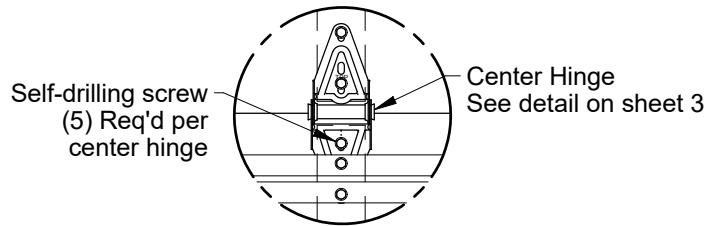
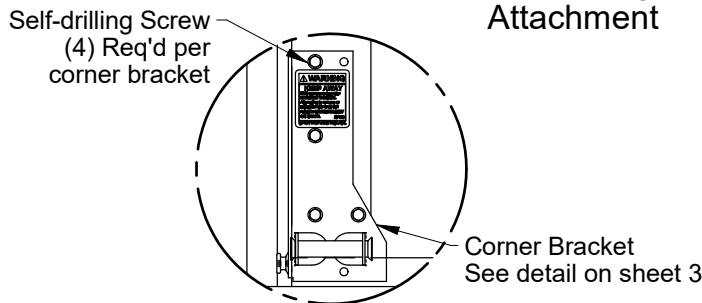


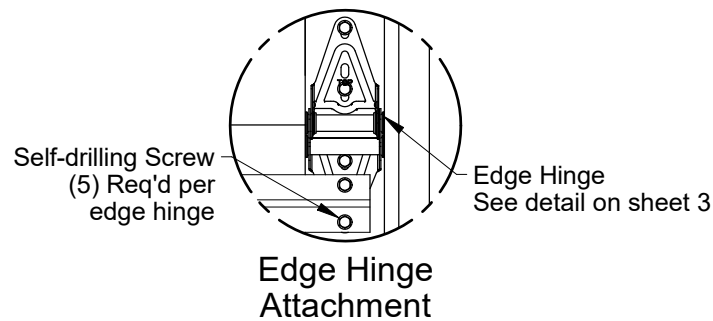
**Top Fixture Attachment**



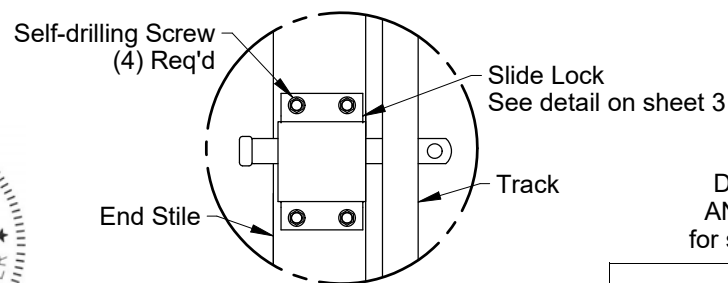
**Center Hinge Attachment**



**Corner Bracket Attachment**



**Edge Hinge Attachment**



**Optional Interior Lock Attachment**

**Interior Skin**  
 .015 Thick G-40 galvanized steel with an epoxy primer and baked on polyester finish which is roll-formed with a texture embossed skin.

**Exterior Skin**  
 .015 Thick G-40 galvanized steel with an epoxy primer and baked on polyester finish which is roll-formed with a texture embossed skin.

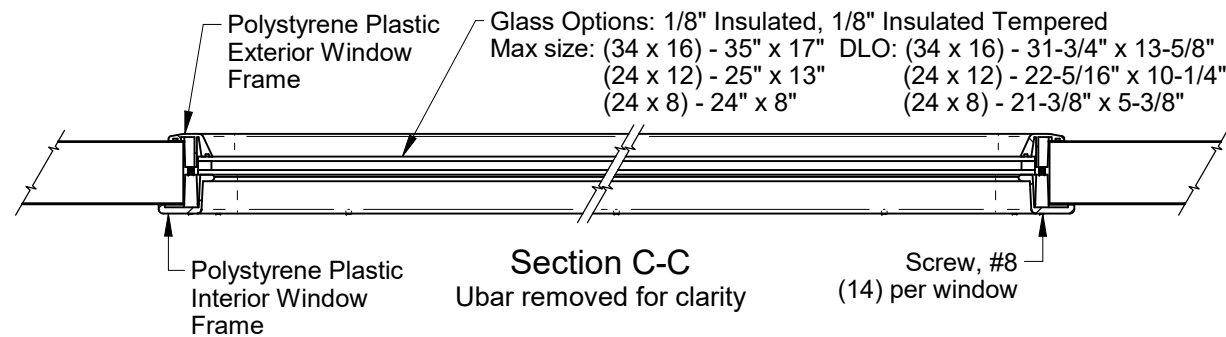
Hardware Plate .035 thick

Insulation Core  
 Expanded Polystyrene

**Section B-B**

Retaining Nut  
 7/16" push on retaining nut  
 (1) req'd per roller.  
 See detail on sht. 3

- Jambs  
See sht. 2 for attachment
- Hex Head Lag Screw  
(2) per bracket.  
See detail on sht. 3
- Track Bracket  
See detail on sht. 3
- Track Bolt / Nut  
See detail on sht. 3
- End stile  
19 Ga. min. Galv. Steel
- Track Roller  
See detail on sht. 3
- Track, 2" shown, 3" optional  
See detail on sht. 3



**Section C-C**

Ubar removed for clarity

Screw, #8  
 (14) per window

Windows (Optional)  
 One row maximum  
 34" x 16" Shown  
 24" x 12"  
 24" x 8"

Steel Reinforcement  
 (1) U-bar per section fastened to all center and end stiles using (2) self-drilling screws at each stile.

Embedded Hardware Plates

Locks required on doors not electrically operated.

Vents (Optional)  
 Vent openings may be located in bottom section as allowed by local code

Door Height  
 8'-0" High shown  
 Other door heights available up to 18'-0" using 21" or 24" high sections

Door Width  
 See chart for other door widths (16'-2" shown)

**Interior Elevation**



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 FBPE CA Lic. No. 31544  
 Structural Adequacy for Wind Load

Doors tested per ANSI/DASMA 108 for static air pressure

EC224 / EC200			
Maximum Door Width	Ctr. Hngs. per Sect.	Design Loads	
Up to 8'-2"	1	44.2	-50.0
9'-2"	1	39.3	-44.4
10'-2"	2	24.1	-27.4
12'-2"	2	20.1	-22.8
14'-2"	3	14.7	-19.5
16'-2"	3	12.9	-17.1
18'-2"	4	8.0	-10.7
20'-2"	4	7.2	-9.6

Rev.	Description	ECO	Date
A	New release for production.	8593.03	10/04/22

Scale: None
Drawn by: R. Frey
Checked by: G. Wedekind
Date: 10/04/22
ECO: 8593.03



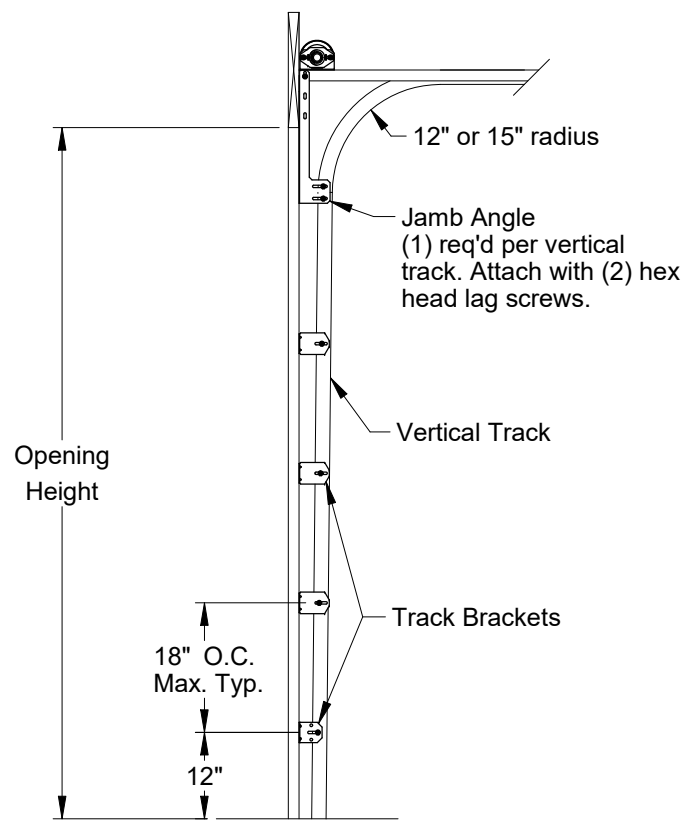
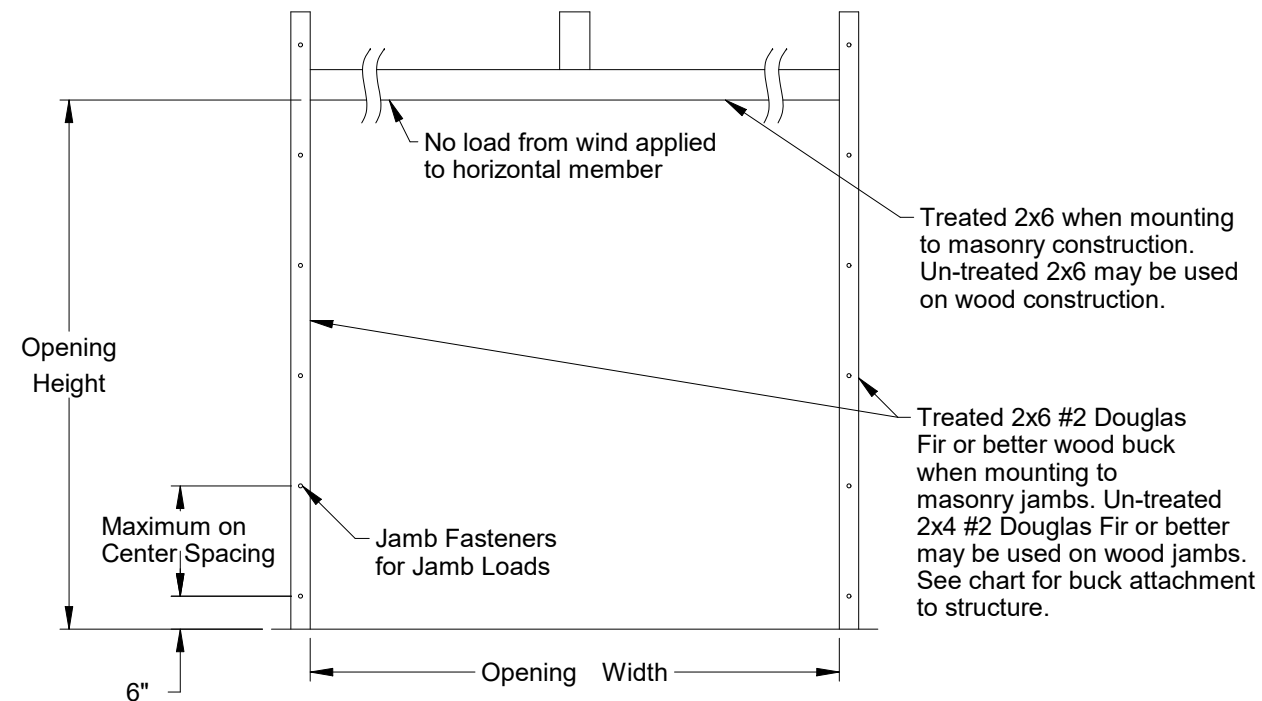
1101 East River Road  
 Dixon, IL. 61021

Title: Spec, Wind Load EnergyCore		Rev	
No. P-2452	Sheet 1 of 4	A	

Jamb Attachment Notes:

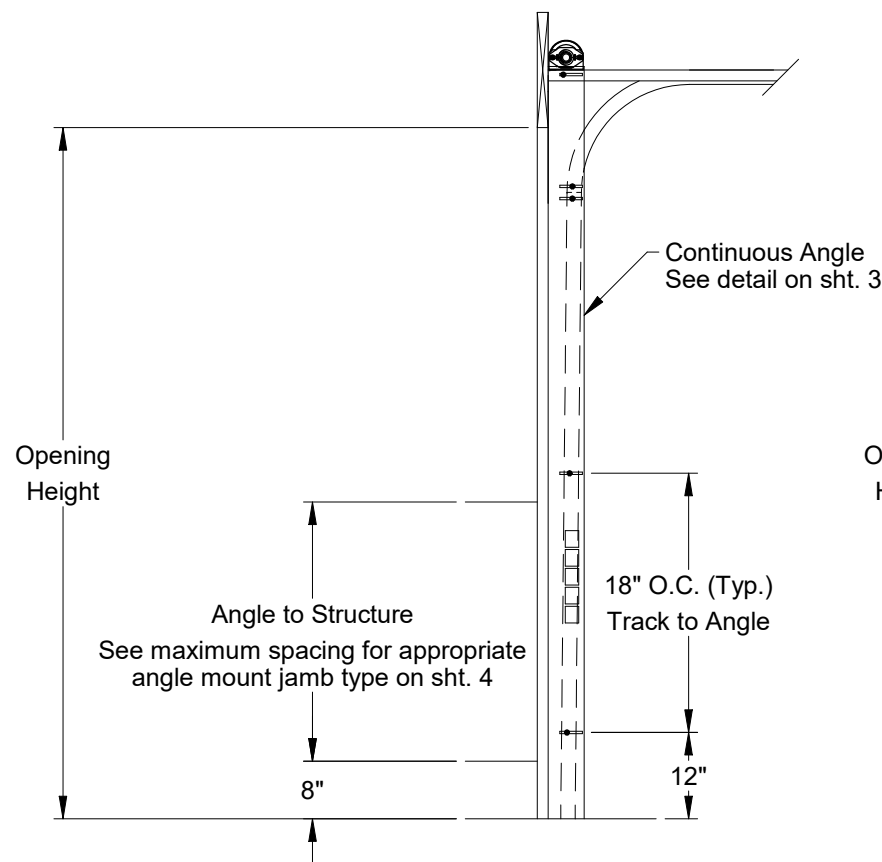
1. Maximum Positive Load per Jamb =  $(8'-2" \times 44.2 \text{ PSF}) / 2 = 181 \text{ lbs. per foot.}$
2. Maximum Negative Load per Jamb =  $(8'-2" \times -50.0 \text{ PSF}) / 2 = 205 \text{ lbs. per foot.}$
3. Design of the supporting structure shall be the sole responsibility of the building designer and shall be designed for the jamb loads listed in notes 1 and 2.
4. Alternate jamb attachments may be used if approved by a registered Professional Engineer.
5. DASMA Technical Data Sheet TDS-161 may be used for alternate jamb attachments.
6. 3/8" diameter lag screws required 1/4" pilot hole and 1-1/2" minimum required distance.
7. Masonry fasteners by others.

2x6 Attachment to Structure						
Structure Type	Fastener Type	Minimum Embedment	Minimum Edge Distance	Minimum on Center Spacing	Maximum on Center Spacing	Allowable Tension Load
2500 PSI Min. Concrete	1/4" Tapcon+ (Plus) with 1-1/8" OD Washer	2"	2.5	6"	24"	526
Southern Pine	3/8" x 3" Lag with 1-1/8" OD Washer	1.50"	1.50"	1.50"	24"	655
Spruce Pine Fir	3/8" x 3" LAG with 1-1/8" OD Washer	1.50"	1.50"	1.50"	24"	482



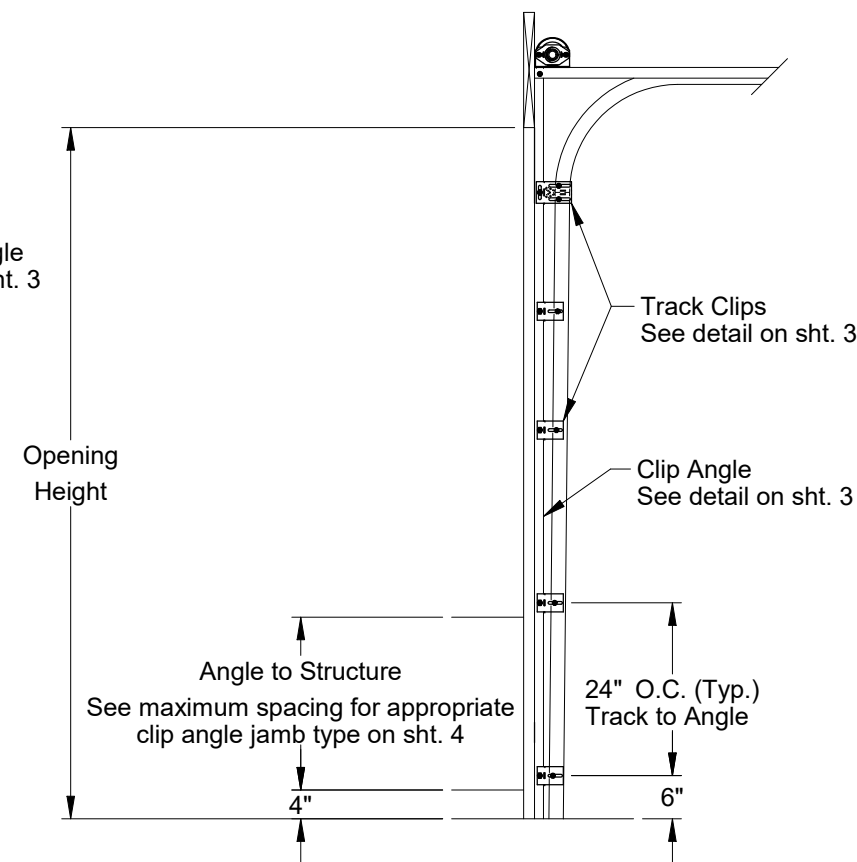
Typical Track Installation  
Bracket Mount  
Wood Jamba

Normal headroom track shown, low headroom, lift clearance and vertical lift track available.



Typical Track Installation  
Angle Mount  
Wood, Steel or Concrete Jamba

Normal headroom track shown, low headroom, lift clearance and vertical lift track available.



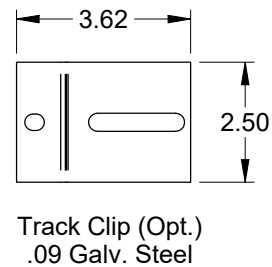
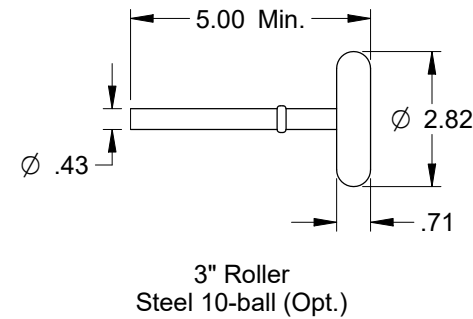
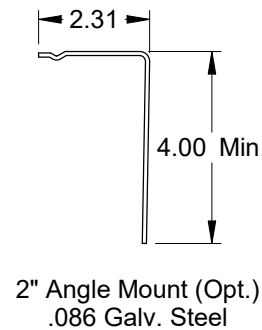
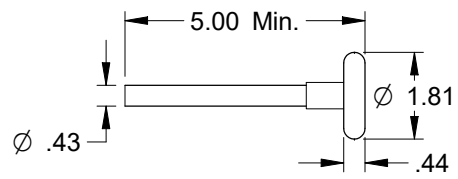
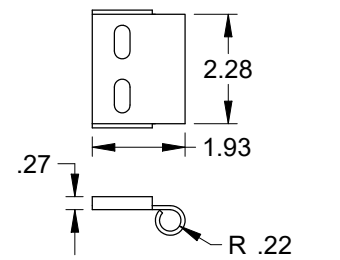
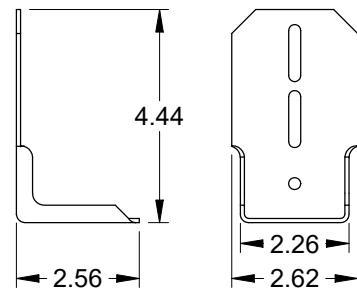
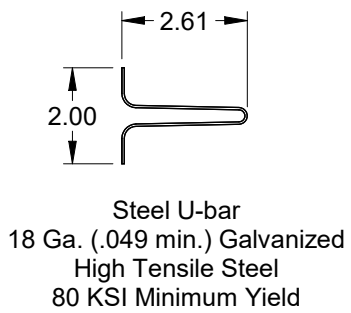
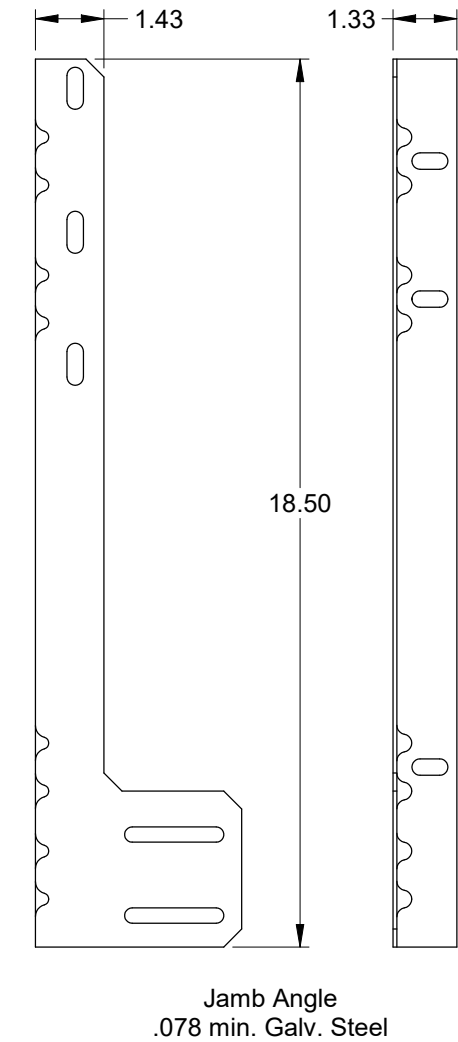
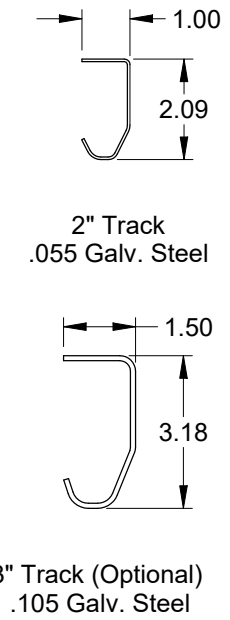
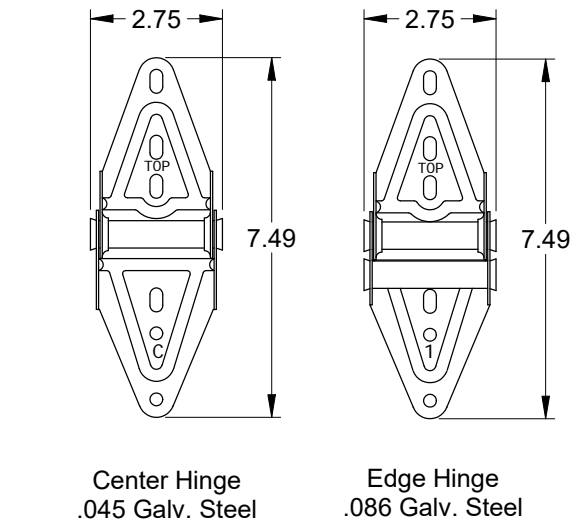
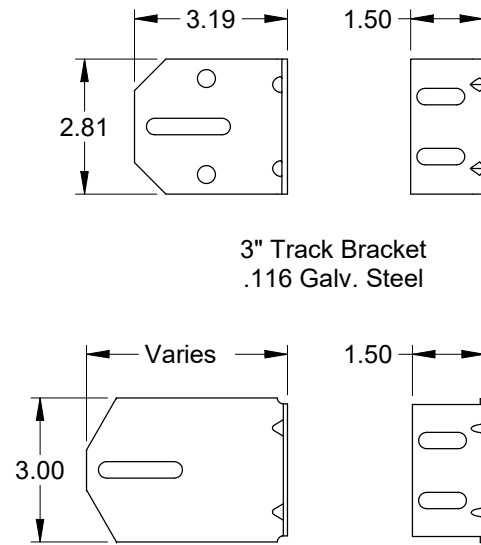
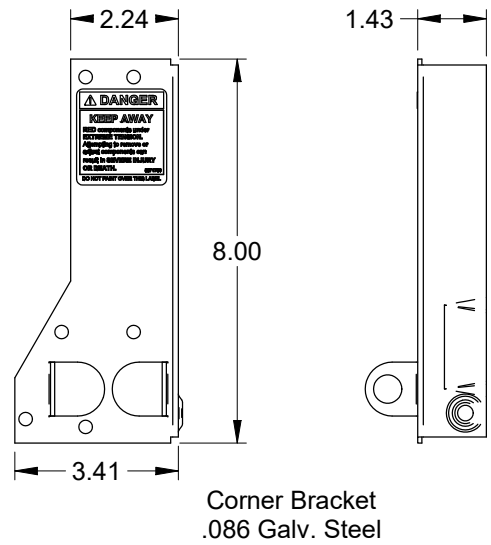
Typical Track Installation  
Pre-Assembled Clip Angle  
Wood, Steel or Concrete Jamba

Normal headroom track shown, lift clearance and vertical lift track available.



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FBPE CA Lic. No. 31544  
Structural Adequacy for Wind Load

Scale: None	<p>1101 East River Road Dixon, IL. 61021</p>	Title: Spec, Wind Load EnergyCore	
Drawn by: R. Frey		No. P-2452	Sheet 2
Checked by: G. Wedekind			
Date: 10/04/22			
ECO: 8593.03			

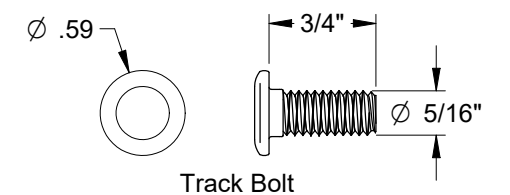
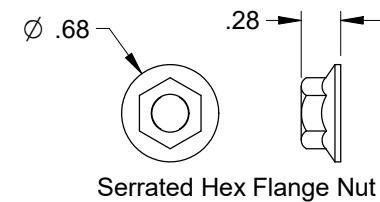
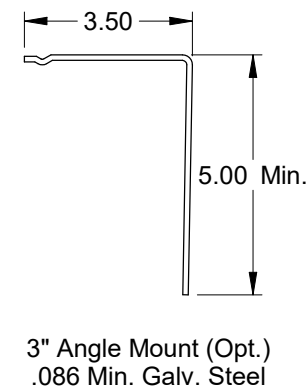
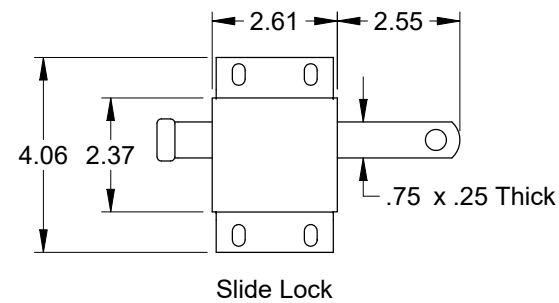
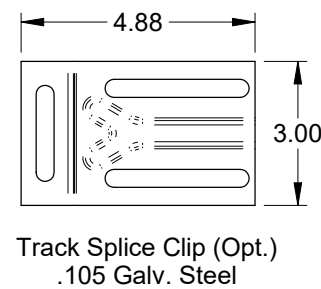
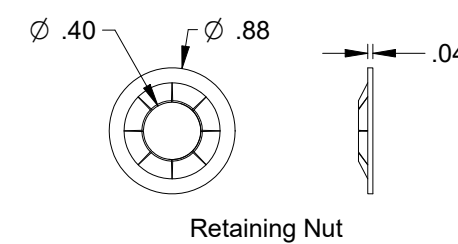


Top Fixture  
.085 Galv. Steel

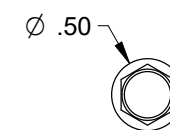
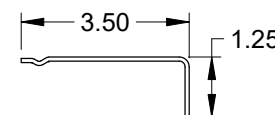
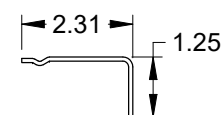
Roller Carrier  
.085 Galv. Steel  
Attached to Top Fixture  
w/(2) Track Bolts and Whiz Nuts

2" Angle Mount (Opt.)  
.086 Galv. Steel

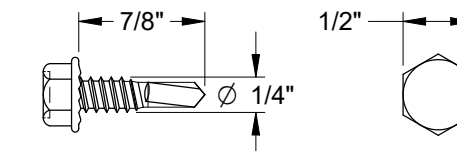
3" Roller  
Steel 10-ball (Opt.)



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Structural Adequacy for Wind Load



Self-Drilling Screw

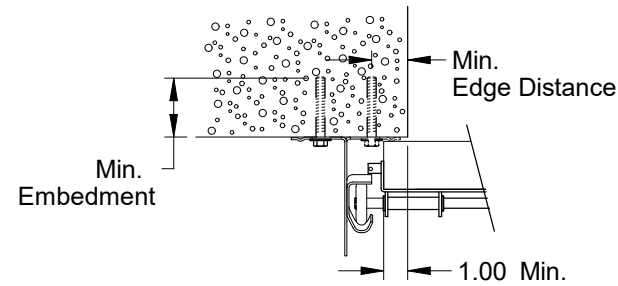


Hex Head Lag Screw

Scale: None	<p>1101 East River Road Dixon, IL. 61021</p>	Title: Spec, Wind Load EnergyCore	
Drawn by: R. Frey		No. P-2452	Sheet 3
Checked by: G. Wedekind			Rev A
Date: 10/04/22 ECO: 8593.03			

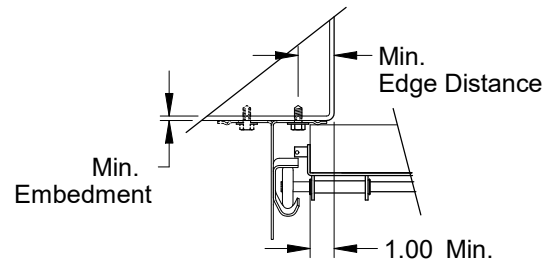
Angle Mount					
Jamb Type	Fastener Type	Minimum Embedment (in.)	Minimum Edge Distance (in.)	Maximum on Center Spacing (in.)	Allowable Tension Load (lbs.)
2500 PSI Min. Concrete	3/8" ITW Trubolt	2-1/2"	2-1/2"	36"	893
	1/4" Tapcon+ (Plus) with 1-1/8" OD Washer	2"	1-5/8"	36"	687
	1/4" x 2-5/8" Screw-Bolt+ with 9/16" OD Washer	2-1/2"	1-1/2"	36"	651
Steel	5/16" x 1" SAE J78, Min. AISI 1022 with 5/16" Washer	3/16"	1-1/2"	36"	971
Wood	5/16" x 1-3/4" Lag with 5/16" Washer	1-1/2"	1-1/2"	18"	352
Grout Filled CMU Block	3/8" Simpson Titen HD	2-3/4"	4"	18"	480

Alternate fasteners may be used if approved by a registered Professional Engineer.



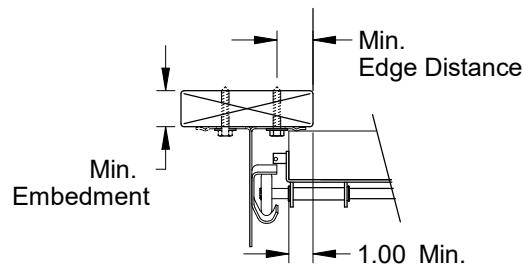
**Track Assembly Attachment to 2500 PSI Min. Concrete**

2" Angle mount turned-out standard (solid)  
2" Angle mount turned-in optional (dashed)  
3" Angle mount available



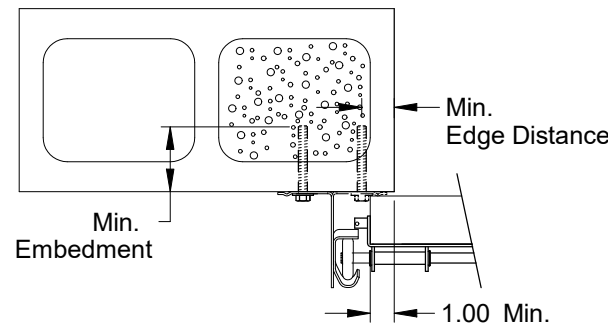
**Track Assembly Attachment to 3/16" Min. Steel Jamb**

2" Angle mount turned-out standard (solid)  
2" Angle mount turned-in optional (dashed)  
3" Angle mount available



**Track Assembly Attachment to Wood Jamb**

2" Angle mount turned-out standard (solid)  
2" Angle mount turned-in optional (dashed)  
3" Angle mount available

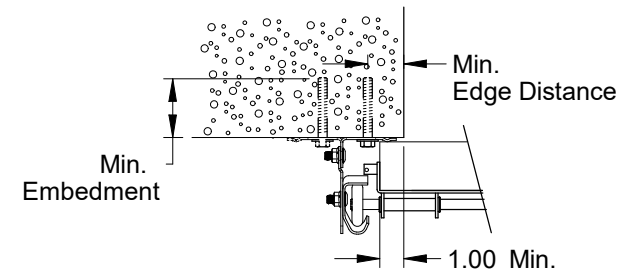


**Track Assembly Attachment to Grout Filled CMU Block**

2" Angle mount turned-out standard (solid)  
2" Angle mount turned-in optional (dashed)  
3" Angle mount available

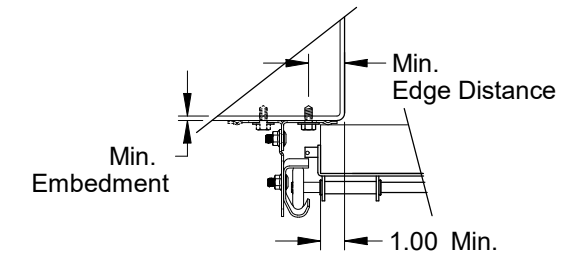
Pre-Assembled Clip Angle					
Jamb Type	Fastener Type	Minimum Embedment (in.)	Minimum Edge Distance (in.)	Maximum on Center Spacing (in.)	Allowable Tension Load (lbs.)
2500 PSI Min. Concrete	3/8" ITW Trubolt	2-1/2"	2-1/2"	24"	893
	1/4" Tapcon+ (Plus) with 1-1/8" OD Washer	2"	1-5/8"	24"	687
	1/4" x 2-5/8" Screw-Bolt+ with 9/16" OD Washer	2-1/2"	1-1/2"	24"	651
Steel	5/16" x 1" SAE J78, Min. AISI 1022 with 5/16" Washer	3/16"	1-1/2"	24"	971
Wood	3/8" x 1-3/4" Lag with 3/8" Washer	1-1/2"	1-1/2"	24"	482
Grout Filled CMU Block	3/8" Simpson Titen HD	2-3/4"	4"	24"	480

Alternate fasteners may be used if approved by a registered Professional Engineer.



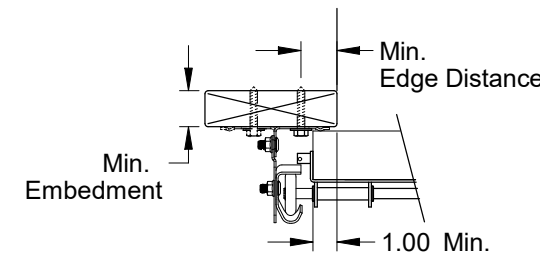
**Pre-Assembled Track Assembly Attachment to 2500 PSI Min. Concrete**

2" Clip angle turned-in standard (solid)  
2" Clip angle turned-out optional (dashed)  
3" Clip angle available



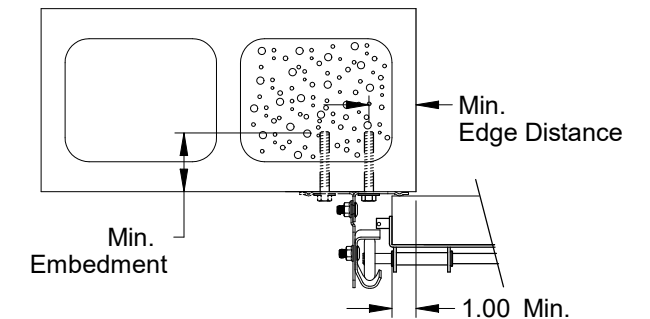
**Pre-Assembled Track Assembly Attachment to 3/16" Min. Steel Jamb**

2" Clip angle turned-in standard (solid)  
2" Clip angle turned-out optional (dashed)  
3" Clip angle available



**Pre-Assembled Track Assembly Attachment to Wood Jamb**

2" Clip angle turned-in standard (solid)  
2" Clip angle turned-out optional (dashed)  
3" Clip angle available



**Pre-Assembled Track Assembly Attachment to Grout Filled CMU Block**

2" Clip angle turned-in standard (solid)  
2" Clip angle turned-out optional (dashed)  
3" Clip angle available



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Structural Adequacy for Wind Load

Scale: None	 1101 East River Road Dixon, IL. 61021	Title: Spec, Wind Load EnergyCore	
Drawn by: R. Frey		No. P-2452	Sheet 4
Checked by: G. Wedekind			
Date: 10/04/22		ECO: 8593.03	