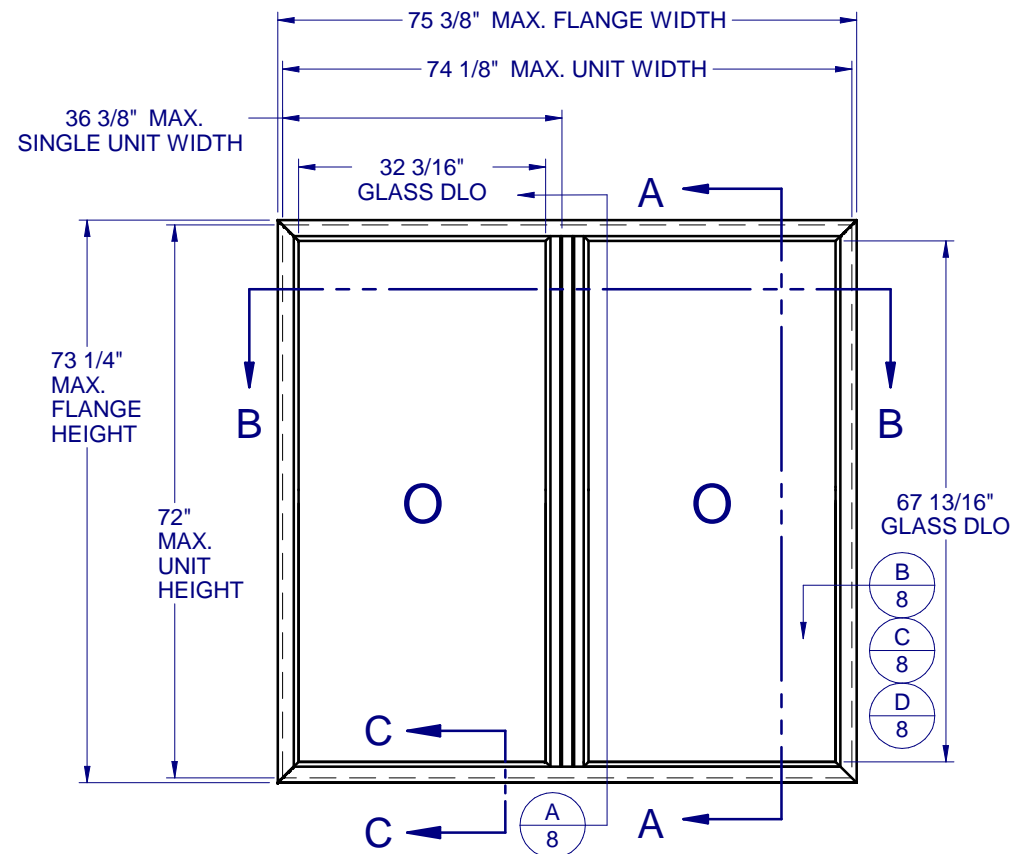
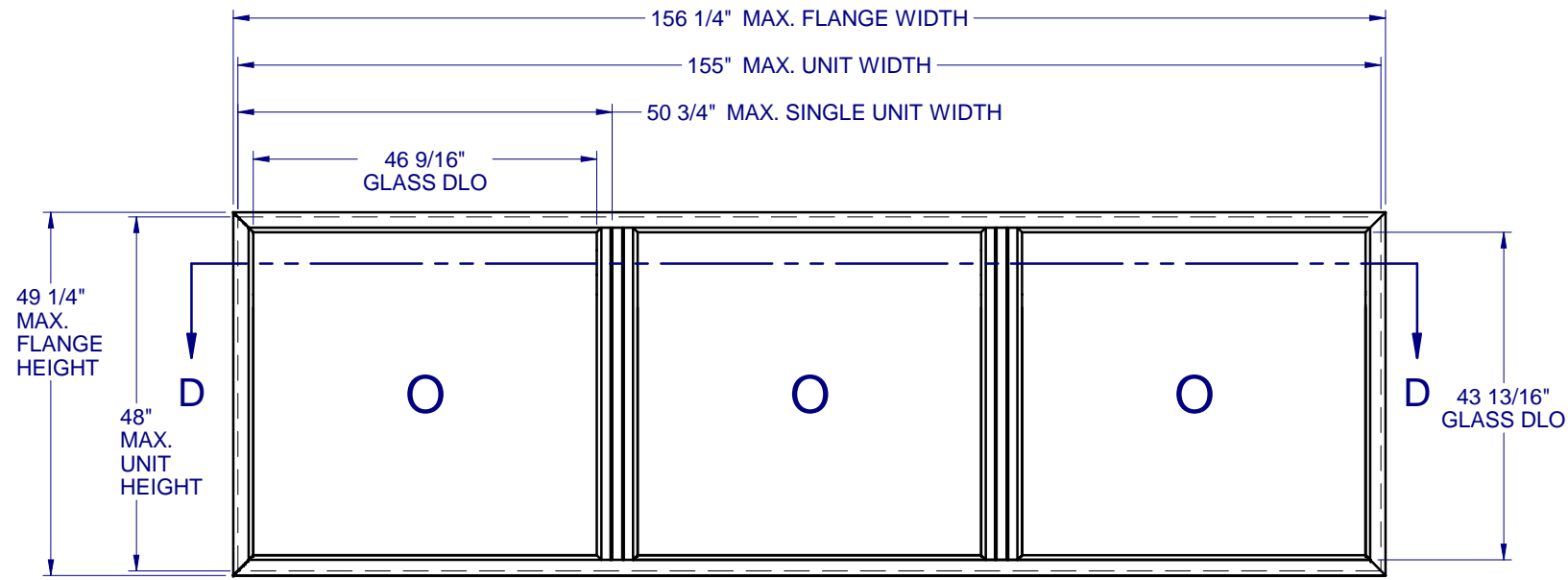


# PICTURE WINDOW - NON-IMPACT



## TABLE OF CONTENTS

GENERAL NOTES & ELEVATIONS.....1  
 GLAZING DETAILS.....2  
 COMPARATIVE ANALYSIS.....3  
 SECTION VIEWS & ALT. FRAME.....4  
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 ANCHOR SCHEDULE & NOTES.....6-7  
 INSTALLATION DETAILS.....8

CONFIG.	MAX. UNIT SIZE	DESIGN PRESSURE RATING	IMPACT RATING
O/O	74-1/8" x 72"	SEE COMPARATIVE ANALYSIS CHARTS, SHEET 3	NONE
O/O/O	155" x 48"		NONE

## GENERAL NOTES:

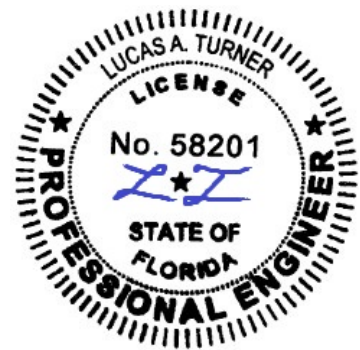
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION.
2. GLAZING OPTIONS: (SEE SHEET 2)
3. CONFIGURATIONS: "O/O", "O/O/O".
4. DESIGN PRESSURE RATING (SEE SHEET 3):  
 -NEGATIVE DESIGN LOADS BASED ON, TESTED PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.  
 -POSITIVE DESIGN LOADS BASED ON, TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 8 FOR ANCHOR DETAILS. WINDLOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
6. NOT APPROVED FOR IMPACT RESISTANCE. IMPACT PROTECTIVE SYSTEM IS REQUIRED IN WIND BORNE DEBRIS REGION.
7. ALL FRAMES FULLY WELDED. SMALL JOINT SEAM SEALANT USED AT INTERNAL MULL.
8. SERIES / MODEL DESIGNATION PW-8150 CONTINUOUS FRAME.
9. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:  
 O = FIXED SASH
10. SECTION CALLOUTS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.



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## 8150 PVC PICTURE WINDOW NON-IMPACT

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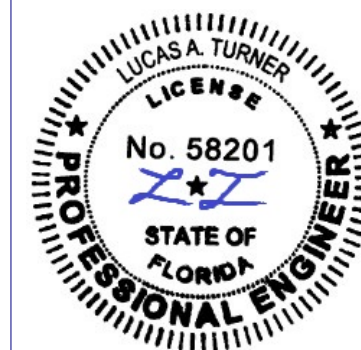
## SHEET DESCRIPTION:

## GENERAL NOTES AND ELEVATIONS

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DWG #: CWS-511	REV.: D
SCALE: 1:25	SHEET 1 OF 8

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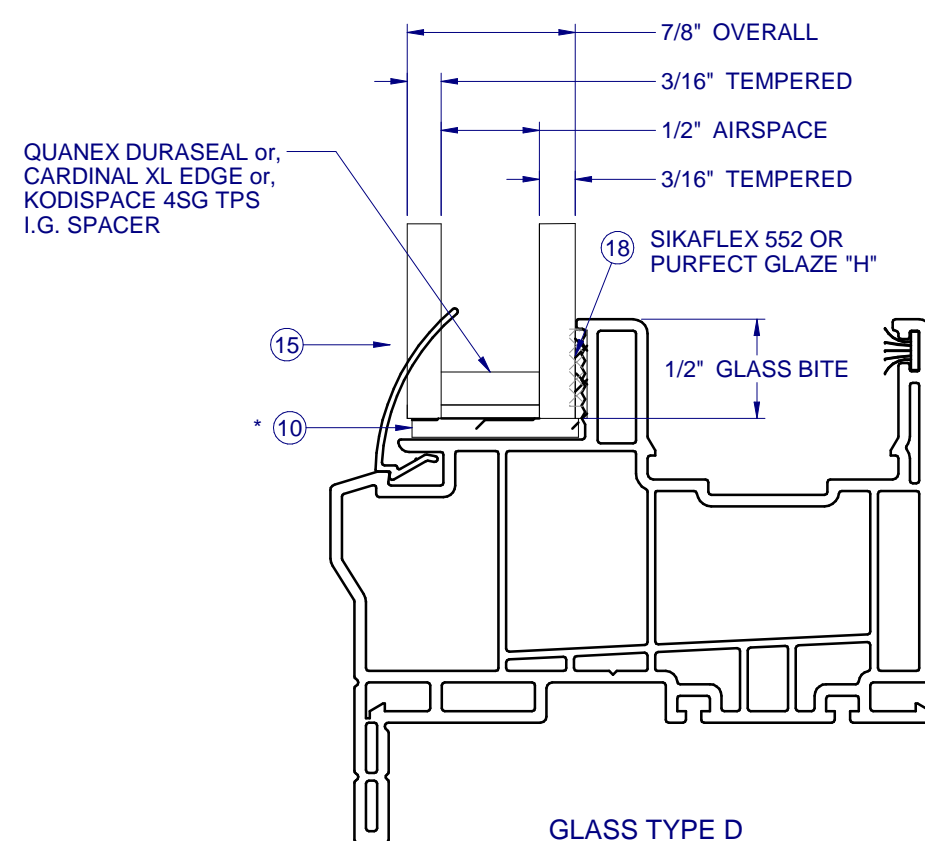
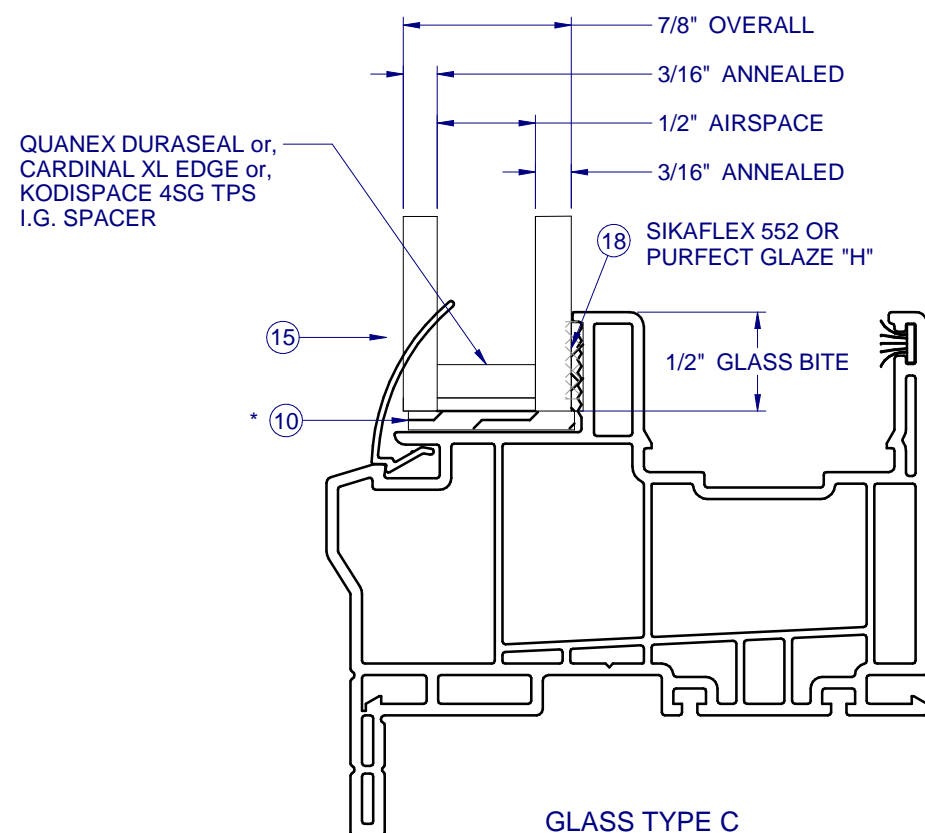
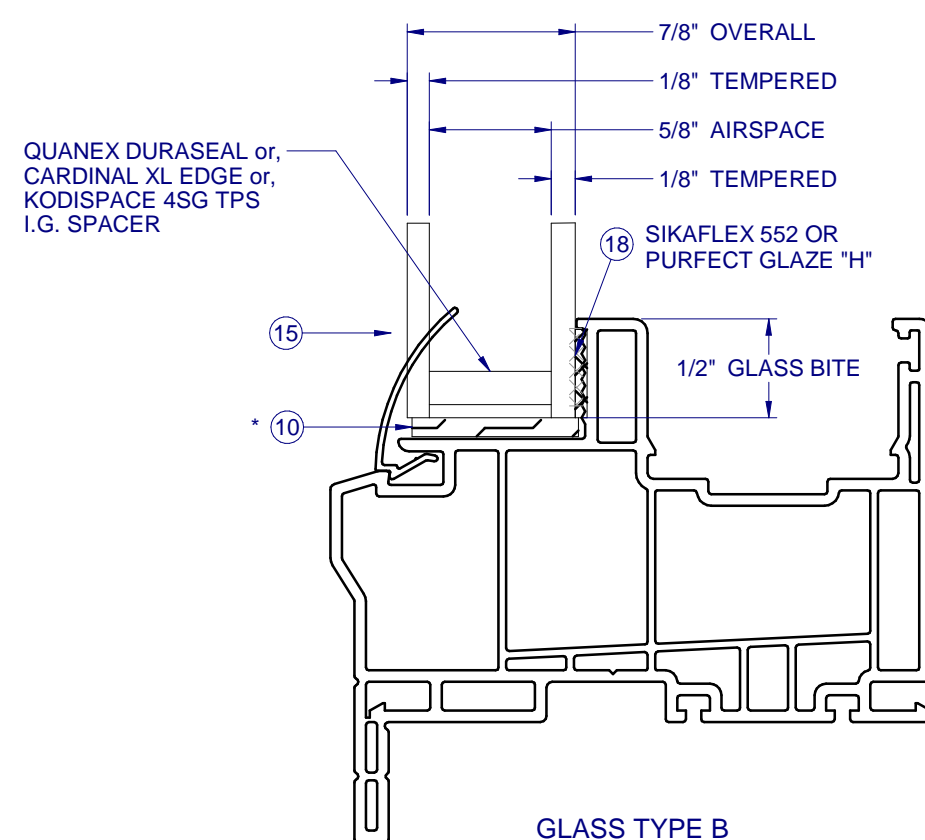
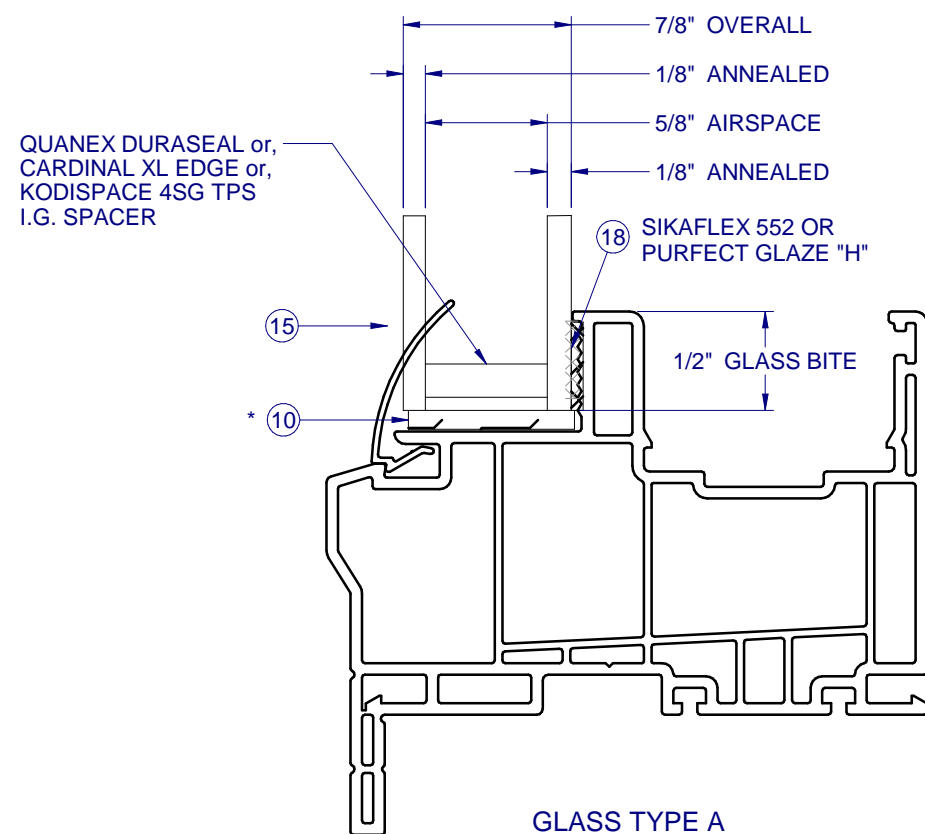
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**GLAZING DETAILS**

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DWG #: <b>CWS-511</b>	REV.: <b>D</b>
SCALE: <b>1:1</b>	<b>SHEET 2 OF 8</b>



\* SETTING BLOCKS PER FBC 2411.3.3.1

Design Pressures (PSF) for "O/O" Configuration with Glass Types A, B, C, or D

UNIT WIDTH	GLASS TYPE	UNIT HEIGHT (IN.)													
		27 1/2	29 1/2	31 1/2	35 1/2	39 1/2	41 1/2	43 1/2	47 1/2	51 1/2	53 1/2	55 1/2	59 1/2	72	
48 3/8	A	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±95.7	±85.7	±76.5	±73	±70.5		
	B, C, D	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±92.3
56 3/8	A	±101.3	±101.3	±101.3	±101.3	±101.3	±100.6	±93.6	±84.5	±74.8	±71.4	±68			
	B, C, D	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±82
60 3/8	A	±101.3	±101.3	±101.3	±101.3	±101.3	±98.3	±92.6	±83.5	±74.8	±71.4	±68.3			
	B, C, D	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±101.3	±99.8	±77.9
64 3/8	A	±91.4	±90.1	±89.5	±89.5	±89.5	±89.5	±89.5	±81.8	±74.2	±71.1	±68			
	B, C, D	±91.4	±90.1	±89.5	±89.5	±89.5	±89.5	±89.5	±89.5	±89.5	±89.5	±89.5	±89.5	±89.5	±74.3
74 1/8	A	±72.3	±70.4	±69.1	±67.6	±67.5	±67.5	±67.5	±67.5	±67.5	±67.5				
	B, C, D	±72.3	±70.4	±69.1	±67.6	±67.5	±67.5	±67.5	±67.5	±67.5	±67.5	±67.5	±67.5	±67.5	±67.5

Design Pressures (PSF) for "O/O/O" Configuration with Glass Types C or D

UNIT WIDTH	GLASS TYPE	UNIT HEIGHT (IN.)													
		24	26	28	30	32	34	36	38	40	42	44	46	48	
116 3/8	C or D	±60	±60	±60	±60	±60	±60	±60	±60	±57.7	±52.6	±48.3	±44.7	±41.5	
128 3/8	C or D	±60	±60	±60	±60	±60	±60	±59.5	±58.8	±57.6	±52.2	±47.6	±43.8	±40.5	
134 3/8	C or D	±60	±60	±60	±59.4	±57.7	±56.2	±55.1	±54.2	±53.6	±52.2	±47.6	±43.6	±40.2	
140 3/8	C or D	±60	±60	±57.9	±55.7	±53.9	±52.4	±51.2	±50.3	±49.6	±49	±47.6	±43.6	±40	
155	C or D	±55.8	±52.8	±50.4	±48.3	±46.5	±45.1	±43.8	±42.8	±41.9	±41.2	±40.7	±40.3	±40	

NOTES:

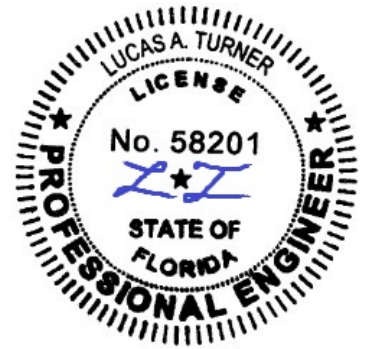
1. IF SIZE INTENDED IS NOT SHOWN, USE NEXT LARGER SIZE.
2. SHADED SIZES ARE NOT ALLOWED FOR THAT GLASS TYPE.



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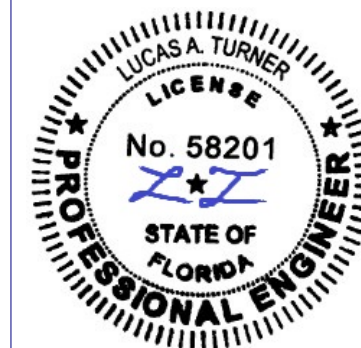
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COMPARATIVE ANALYSIS

DRAWN BY: ADE	DATE: 08/18/09
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SCALE: 1:1	SHEET 3 OF 8

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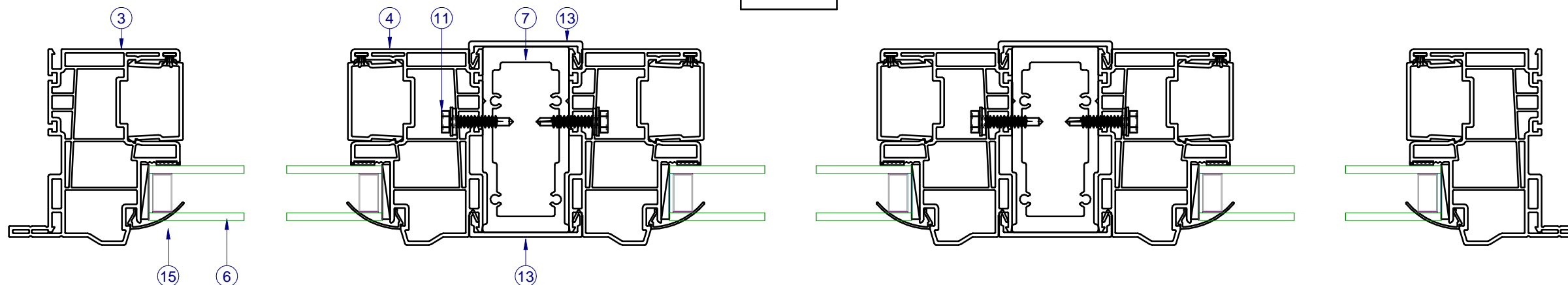
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SHEET DESCRIPTION:

**SECTION VIEWS**

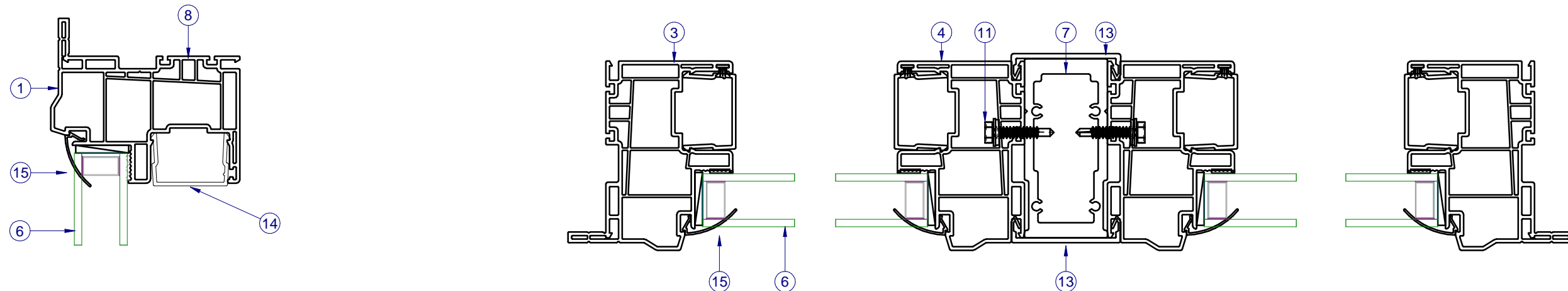
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DWG #: CWS-511	REV.: D
SCALE: 1:2	SHEET 4 OF 8

INTERIOR



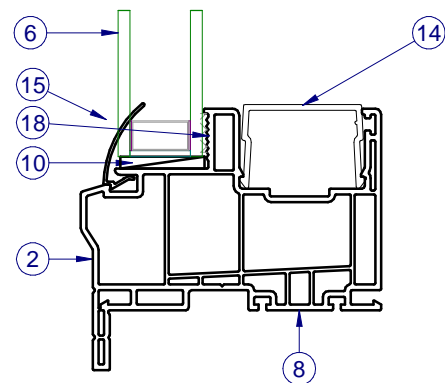
SECTION VIEW D-D

INTERIOR

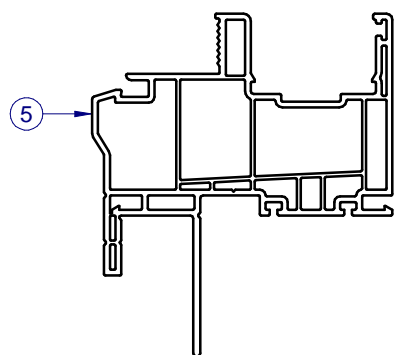


SECTION VIEW B-B

INTERIOR

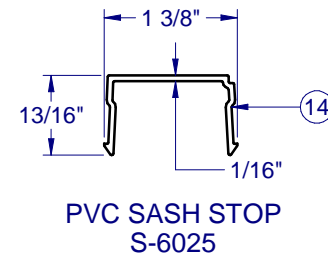
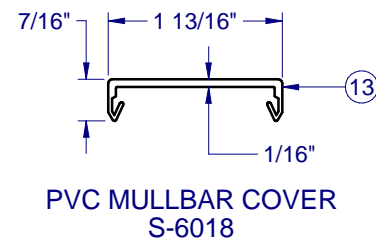
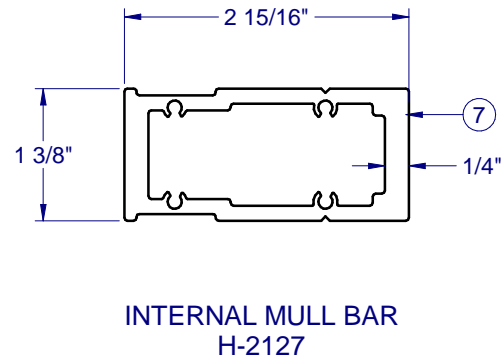
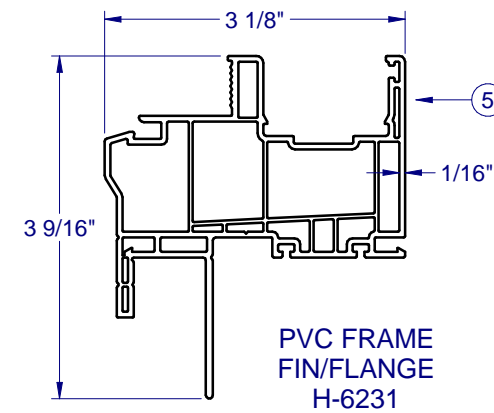
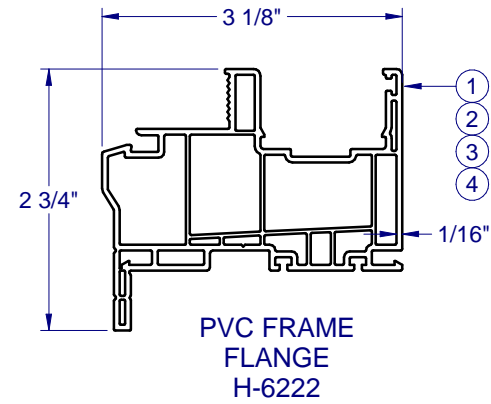


SECTION VIEW A-A

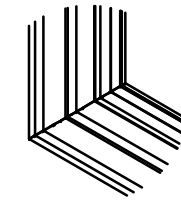


SECTION VIEW C-C  
ALTERNATE FIN FRAME

PARTS LIST			
ITEM	PART #	DESCRIPTION	MATERIAL
1	H-6222	Frame Head, Flg,	PVC
2	H-6222	Frame Sill, Flg,	PVC
3	H-6222	Frame Jamb, Flg,	PVC
4	H-6222	Internal Fr.,Jb.	PVC
5	H-6231	Frame, Fin	PVC
6	GLASS	SEE SHEET 2	
7	H-2127	Internal Mullbar	Alum
9	P-3342	Seam Sealer, SM-5504	
10	P-5615	Set. Blk. 1/8" x 1" x 2"	Rubber
11	P-3767	#10 x 1 Hex Head Tek	Steel
12	P-4638	#8 x 2 1/4 Square Modified Truss	Steel
13	S-6018	Mullbar Cover	PVC
14	S-6025	Sash Stop / Filler	PVC
15	S-6237	Glazing Bead	PVC
16		#10 x 1 1/2" Panhead SMS	Steel
17		Flat Washer	Steel
18		SikaFlex 552 or Purfect Glaze "H"	



**FRAME CORNER CONSTRUCTION**



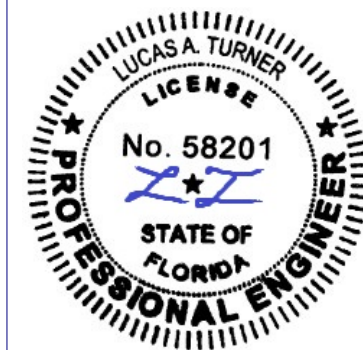
CORNER WELD (ALL SIDES) 1:8



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SHEET DESCRIPTION:

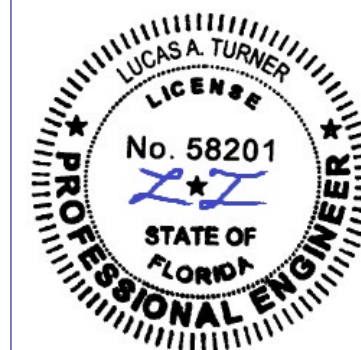
DP CHART, BOM AND EXTRUSIONS

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SCALE: 1:2	SHEET 5 OF 8

NOTE: ALL ALUMINUM EXTRUSIONS ARE 6063-T6 UNLESS OTHERWISE NOTED.

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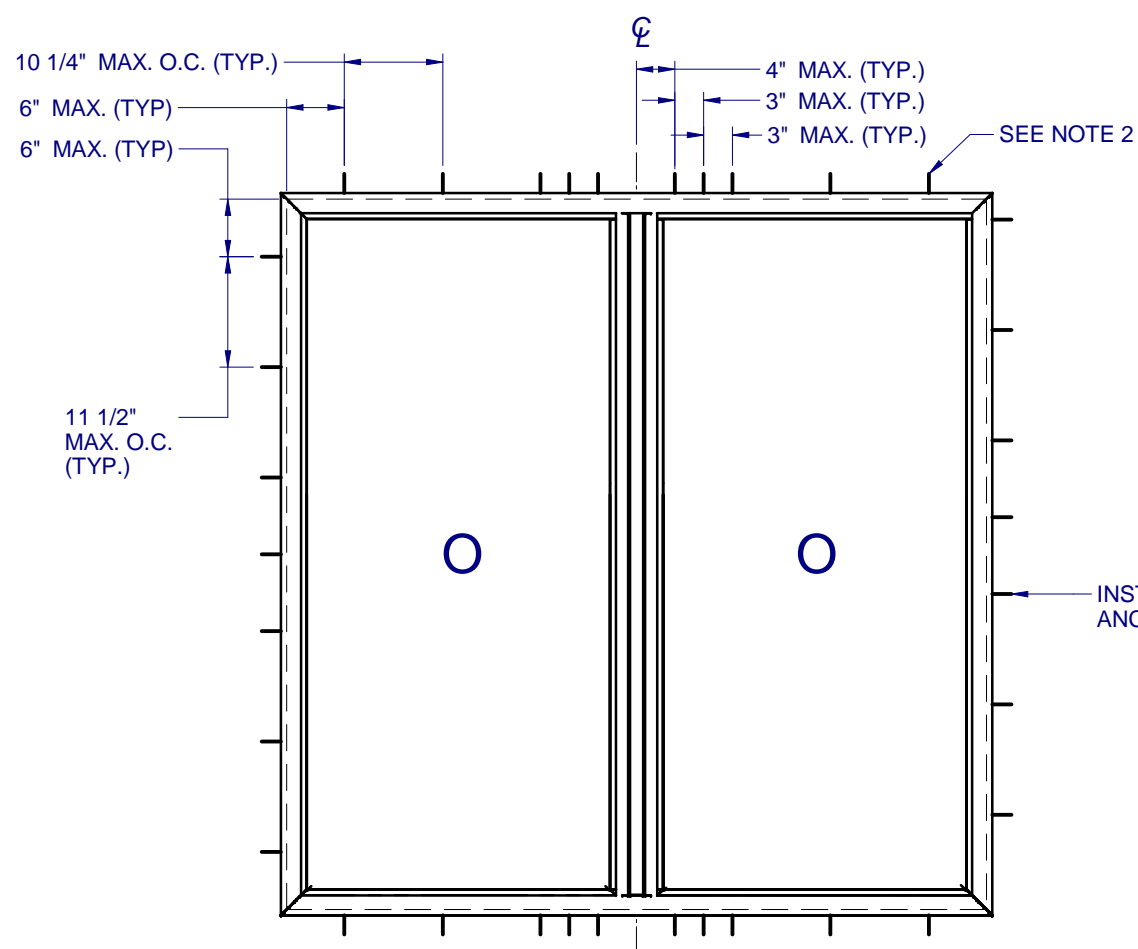
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SHEET DESCRIPTION:  
**ANCHOR SCHEDULE AND NOTES**  
O/O

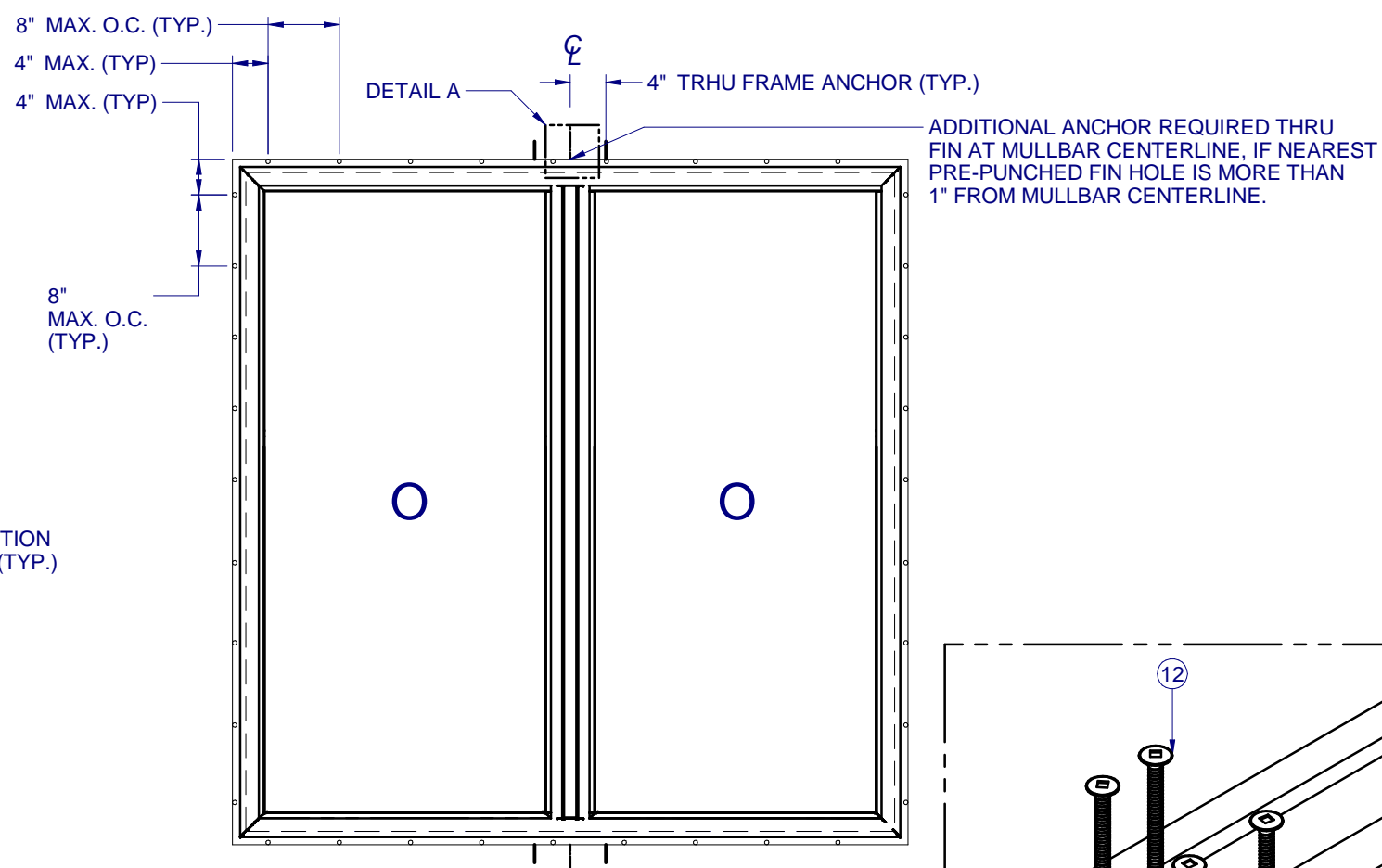
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DWG #: CWS-511 REV.: D

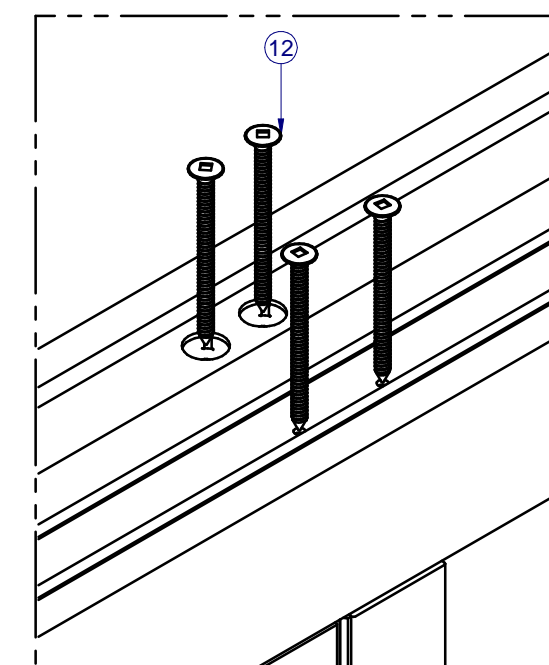
SCALE: 1:20 SHEET 6 OF 8



ANCHOR LAYOUT - (FLANGE)



ANCHOR LAYOUT - (FIN)



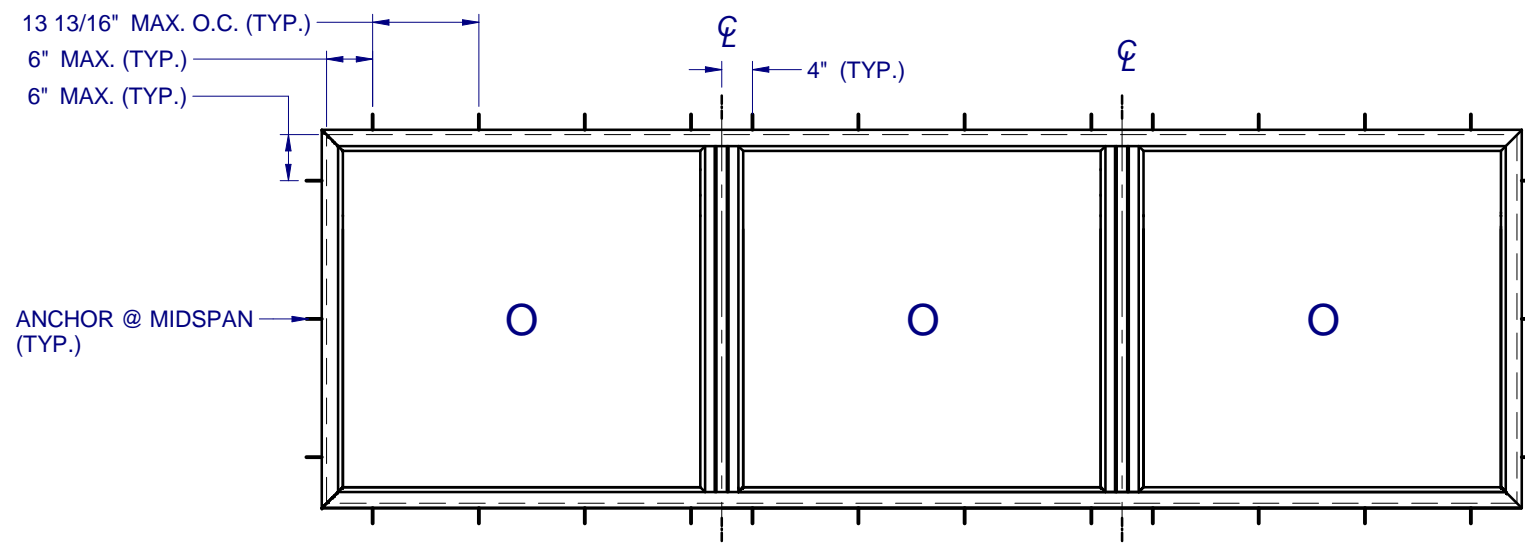
DETAIL A  
INTERNAL MULL ATTACHMENT

NOTES:

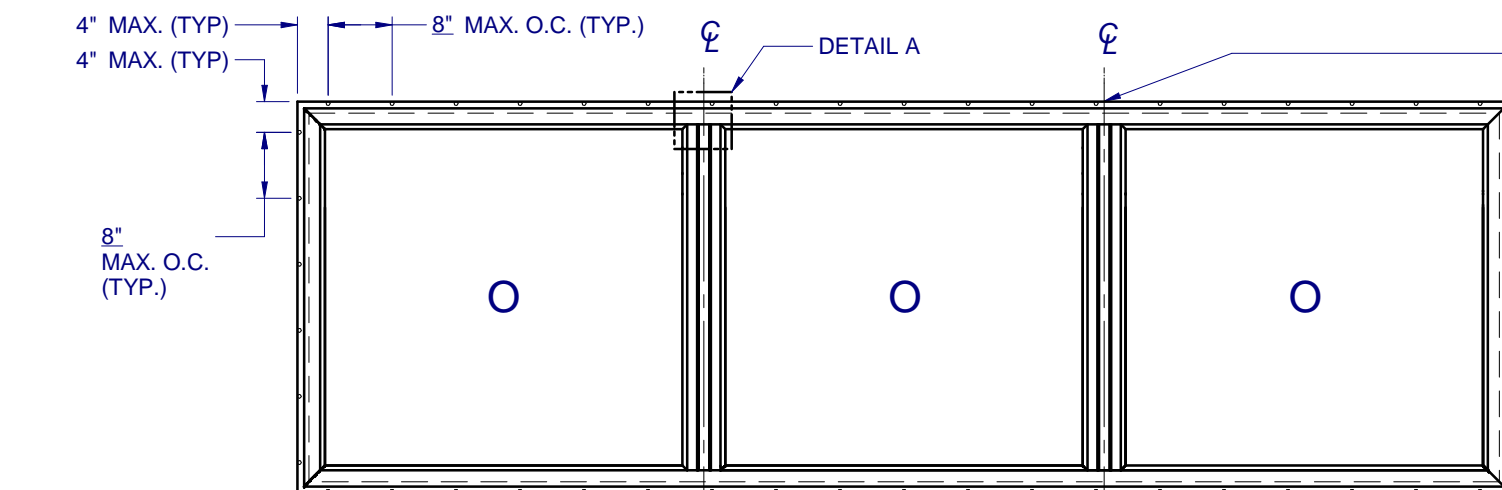
1. INSTALL ONE ANCHOR AT EACH INSTALLATION LOCATION. SILL ANCHOR SPACING SAME AS HEAD. SEAL CORNERS AND INTERNAL MULL WITH SMALL JOINT SEAM SEALANT.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 8.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 8.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE - 1X BUCKS ARE OPTIONAL.
7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3" FOR MASONRY, 1" FOR WOOD AND METAL.
8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE1, SHEET 8. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS:  
FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

**8150 PVC  
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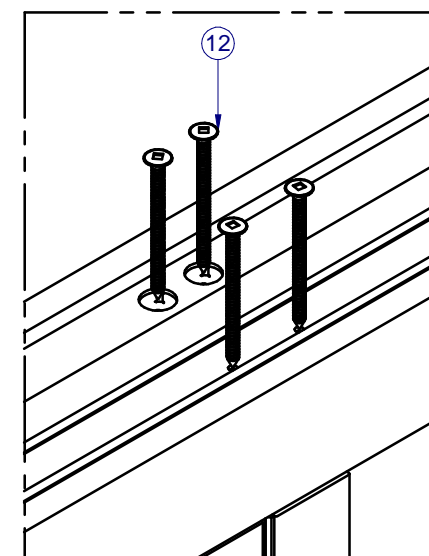


ANCHOR LAYOUT - (FLANGE)

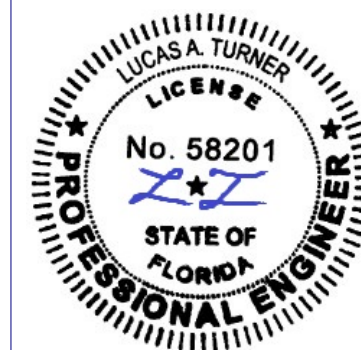


ANCHOR LAYOUT - (FIN)

ADDITIONAL ANCHOR REQUIRED THRU FIN AT MULLBAR CENTERLINE, IF NEAREST PRE-PUNCHED FIN HOLE IS MORE THAN 1" FROM MULLBAR CENTERLINE.



DETAIL A  
INTERNAL MULL ATTACHMENT



8/05/2020

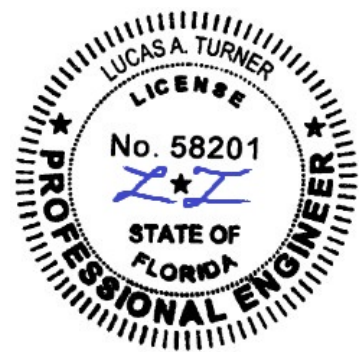
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2428 Old Natchez Trc Trl  
Camden, TN 38320  
PH. 941-380-1574

SHEET DESCRIPTION:  
**ANCHOR SCHEDULE AND  
NOTES**  
O/O/O

DRAWN BY: ADE	DATE: 08/18/09
DWG #: CWS-511	REV.: D
SCALE: 1:25	SHEET 7 OF 8

**8150 PVC  
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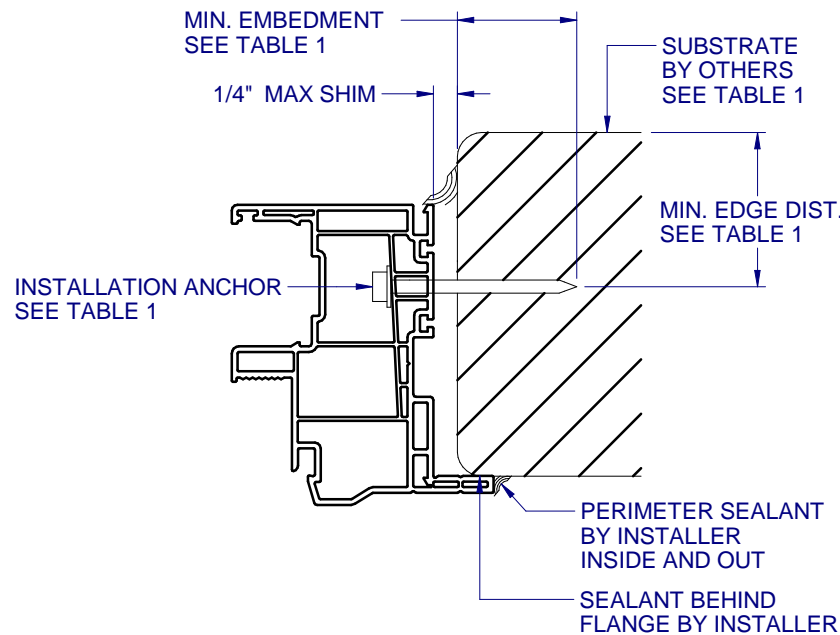
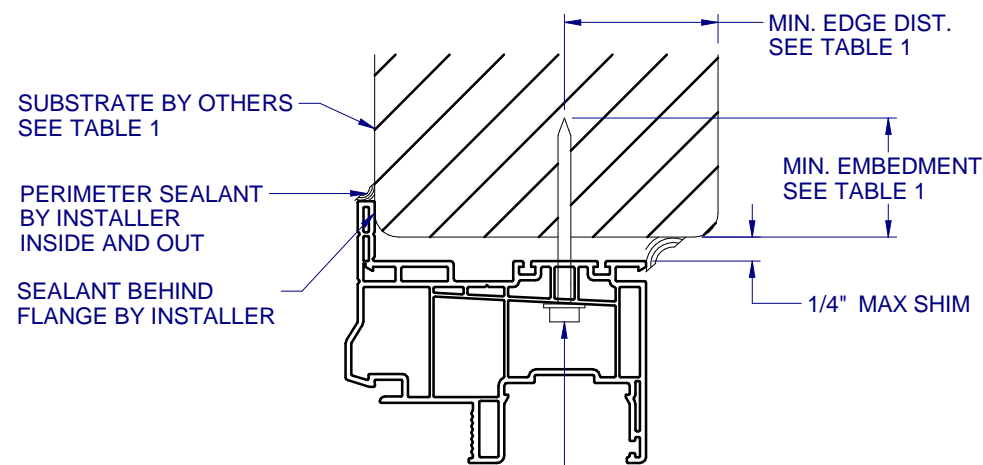
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SHEET DESCRIPTION:

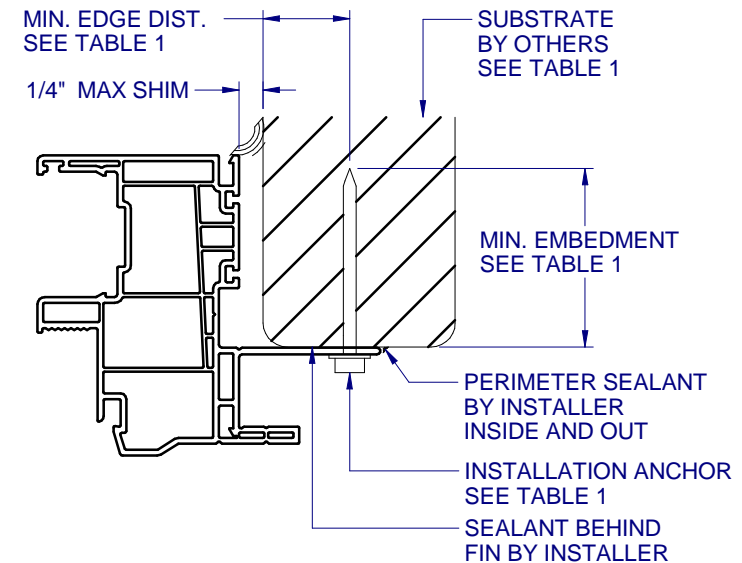
**INSTALLATION DETAILS**

DRAWN BY:	DATE:
ADE	08/18/09
DWG #:	REV.:
CWS-511	D
SCALE:	SHEET
1:2	8 OF 8

TYPICAL HEAD ANCHORAGE

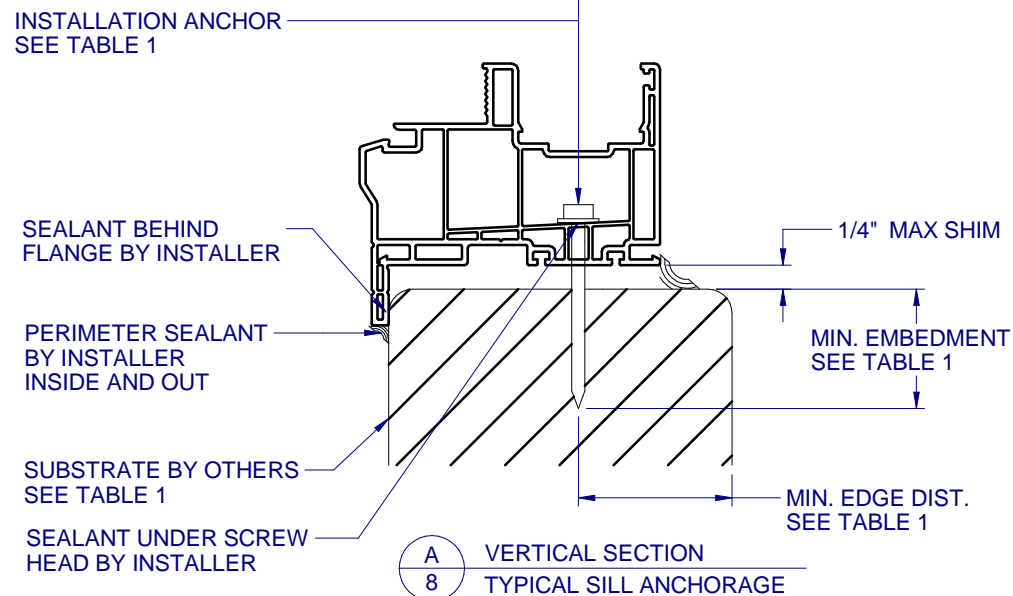


**B** HORIZONTAL SECTION  
**8** TYPICAL JAMB ANCHORAGE

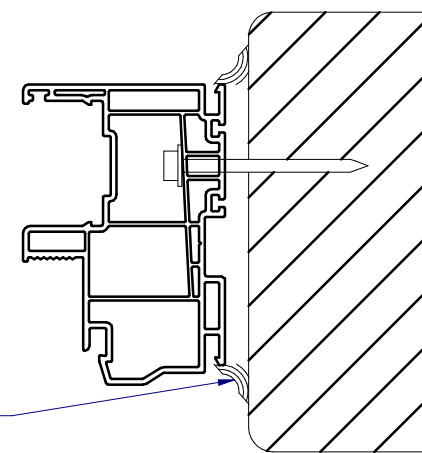


**C** HORIZONTAL SECTION  
**8** TYPICAL FIN ANCHORAGE  
HEAD AND SILL SIMILAR FOR FIN INSTALLATION

NOTE: ADDITIONAL THRU-FRAME ANCHORS (AS SHOWN IN DET. A/8) REQ'D AT HEAD AND SILL AT MULLION FOR O/O UNITS, SEE SHEET 6 ANCHOR LAYOUT.



**A** VERTICAL SECTION  
**8** TYPICAL SILL ANCHORAGE



**D** HORIZONTAL SECTION  
**8** BOX FRAME INSTALLATION  
HEAD AND SILL SIMILAR FOR BOX INSTALLATION

FLANGE REMOVAL NOTE: PARTIALLY OR FULLY REMOVING THE FLANGE, UP TO AND INCLUDING A BOX-FRAME APPLICATION IS ACCEPTABLE PROVIDED:

- MIN. 1/4" FILLET OF CONSTRUCTION-GRADE ADHESIVE CAULK IS APPLIED INSIDE AND OUT, FULL PERIMETER, BY INSTALLER.
- PRODUCT ANCHORAGE IS IN ACCORDANCE WITH REQUIREMENTS AS SHOWN FOR FLANGE WINDOWS.

**TABLE 1: APPROVED INSTALLATION FASTENERS**

FRAME TYPE	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
FLANGE	CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1-1/2"	1-1/8"
FLANGE	HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"
FLANGE	CONCRETE (2.85 KSI MIN.)	3/16" ELCO ULTRACON	1"	1"
FLANGE	GROUT-FILLED CMU (ASTM C-90)	3/16" ELCO ULTRACON	1-1/4"	2-1/2"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-3/8"	7/8"
FLANGE	16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
FLANGE	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"
FIN	2X MIN. SOUTHERN PINE (G=0.55)	#8 WOOD SCREW	1-1/2"	7/16"