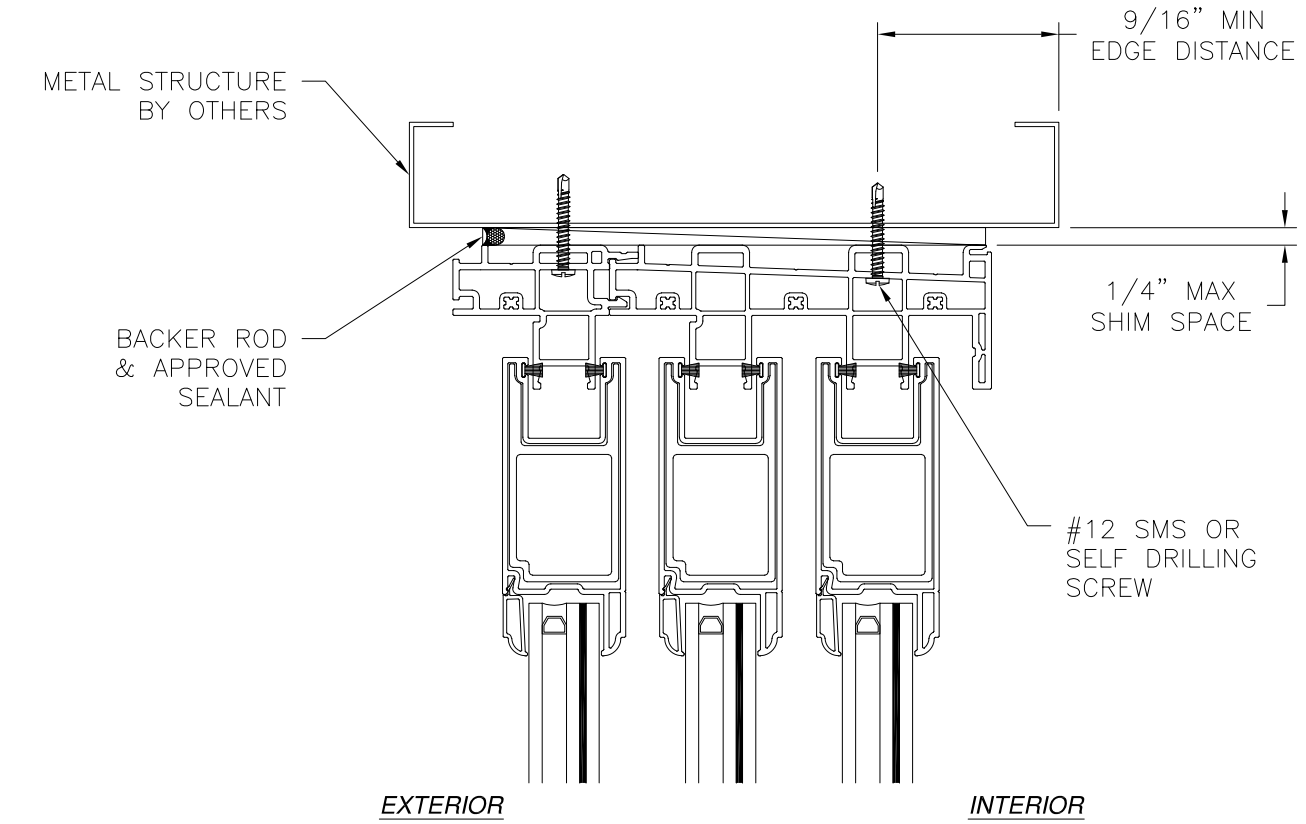
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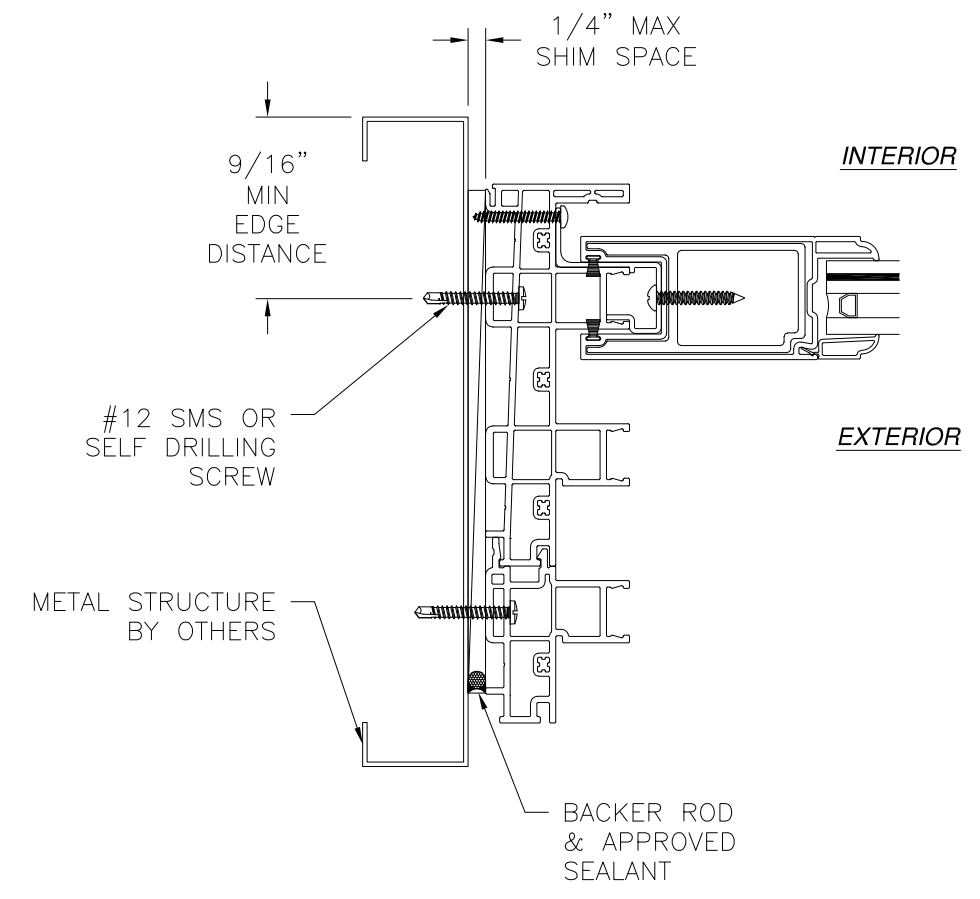


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METAL STRUCTURE INSTALLATION

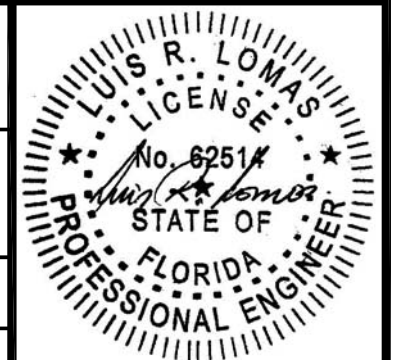


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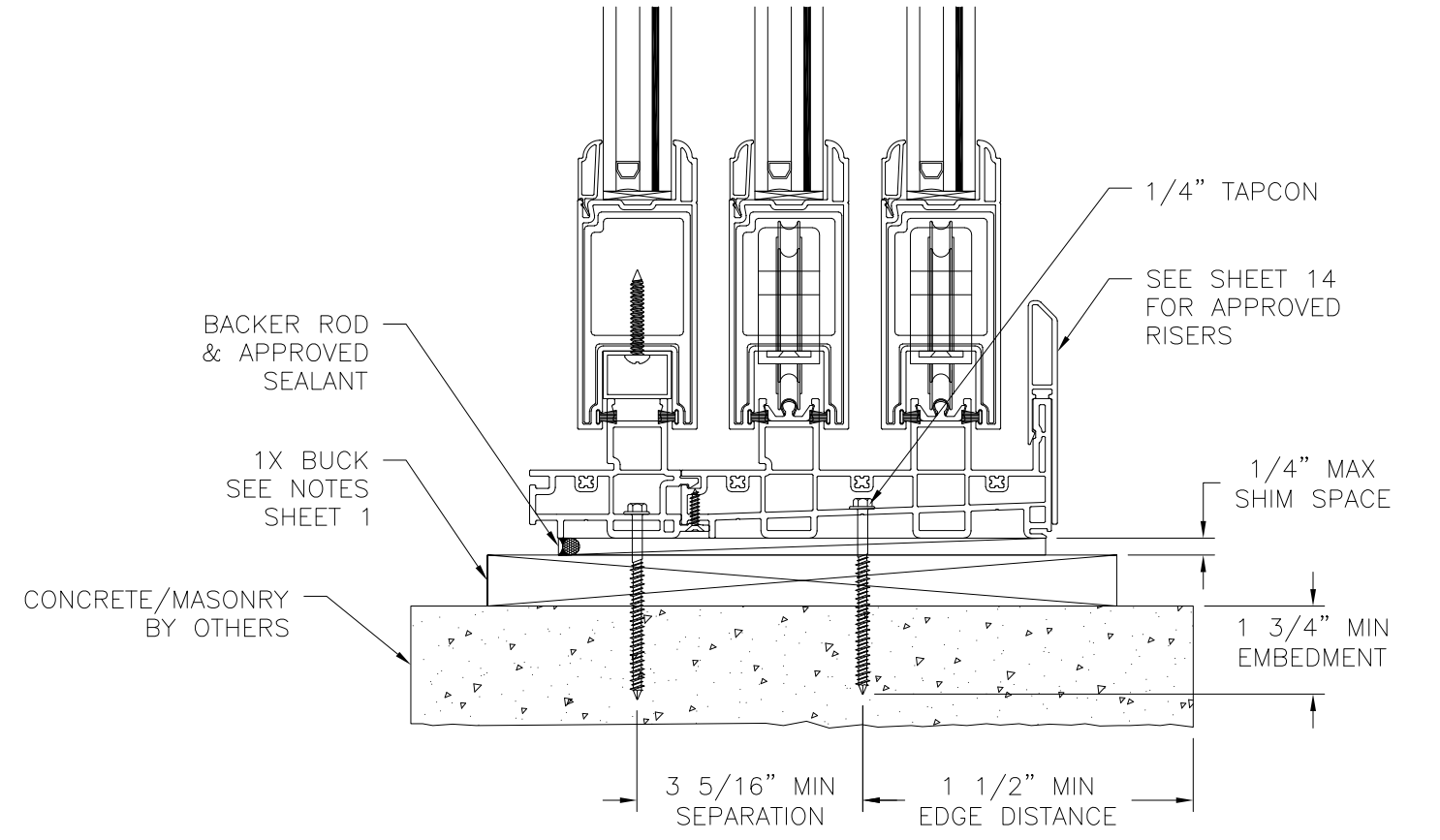
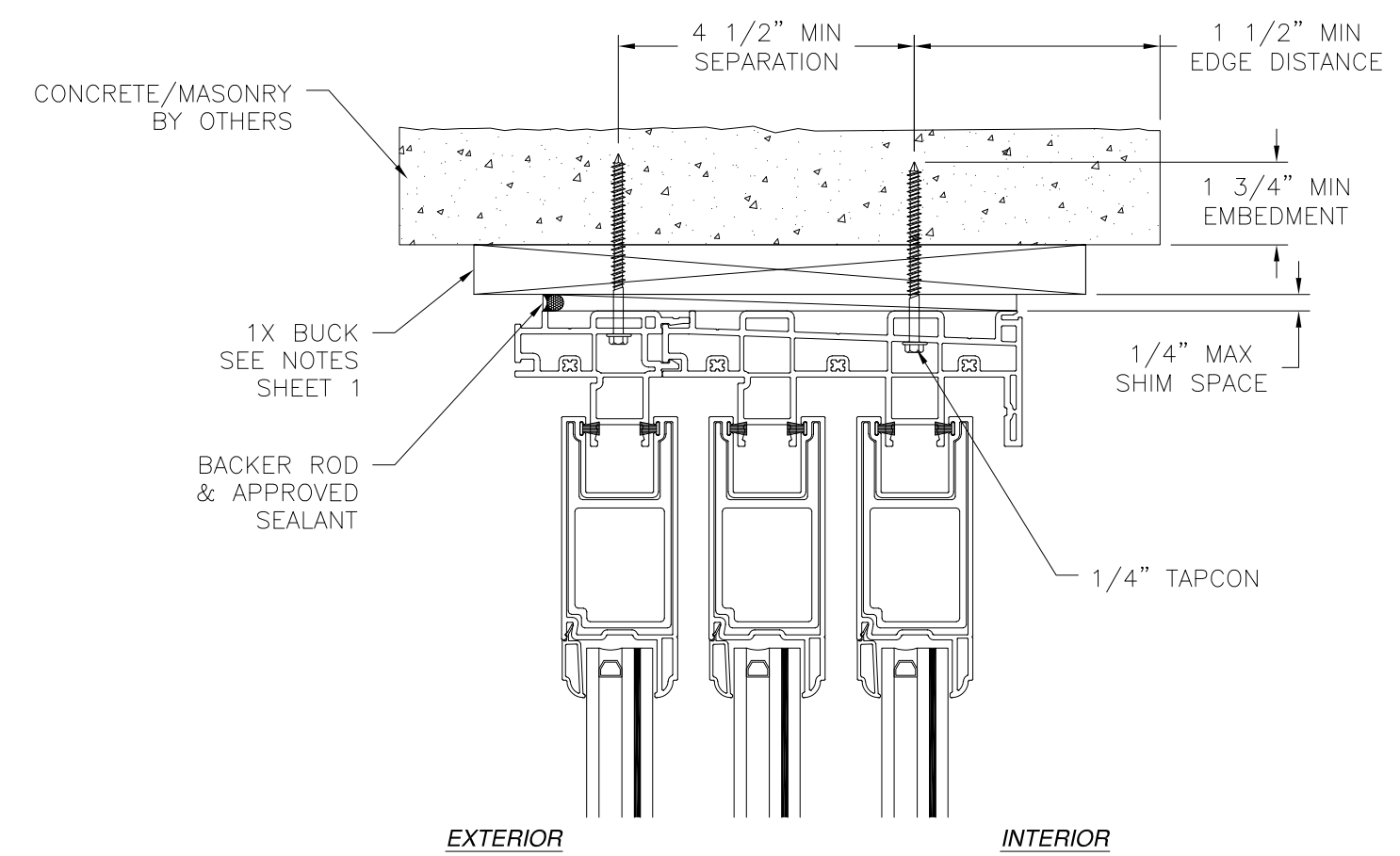
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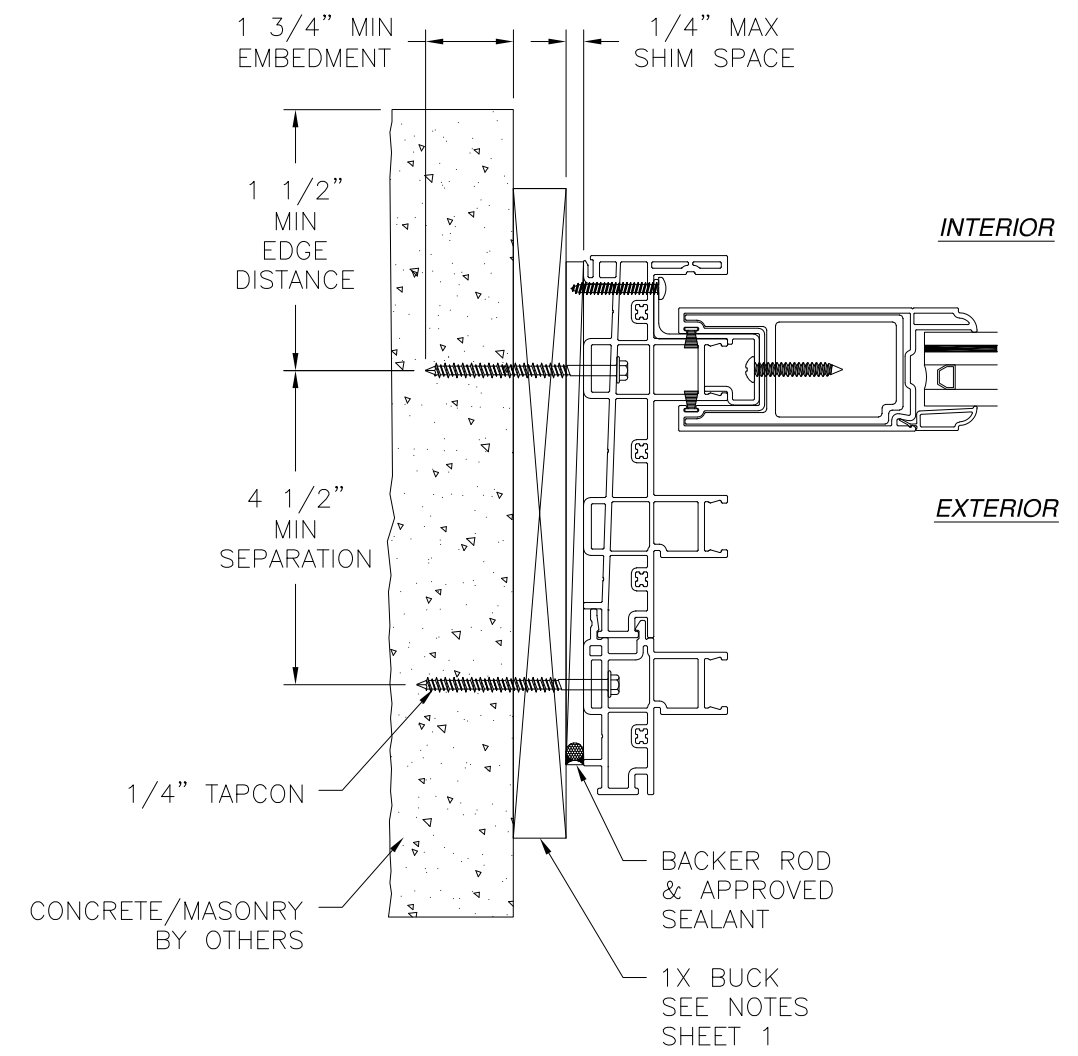


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VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION



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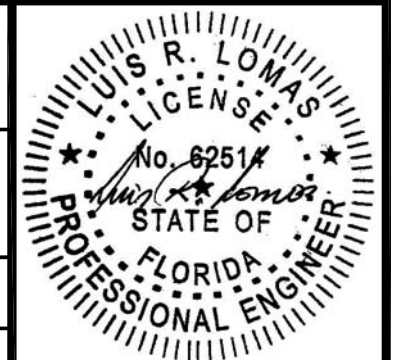
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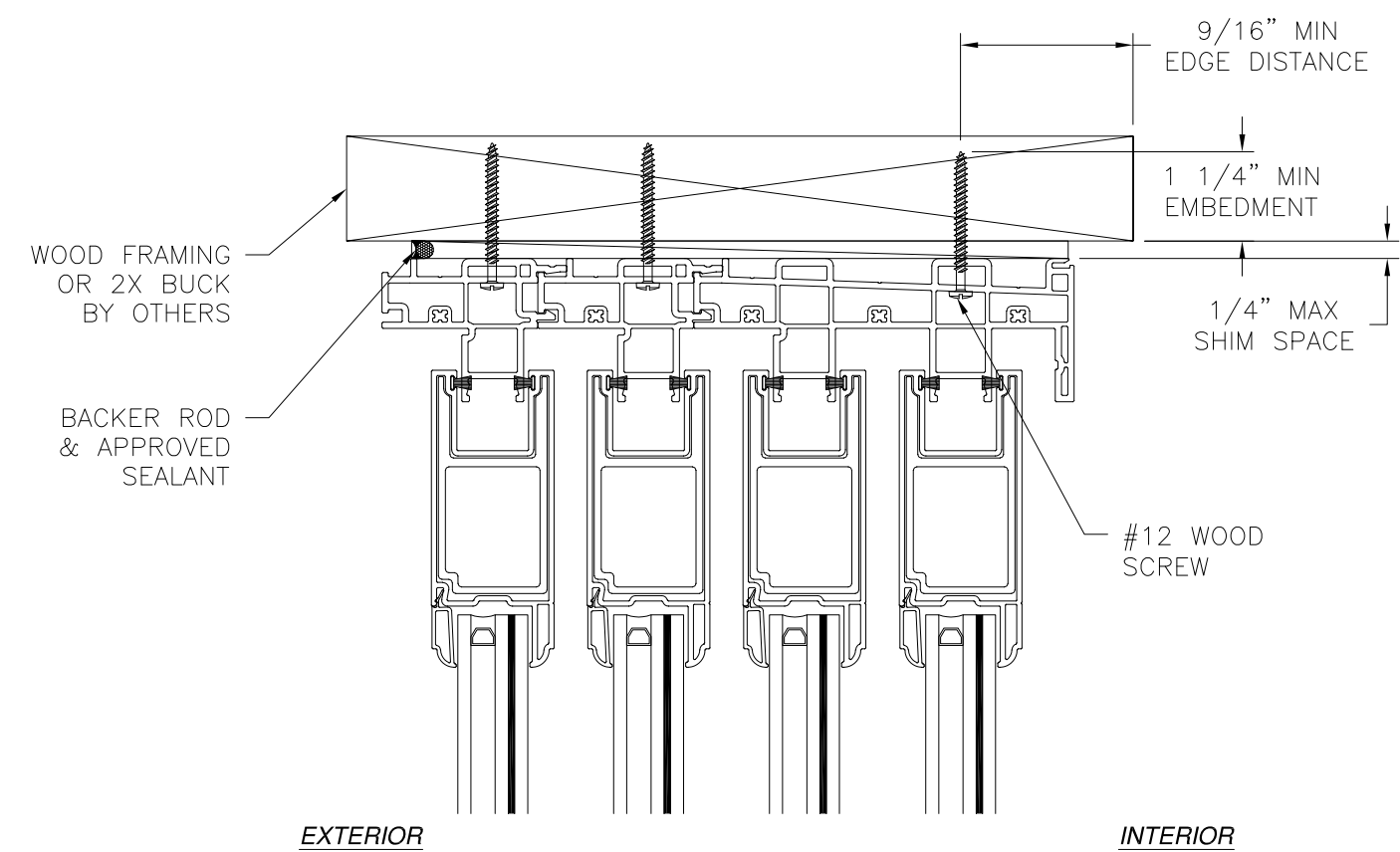
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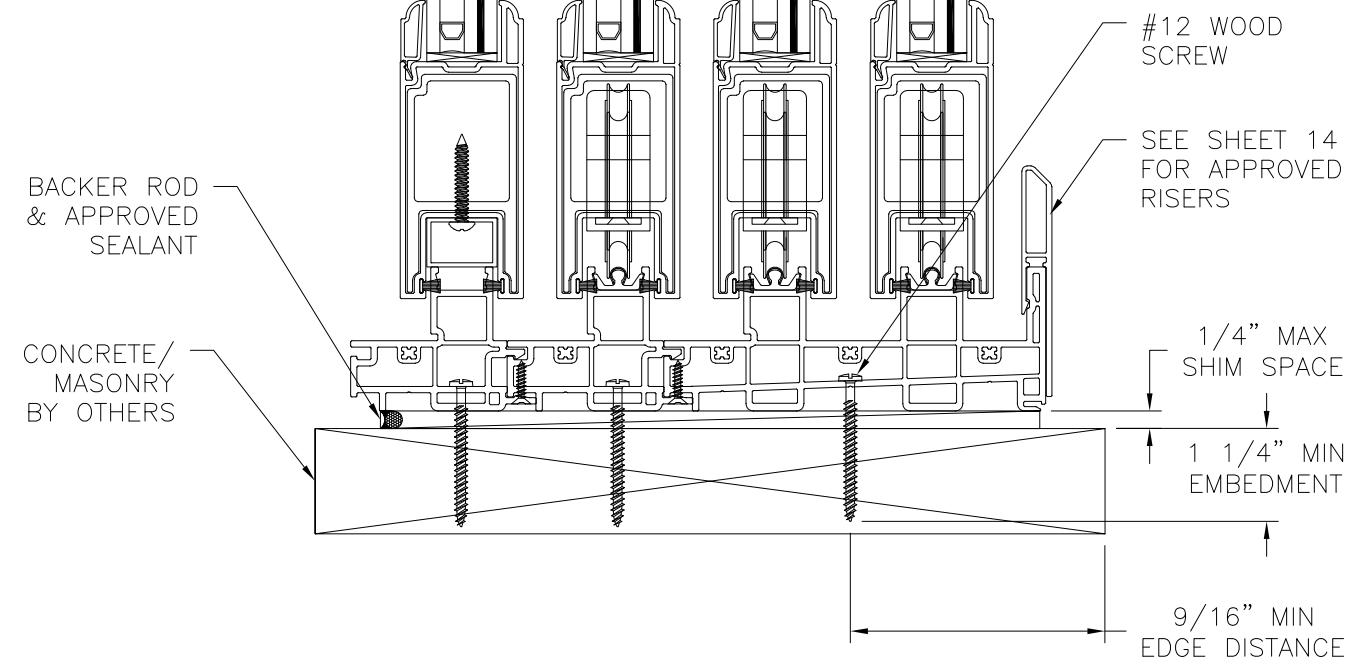


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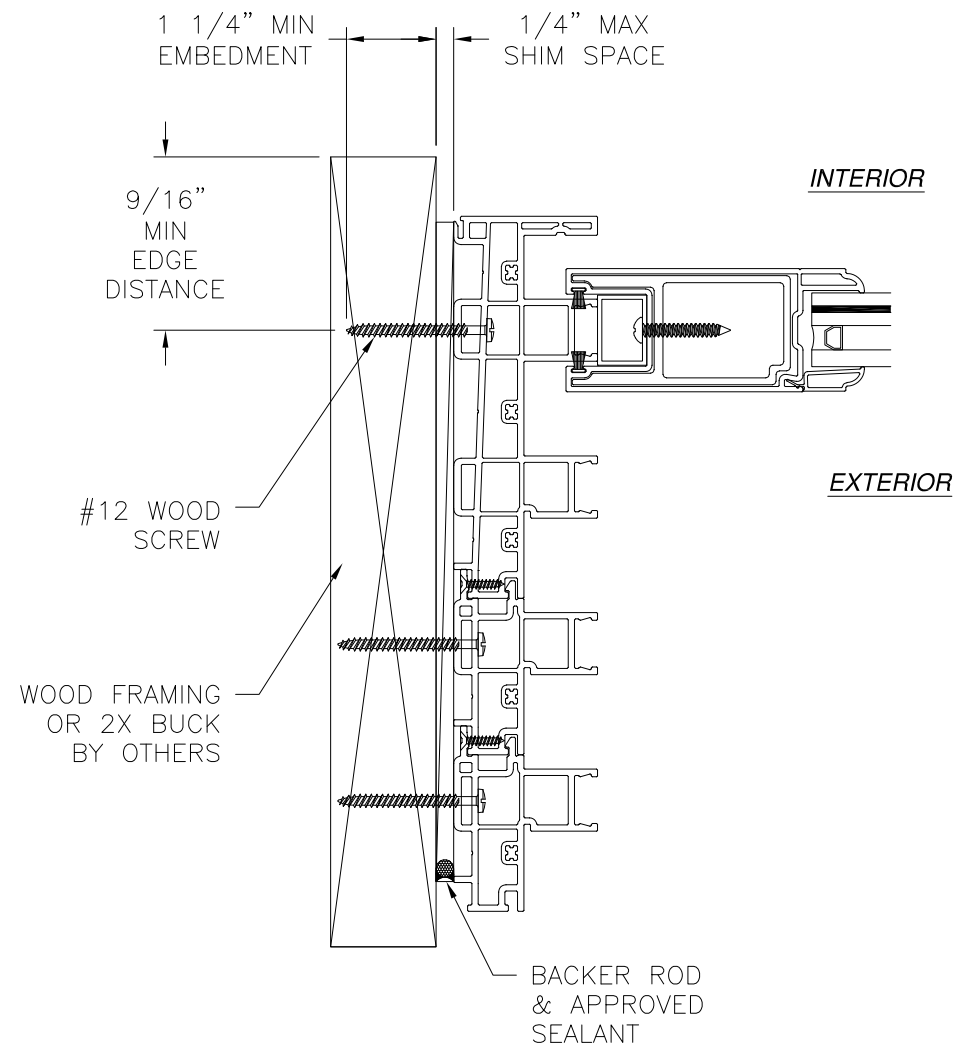
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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

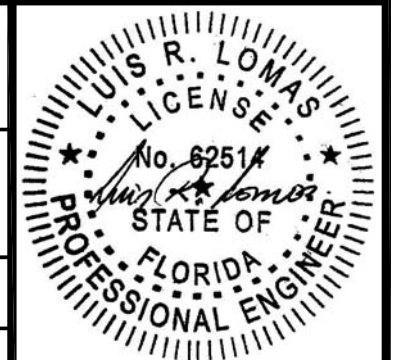


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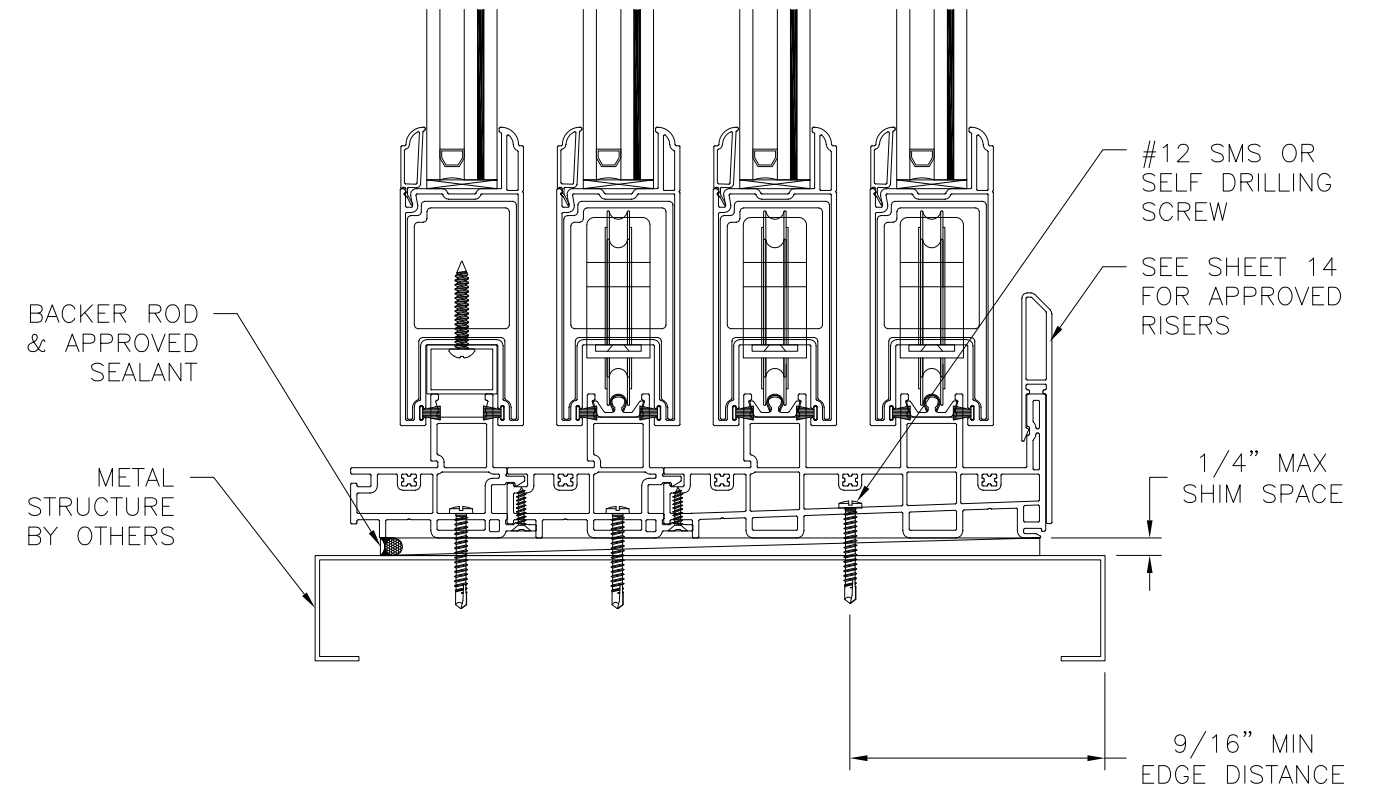
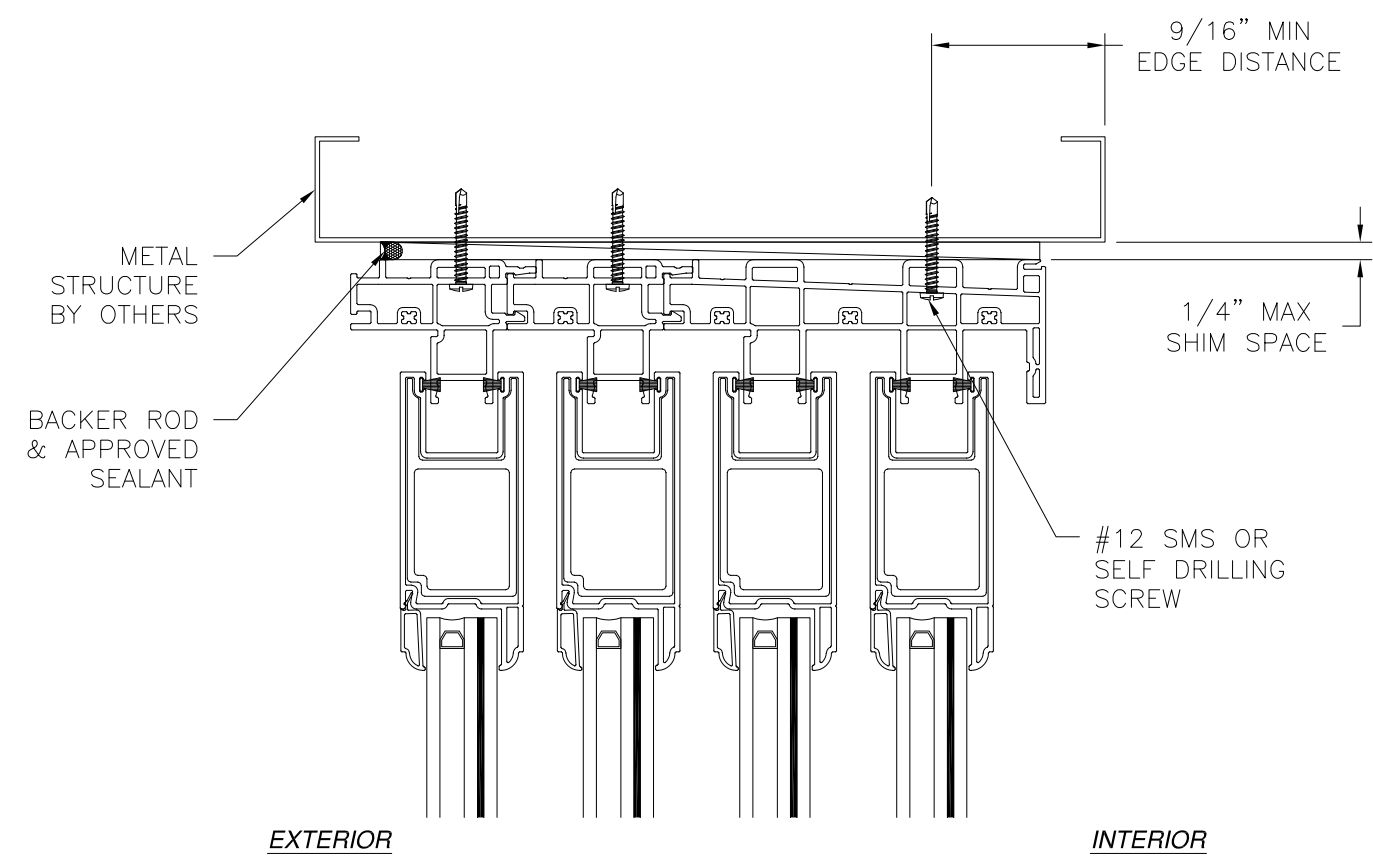
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EASTERN ARCHITECTURAL SYSTEMS 16341 DOMESTIC AVENUE FORT MYERS, FL 33192		
SERIES 650 VINYL SGD W/ & W/O POCKET CW-PG45 IMPACT 4TRACK INSTALLATION DETAILS		
DRAWN: A.R.	DWG NO. 08-03552	REV A
SCALE NTS	DATE 06/11/2020	SHEET 10 OF 14
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

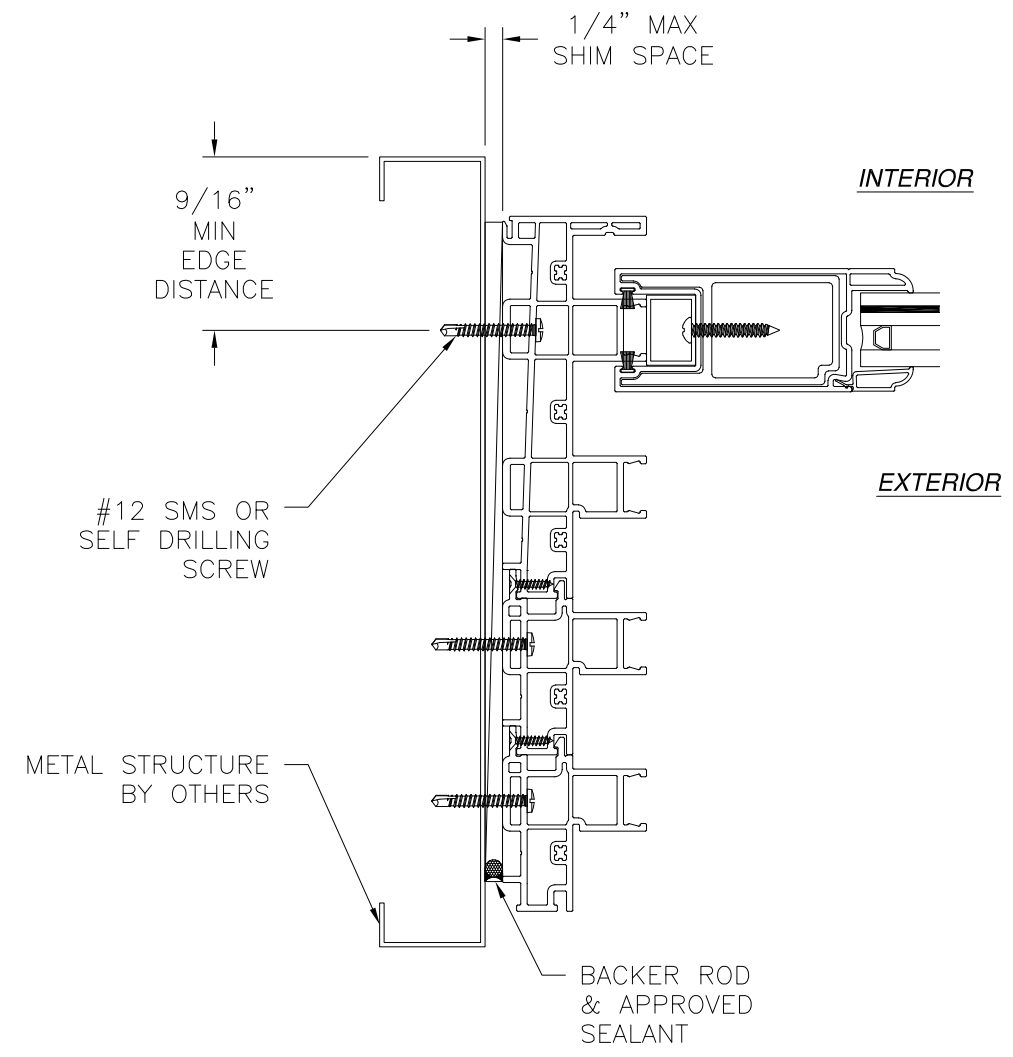


Luis R. Lomas P.E.
FL No.: 62514

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER NEW REQUIREMENTS	12/12/23	R.L.



VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

- NOTES:**
- INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 - PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

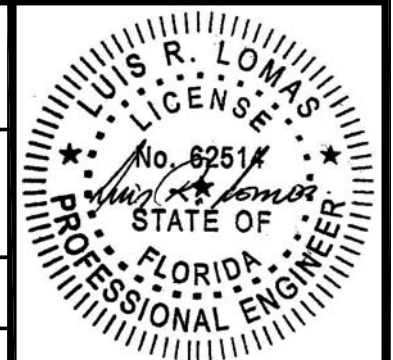
SIGNED: 01/03/2024

EASTERN ARCHITECTURAL SYSTEMS
16341 DOMESTIC AVENUE
FORT MYERS, FL 33192

SERIES 650 VINYL SGD
W/ & W/O POCKET CW-PG45 IMPACT
4TRACK INSTALLATION DETAILS

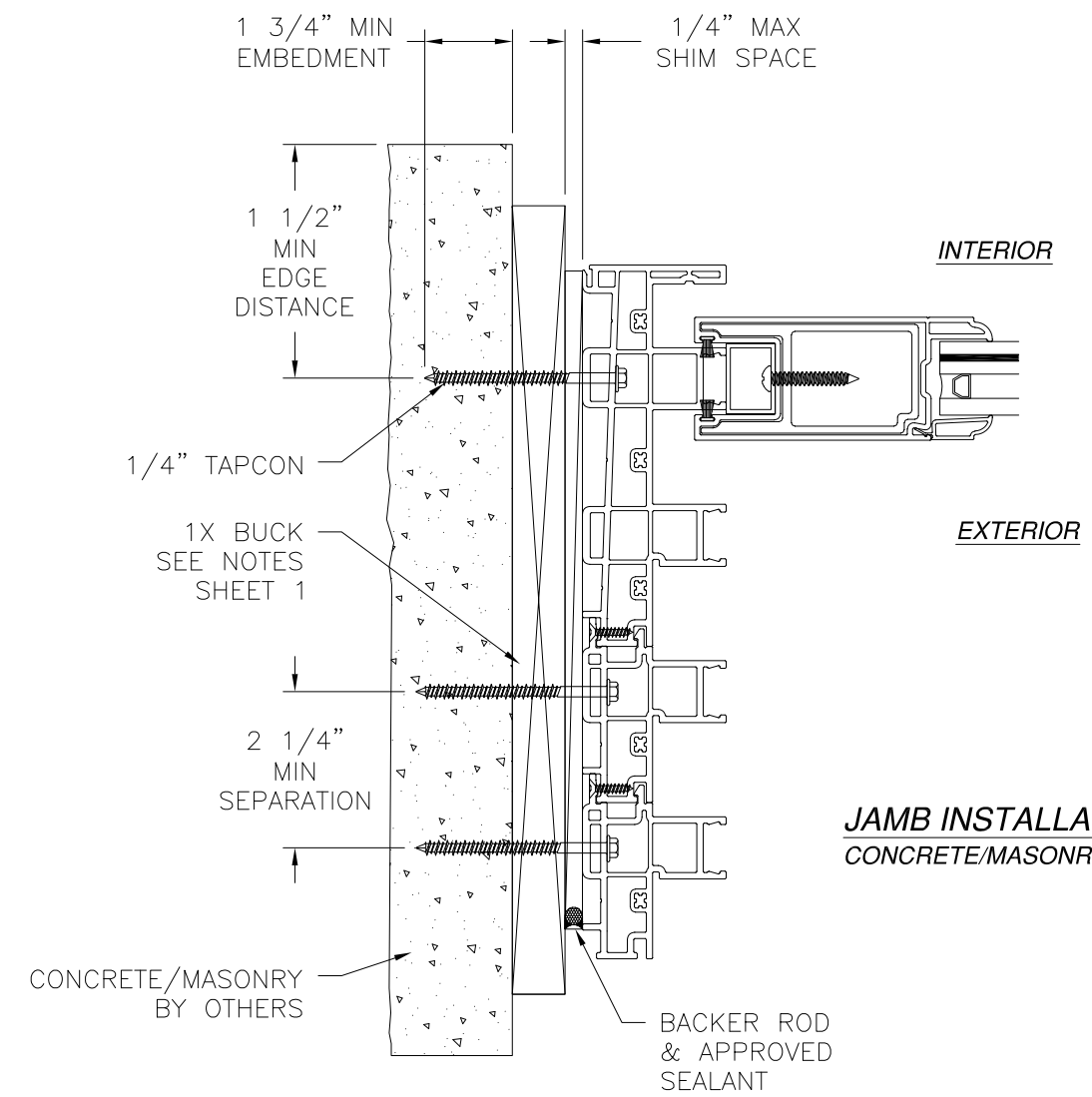
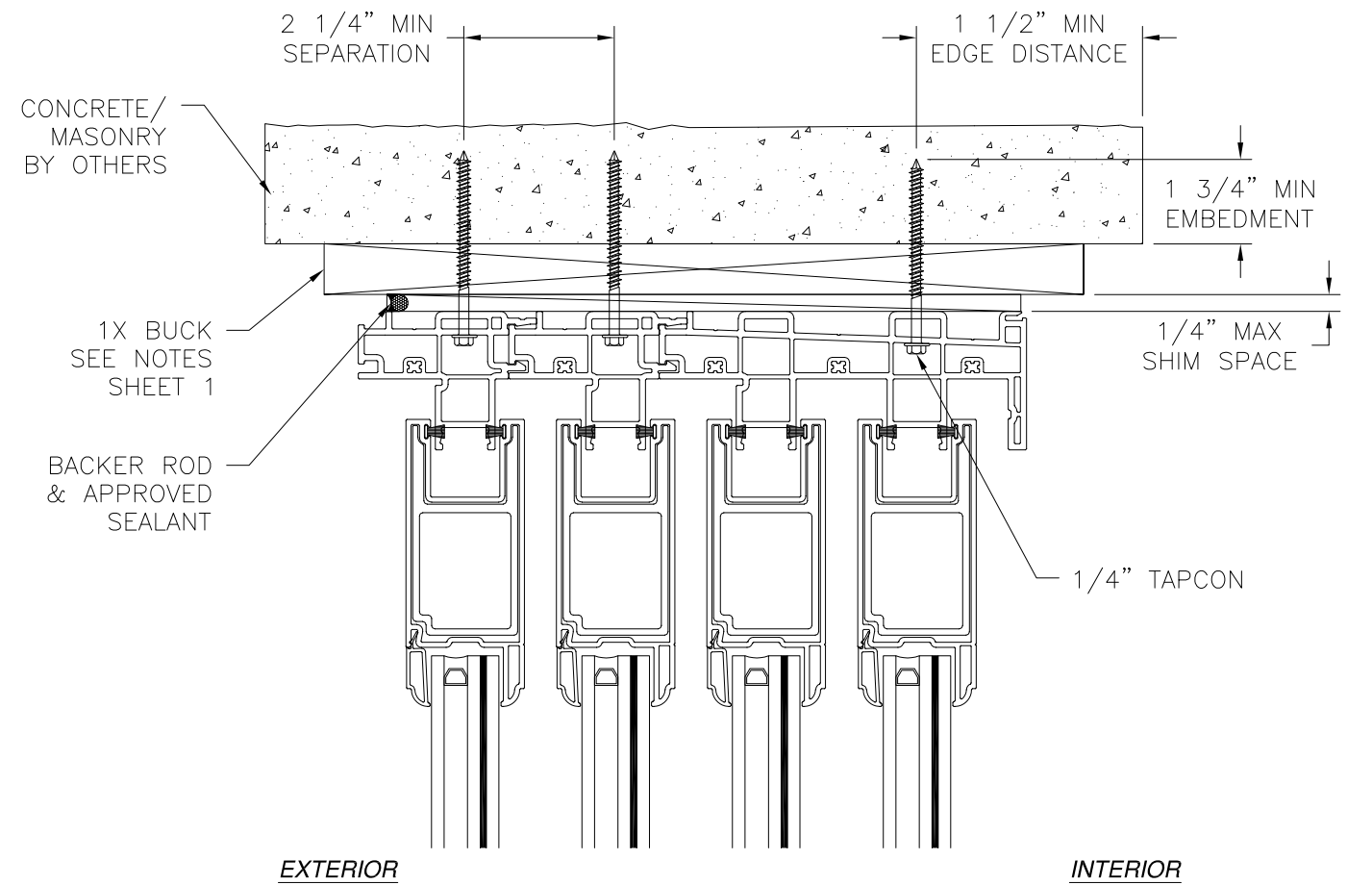
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SCALE NTS	DATE 06/11/2020	SHEET 11 OF 14

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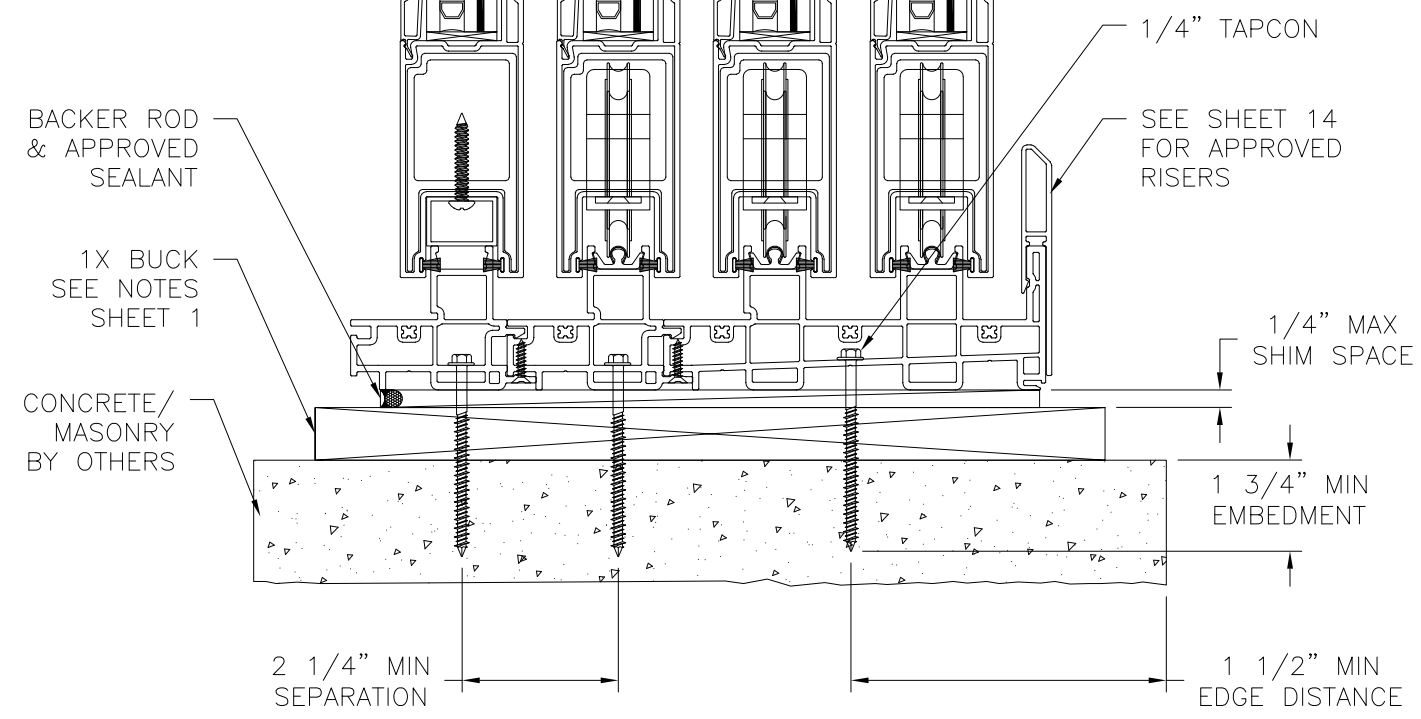


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REVISIONS			
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**VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION**

**JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION**

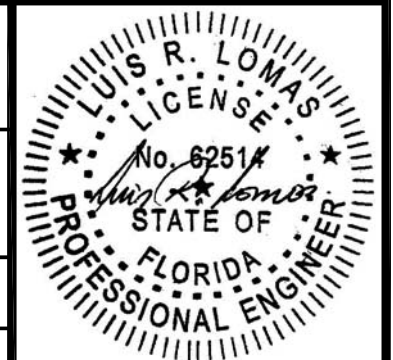
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EASTERN ARCHITECTURAL SYSTEMS
16341 DOMESTIC AVENUE
FORT MYERS, FL 33192

SERIES 650 VINYL SGD
W/ & W/O POCKET CW-PG45 IMPACT
4TRACK INSTALLATION DETAILS

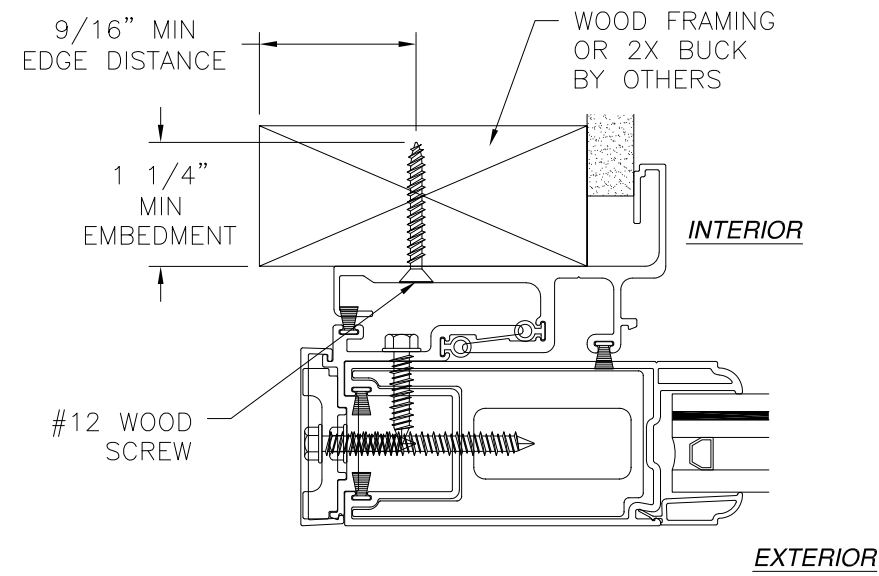
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SCALE NTS	DATE 06/11/2020	SHEET 12 OF 14

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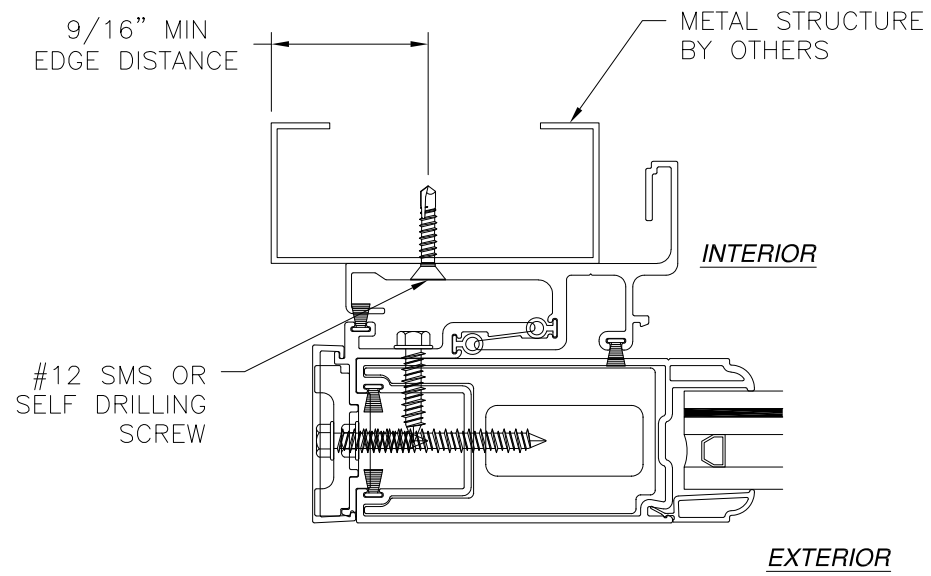


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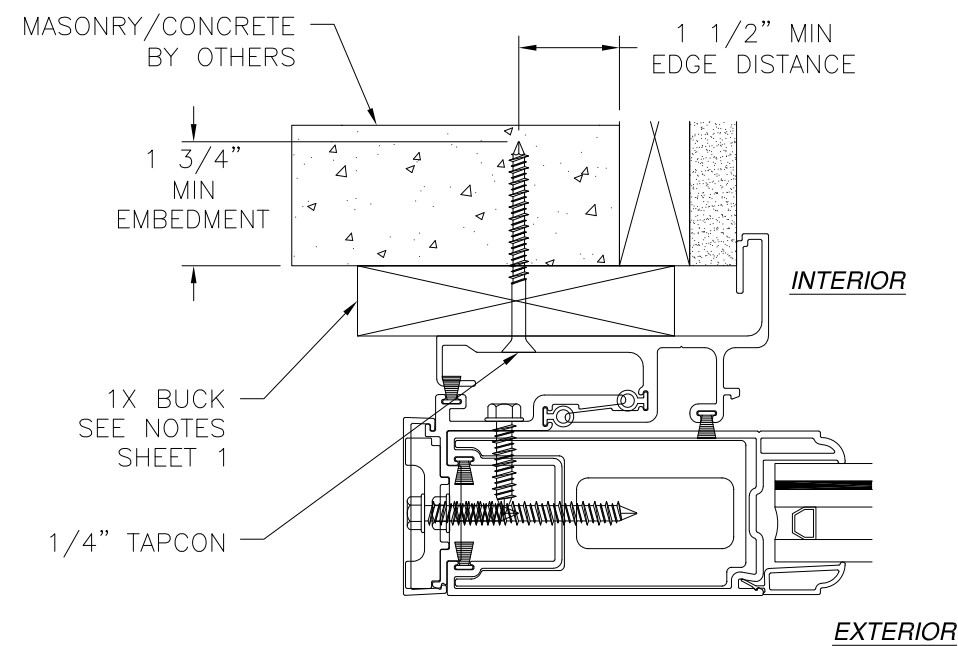
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REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER NEW REQUIREMENTS	12/12/23	R.L.



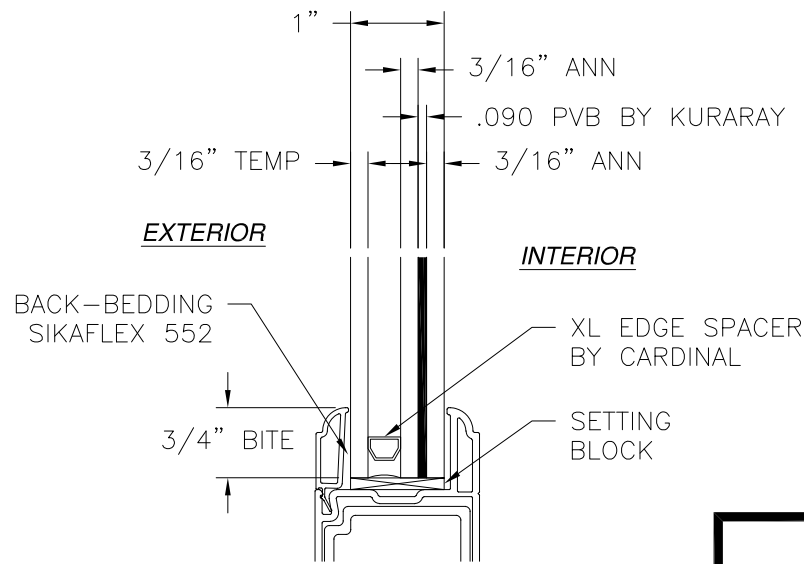
P-HOOK CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



P-HOOK CROSS SECTION
METAL STRUCTURE INSTALLATION



P-HOOK CROSS SECTION
CONCRETE/MASONRY INSTALLATION



GLAZING DETAIL

SIGNED: 01/03/2024

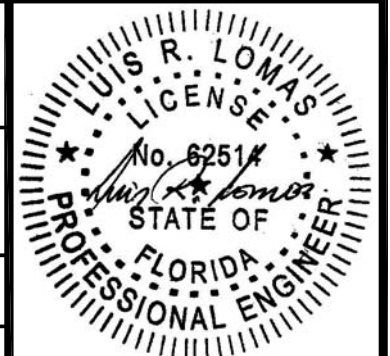
EASTERN ARCHITECTURAL SYSTEMS

16341 DOMESTIC AVENUE
FORT MYERS, FL 33192

SERIES 650 VINYL SGD
W/ & W/O POCKET CW-PG45 IMPACT
P-HOOK AND GLAZING INSTALLATION DETAILS

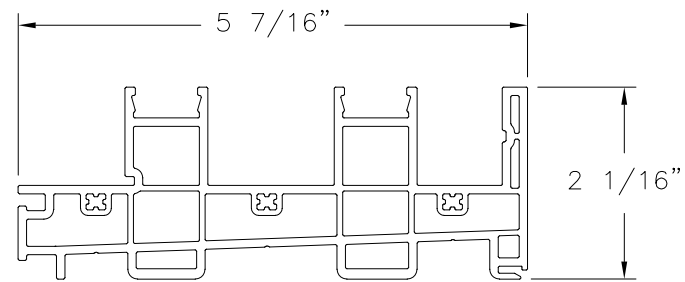
DRAWN: A.R.	DWG NO. 08-03552	REV A
SCALE NTS	DATE 06/11/2020	SHEET 13 OF 14

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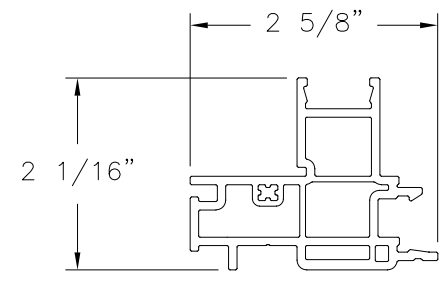


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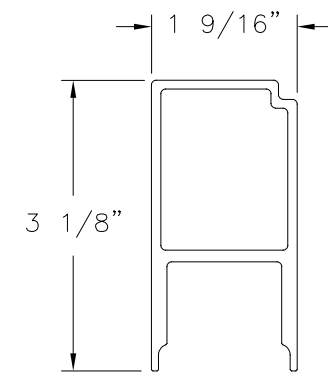
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REV	DESCRIPTION	DATE	APPROVED
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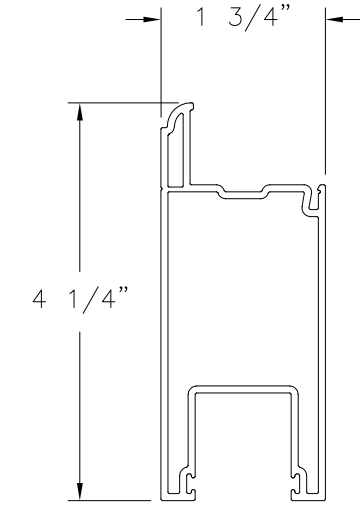
MAIN FRAME (10001160)
PVC (.110" THICK)



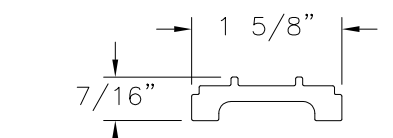
FRAME ADPT. (10001165)
PVC (.110" THICK)



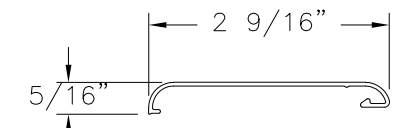
TOP/BOTTOM RAIL AND LOCK STILE REINFORCEMENT (10300231)
ALUMINUM 6063-T5 (.165" THICK)



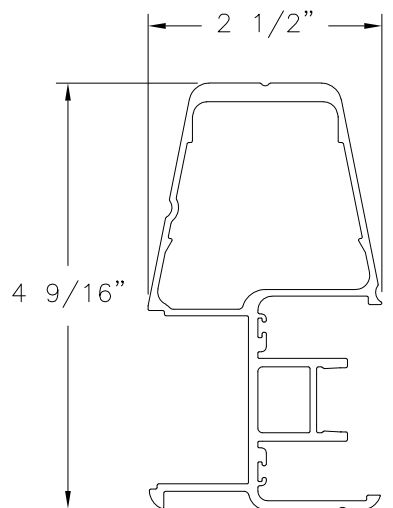
SASH FRAME (10001170)
PVC (.075" THICK)



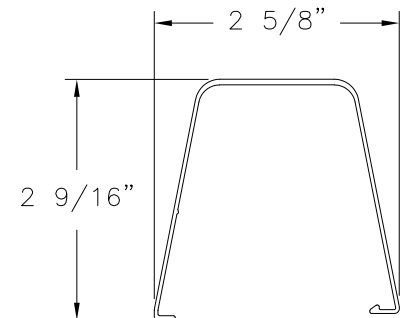
CLIP (10300264)
ALUMINUM 6005-T5 (.1675" THICK)



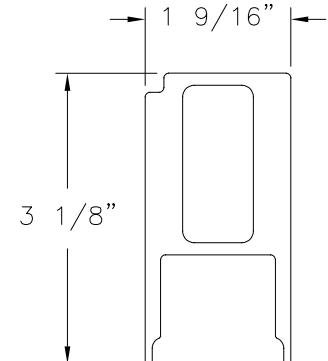
ASTRAGAL COVER (10001100)
PVC (.040" THICK)



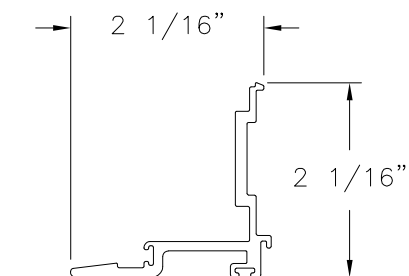
ASTRAGAL (10300233)
ALUMINUM 6063-T5 (.100" THICK)



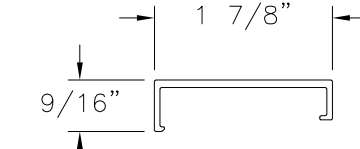
ASTRAGAL COVER (10001101)
PVC (.060" THICK)



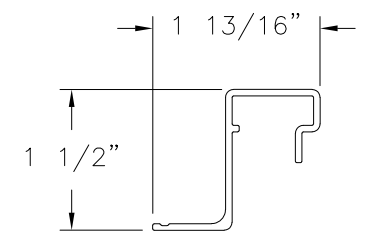
INTERLOCK STILE REINFORCEMENT (10300309)
ALUMINUM 6005-T5 (.165" THICK)



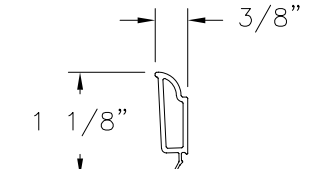
INTERLOCK (10300237)
ALUMINUM 6005-T5 (.100" THICK)



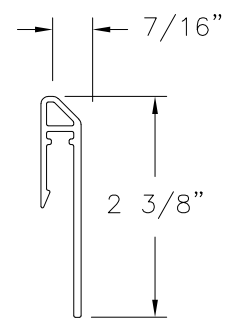
INTERLOCK COVER
PVC (.080" THICK)



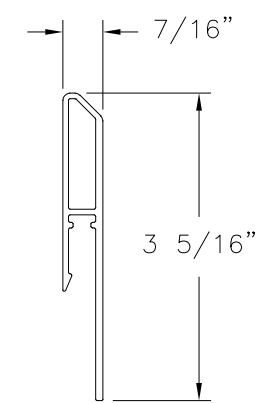
JAMB SPACER (10300300)
ALUMINUM 6063-T5 (.070" THICK)



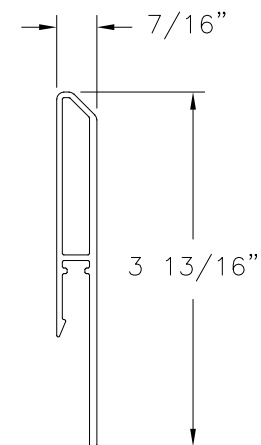
GLAZING BEAD (10001175)
PVC (.075" THICK)



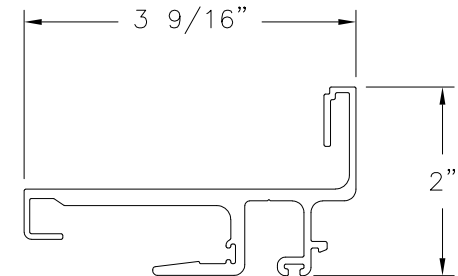
SILL RISER (10300323)
ALUMINUM 6063-T5 (.078" THICK)



SILL RISER (10300240)
ALUMINUM 6063-T5 (.078" THICK)



SILL RISER (10300241)
ALUMINUM 6063-T5 (.078" THICK)



P-HOOK (10300236)
ALUMINUM 6063-T5 (.1755" THICK)

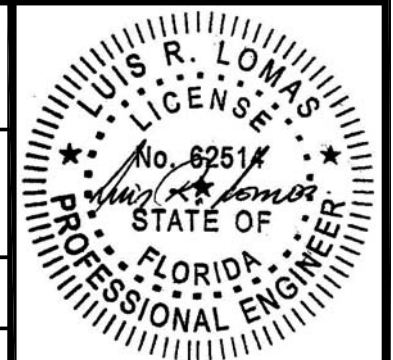
EASTERN ARCHITECTURAL SYSTEMS
16341 DOMESTIC AVENUE
FORT MYERS, FL 33192

SERIES 650 VINYL SGD
W/ & W/O POCKET CW-PG45 IMPACT
COMPONENTS

DRAWN: A.R.	DWG NO. 08-03552	REV A
SCALE NTS	DATE 06/11/2020	SHEET 14 OF 14

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