

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 3/8".
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED ALUMINUM 6063-T5.
12. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #14 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 7/16" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 1 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #14 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI 1/4" THICK MINIMUM

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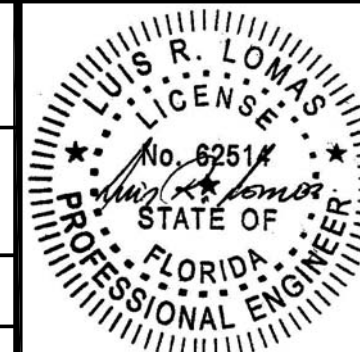
NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON IMPACT
NOTES

DRAWN: A.R.	DWG NO. 08-03725	REV -
SCALE NTS	DATE 04/21/2021	SHEET 1 OF 9

L. ROBERTO LOMAS P.E.
1432 WOODFORD RD LEWISVILLE, NC 27023
434-688-0609 rllomas@rlomaspe.com

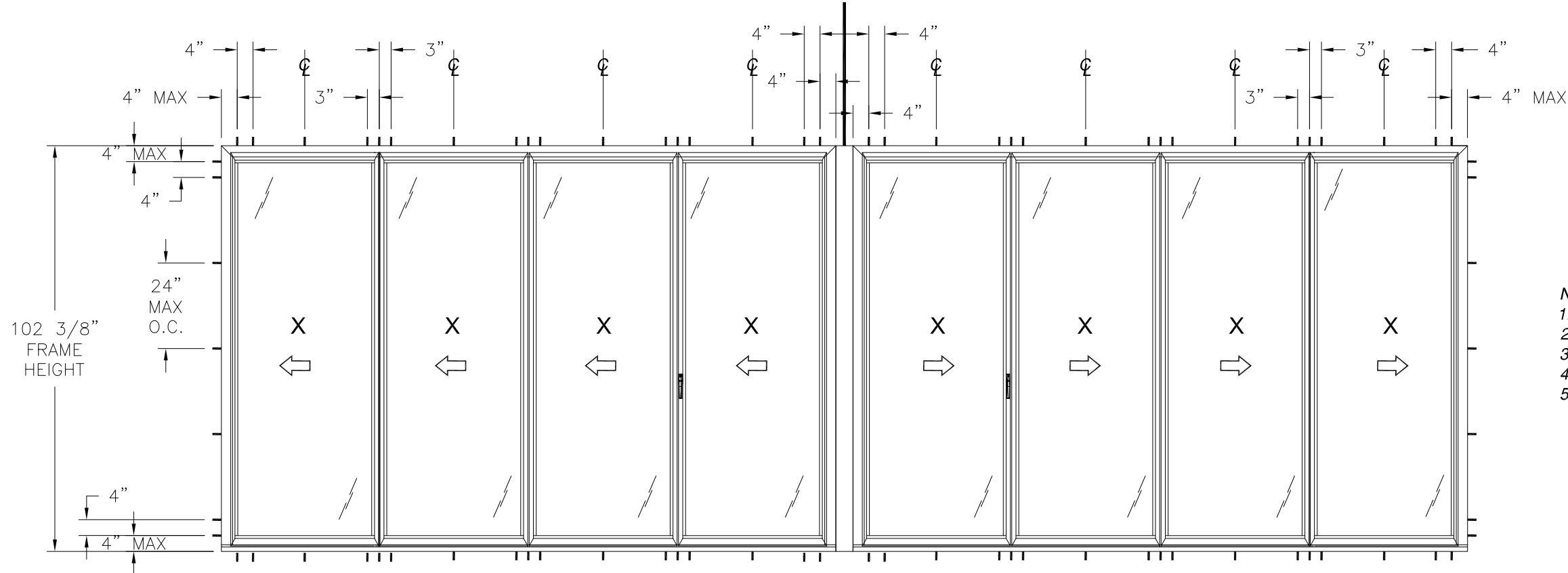
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Luis R. Lomas P.E.
FL No.: 62514

REVISIONS			
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90° CORNER



NOTES:

1. LOCKING SWING PANEL SIZE: 41 1/16" X 97 5/16"
2. KEEPER FOLDING PANEL SIZE: 38 7/8" X 97 5/16"
3. FOLDING PANEL SIZE: 37 11/16" X 97 5/16"
4. JAMB LOCKING PANEL SIZE: 39 7/8" X 97 5/16"
5. D.L.O. SIZE: 31 1/2" X 90 1/2"

SERIES 640/SL64/ECOLINE CORNER FOLDING PANEL SYSTEM
 EXTERIOR VIEW, FRAME INSTALLATION
 EVEN - EVEN CONFIGURATIONS SHOWN, OTHER CONFIGURATIONS ARE APPROVED
 UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATIONS ARE APPROVED AS LONG AS
 INDIVIDUAL PANEL AREA DOES NOT EXCEED 27.75 FT²

WITH SADDLE, HYBRID OR FLUSH SILL

DESIGN PRESSURE RATING	IMPACT RATING
±25.0PSF	NONE
<small>THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED</small>	

WHERE L/175 DEFLECTION IS REQUIRED
 FOR OTHER SIZES RATINGS SEE CHART #1, SHEET 3

WITH HYBRID SILL

DESIGN PRESSURE RATING	IMPACT RATING
+50.0/-55.0PSF	NONE
<small>THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED</small>	

FOR OTHER SIZES RATINGS SEE CHART #2, SHEET 3

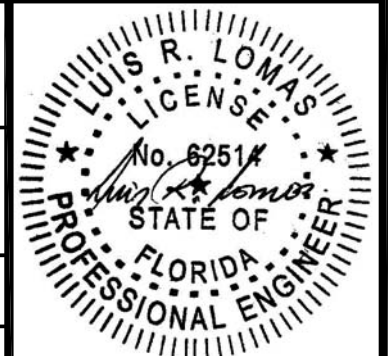
WITH SADDLE OR FLUSH SILL

DESIGN PRESSURE RATING	IMPACT RATING
±50.0PSF	NONE
<small>THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED</small>	

FOR OTHER SIZES RATINGS SEE CHART #3, SHEET 3

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NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925		
SERIES NW ALUMINUM 640/SL64/ECOLINE CORNER FOLDING DOOR NON IMPACT ELEVATION		
DRAWN: A.R.	DWG NO. 08-03725	REV -
SCALE NTS	DATE 04/21/2021	SHEET 2 OF 9
<small>L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@rlomaspe.com</small>		



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Chart #1

Maximum Design pressure (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	37.50	37.50	37.50	37.50	34.69	34.69	30.41	30.41	29.73	29.73	26.01	26.01
84.00	37.50	37.50	37.50	37.50	33.03	33.03	28.96	28.96	28.32	28.32	24.78	24.78
90.00	37.50	37.50	35.03	35.03	30.41	30.41	27.03	27.03	26.43	26.43	23.12	23.12
96.00	37.50	37.50	32.44	32.44	28.07	28.07	25.34	25.34	24.78	24.78	21.68	21.68
97.31	37.50	37.50	31.92	31.92	27.61	27.61	25.00	25.00	24.44	24.44	21.39	21.39
102.00	35.32	35.32	28.62	28.62	24.22	24.22	21.57	21.57	21.15	21.15	18.91	18.91
108.00	29.68	29.68	24.02	24.02	20.29	20.29	18.04	18.04	17.68	17.68	15.77	15.77
114.00	25.19	25.19	20.36	20.36	17.17	17.17	15.24	15.24	-	-	-	-
120.00	21.56	21.56	17.40	17.40	-	-	-	-	-	-	-	-
126.00	18.60	18.60	-	-	-	-	-	-	-	-	-	-
132.00	16.15	16.15	-	-	-	-	-	-	-	-	-	-

WITH SADDLE, HYBRID OR FLUSH SILL WHERE L/175 DEFLECTION IS REQUIRED

Chart #2

Maximum Design pressure (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	75.00	82.50	75.00	82.50	69.37	76.31	60.82	66.90	59.46	65.41	52.03	57.23
84.00	75.00	82.50	75.00	82.50	66.07	72.68	57.92	63.72	56.63	62.29	49.55	54.51
90.00	75.00	82.50	70.06	77.07	60.82	66.90	54.06	59.47	52.86	58.14	46.25	50.87
96.00	75.00	82.50	64.87	71.36	56.14	61.75	50.68	55.75	49.55	54.51	43.36	47.69
97.31	75.00	82.50	63.84	70.22	55.21	60.73	50.00	55.00	48.88	53.77	42.77	47.05
102.00	70.65	77.71	57.24	62.96	48.44	53.29	43.13	47.45	42.30	46.53	37.82	41.60
108.00	59.37	65.31	48.03	52.84	40.59	44.64	36.07	39.68	35.37	38.90	31.54	34.70
114.00	50.38	55.41	40.71	44.78	34.35	37.78	30.49	33.53	29.88	32.87	26.60	29.26
120.00	43.12	47.43	34.81	38.29	29.33	32.27	26.00	28.60	25.48	28.03	22.64	24.90
126.00	37.19	40.91	30.00	33.00	25.25	27.78	22.36	24.60	21.91	24.10	19.44	21.38
132.00	32.30	35.53	26.04	28.64	21.90	24.09	19.37	21.31	18.98	20.87	16.82	18.50
138.00	28.24	31.06	22.75	25.02	19.12	21.03	16.90	18.59	16.55	18.20	-	-
144.00	24.83	27.31	19.99	21.99	16.79	18.47	-	-	-	-	-	-

WITH HYBRID SILL

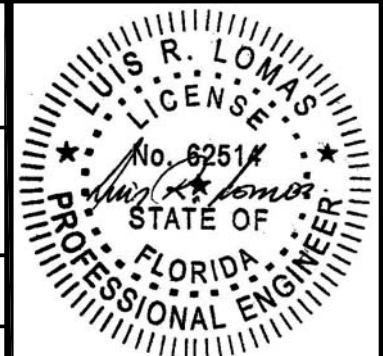
Chart #3

Maximum Design pressure (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	75.00	75.00	75.00	75.00	69.37	69.37	60.82	60.82	59.46	59.46	52.03	52.03
84.00	75.00	75.00	75.00	75.00	66.07	66.07	57.92	57.92	56.63	56.63	49.55	49.55
90.00	75.00	75.00	70.06	70.06	60.82	60.82	54.06	54.06	52.86	52.86	46.25	46.25
96.00	75.00	75.00	64.87	64.87	56.14	56.14	50.68	50.68	49.55	49.55	43.36	43.36
97.31	75.00	75.00	63.84	63.84	55.21	55.21	50.00	50.00	48.88	48.88	42.77	42.77
102.00	70.65	70.65	57.24	57.24	48.44	48.44	43.13	43.13	42.30	42.30	37.82	37.82
108.00	59.37	59.37	48.03	48.03	40.59	40.59	36.07	36.07	35.37	35.37	31.54	31.54
114.00	50.38	50.38	40.71	40.71	34.35	34.35	30.49	30.49	29.88	29.88	26.60	26.60
120.00	43.12	43.12	34.81	34.81	29.33	29.33	26.00	26.00	25.48	25.48	22.64	22.64
126.00	37.19	37.19	30.00	30.00	25.25	25.25	22.36	22.36	21.91	21.91	19.44	19.44
132.00	32.30	32.30	26.04	26.04	21.90	21.90	19.37	19.37	18.98	18.98	16.82	16.82
138.00	28.24	28.24	22.75	22.75	19.12	19.12	16.90	16.90	16.55	16.55	-	-
144.00	24.83	24.83	19.99	19.99	16.79	16.79	-	-	-	-	-	-

WITH SADDLE OR FLUSH SILL

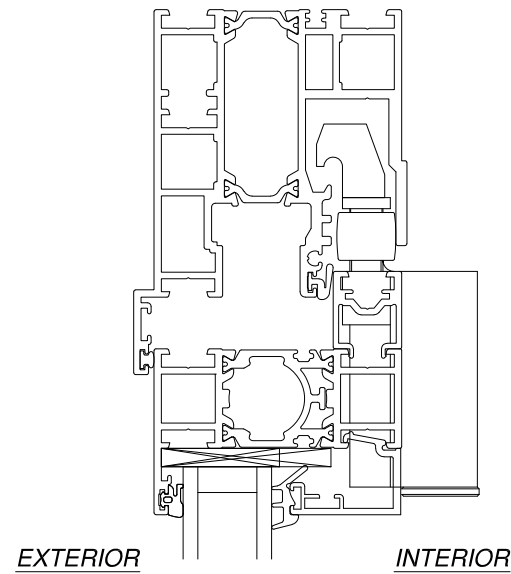
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<p>NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925</p>		
<p>SERIES NW ALUMINUM 640/SL64/ECOLINE CORNER FOLDING DOOR NON IMPACT DESIGN PRESSURE CHARTS</p>		
DRAWN: A.R.	DWG NO. 08-03725	REV -
SCALE NTS	DATE 04/21/2021	SHEET 3 OF 9
<p>L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@rlomaspe.com</p>		

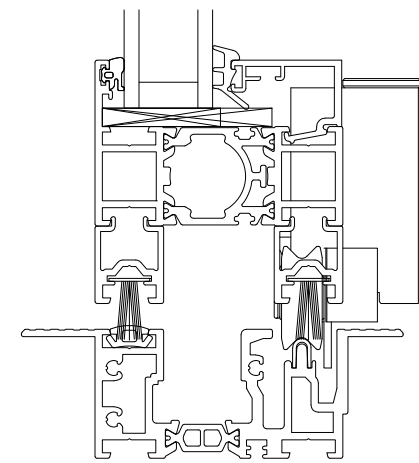


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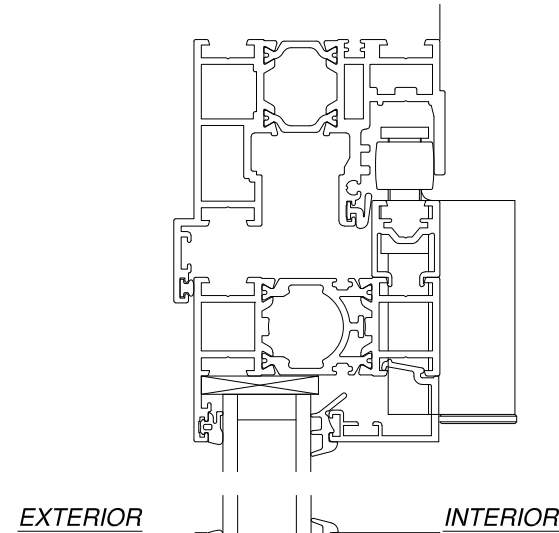
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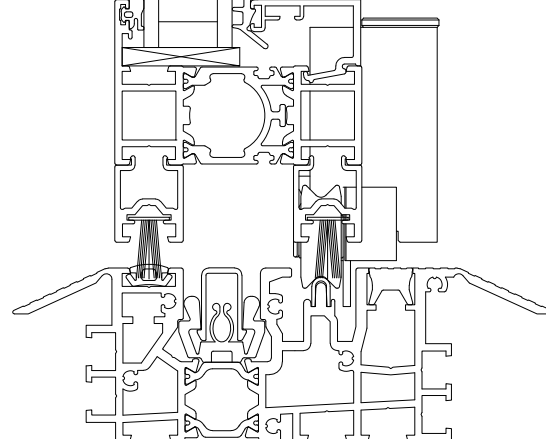
EXTERIOR INTERIOR



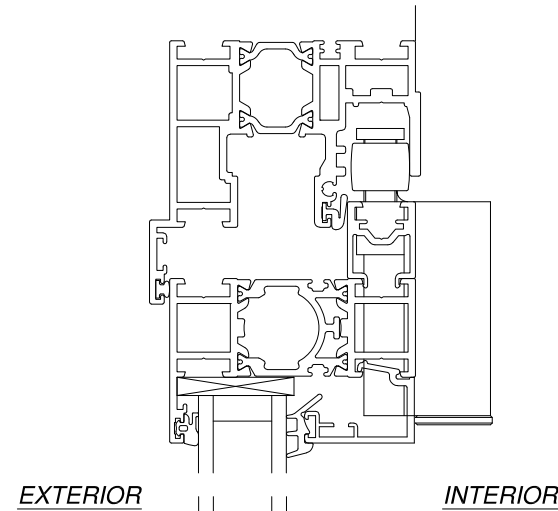
VERTICAL CROSS SECTION
WITH EXTENDED HEAD & FLUSH SILL



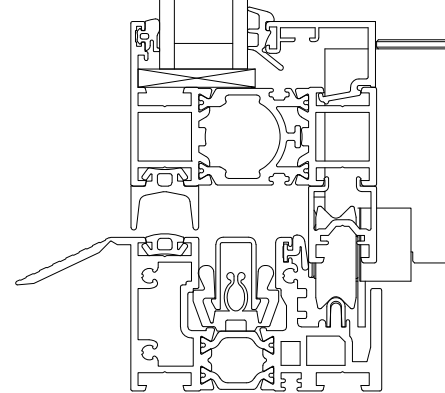
EXTERIOR INTERIOR



VERTICAL CROSS SECTION
WITH SADDLE SILL



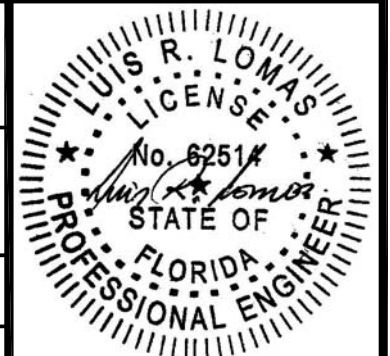
EXTERIOR INTERIOR



VERTICAL CROSS SECTION
WITH HYBRID SILL

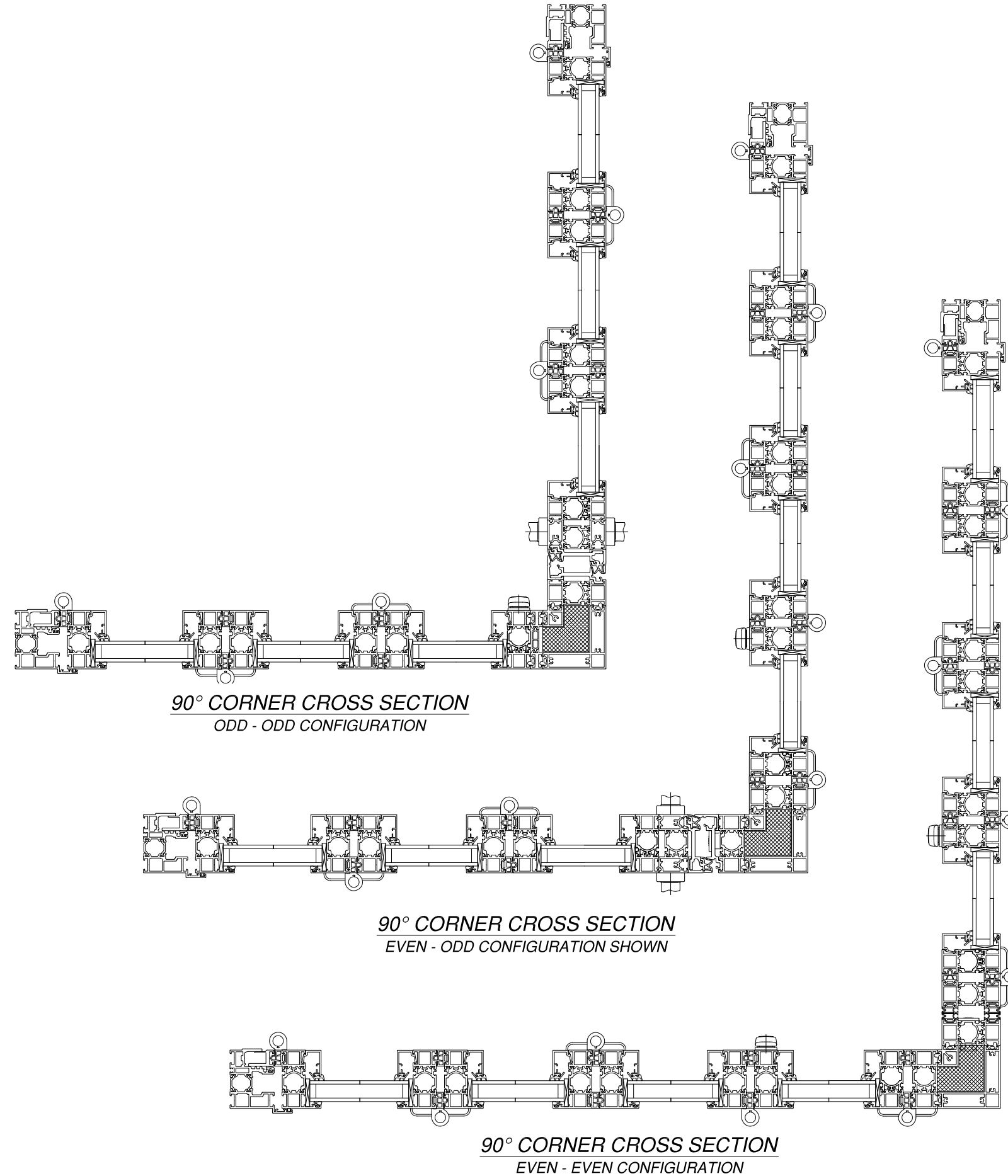
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NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925		
SERIES NW ALUMINUM 640/SL64/ECOLINE CORNER FOLDING DOOR NON IMPACT VERTICAL CROSS SECTION		
DRAWN: A.R.	DWG NO. 08-03725	REV -
SCALE NTS	DATE 04/21/2021	SHEET 4 OF 9
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		



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**CROSS SECTIONS ARE REFERENCE ONLY
OTHER COMBINATIONS ARE APPROVED**

90° CORNER CROSS SECTION
ODD - ODD CONFIGURATION

90° CORNER CROSS SECTION
EVEN - ODD CONFIGURATION SHOWN

90° CORNER CROSS SECTION
EVEN - EVEN CONFIGURATION

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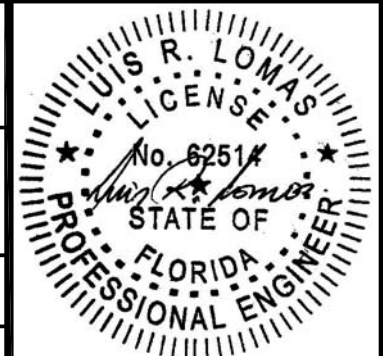
NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON IMPACT
90° CORNER CROSS SECTIONS

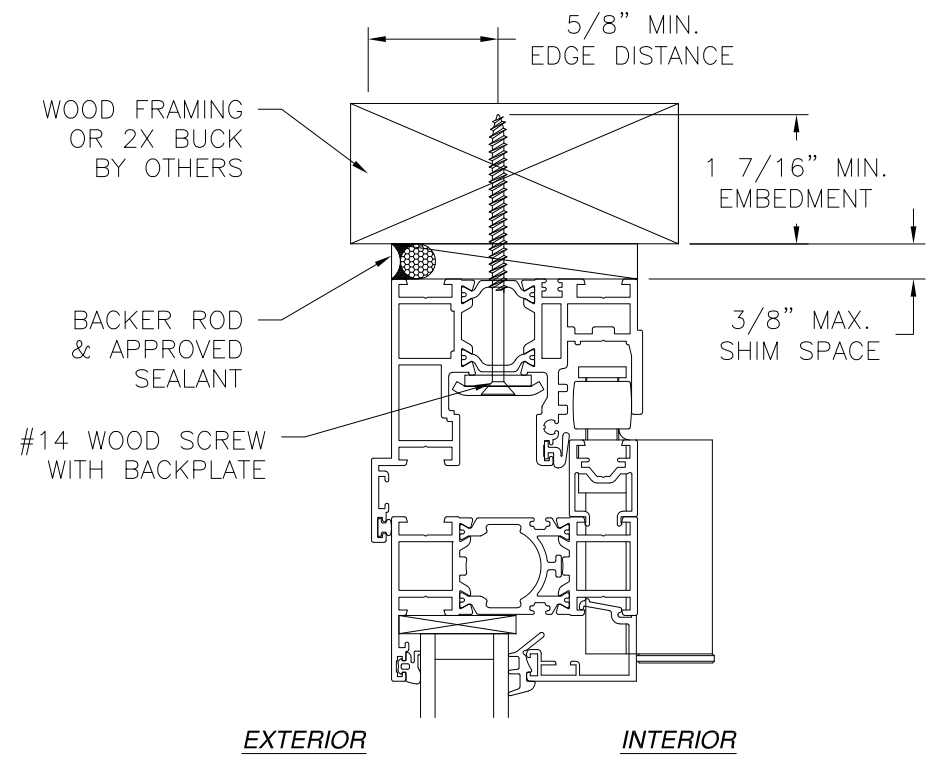
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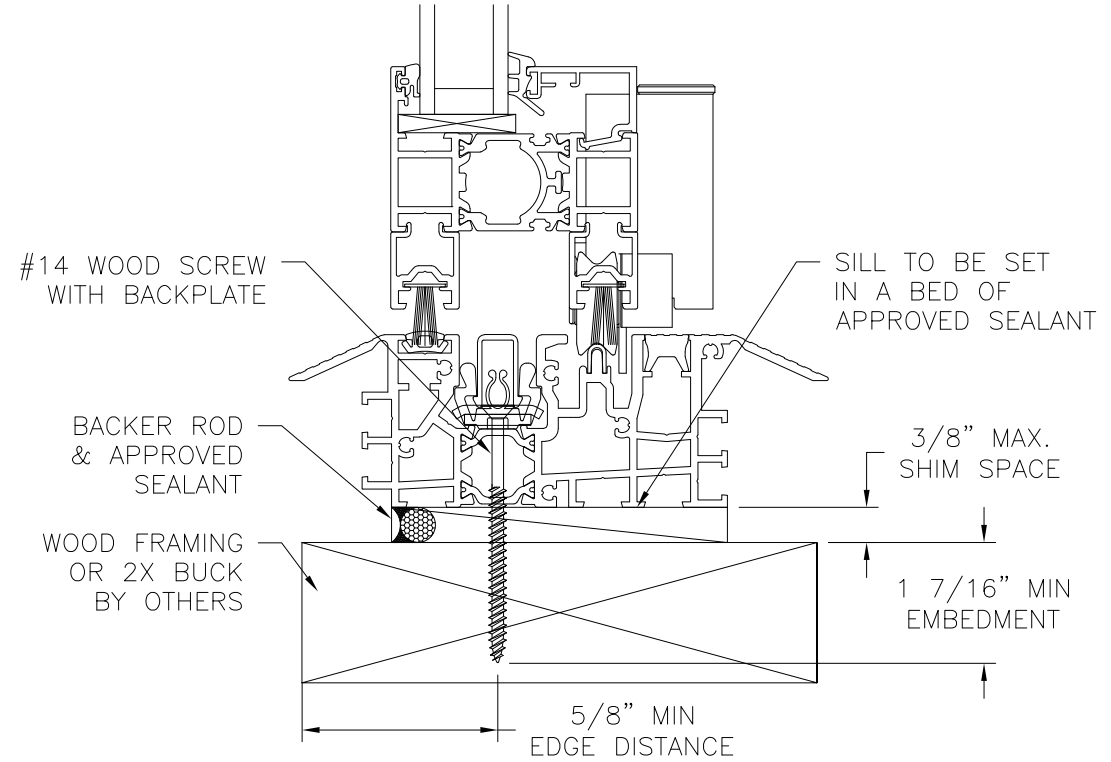


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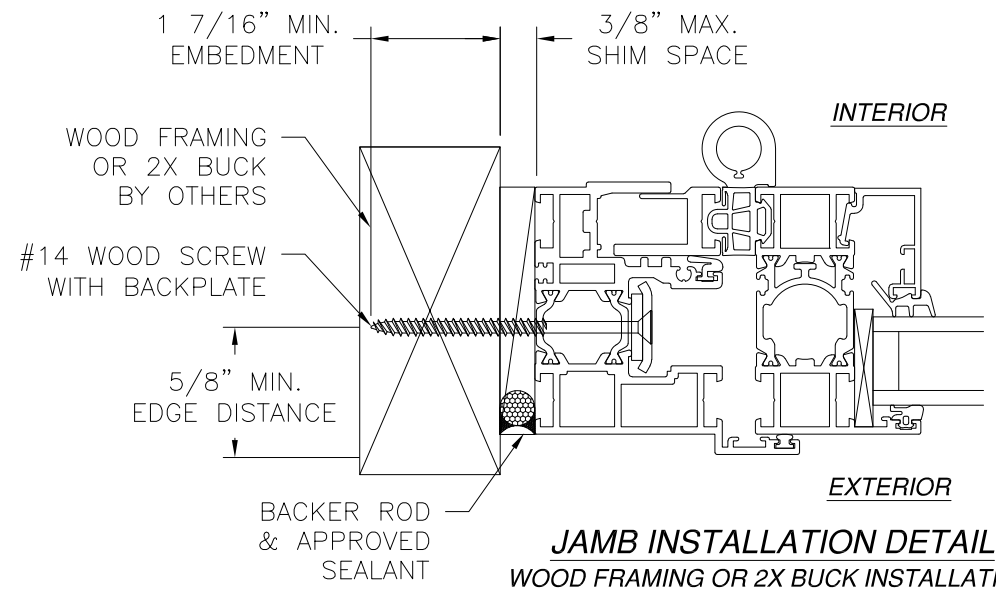
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EXTERIOR INTERIOR



VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION
SADDLE SILL SHOWN, OTHER SILLS SIMILAR

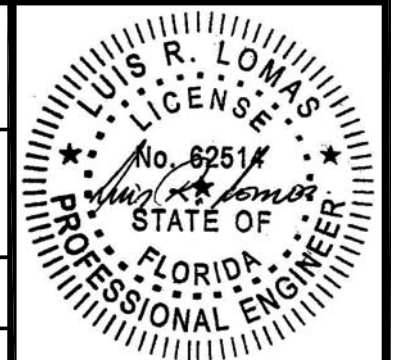


JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:**
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112
 3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED AND ARE NOT SHOWN FOR CLARITY

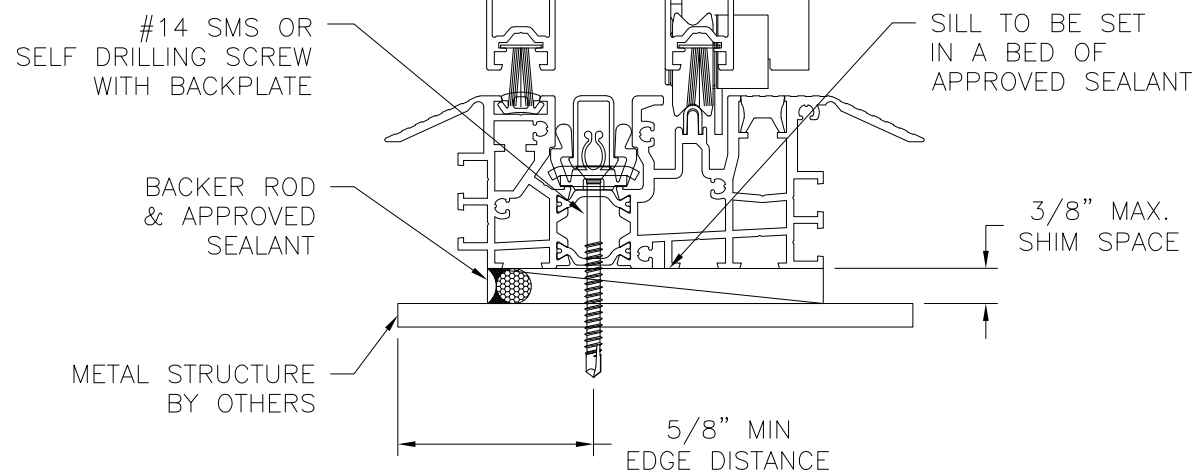
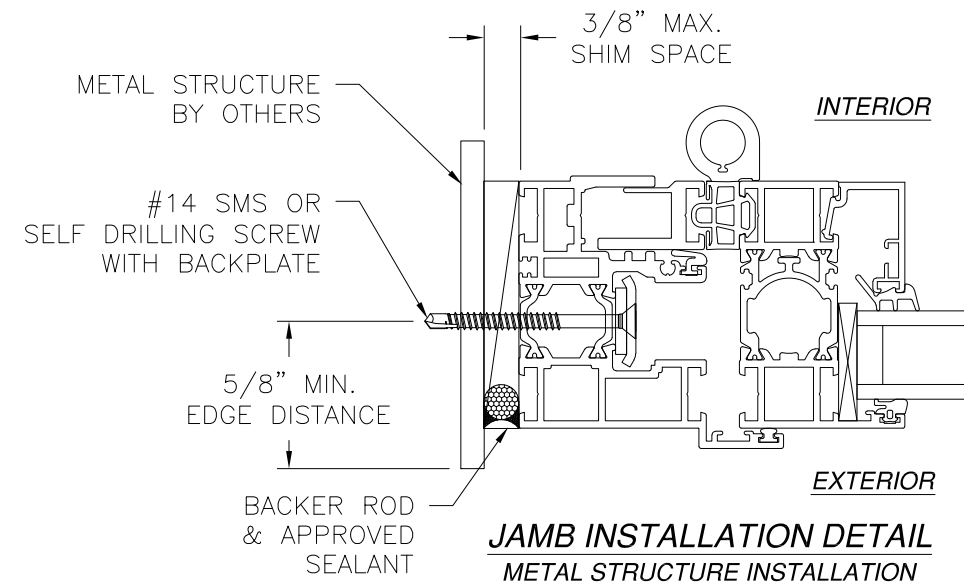
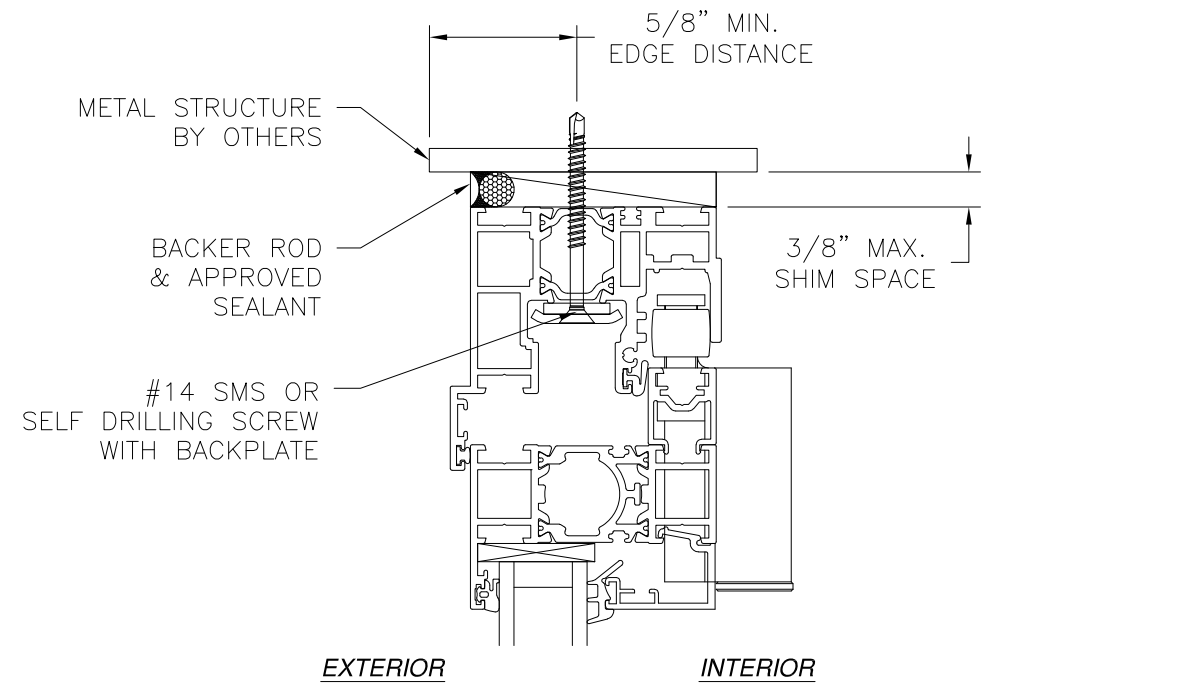
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<p>SERIES NW ALUMINUM 640/SL64/ECOLINE CORNER FOLDING DOOR NON IMPACT INSTALLATION DETAILS</p>		
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VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION
 SADDLE SILL SHOWN, OTHER SILLS SIMILAR

- NOTES:**
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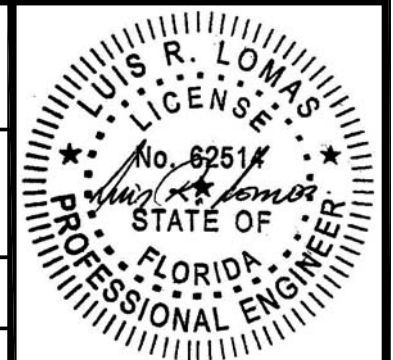
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NANA WALL SYSTEMS, INC.
 100 MEADOWCREEK DRIVE, SUITE 250
 CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
 CORNER FOLDING DOOR NON IMPACT
 INSTALLATION DETAILS

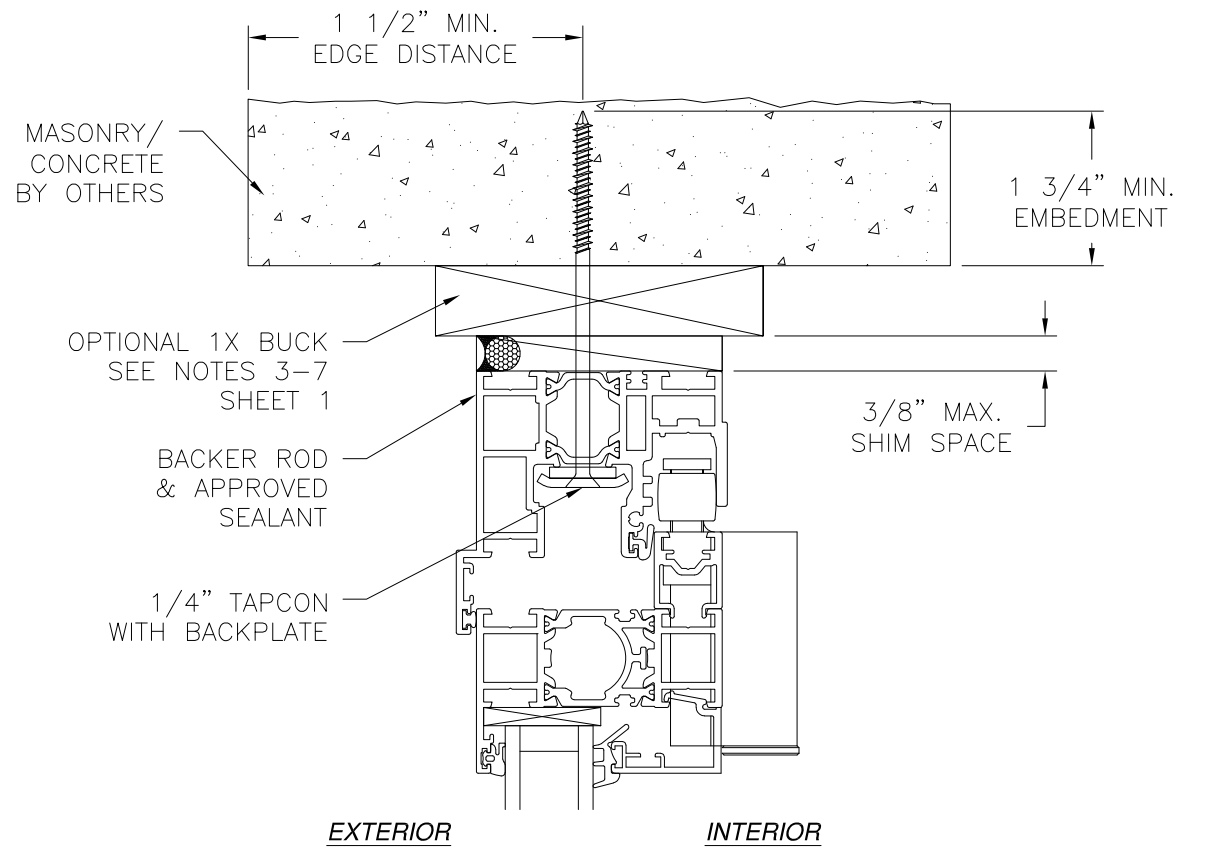
DRAWN: A.R.	DWG NO. 08-03725	REV -
SCALE NTS	DATE 04/21/2021	SHEET 7 OF 9

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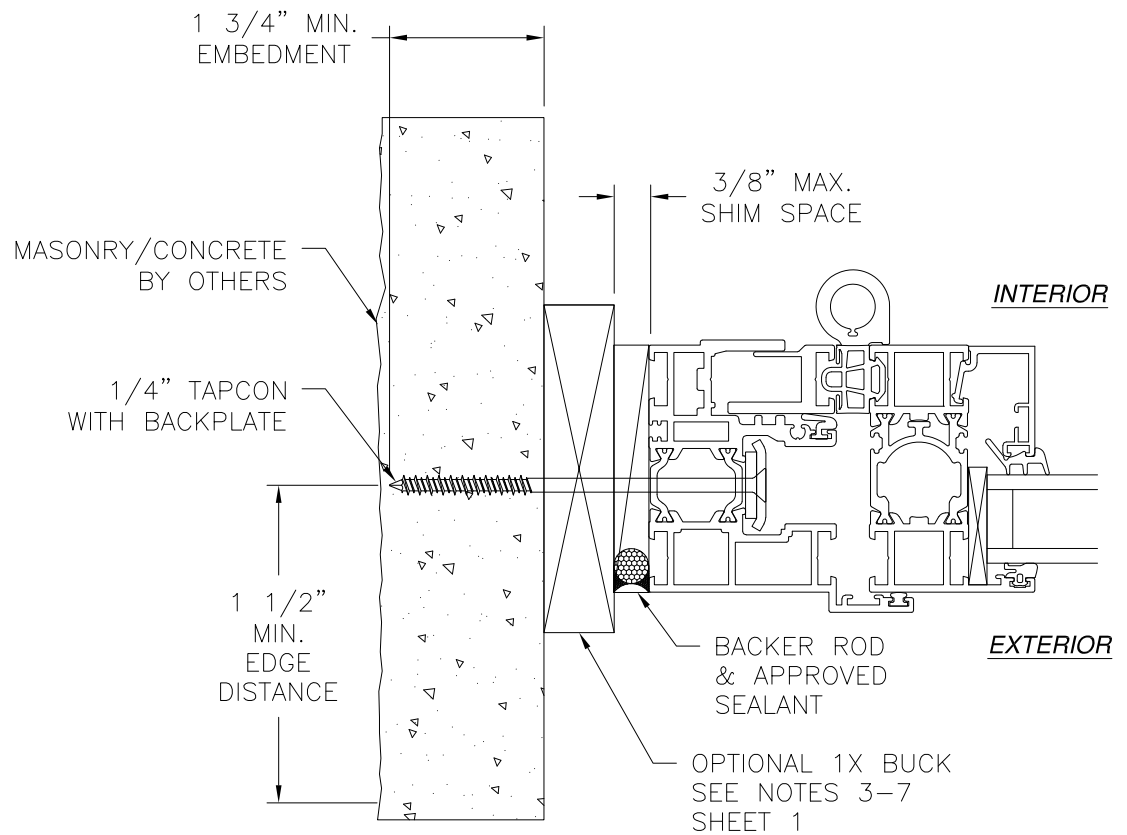


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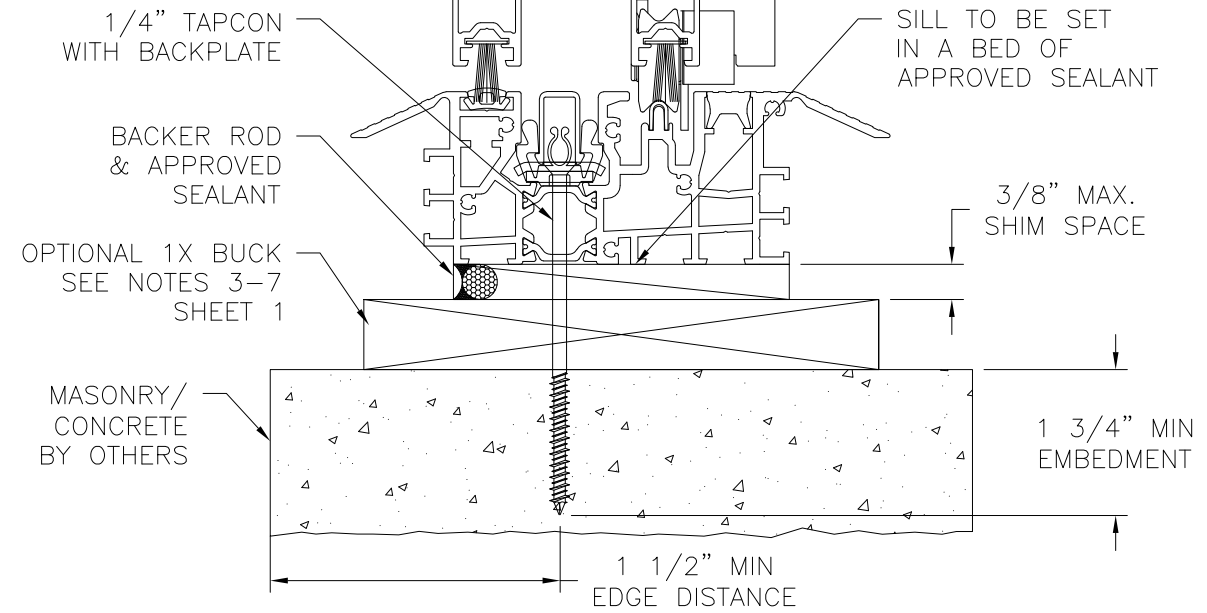
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EXTERIOR INTERIOR



JAMB INSTALLATION DETAIL
MASONRY/CONCRETE INSTALLATION



VERTICAL CROSS SECTION
MASONRY/CONCRETE INSTALLATION
SADDLE SILL SHOWN, OTHER SILLS SIMILAR

- NOTES:**
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 3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED AND ARE NOT SHOWN FOR CLARITY

SIGNED: 04/27/2021

NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

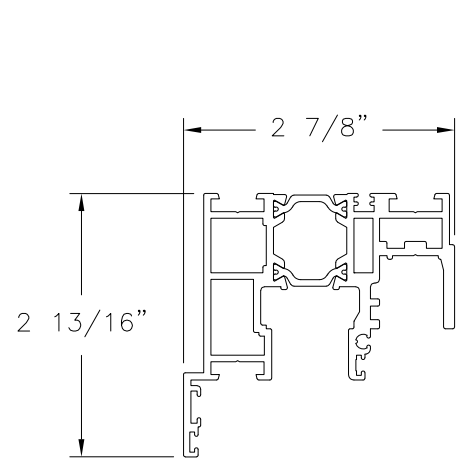
SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON IMPACT
INSTALLATION DETAILS

DRAWN: A.R.	DWG NO. 08-03725	REV -
SCALE NTS	DATE 04/21/2021	SHEET 8 OF 9

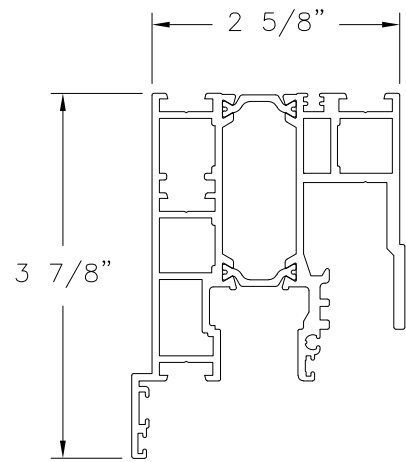
L. ROBERTO LOMAS P.E.
1432 WOODFORD RD LEWISVILLE, NC 27023
434-688-0609 rllomas@rlomaspe.com

Luis R. Lomas P.E.
FL No.: 62514

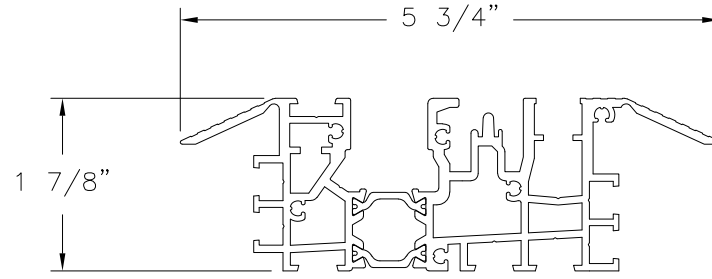
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



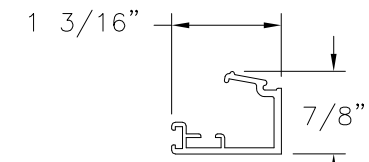
HEAD & JAMB PROFILE (5-310-04)
ALUMINUM 6063-T5



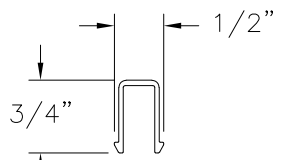
EXTENDED HEAD PROFILE (5-310-04)
ALUMINUM 6063-T5



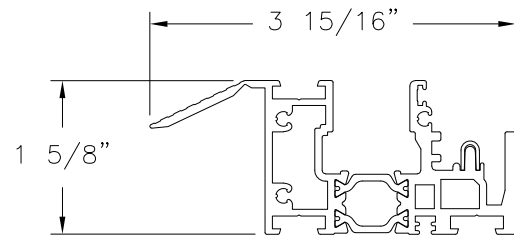
LOW PROFILE SADDLE SILL (5-310-39)
ALUMINUM 6063-T5



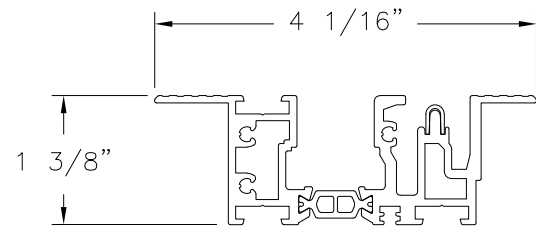
GLAZING BEAD (5-80-71)
ALUMINUM 6063-T5
BEAD SHOWN AS REFERENCE ONLY.
BEAD SIZES VARIES DEPENDING ON
GLASS THICKNESS. GLASS THICKNESS
VARIES FROM 3/16" TO 1 3/4"



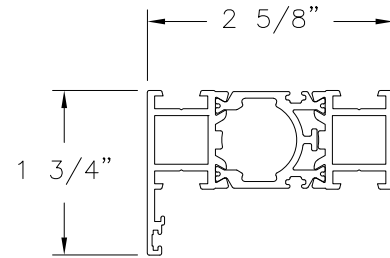
SILL INSERT PROFILE (5-310-26)
ALUMINUM 6063-T5



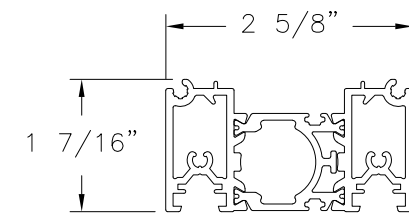
HYBRID SILL (5-310-09)
ALUMINUM 6063-T5



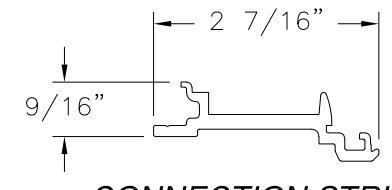
FLUSH SILL
ALUMINUM 6063-T5



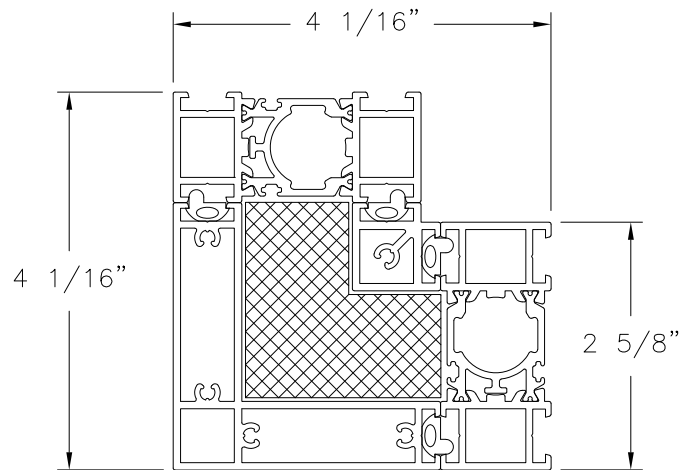
INSWING PANEL PROFILE (5-310-01)
ALUMINUM 6063-T5



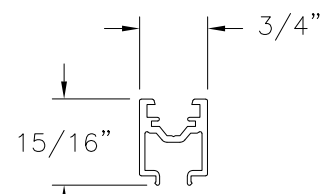
NARROW CONNECTION PROFILE (5-310-30)
ALUMINUM 6063-T5



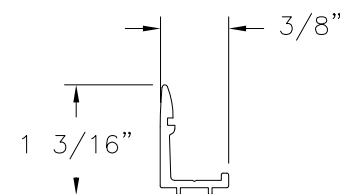
CONNECTION STRIP PROFILE (5-310-27)
POLYAMIDE



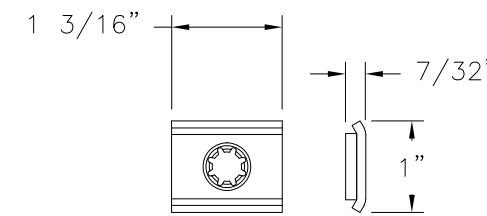
CORNER EXTRUSION ASSEMBLY
ALUMINUM 6063-T5



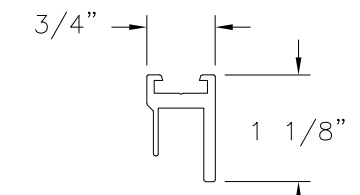
EXTENSION PROFILE (5-300-04)
ALUMINUM 6063-T5



BAR PROFILE (5-300-30)
ALUMINUM 6063-T5



BACK PLATE (15-310-40)
STEEL



ADJUSTABLE JAMB PROFILE (5-300-01)
ALUMINUM 6063-T5

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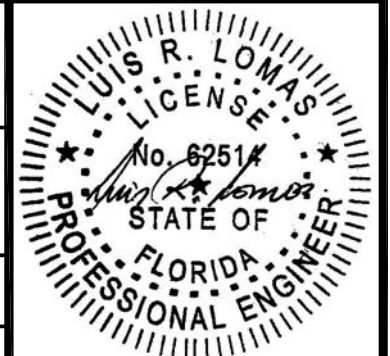
NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON IMPACT
COMPONENTS

DRAWN: A.R.	DWG NO. 08-03725	REV -
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