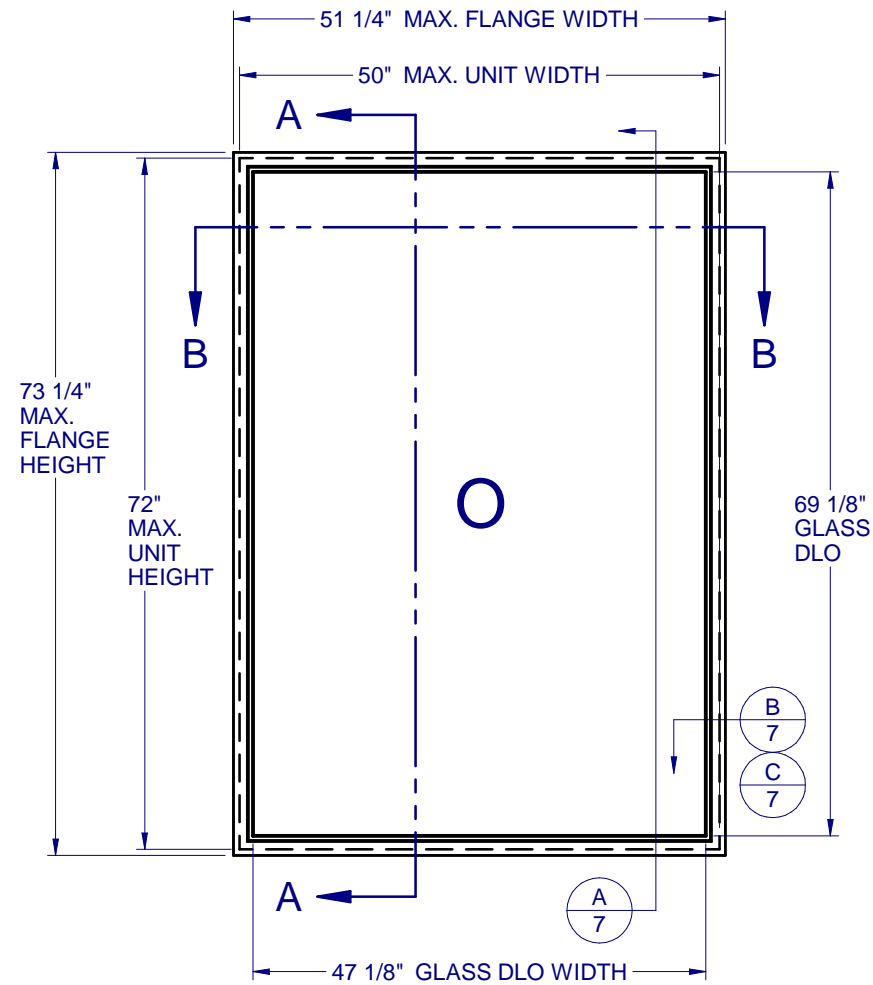


PICTURE WINDOW - NON-IMPACT



GENERAL NOTES:

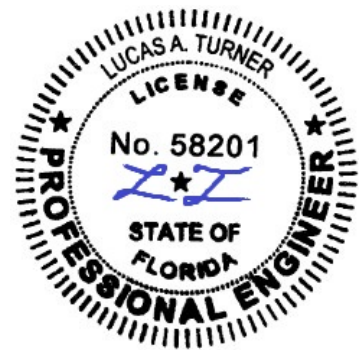
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION AND IS RATED FOR USE IN THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
2. GLAZING OPTIONS: (SEE SHEET 3)
3. CONFIGURATIONS: "O". ARCHITECTURAL SHAPES INCLUDE, BUT ARE NOT LIMITED TO, THOSE SHOWN ON SHEET 2.
4. DESIGN PRESSURE RATING (SEE SHEET 3):
 -NEGATIVE DESIGN LOADS BASED ON, TESTED PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
 -POSITIVE DESIGN LOADS BASED ON, TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 7 FOR ANCHOR DETAILS. WINDLOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
6. NOT APPROVED FOR IMPACT RESISTANCE. IMPACT PROTECTIVE SYSTEM IS REQUIRED IN WIND BORNE DEBRIS REGION.
7. ALL FRAMES FULLY WELDED.
8. SERIES / MODEL DESIGNATION PW-8300.
9. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:
 O = FIXED SASH



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 FL PE # 58201
 2428 Old Natchez Trc Trl
 Camden, TN 38320
 PH. 941-380-1574

SHEET DESCRIPTION:

GENERAL NOTES AND ELEVATIONS

DRAWN BY: ADE	DATE: 08/29/09
DWG #: CWS-507	REV.: D
SCALE: 1:1	SHEET 1 OF 7

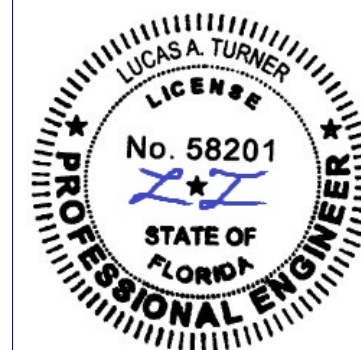
TABLE OF CONTENTS

GENERAL NOTES & ELEVATIONS.....	1
ARCHITECTURAL SHAPES.....	2
GLAZING DETAILS & DP CHART.....	3
SECTION VIEWS.....	4
BOM & EXTRUSIONS.....	5
ANCHOR SCHEDULE & NOTES.....	6
INSTALLATION DETAILS.....	7

MAX. UNIT SIZE	DESIGN PRESSURE RATING	IMPACT RATING
50" x 72"	SEE COMPARATIVE ANALYSIS CHART, SHEET 3	NONE

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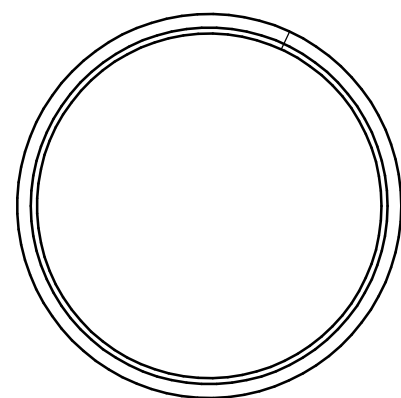
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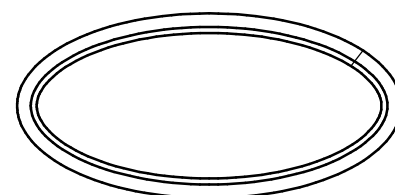
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**ARCHITECTURAL
SHAPES**

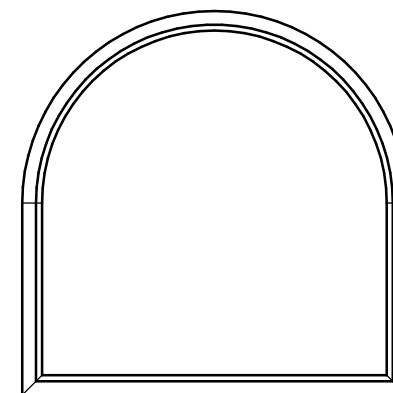
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DWG #: CWS-507	REV.: D
SCALE: 1:1	SHEET 2 OF 7



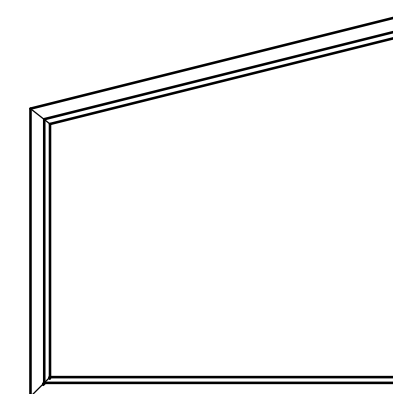
FULL CIRCLE



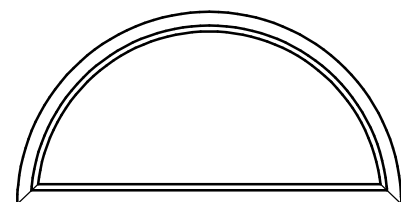
FULL ELLIPSE (OVAL)



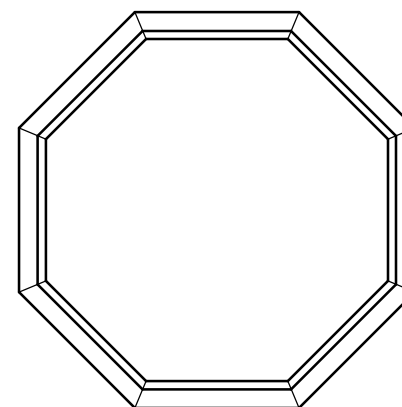
TOMBSTONE



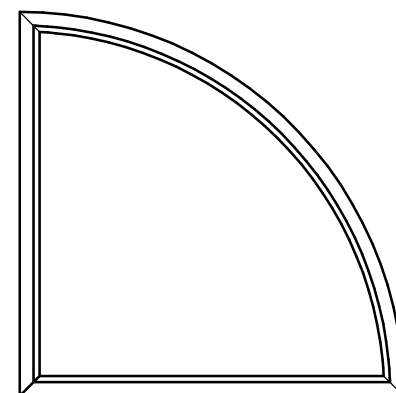
TRAPEZOID



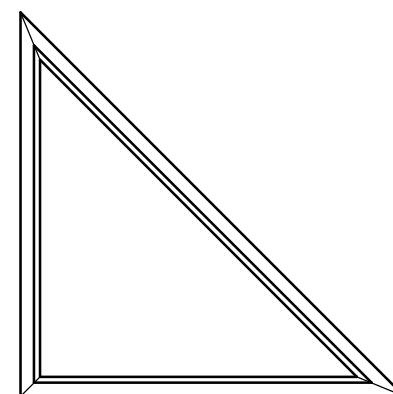
1/2 CIRCLE



OCTAGON



1/4 CIRCLE



TRIANGLE

NOTES:

1. SEE SHEET 6 FOR DETAILED ANCHOR INSTALLATION REQUIREMENTS.
2. THRU FRAME - MASONRY, WOOD OR METAL OPENING.
3. OVERALL SIZE MUST NOT EXCEED THE MAX. WIDTH AND HEIGHT OF RECTANGULAR WINDOWS ON SHEET 1.
4. ANCHOR SPACING FOR ARCHITECTURAL FLANGE WINDOWS MUST FOLLOW THE LAYOUT SHOWN ON SHEET 6, WITH ANCHOR SPACING MEASURED ALONG THE LENGTH OF THE PRODUCT.

DESIGN PRESSURES (PSF) WITH GLASS TYPE A or B IGU GLAZING (DIMENSIONS ARE UNIT SIZES)

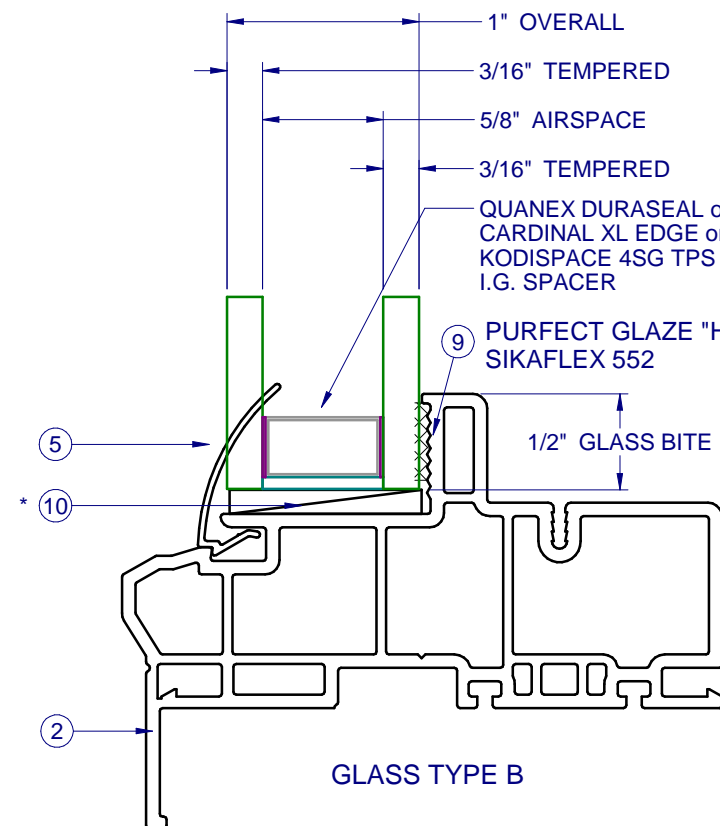
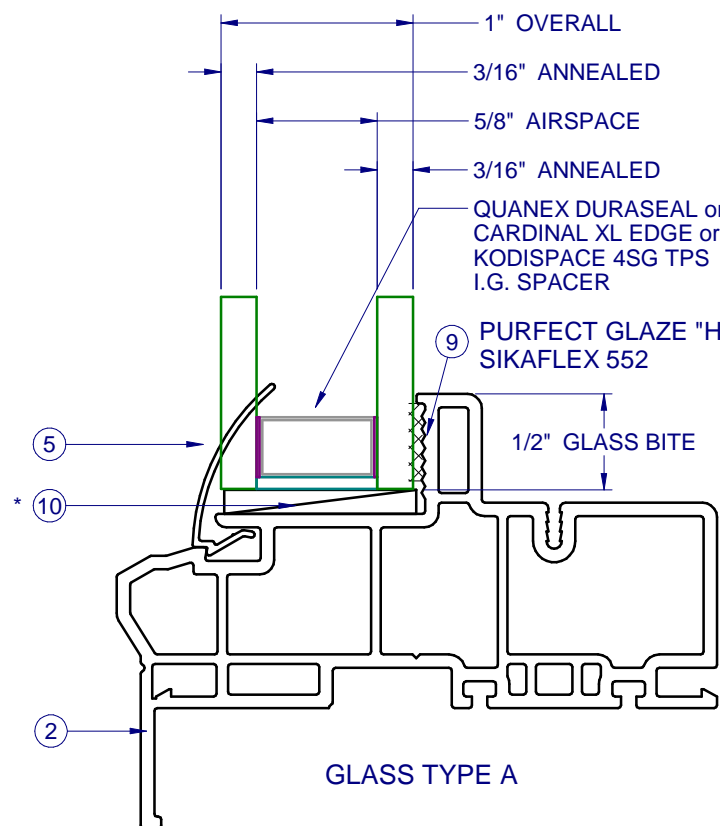
Short Side (in.)	Long Side (in.)									
	18.000	24.000	30.000	36.000	42.000	48.000	54.000	60.000	66.000	72.000
18.000	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5
24.000	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5
30.000	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+75.6/-75.6
36.000	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+74.8/-74.8	+66.5/-66.5
42.000	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+77.9/-77.9	+77.9/-77.9	+77.9/-77.9	+77.9/-77.9	+68.4/-68.4	+60.3/-60.3
48.000	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+77.9/-77.9	+59.7/-59.7	+59.7/-59.7	+59.7/-59.7	+59.7/-59.7	+56.1/-56.1
50.000	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+82.5/-82.5	+77.9/-77.9	+59.7/-59.7	+55.0/-55.0	+55.0/-55.0	+55.0/-55.0	+55.0/-55.0



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NOTE: IF SIZE INTENDED IS NOT SHOWN, USE NEXT LARGER SIZE.

SETTING BLOCKS PER FBC 2411.3.3.1



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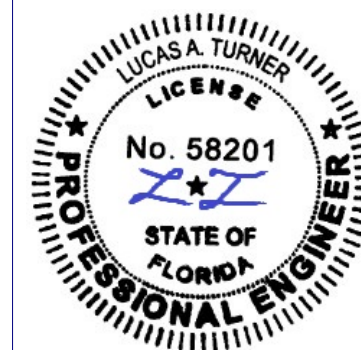
SHEET DESCRIPTION:

**COMPARATIVE ANALYSIS
AND GLAZING DETAILS**

DRAWN BY: ADE	DATE: 08/29/09
DWG #: CWS-507	REV.: D
SCALE: 1:1	SHEET 3 OF 7

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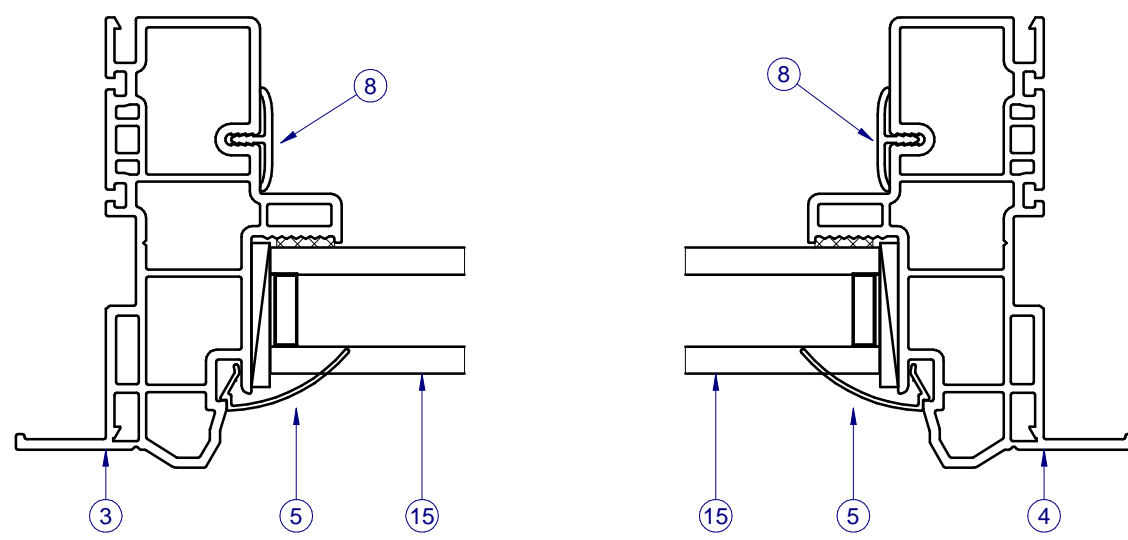
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SHEET DESCRIPTION:

SECTION VIEWS

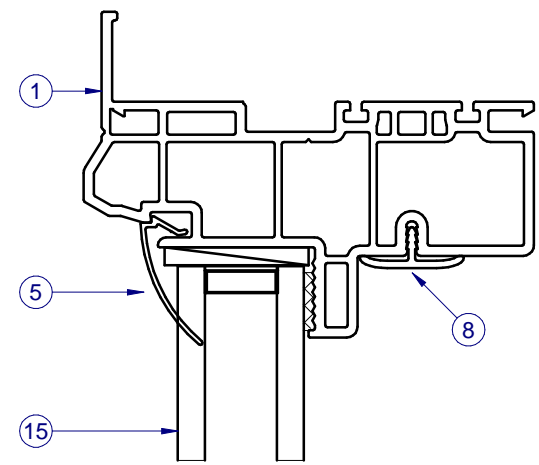
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DWG #: CWS-507	REV.: D
SCALE: 1:1.33	SHEET 4 OF 7

INTERIOR

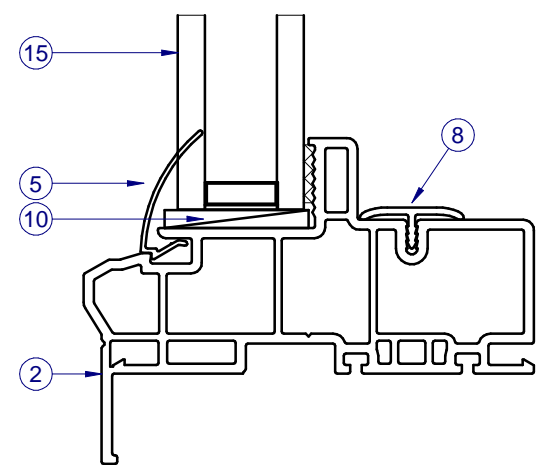


SECTION VIEW B-B

INTERIOR



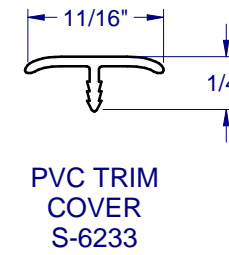
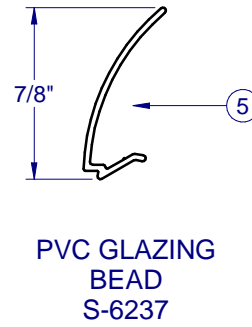
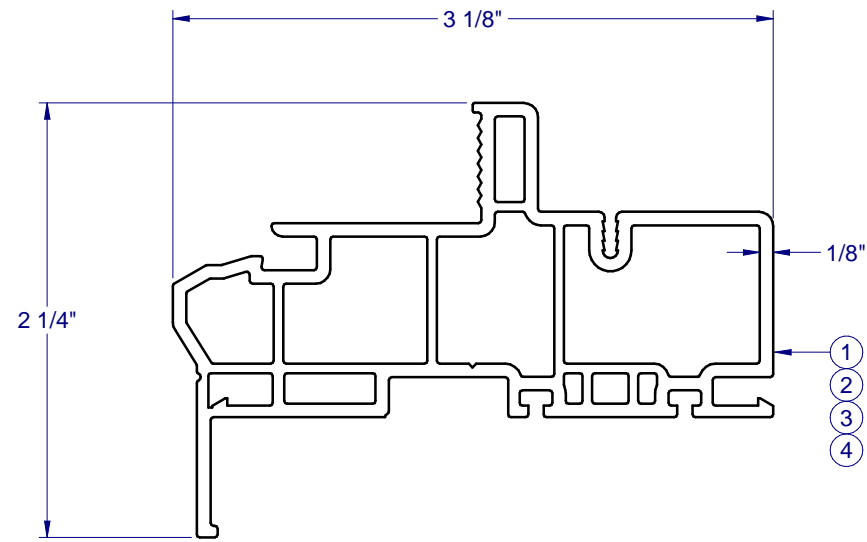
SECTION VIEW A-A



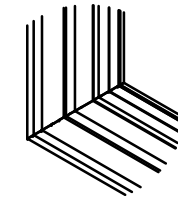
ITEMS NOT SHOWN FOR CLARITY:
9, 11-14

PARTS LIST			
ITEM	PART #	DESCRIPTION	MATERIAL
1	H-6232	Fr., PW, Main, Head	PVC
2	H-6232	Fr., PW, Main, Sill	PVC
3	H-6232	Fr., PW, Main, L. Jb.	PVC
4	H-6232	Fr., PW, Main, R. Jb.	PVC
5	S-6237	Glz. Bd., Fxd. (7/8" O.A. I.G.)	PVC
8	S-6233	Trim Cover	PVC
9		Purfect Glaze "H", SikaFlex 552	
10	P-5615	Set. Blk., 85 Dur., 1/8" x 1" x 2" Lg.	Rubber
11	P-3684	PW-8300 Gold Cert. Label, NFRC Tab	
13	P-3881	Temporary Lbl. (NFRC/DP)	
14	P-3613	CWS Lbl. (logo)	
15	GLASS	SEE SHEET 3	

LINE ITEMS NOT USED:
6-7, 12, 16



FRAME CORNER
CONSTRUCTION



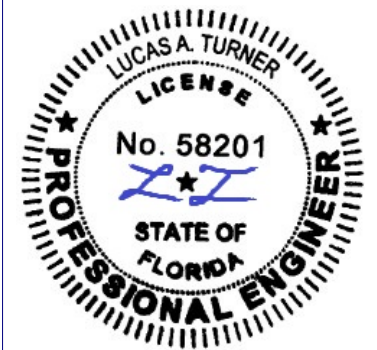
CORNER WELD
(ALL SIDES)
1:8

Custom
WINDOW SYSTEMS

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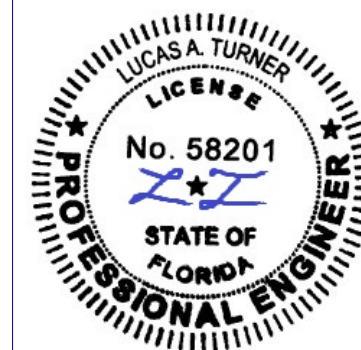
SHEET DESCRIPTION:

BOM AND EXTRUSIONS

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SCALE: 1:1	SHEET 5 OF 7

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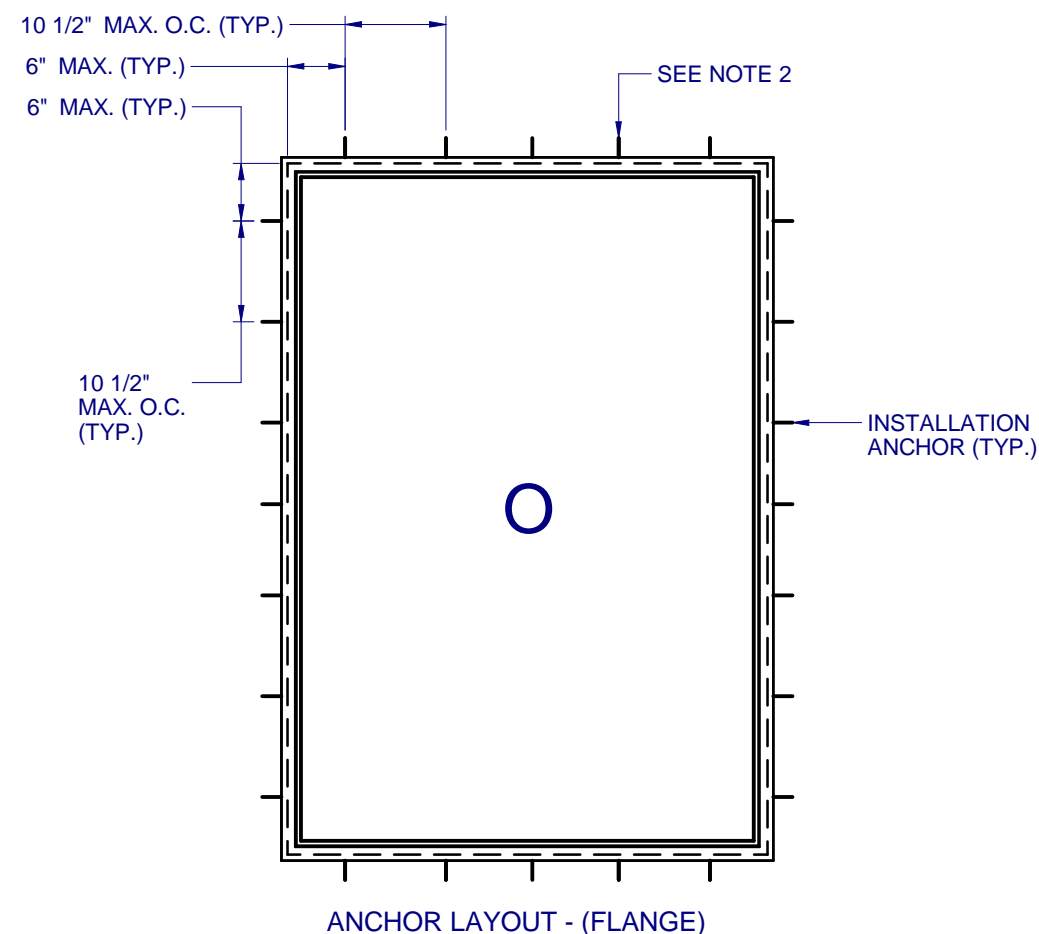
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SHEET DESCRIPTION:

ANCHOR SCHEDULE AND NOTES

DRAWN BY: ADE	DATE: 08/29/09
DWG #: CWS-507	REV.: D
SCALE: 1:20	SHEET 6 OF 7

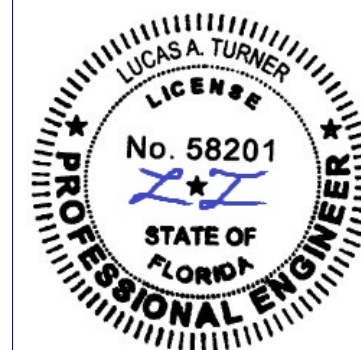


NOTES:

1. INSTALL ONE ANCHOR AT EACH INSTALLATION LOCATION. ANCHOR SPACING APPLIES TO ALL SHAPES (SEE SHEET 2) ALONG ALL FRAME EDGES. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 7.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 7.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE - 1X BUCKS ARE OPTIONAL.
7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3" FOR MASONRY, 1" FOR WOOD AND METAL.
8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE 1, SHEET 7. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS:
FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

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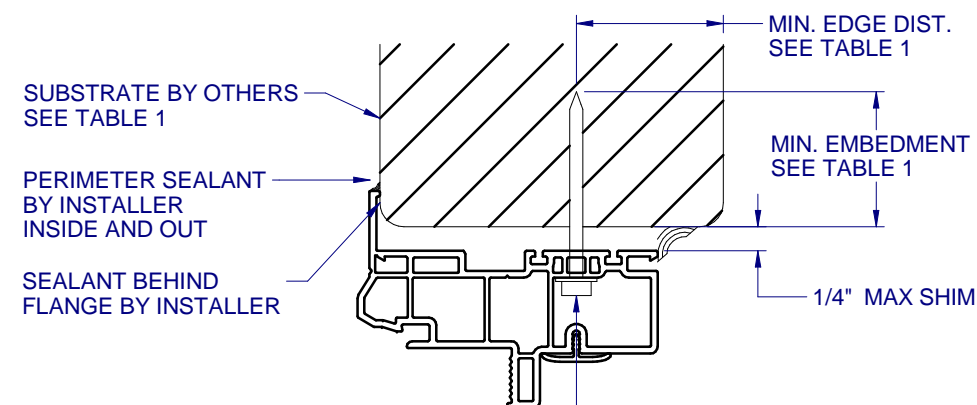
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SHEET DESCRIPTION:

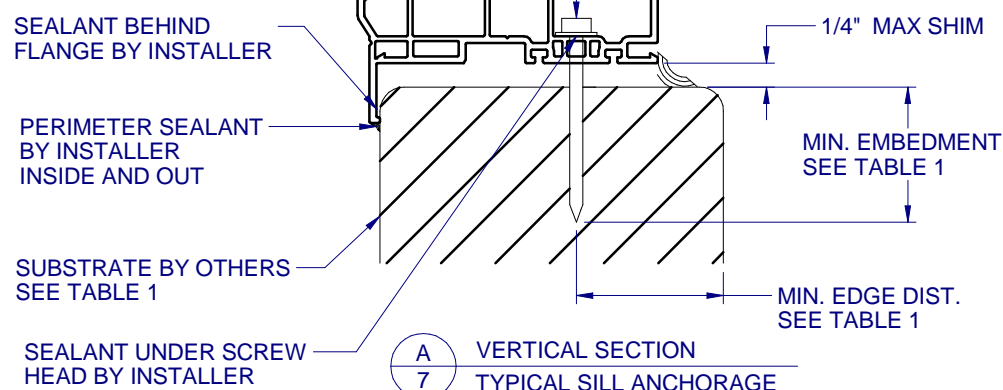
INSTALLATION DETAILS

DRAWN BY: ADE	DATE: 08/29/09
DWG #: CWS-507	REV.: D
SCALE: 1:2	SHEET 7 OF 7

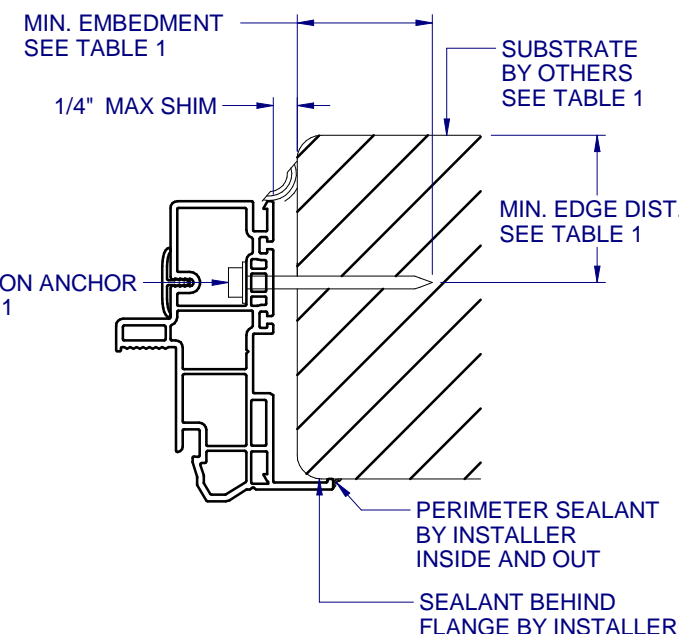
TYPICAL HEAD ANCHORAGE



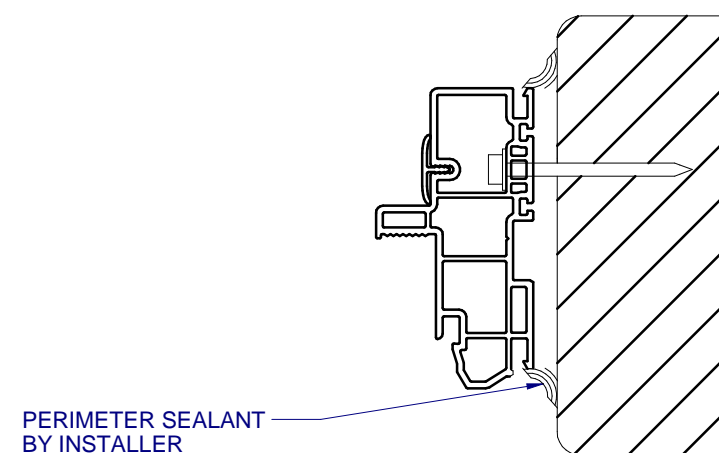
INSTALLATION ANCHOR
SEE TABLE 1



A
7 VERTICAL SECTION
TYPICAL SILL ANCHORAGE



B
7 HORIZONTAL SECTION
TYPICAL JAMB ANCHORAGE



C
7 HORIZONTAL SECTION
BOX FRAME INSTALLATION
HEAD AND SILL SIMILAR FOR BOX INSTALLATION

FLANGE REMOVAL NOTE: PARTIALLY OR FULLY REMOVING THE FLANGE, UP TO AND INCLUDING A BOX-FRAME APPLICATION IS ACCEPTABLE PROVIDED:

- MIN. 1/4" FILLET OF CONSTRUCTION-GRADE ADHESIVE CAULK IS APPLIED INSIDE AND OUT, FULL PERIMETER, BY INSTALLER.
- PRODUCT ANCHORAGE IS IN ACCORDANCE WITH REQUIREMENTS AS SHOWN FOR FLANGE WINDOWS.

TABLE 1: APPROVED INSTALLATION FASTENERS

SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1-1/2"	1-1/8"
HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"
CONCRETE (2.85 KSI MIN.)	3/16" ELCO ULTRACON	1"	1"
GROUT-FILLED CMU (ASTM C-90)	3/16" ELCO ULTRACON	1-1/4"	2-1/2"
2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"
2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-3/8"	7/8"
16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"