

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER NEW STANDARDS	01/11/2022	R.L.

NOTES:

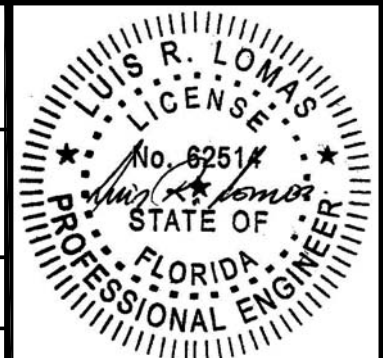
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
6. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
7. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
10. FRAME MATERIAL: EXTRUDED RIGID PVC.
11. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
12. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
13. FOR ANCHORING THROUGH FIN INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

14. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #12 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #12 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI 1/8" THICK MINIMUM

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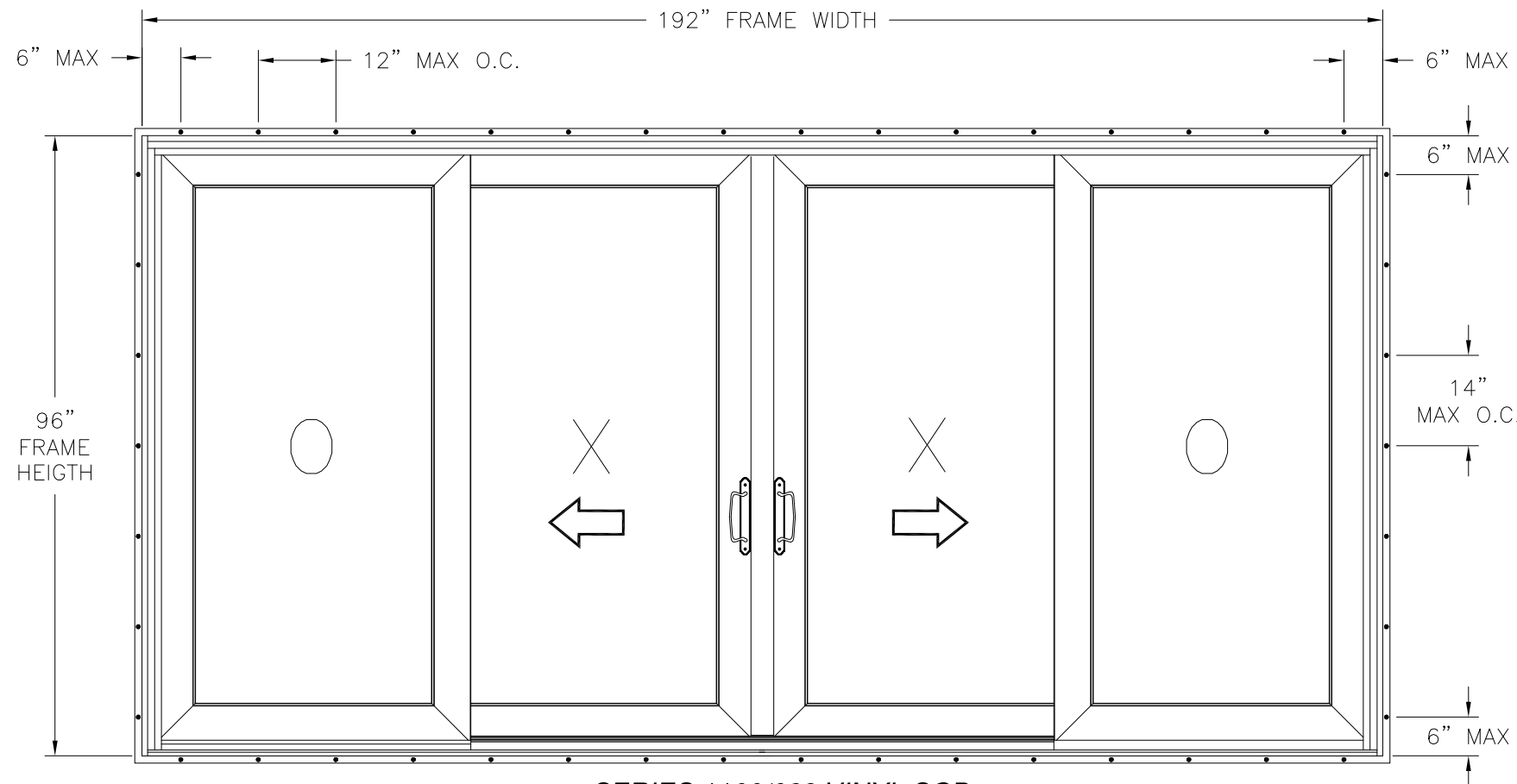
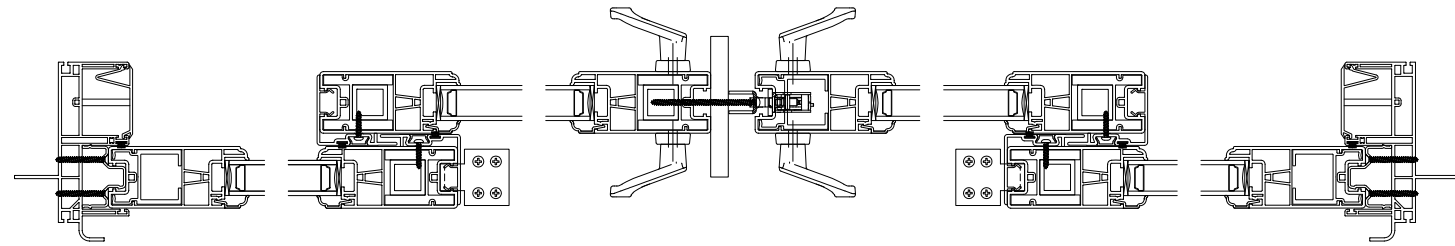
STERGIS WINDOWS & DOORS 79 WALTON STREET ATTLEBORO, MA 02703		
SERIES 1100/623 VINYL SGD NON-IMPACT NOTES		
DRAWN: A.R.	DWG NO. 08-03378	REV A
SCALE NTS	DATE 02/06/19	SHEET 1 OF 8
L. ROBERTO LOMAS P.E. 400 S. PALM AVE, INDIALANTIC, FL 32903 434-688-0609 rllomas@rlomaspe.com		

SIGNED: 03/25/2022



Luis R. Lomas P.E.
FL No.: 62514

REVISIONS			
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- NOTES:
 1. PANEL SIZE: 48 15/16" X 93 1/4"
 2. D.L.O.: 40 3/4" X 85"

SERIES 1100/623 VINYL SGD
 EXTERIOR VIEW FIN INSTALLATION

DESIGN PRESSURE RATING	IMPACT RATING
±50.0PSF	NONE

4 PANELS SHOWN, UNLIMITED CONFIGURATIONS UP TO 4 PANELS IS APPLICABLE
 AS LONG AS INDIVIDUAL PANEL AREA DOES NOT EXCEED 31.69 FT²

HARDWARE SCHEDULE

A.	(4) STEEL ADJUSTABLE TANDEM ROLLER AT EACH OPERABLE PANEL BOTTOM RAIL CORNER
B.	(2) INSIDE/OUTSIDE PULL HANDLE AT LOCK STILE OF OPERABLE PANEL
C.	(1) AMESBURY 2 POINT LOCK AT STILE OF OPERABLE PANEL, 38 1/4" FROM BOTTOM OF PANEL
D.	(1) STEEL KEEPER AT LATCH STILE OF OPERABLE PANEL, 38 1/4" FROM BOTTOM OF PANEL
E.	(1) H SHAPED ALUMINUM REINFORCEMENT AT EACH FIXED PANEL ASTRAGAL AND INTERLOCK STILES AND OPERABLE PANEL INTERLOCK STILE

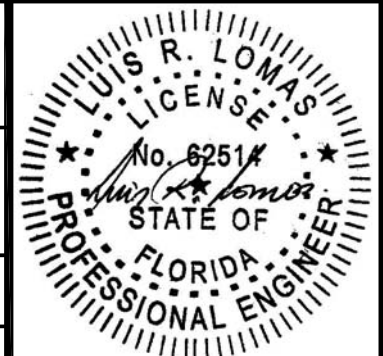
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STERGIS WINDOWS & DOORS

79 WALTON STREET
 ATTLEBORO, MA 02703

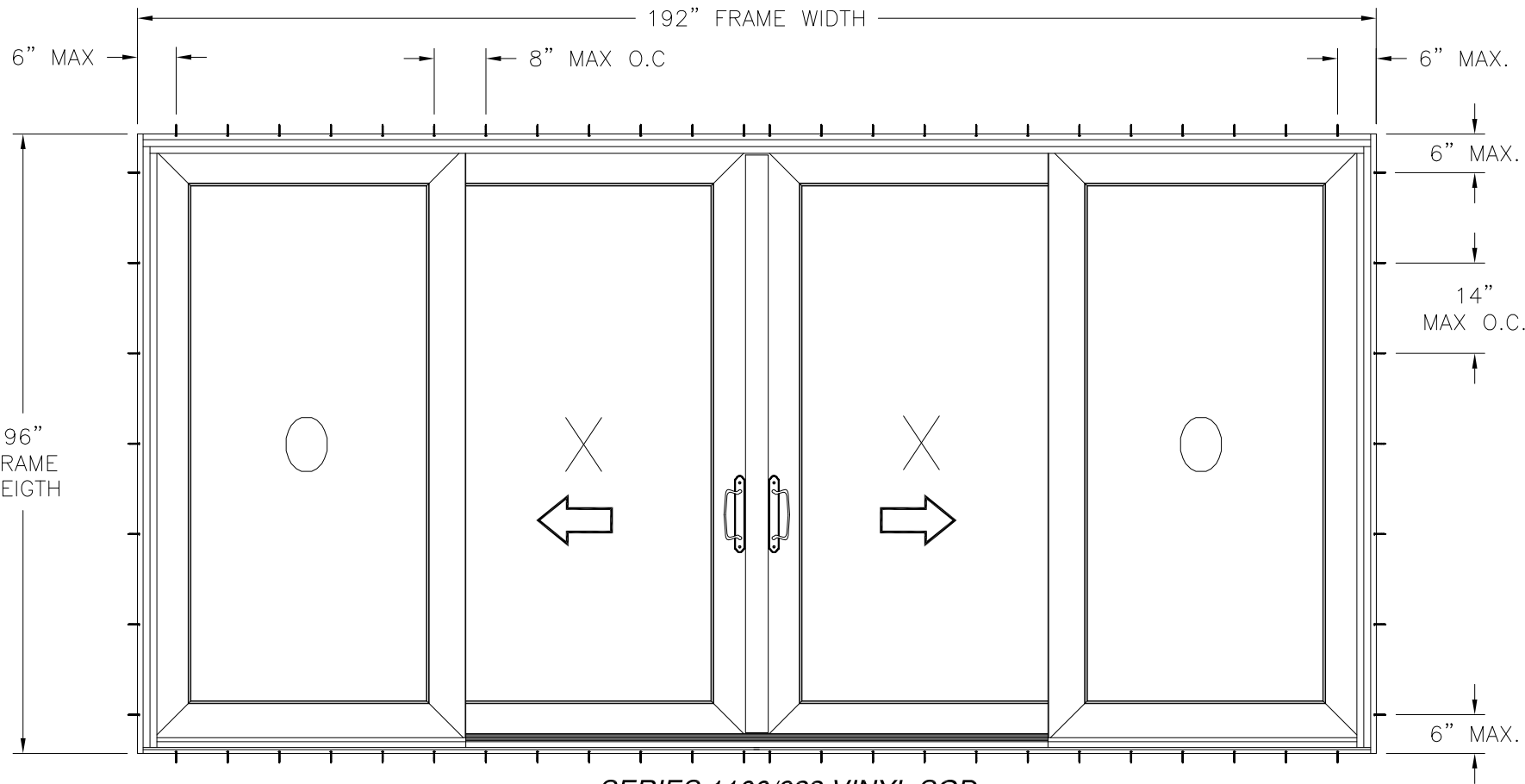
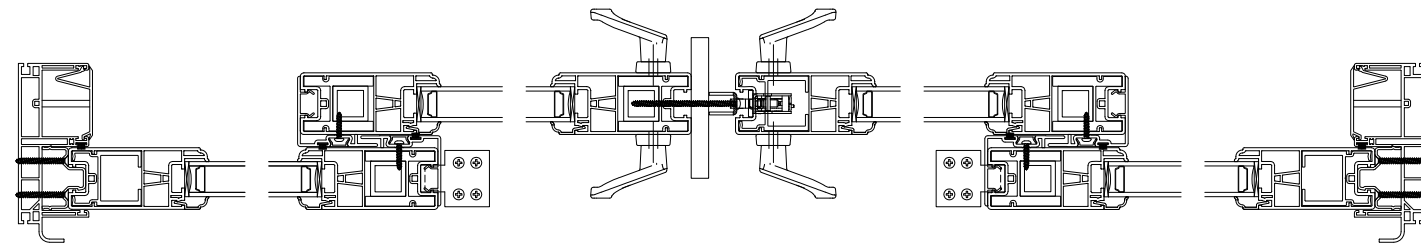
SERIES 1100/623 VINYL SGD
 NON-IMPACT
 ELEVATION

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NOTES:
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SERIES 1100/623 VINYL SGD
 EXTERIOR VIEW FLANGE INSTALLATION

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±50.0PSF	NONE

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HARDWARE SCHEDULE

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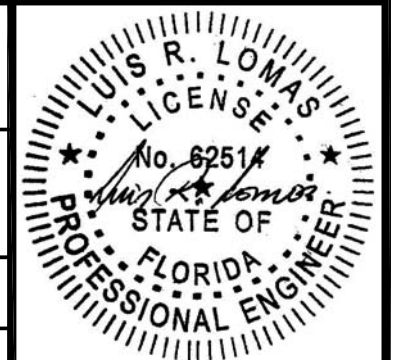
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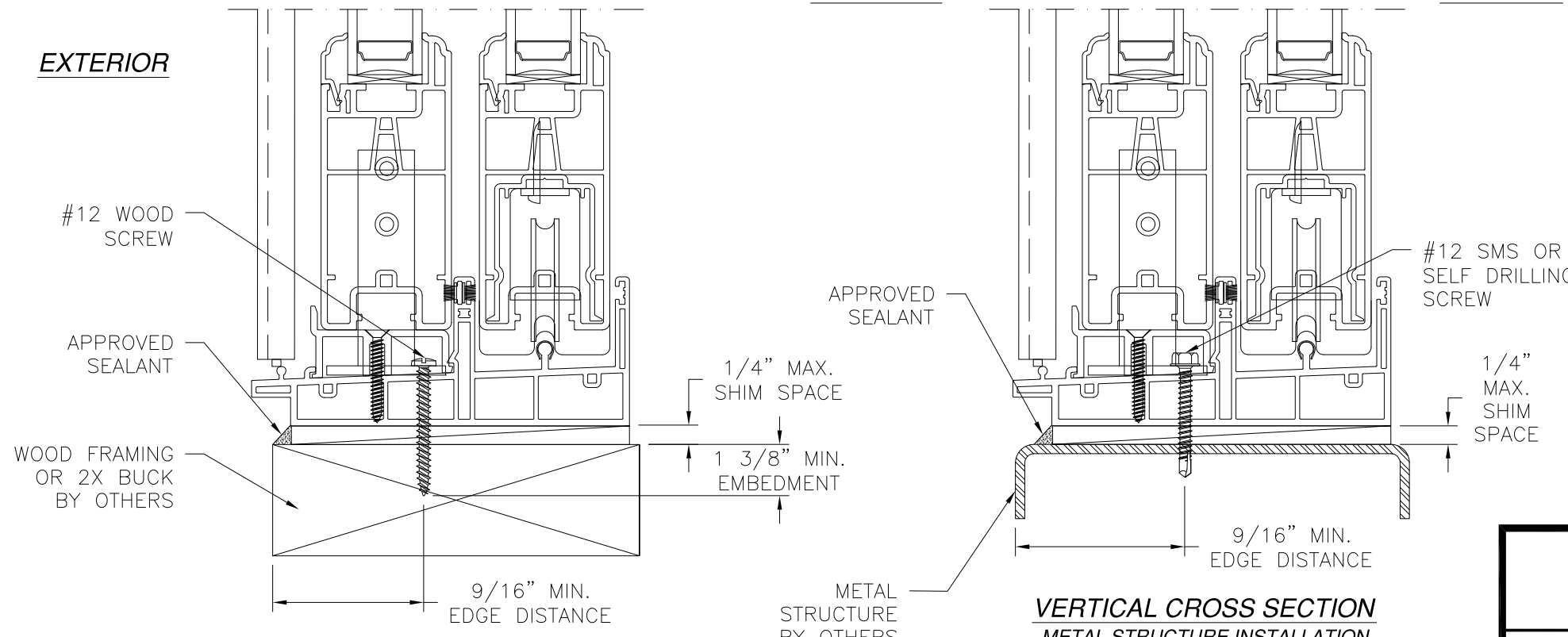
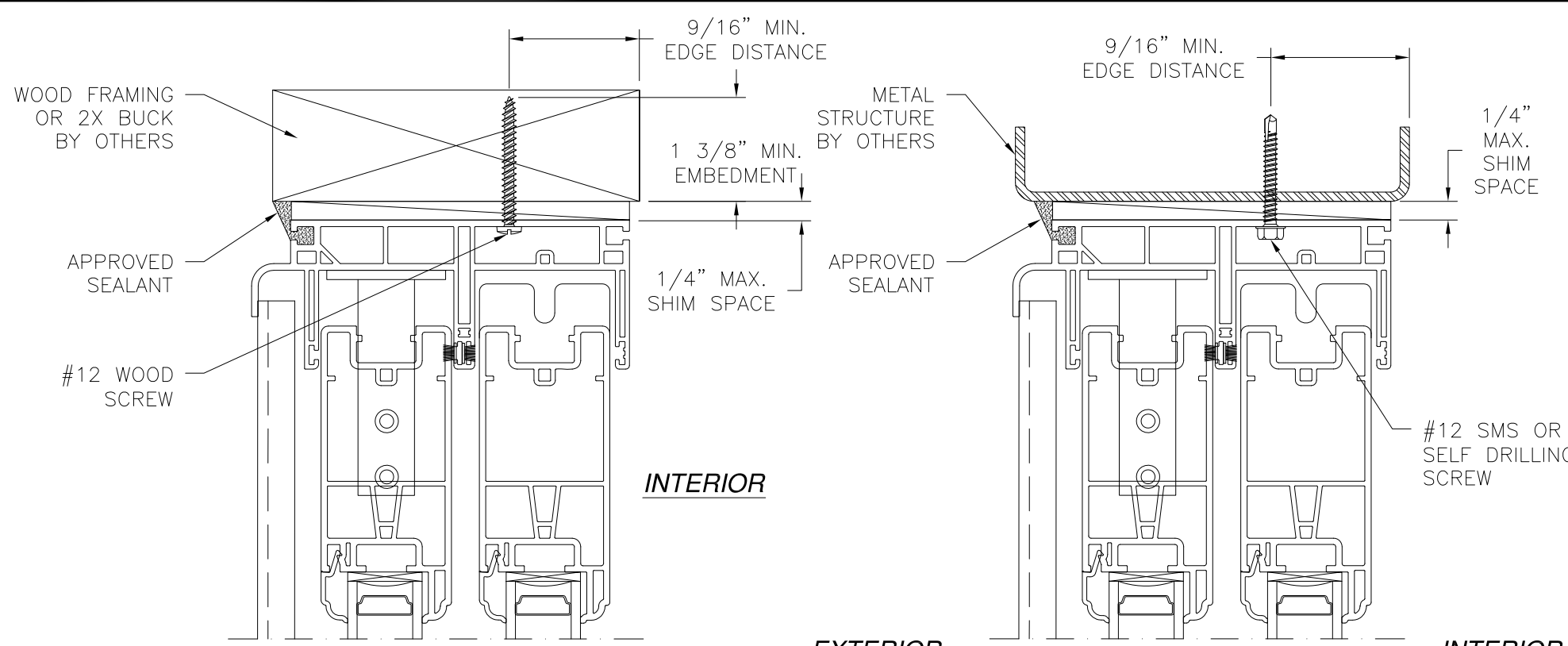
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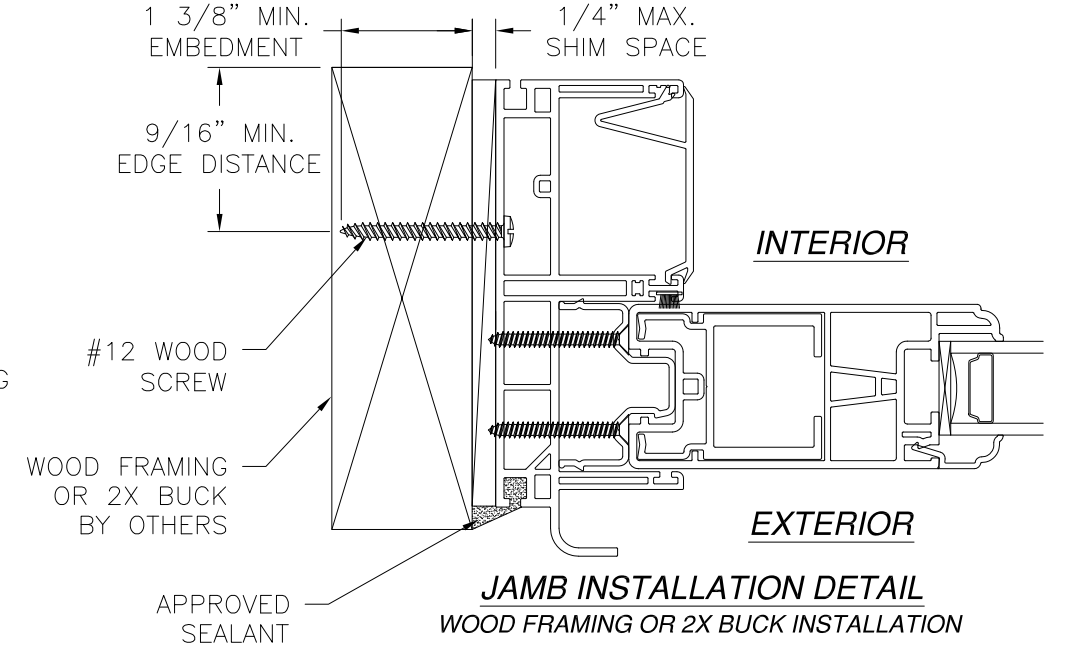
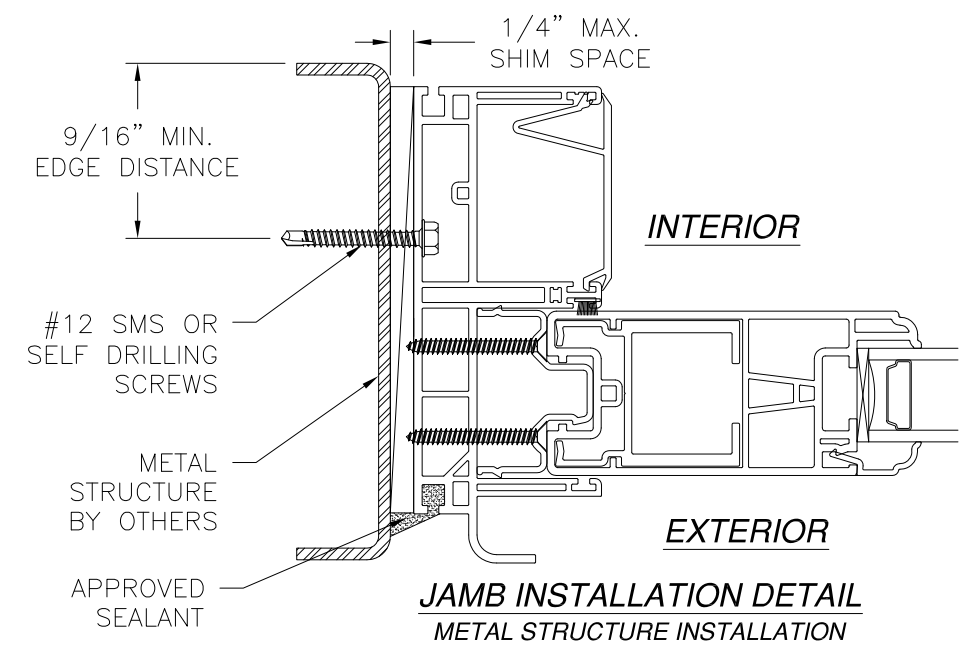
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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION

JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

SIGNED: 03/25/2022

- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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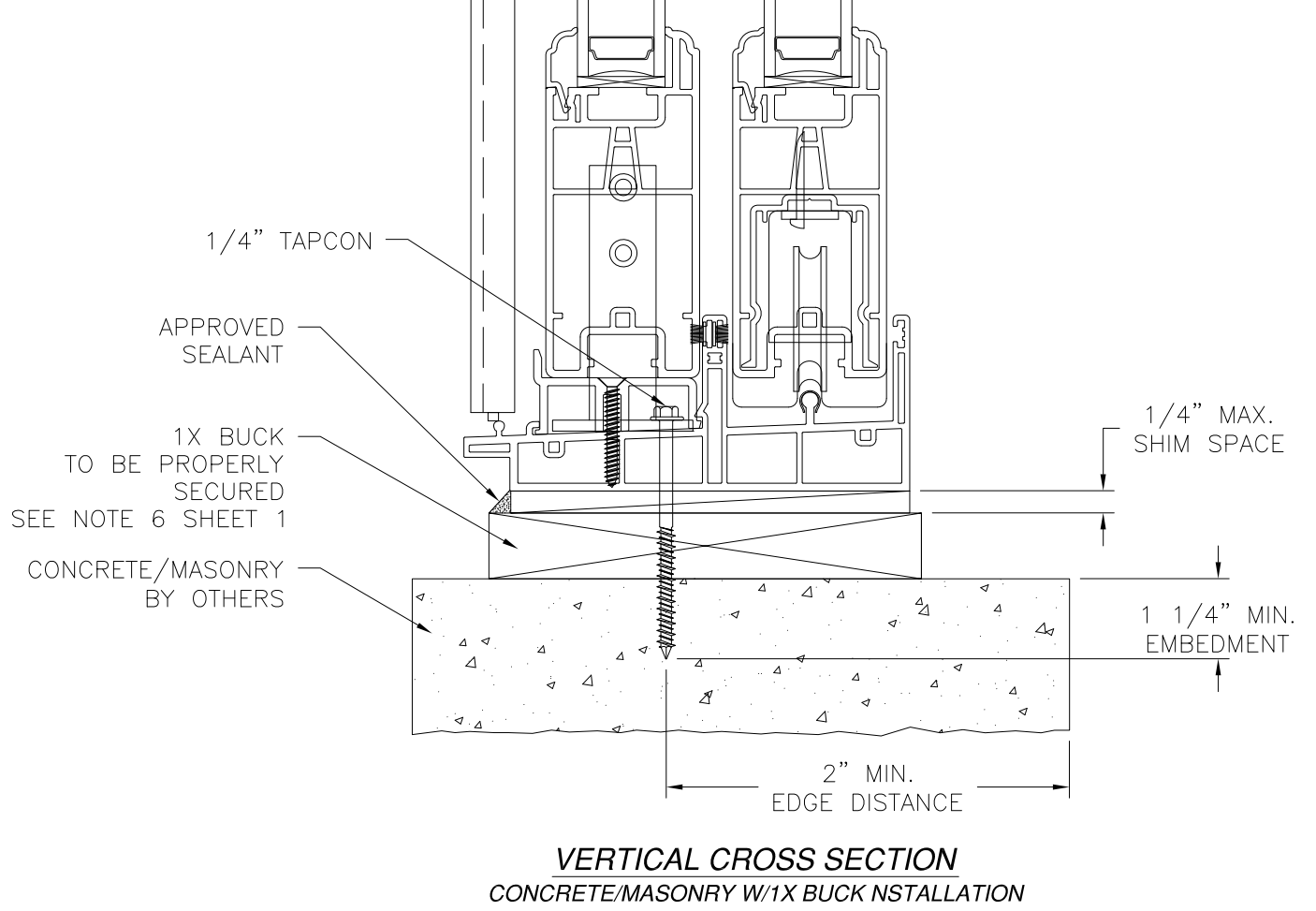
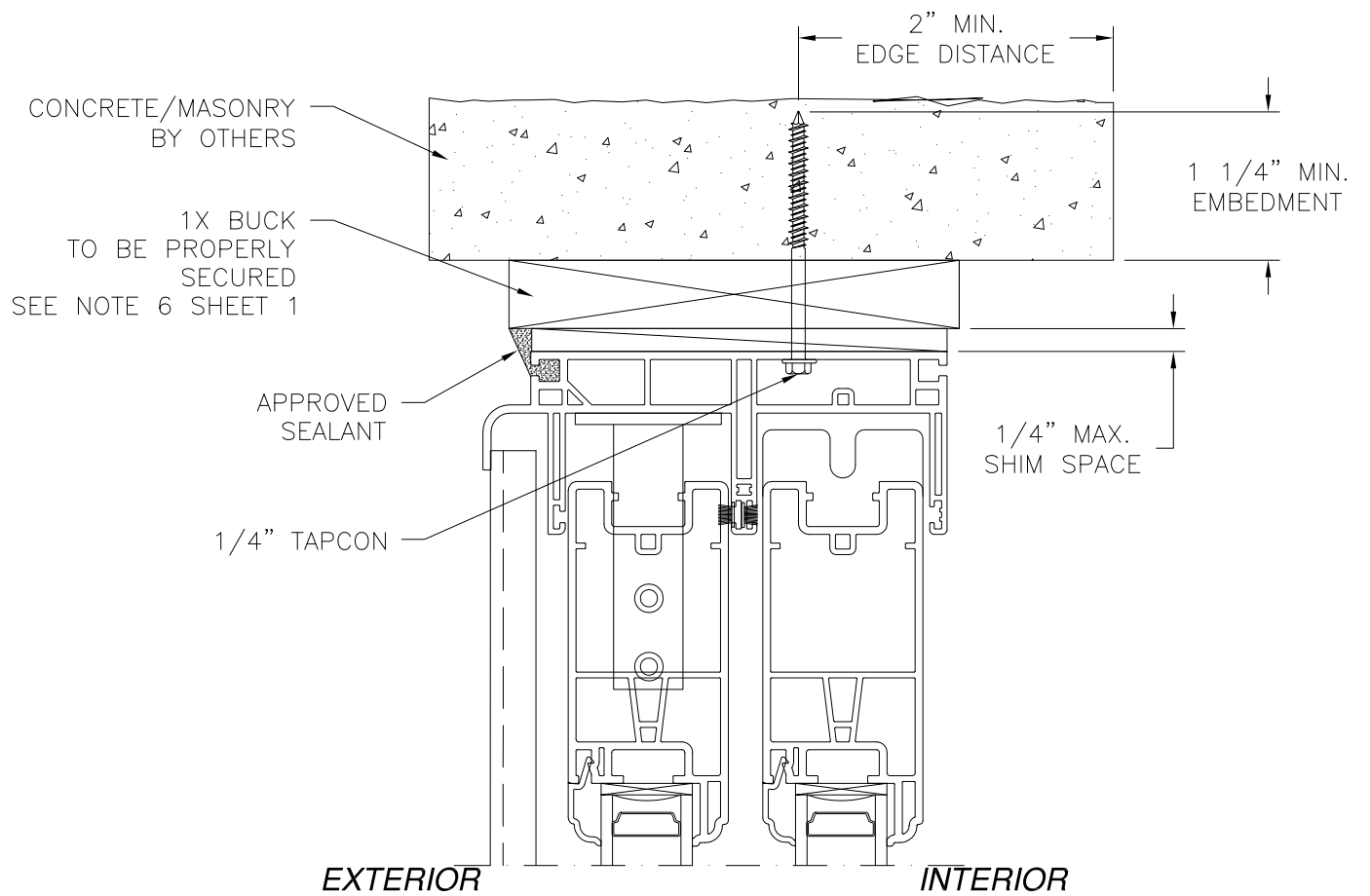
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INSTALLATION DETAILS

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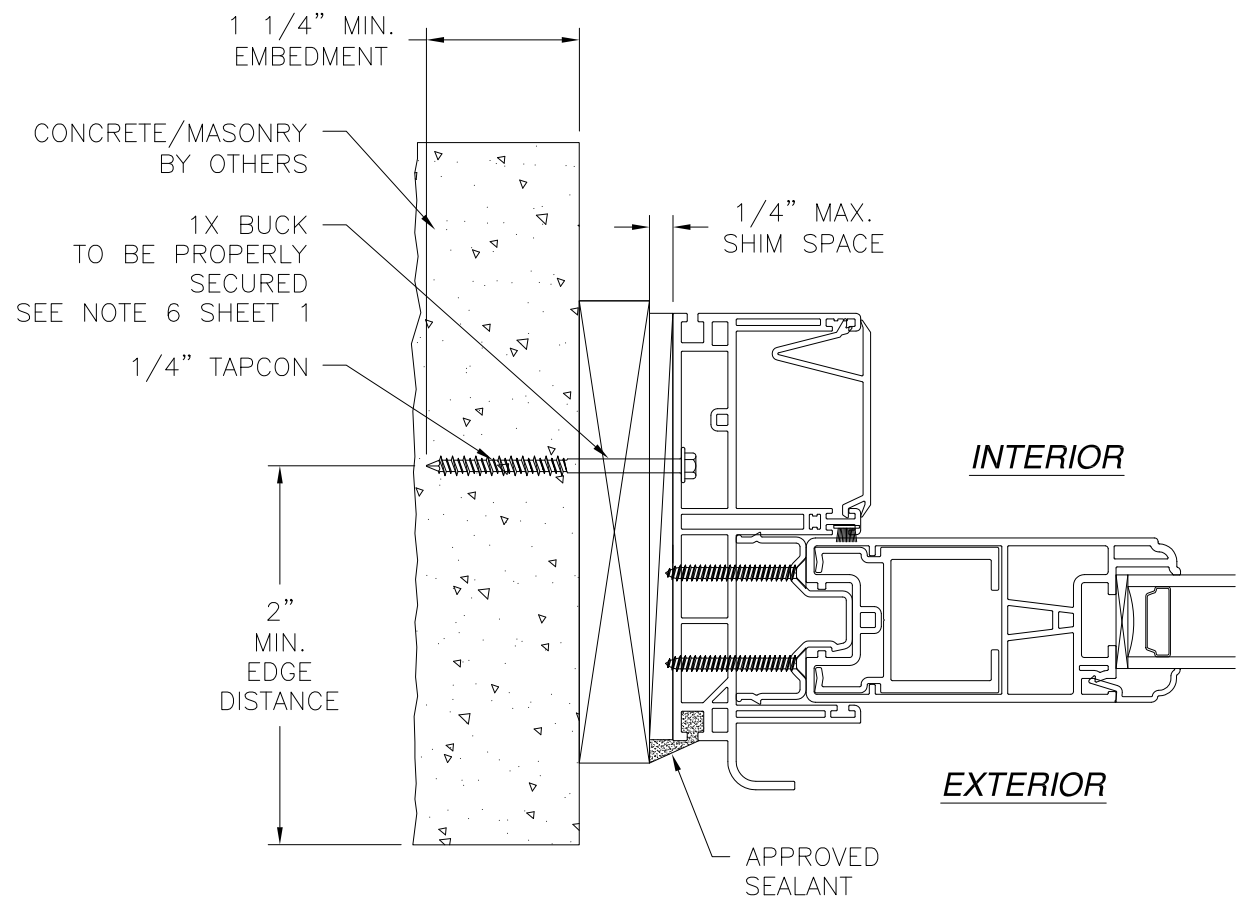
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VERTICAL CROSS SECTION
CONCRETE/MASONRY W/1X BUCK NSTALLATION



JAMB INSTALLATION DETAIL
CONCRETE/MASONRY W/1X BUCK INSTALLATION

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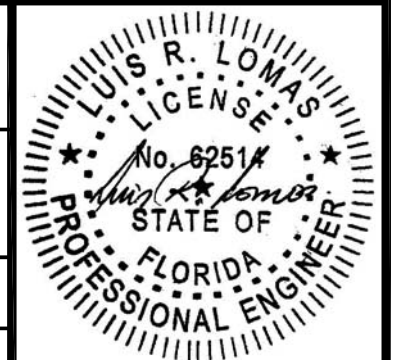
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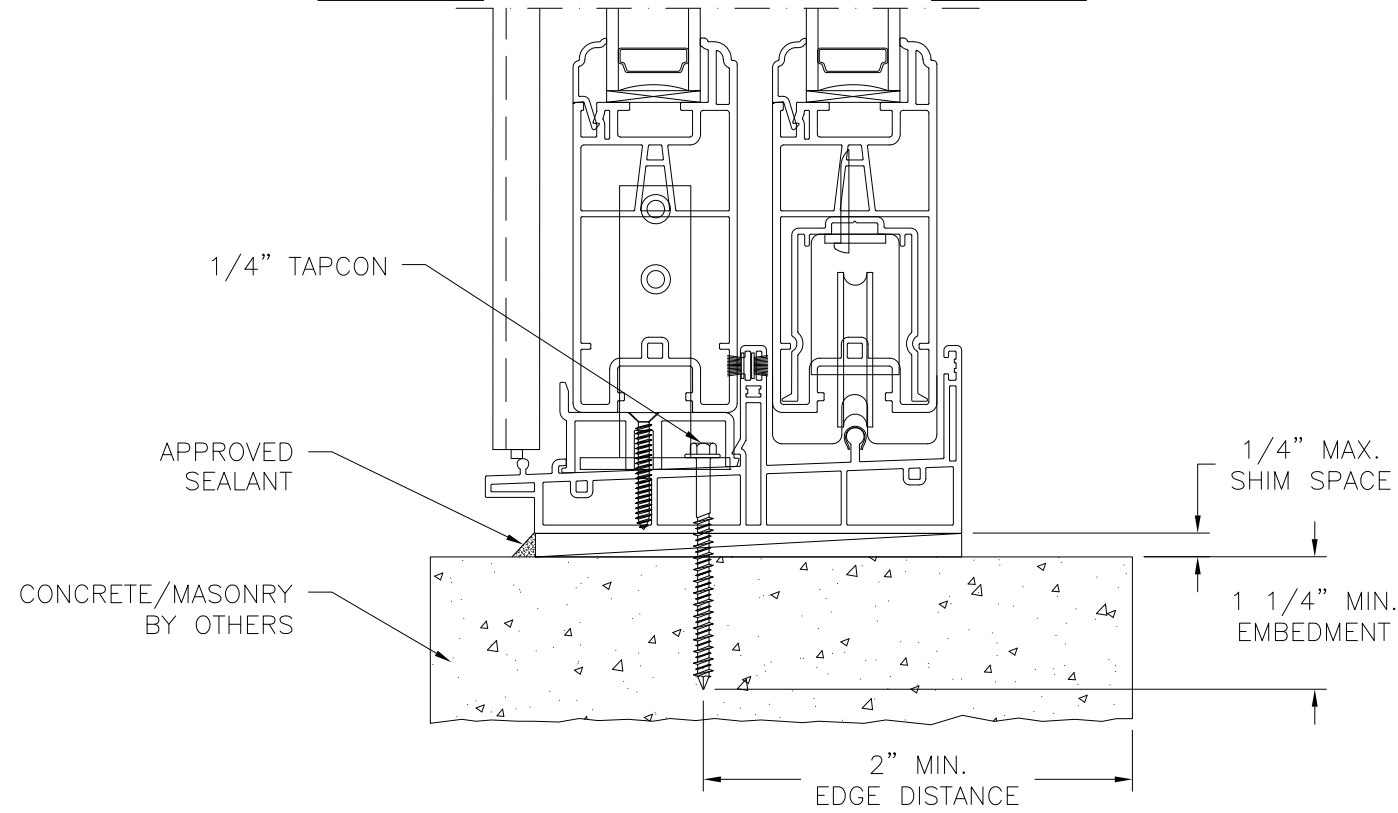
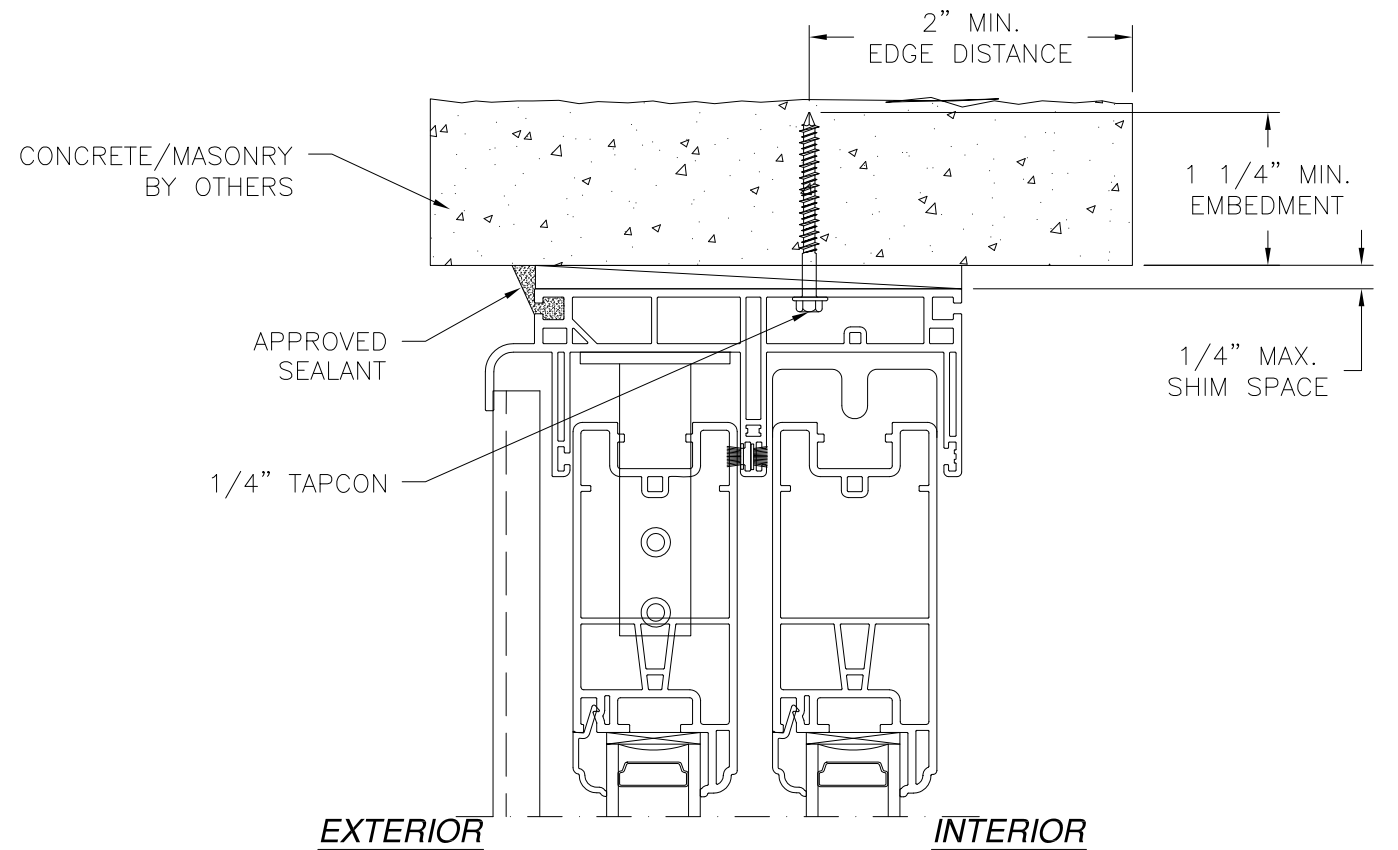
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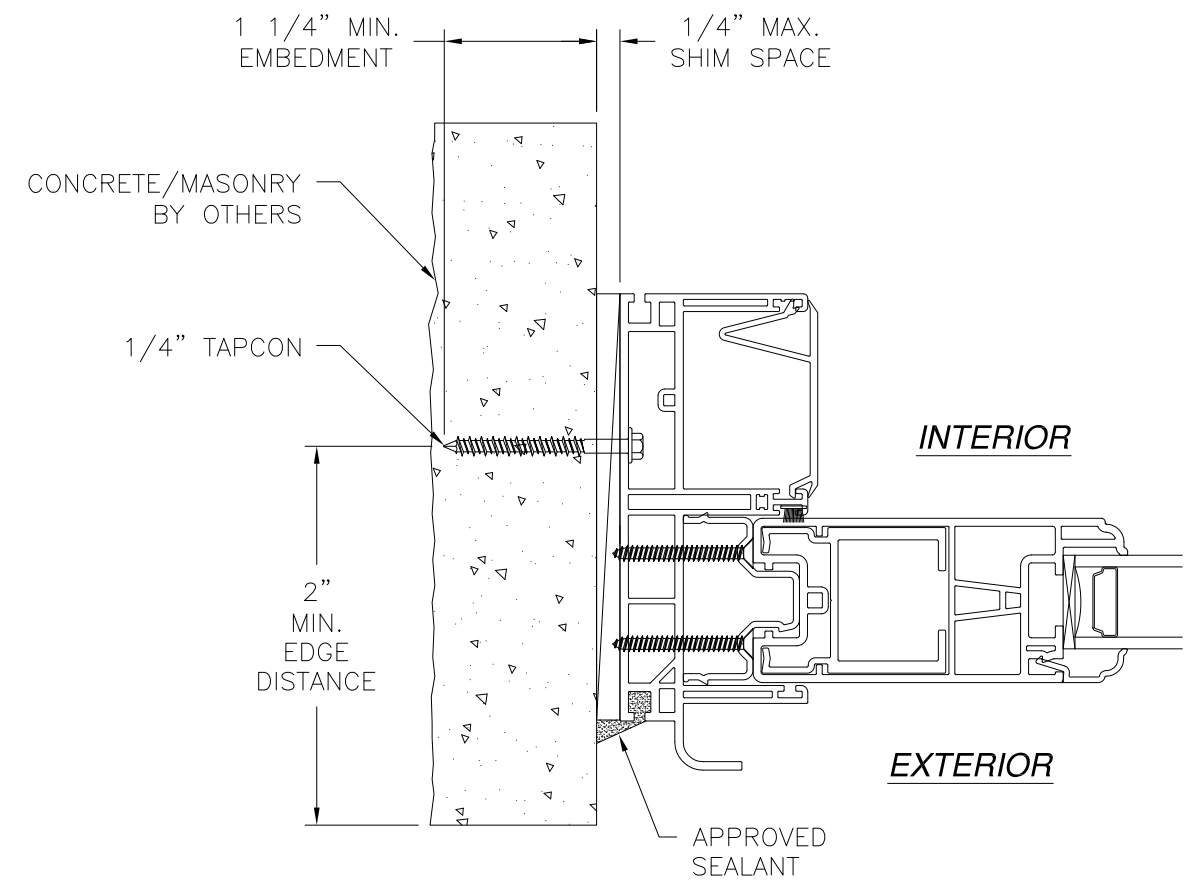


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VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION

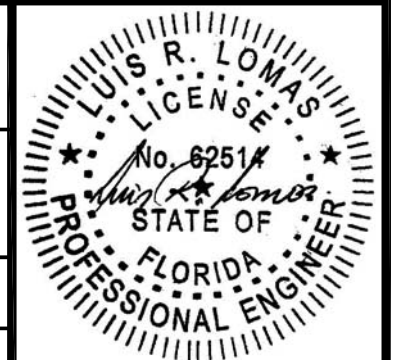


JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION

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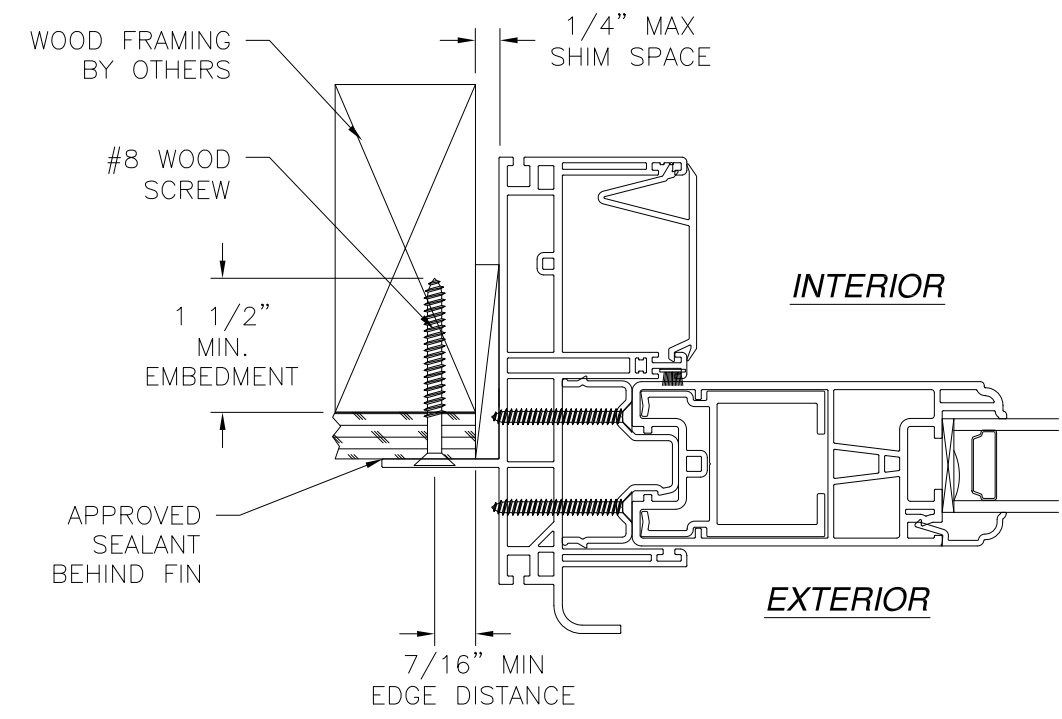
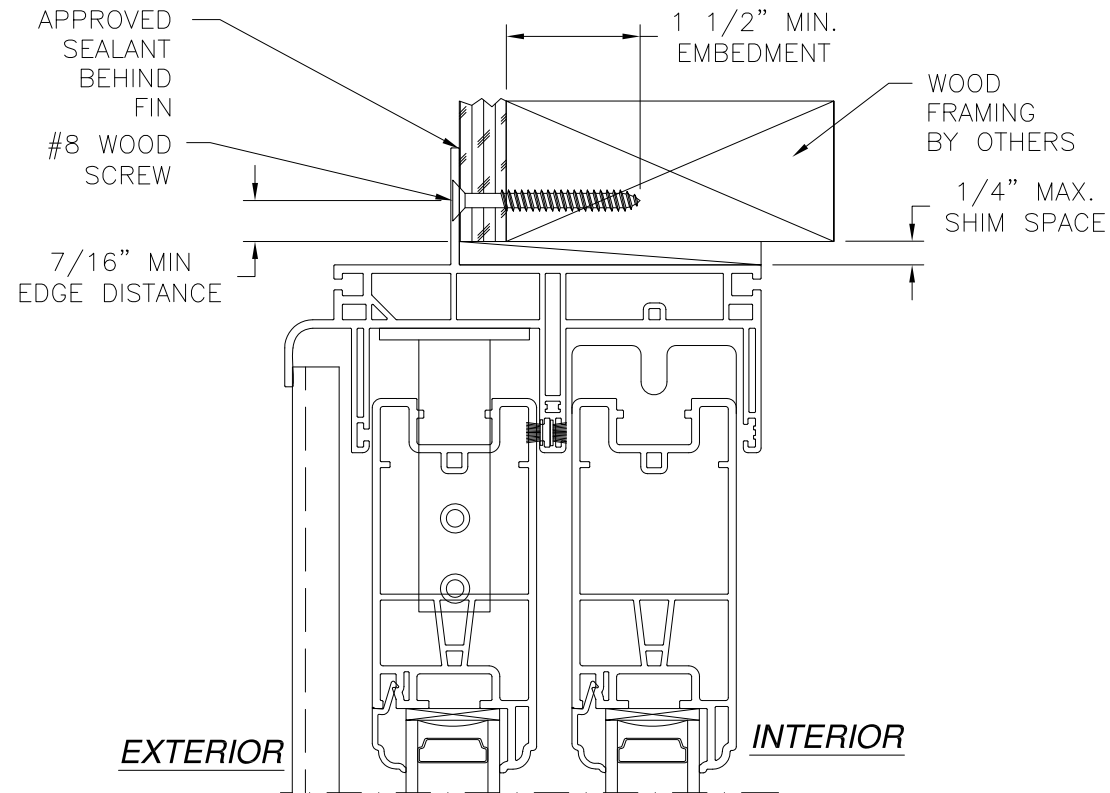
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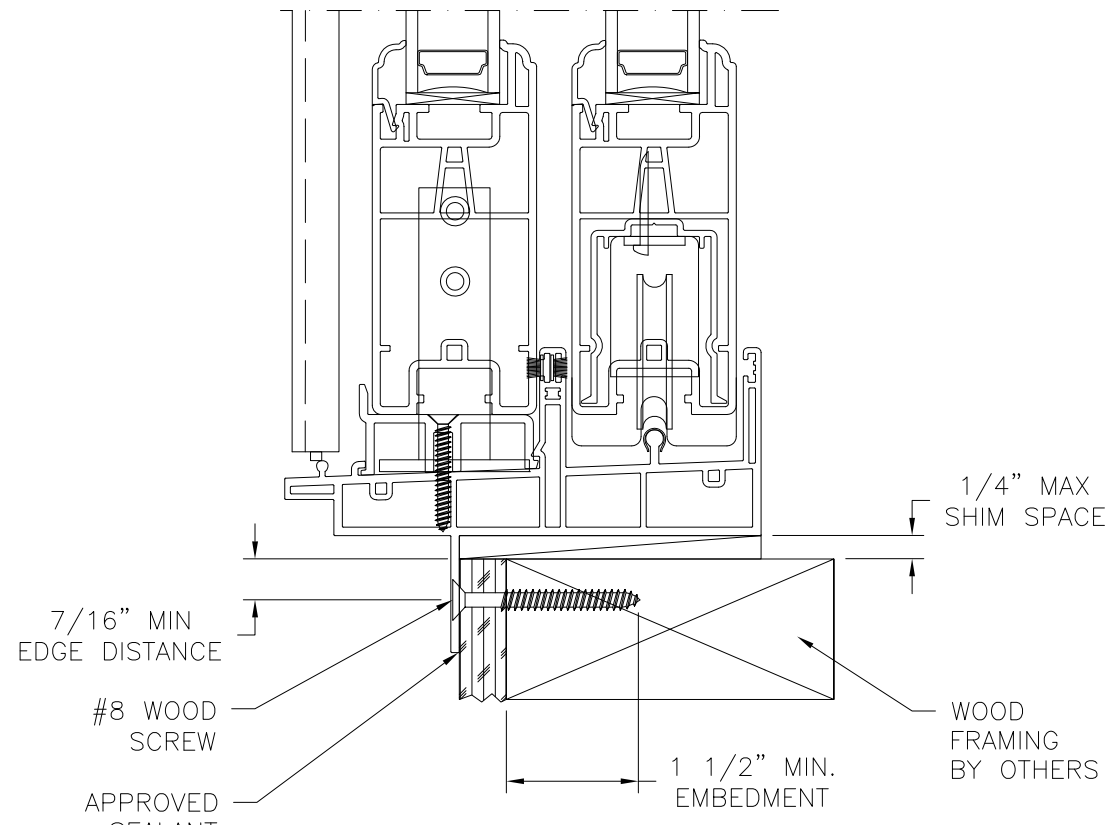


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JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

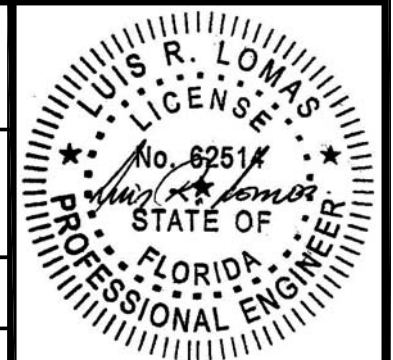


VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

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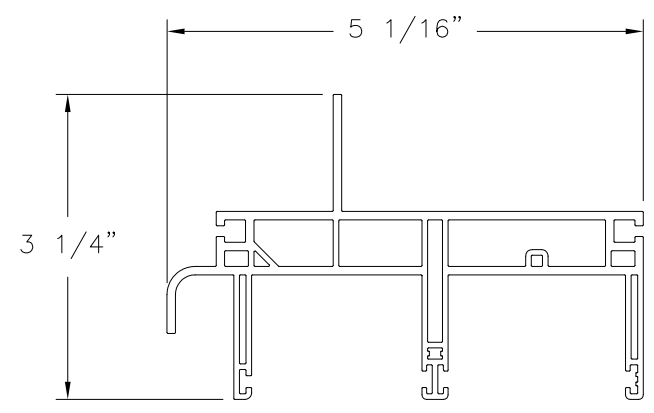
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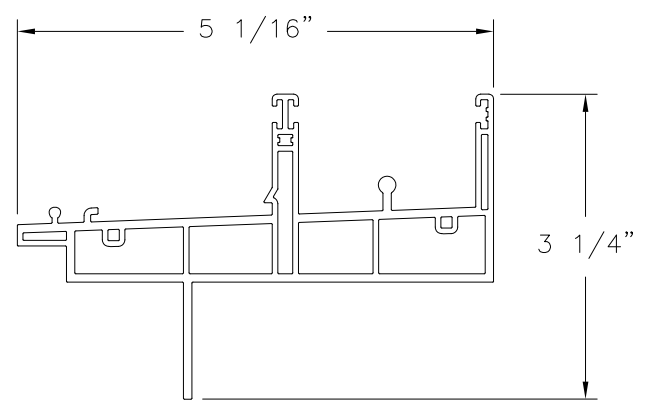


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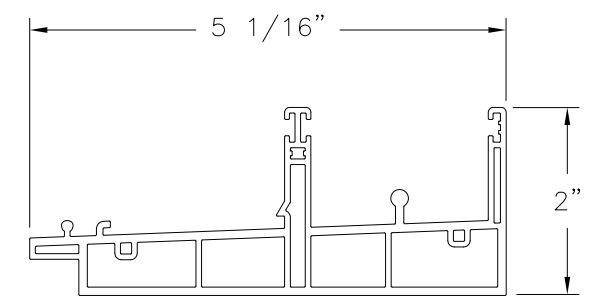
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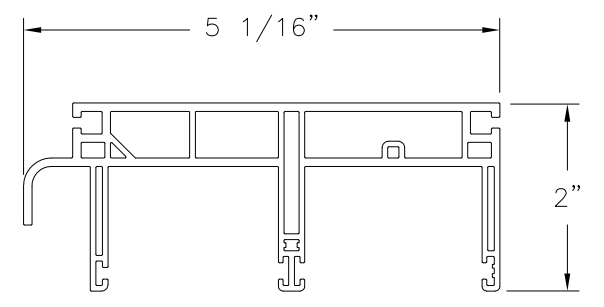
**SILL AND HEAD FRAME
FIN INSTALLATION**
RIGID PVC



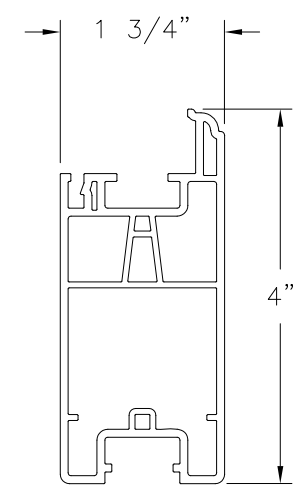
**JAMB FRAME
FIN INSTALLATION**
RIGID PVC



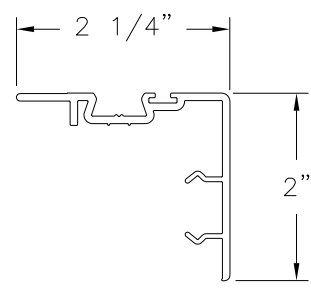
SILL AND HEAD FRAME
RIGID PVC



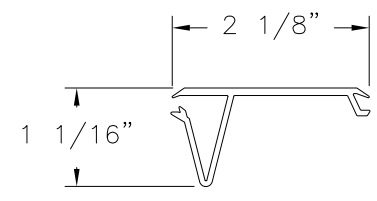
JAMB FRAME
RIGID PVC



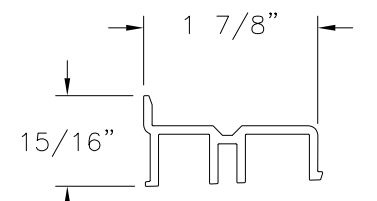
PANEL STILE
RIGID PVC



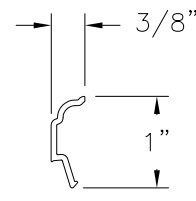
PANEL INTERLOCK
RIGID PVC



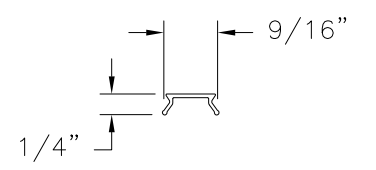
JAMB COVER PLATE
RIGID PVC



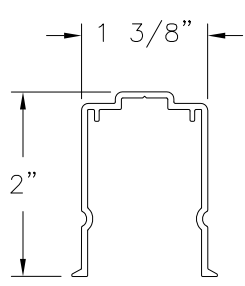
SILL COVER PLATE
RIGID PVC



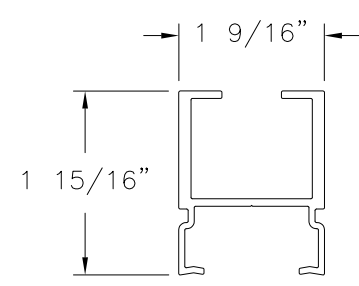
GLAZING BEAD
RIGID PVC



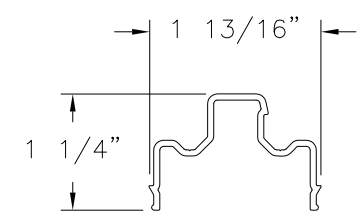
**SLIDER PANEL
RETAINING CLIP**
RIGID PVC



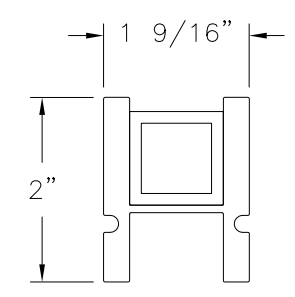
**BOTTOM RAIL
REINFORCEMENT**
ALUMINUM 6063-T5



**TOP RAIL/JAMB
REINFORCEMENT**
ALUMINUM 6063-T5



**JAMB
REINFORCEMENT**
ALUMINUM 6063-T5



**ACTIVE/FIXED PANEL
H-REINFORCEMENT**
ALUMINUM 6063-T5

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79 WALTON STREET
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