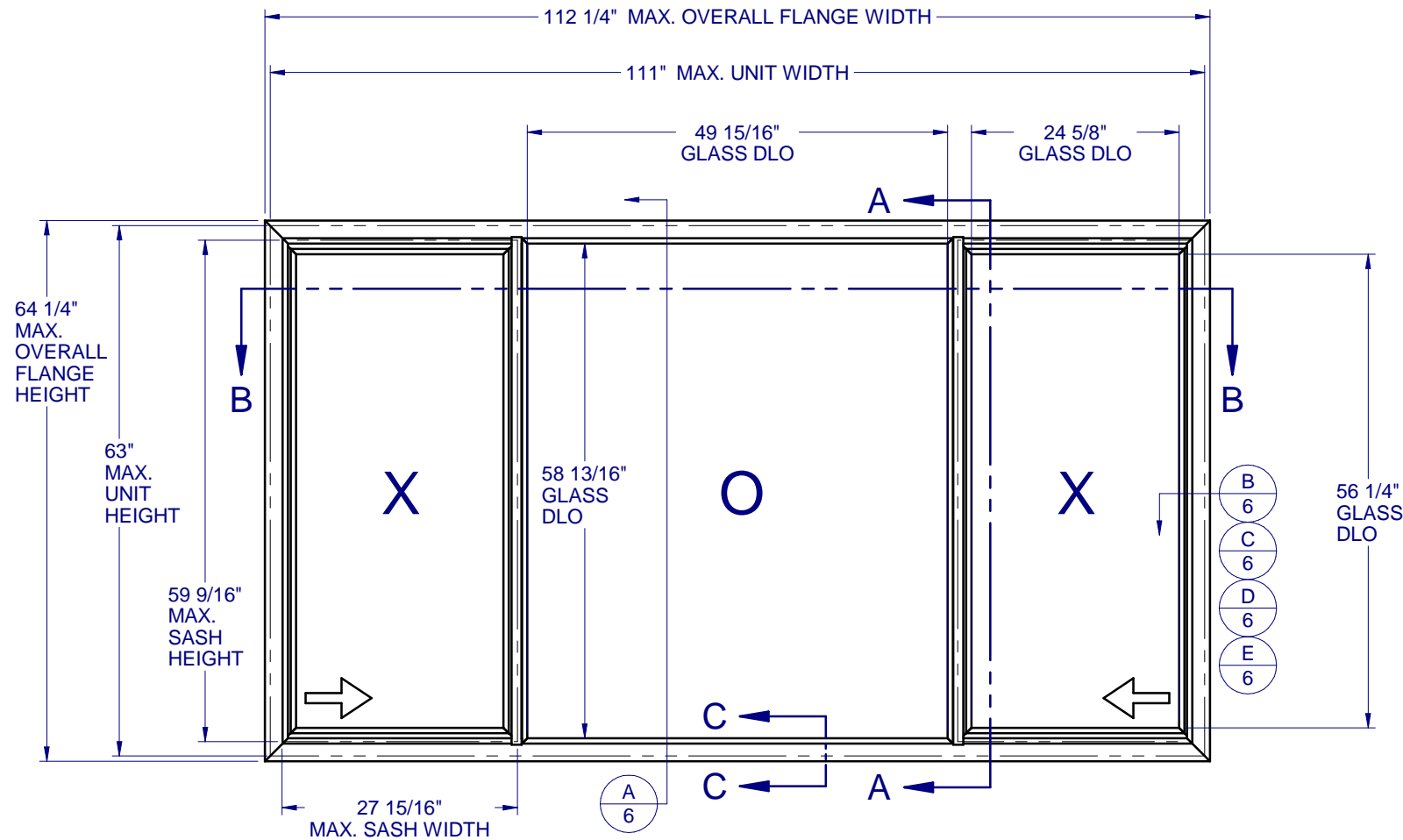


HORIZONTAL SLIDER - LARGE MISSILE IMPACT



GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION AND IS RATED FOR WIND ZONE 3 MISSILE LEVEL D IMPACT USE AS DEFINED IN ASTM E 1996 PER THE FBC.

THIS PRODUCT MAY NOT BE USED IN THE HIGH VELOCITY HURRICANE ZONE (HVHZ) OR IN ASTM E 1996 WIND ZONE 4 AREAS.
2. GLAZING OPTIONS: (SEE SHEET 2)
3. CONFIGURATIONS: "XOX"
4. DESIGN PRESSURE RATING:
-NEGATIVE DESIGN LOADS BASED ON, TESTED PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
-POSITIVE DESIGN LOADS BASED ON, TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 6 FOR ANCHOR DETAILS. WINDLOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
6. PRODUCT APPROVED FOR IMPACT RESISTANCE. SHUTTERS ARE NOT REQUIRED.
7. ALL FRAMES AND VENTS FULLY WELDED. SMALL JOINT SEAM SEALANT USED AT FIXED MEETING RAIL AND HEAD/SILL.
8. SERIES / MODEL DESIGNATION HS-8200.
9. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:
X = OPERABLE SASH, O = FIXED SASH
10. SECTION CALLOUTS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.
11. EXTERNAL WEEP SLOT = 1/4" x 1" LOCATED 4" FROM BOTH ENDS.



520 PVC SLIDING WINDOW IMPACT

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33554



8/15/2023

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2428 Old Natchez Trc Trl
Camden, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:
GENERAL NOTES AND ELEVATIONS

DRAWN BY: MCS	DATE: 7/31/2023
DWG #: CWS-868	REV.: E
SCALE: 1:20	SHEET 1 OF 6

TABLE OF CONTENTS

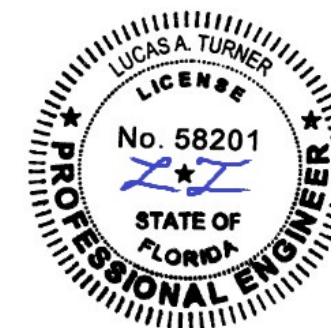
GENERAL NOTES & ELEVATIONS.....	1
GLAZING DETAILS.....	2
SECTION VIEWS.....	3
BOM & EXTRUSIONS.....	4
ANCHOR SCHEDULE & NOTES.....	5
INSTALLATION DETAILS.....	6

MAX. UNIT SIZE	DESIGN PRESSURE RATING	IMPACT RATING
111" x 63"	+/- 50 PSF	LARGE MISSILE IMPACT

**520 PVC
 SLIDING WINDOW
 IMPACT**

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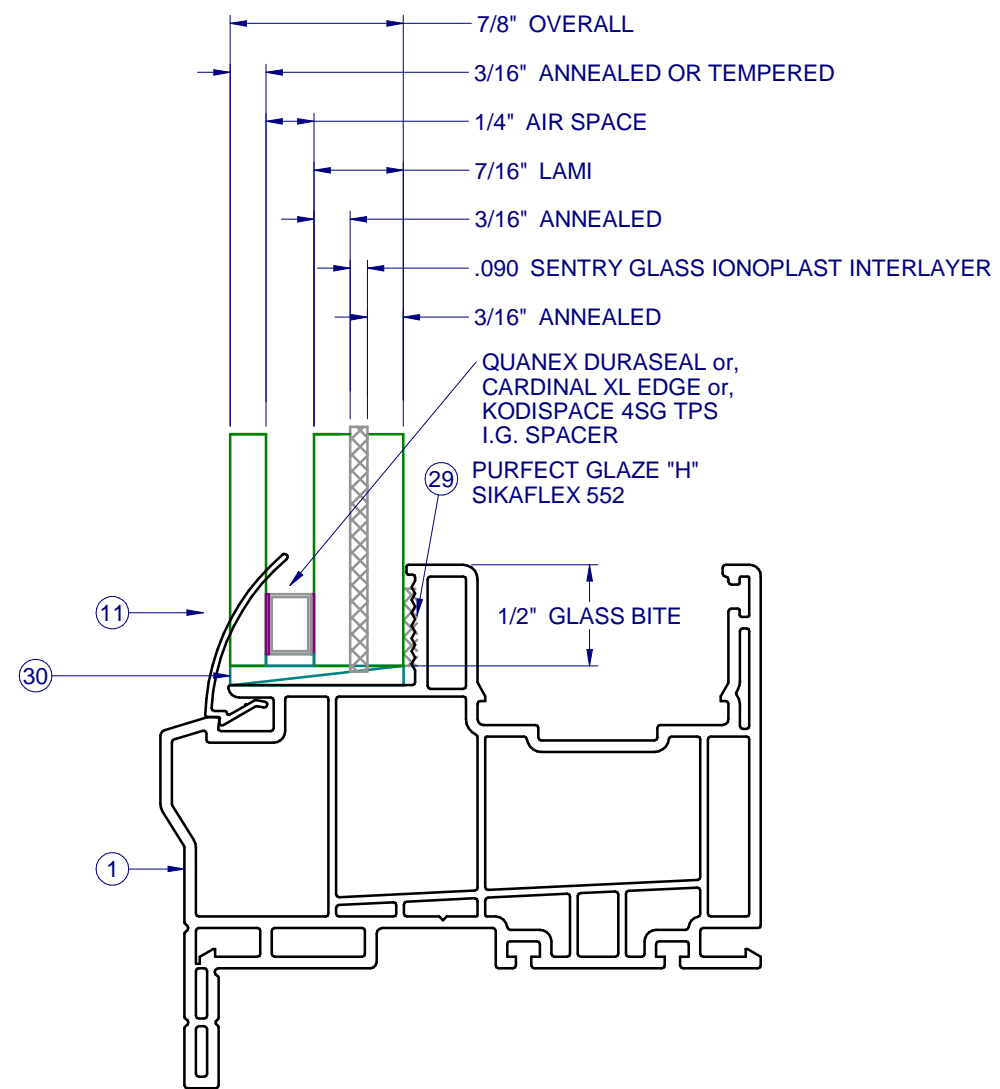
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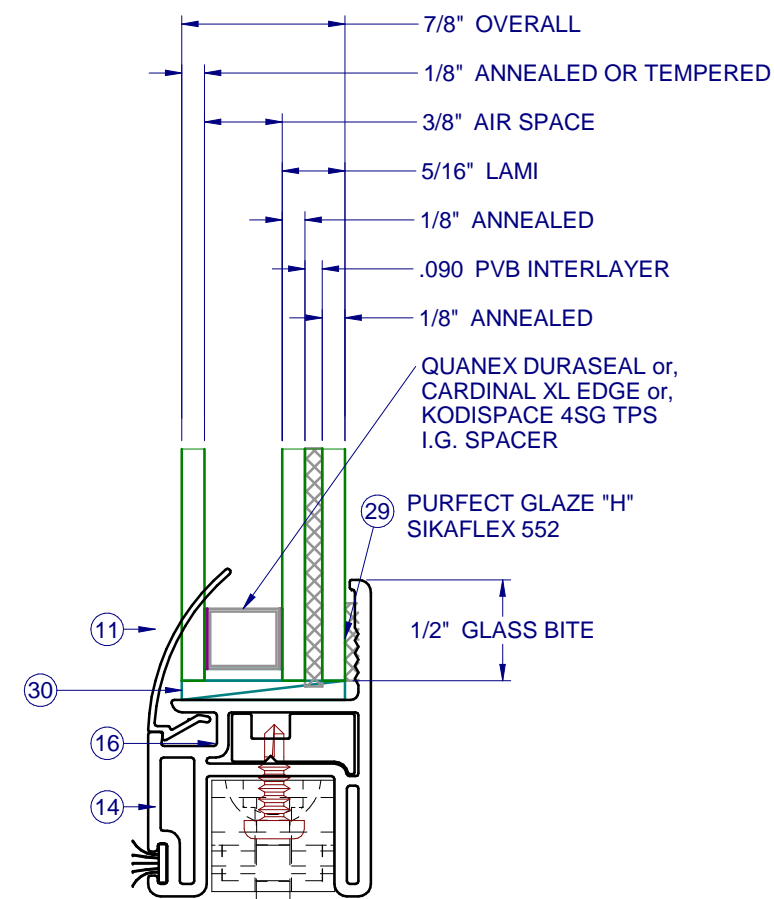
SHEET DESCRIPTION:

GLAZING DETAILS

DRAWN BY: MCS	DATE: 7/31/2023
DWG #: CWS-868	REV.: E
SCALE: 1:1	SHEET 2 OF 6



GLASS TYPE A
 FIXED GLASS

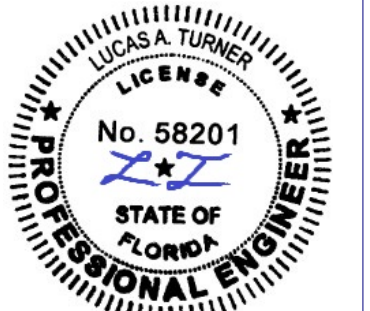


GLASS TYPE B
 SASH GLASS

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 IMPACT**

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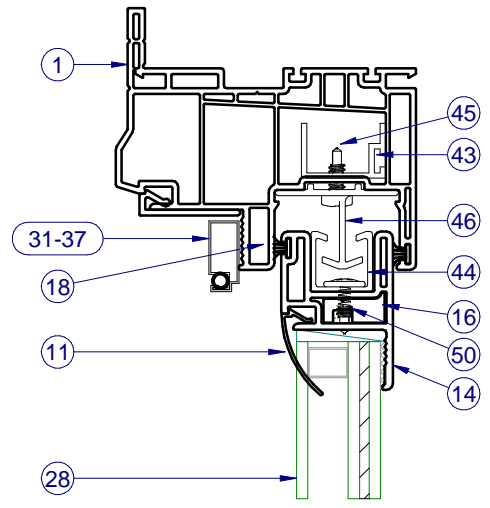
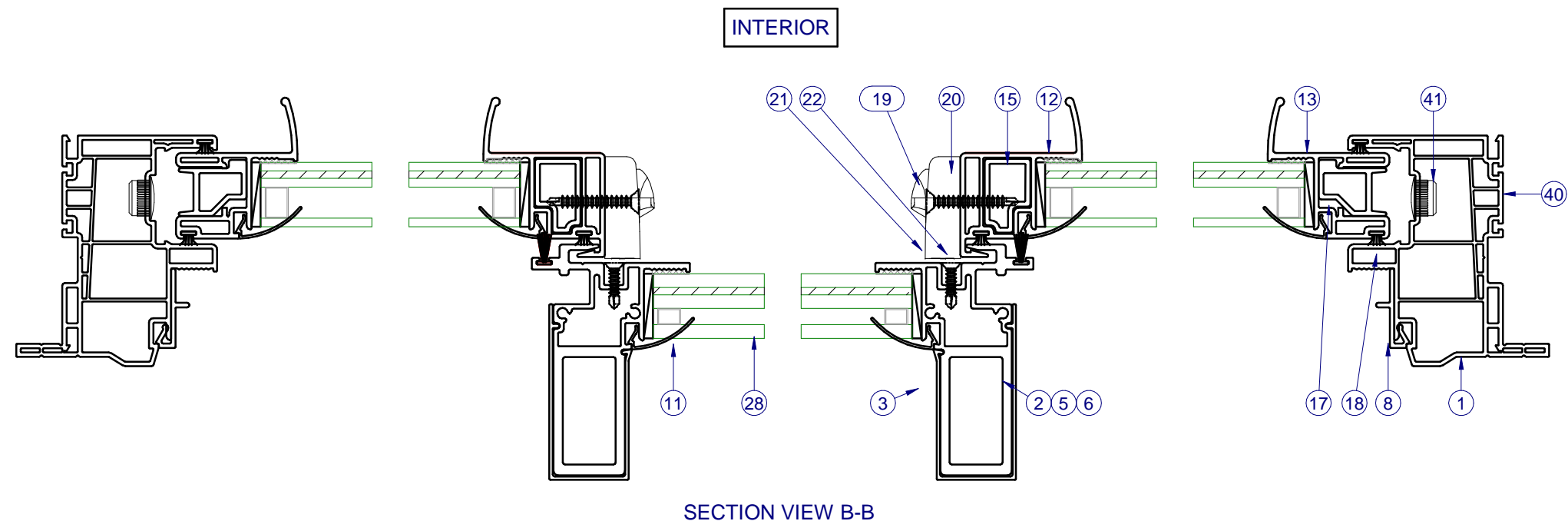
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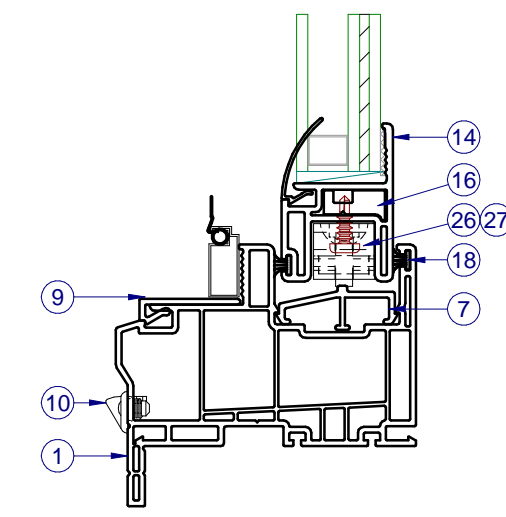
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SHEET DESCRIPTION:
SECTION VIEWS

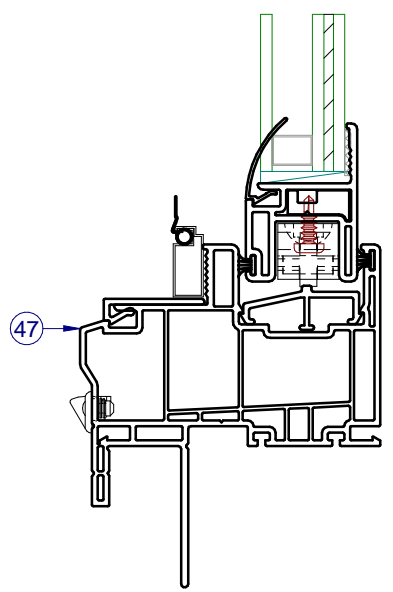
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DWG #: CWS-868	REV.: E
SCALE: 1:2	SHEET 3 OF 6



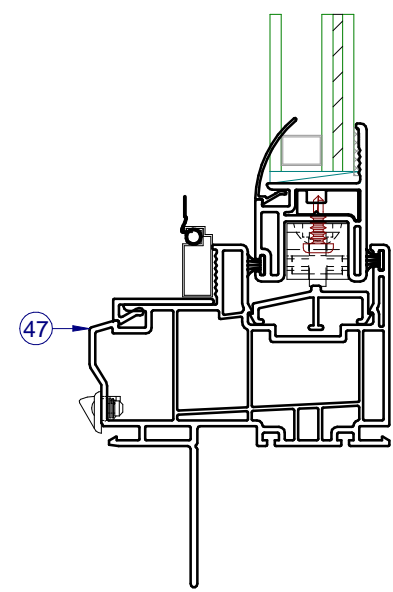
INTERIOR



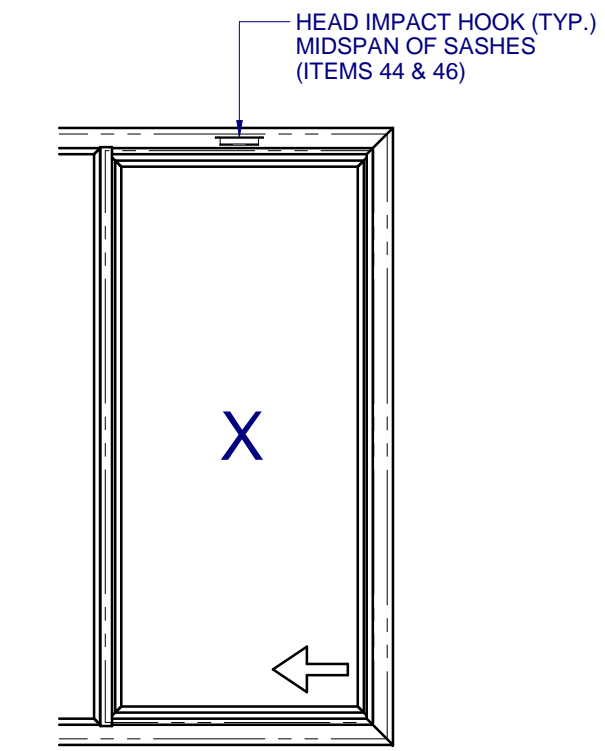
SECTION VIEW A-A



SECTION VIEW C-C
 ALTERNATE FIN FRAME



SECTION VIEW C-C
 ALTERNATE FIN ONLY FRAME



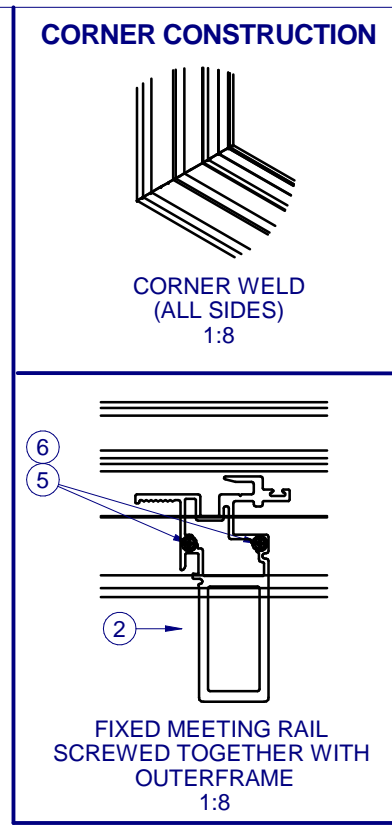
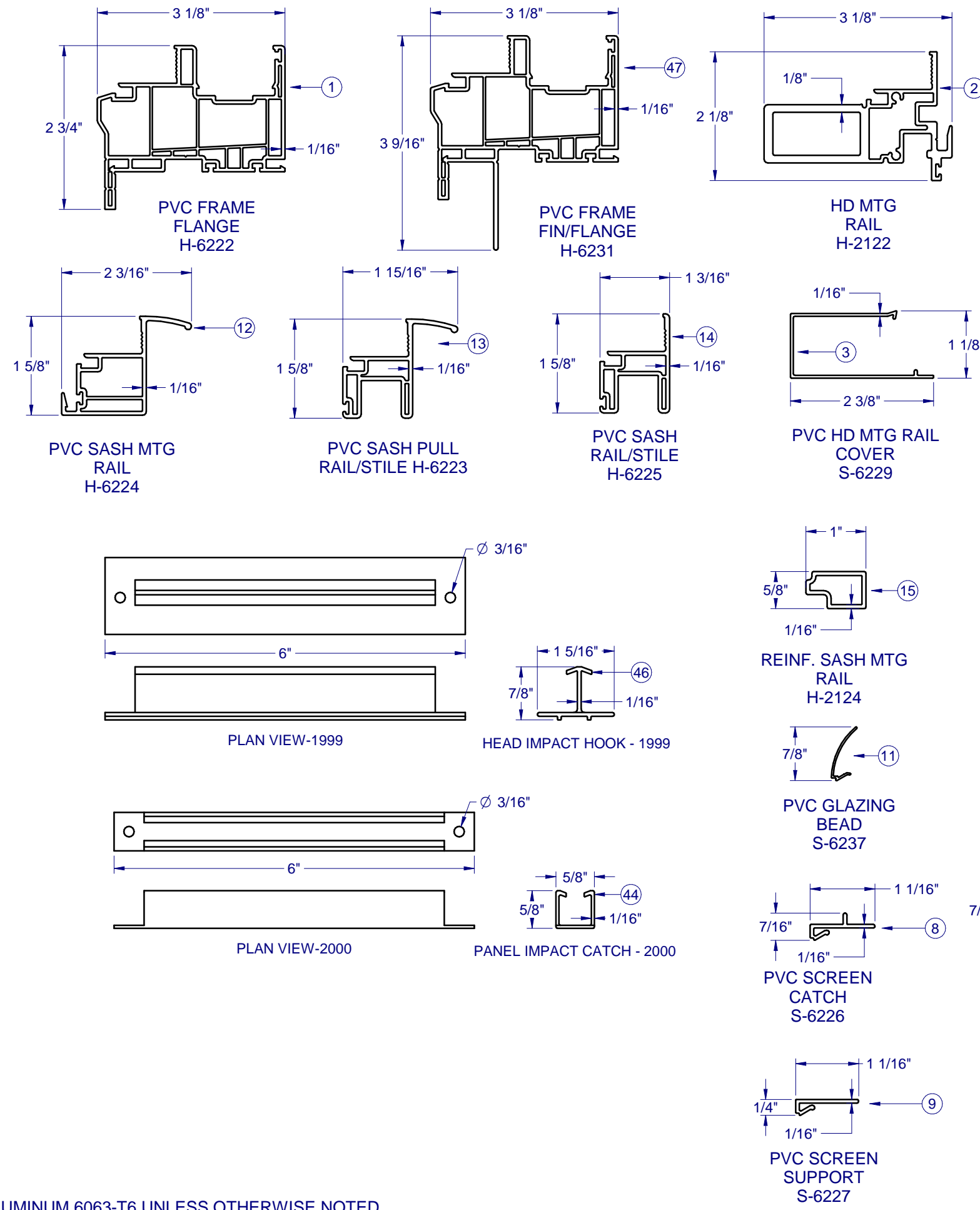
HEAD IMPACT HOOK LOCATIONS
 1:20

HEAD IMPACT HOOK (TYP.)
 MIDSPAN OF SASHES
 (ITEMS 44 & 46)

INTERIOR

SECTION VIEW B-B

PARTS LIST			
ITEM	PART #	DESCRIPTION	MATERIAL
1	H-6222	Main Frame, SH/HS, Flange, PVC	PVC
2	H-2122	Fixed Rail, Heavy Duty, Aluminum	Alum
3	S-6229	Cover, HD Fixed Rail, PVC	PVC
5	P-4638	#8 x 2 1/2" Ph Mod Truss Type A TEK	Steel
6	P-3342	Seam Sealer, SM-5504	Silicone
7	S-1776	Roller Track	Alum
8	S-6226	Screen Adapter, Jamb, PVC	PVC
9	S-6227	Screen Adapter, Head & Sill, PVC	PVC
10	P-4479	Weep Cover w/ Flap	Nylon
11	S-6237	Glazing Bead	PVC
12	H-6224	Sash Meeting Rail, PVC	PVC
13	H-6223	Sash Pull Rail, PVC	PVC
14	H-6225	Sash Top/Bot. Rail, PVC	PVC
15	H-2124	Reinf. Sash Meet. Rail	Alum
16	S-2129	Reinforcement, Sash, Side Rail	Alum
17	H-2123	Reinforcement, Sash Pull Rail	Alum
18	P-3429	Wstp., 0.270 x .187 back FinSeal, Gray	
19	P-3783	Lock, Impact, PVC	
20	P-4051	#8 x 1 1/4" Ph Flat Tek, Wht.	Steel
21	P-4069	Keeper, Impact, PVC	
22	P-3539	#8 x 3/4" Square PH Tek, Wht.	Steel
26	P-5241	Roller Ass., Tandem, w/SS Bearings	Nylon
27	P-3541	#8 x 1/2" Quad PH TEK 2 Zinc	Steel
28	GLASS	SEE SHEET 2	GLASS
29		Purfect Glaze "H" or Sikaflex 552	Silicone
30	P-5612	Set. Block, .12x1x2, SmartBlox PSA-	Rubber
31	P-3218	Screen Frame	RollForm
32	P-4754	Screen Corner Key	Nylon
33	P-4755	Screen Corner Key w/Safety Tab	Nylon
34	P-3029	Screen Pull tab	
35	P-3195	SPRING, NO HOLE TENSION C-8400	SS
36	P-5576	Screen Spline, .125" Black PE Ribbed	
37	P-4769	26" BetterVue Insect Screen CHARCOAL SCREEN	
41	P-5588	Cap Plug, 1/2" Hole	Nylon
43	S-1112	Reinforcement, Head, Jamb	Alum
44	S-2000	Impact Channel, Sash	Alum
45	P-3748	#6 X 5/8 Ph FH TEK, Zinc, Painted	Steel
46	S-1999	Impact Hook, Frame, Head	Alum
47	H-6231	Main Frame, SH/HS, Fin, PVC	PVC
50	P-4730	#8 x 1/2" Ph Mod Truss TEK	Steel



520 PVC SLIDING WINDOW IMPACT

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PH. 941-380-1574

8/15/2023

BOM AND EXTRUSIONS

SHEET DESCRIPTION:	
BOM AND EXTRUSIONS	
DRAWN BY:	DATE:
MCS	7/31/2023
DWG #:	REV.:
CWS-868	E
SCALE:	SHEET
1:2	4 OF 6

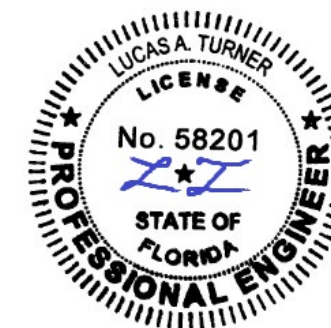
LINE ITEMS NOT USED:
4, 23-25, 38-40, 42, 48-49

NOTE: ALL EXTRUSIONS ARE ALUMINUM 6063-T6 UNLESS OTHERWISE NOTED.

**520 PVC
 SLIDING WINDOW
 IMPACT**

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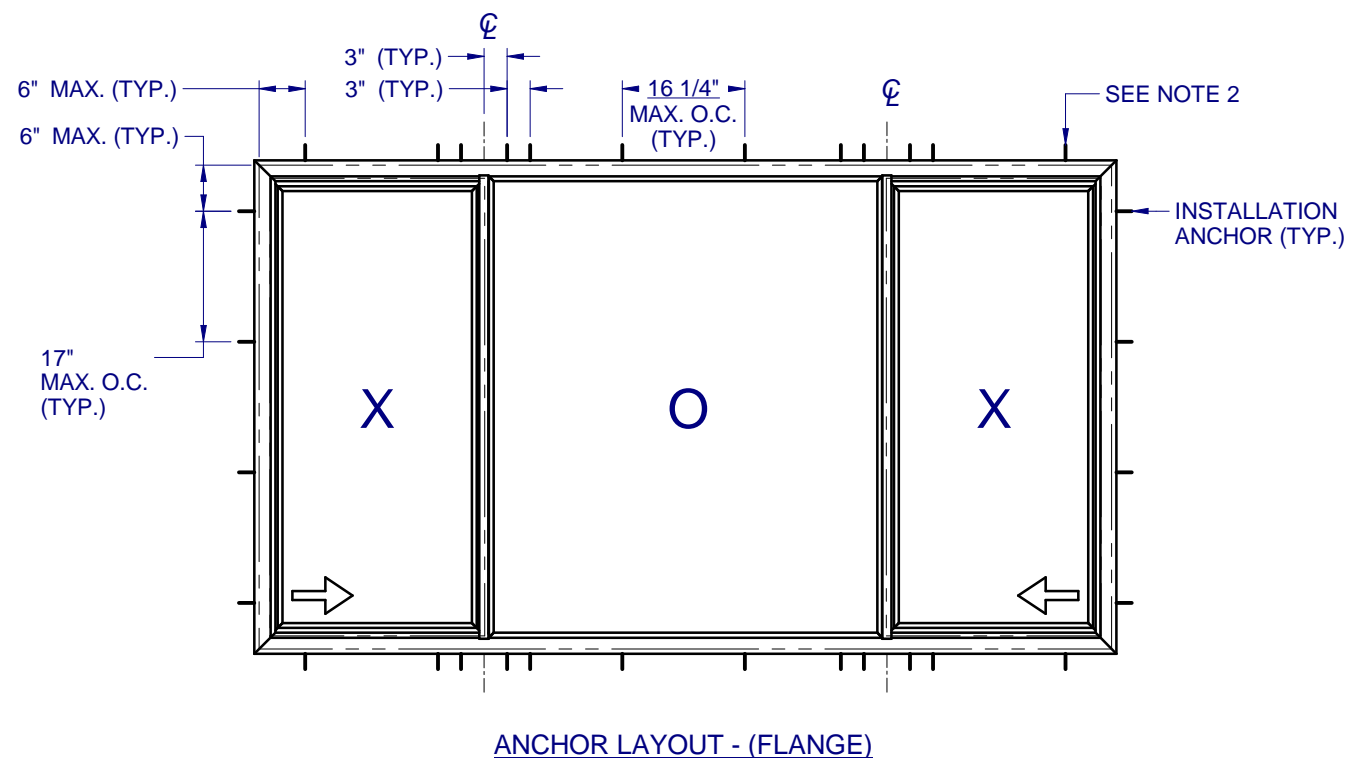


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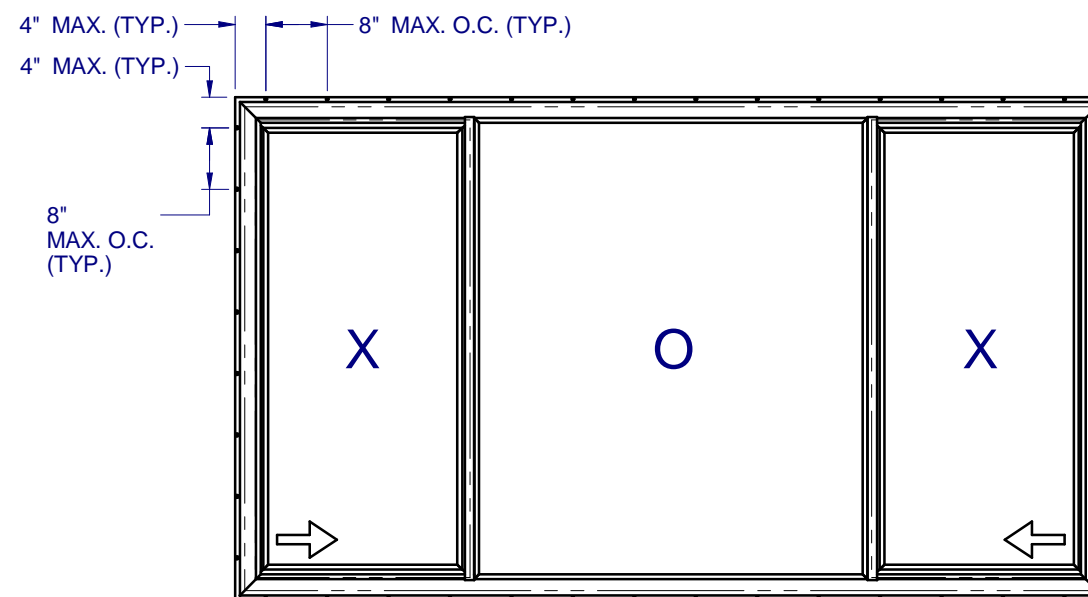
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SHEET DESCRIPTION:
**ANCHOR SCHEDULE AND
 NOTES**

DRAWN BY: MCS	DATE: 7/31/2023
DWG #: CWS-868	REV.: E
SCALE: 1:25	SHEET 5 OF 6



ANCHOR LAYOUT - (FLANGE)



ANCHOR LAYOUT - (FIN)

NOTES:

1. INSTALL ONE ANCHOR AT EACH INSTALLATION LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 6.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 6.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE. INSTALLATIONS TO SOLID CONCRETE OR GROUT-FILLED CMU MAY INCLUDE BUT DO NOT REQUIRE 1X WOOD BUCKS BETWEEN THE PRODUCT AND SUBSTRATE. INSTALLATIONS TO HOLLOW CMU REQUIRE THE USE OF 1X BUCKS BETWEEN THE PRODUCT AND SUBSTRATE.
7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3" FOR MASONRY, 1" FOR WOOD AND METAL.
8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE 1, SHEET 6. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

**520 PVC
 SLIDING WINDOW
 IMPACT**

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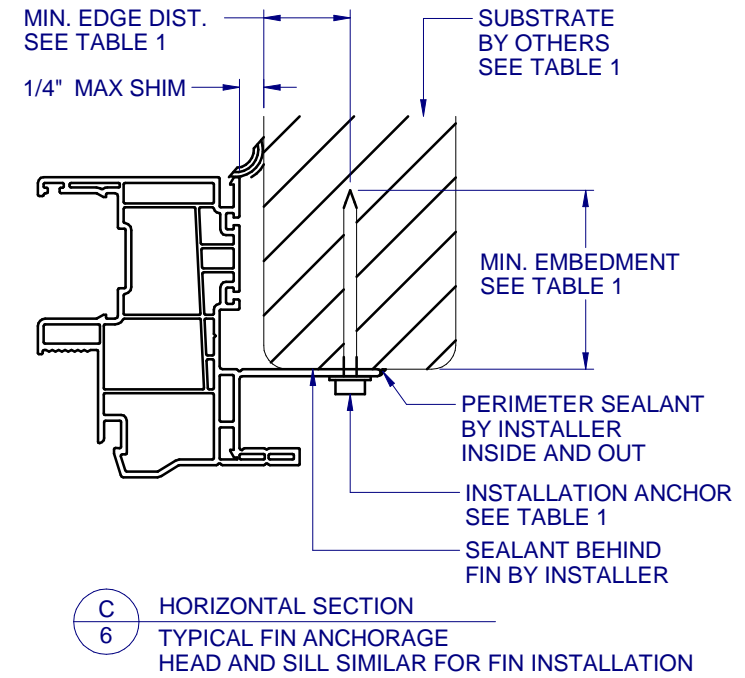
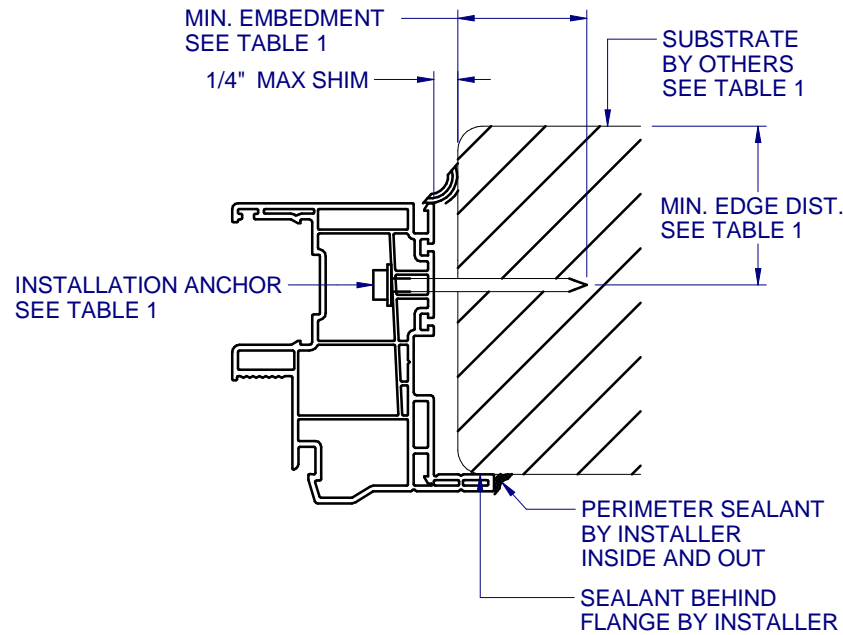
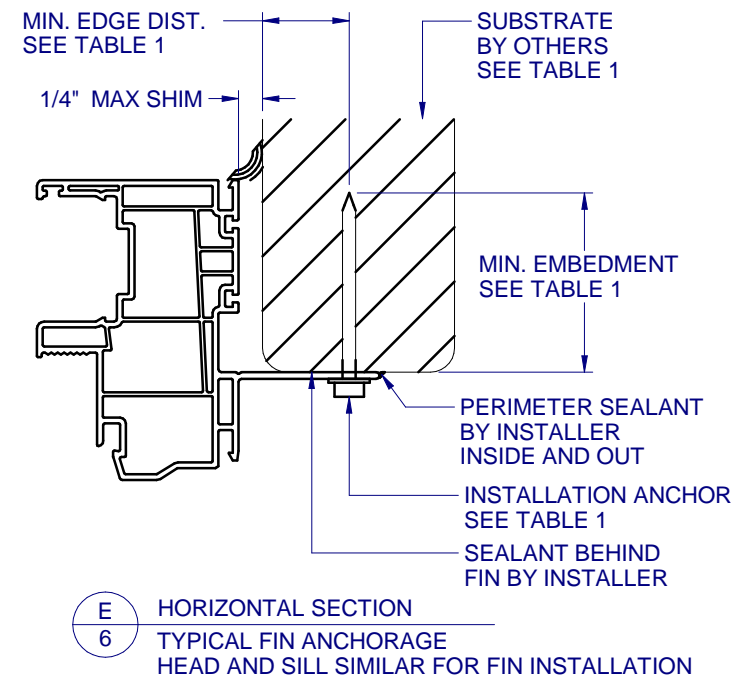
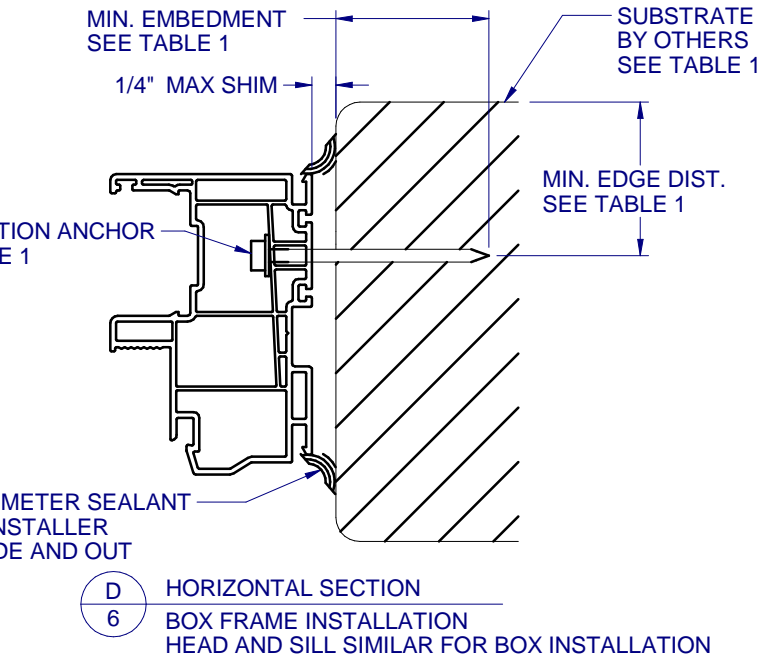
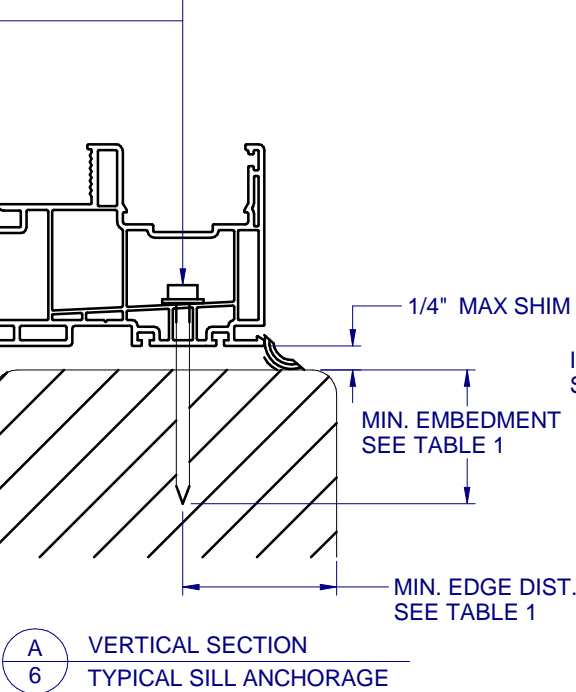
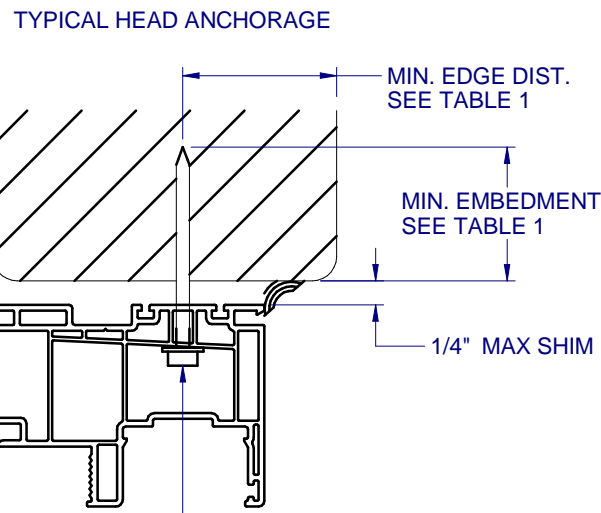
8/15/2023

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SHEET DESCRIPTION:

INSTALLATION DETAILS

DRAWN BY:	DATE:
MCS	7/31/2023
DWG #:	REV.:
CWS-868	E
SCALE:	SHEET
1:2	6 OF 6



FRAME TYPE	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
FLANGE	CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1-1/2"	1-1/8"
FLANGE	HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"
FLANGE	CONCRETE (3.05 KSI MIN.)	3/16" DEWALT ULTRACON+	1-3/4"	1"
FLANGE	HOLLOW OR GROUT-FILLED CMU (ASTM C-90)	3/16" DEWALT ULTRACON+	1-1/4"	2-1/2"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR DEWALT ULTRACON+	1-3/8"	7/8"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-3/8"	7/8"
FLANGE	16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
FLANGE	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"
FIN	2X MIN. SOUTHERN PINE (G=0.55)	#8 WOOD SCREW	1-1/2"	1/2"

FLANGE REMOVAL NOTE: PARTIALLY OR FULLY REMOVING THE FLANGE, UP TO AND INCLUDING A BOX-FRAME APPLICATION IS ACCEPTABLE PROVIDED:

- MIN. 1/4" FILLET OF CONSTRUCTION-GRADE ADHESIVE CAULK IS APPLIED INSIDE AND OUT, FULL PERIMETER, BY INSTALLER.
- PRODUCT ANCHORAGE IS IN ACCORDANCE WITH REQUIREMENTS AS SHOWN FOR FLANGE WINDOWS.