

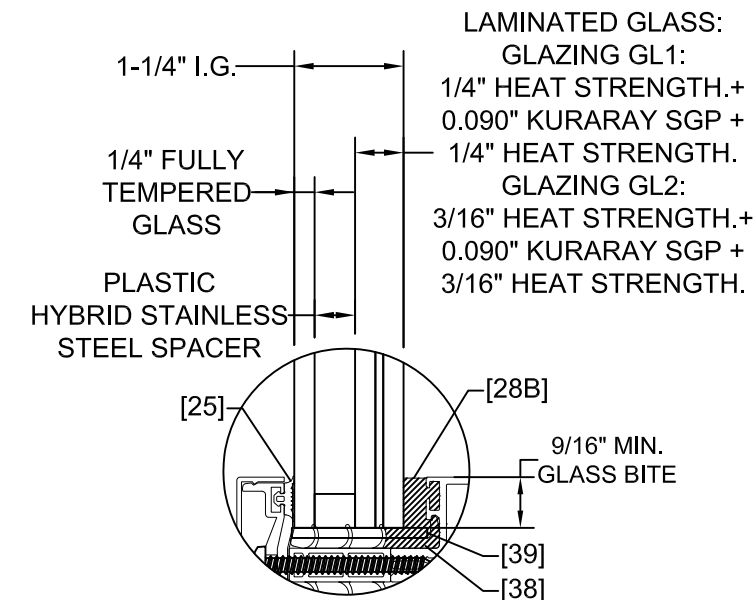
GENERAL NOTES

1. THE PRODUCT SHOWN HEREIN CONSTRUCTED FROM LUXVIEW THERMALLY BROKEN ALUMINUM FRAMES HAS BEEN TESTED TO TAS201/202/203-94, AND MEETS THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, 7TH EDITION (2020), INCLUDING THE HIGH VELOCITY HURRICANE ZONE.
2. THIS PRODUCT IS LARGE AND SMALL MISSILE IMPACT RESISTANT AND DOES NOT REQUIRE THE USE OF IMPACT PROTECTIVE DEVICES (SHUTTERS) IN WINDBORNE DEBRIS REGIONS.
3. THE DESIGN PRESSURES INDICATED IN THIS DRAWING ARE AS LIMITED BY ASTM E-1300 GLASS TABLES, AND TESTED WATER, STRUCTURAL, AND CYCLIC PRESSURES.
4. THIS DOCUMENT ADDRESSES PRODUCT ANCHORAGE TO ACHIEVE THE INDICATED DESIGN PRESSURES AT THE INDICATED SIZES, IN THE CONFIGURATION SHOWN IN THE ELEVATIONS. INSTALL PRODUCTS WITH MAXIMUM SHIM GAP, MINIMUM EDGE DISTANCE AND EMBEDMENT, AND WITH FASTENER TYPE AS SHOWN IN THE DETAILS AND AS INDICATED IN TABLE 1. FOR FULL PRODUCT CONSTRUCTION DETAILS SEE INTERTEK TEST REPORTS N9308.01-550-44-R0 AND N9351.05/6/7-550-44-R0.
6. THE 4/3 ALLOWABLE STRESS INCREASE FACTOR (SHORT-TERM INCREASE FACTOR) HAS NOT BEEN USED IN THE ANCHOR ANALYSIS FOR THIS SYSTEM. THE 1.6 Cd FACTOR WAS USED IN THE ANALYSIS OF ANCHORAGE INTO WOOD SUBSTRATE.
7. THE OPENING SUBSTRATE MATERIALS (FRAMING, MASONRY, BUCKS) AND ATTACHMENT OF BUCKS TO THE SUBSTRATE ARE BY OTHERS AND SHALL BE VERIFIED BY THE ARCHITECT OR ENGINEER OF RECORD OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION (AHJ). BUCKING, OPENINGS, & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED BY OTHERS IN ACCORDANCE WITH THE FBC TO TRANSFER SUPERIMPOSED LOADS TO THE STRUCTURE. WITH MASONRY OPENINGS, WOOD BUCKS ARE OPTIONAL.
8. DISSIMILAR MATERIALS THAT COME INTO CONTACT SHALL BE COATED OR OTHERWISE PROTECTED TO PREVENT GALVANIC REACTIONS. WOOD BUCKS, IF USED, SHALL BE PRESSURE TREATED, WITH EITHER A TREATMENT OR COATING COMPATIBLE WITH THIS PRODUCT.
9. ALL ANCHORS USED SHALL BE OF A MATERIAL OR HAVE A COATING COMPATIBLE WITH THE PRESSURE TREATED WOOD BUCKS AND ALL OTHER WINDOW MATERIALS.
10. ALL HARDWARE & FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS, OR AS APPROVED, SIGNED, AND SEALED BY A FLORIDA REGISTERED PROFESSIONAL ENGINEER ON A SITE-SPECIFIC BASIS.
11. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER INFILTRATION RESISTANCE OF THE INSTALLED PRODUCT SHALL BE THE RESPONSIBILITY OF OTHERS AND ARE NOT ADDRESSED BY THIS DOCUMENT.

GENERAL ANCHOR NOTES:

1. INSTALL ANCHORS WITH CLIPS AS INDICATED IN DETAILS IN THIS PRODUCT APPROVAL DOCUMENT.
2. INSTALL SHIMS AT EACH ANCHOR LOCATION WHERE A GAP OF 1/16" OR GREATER EXISTS BETWEEN PRODUCT FRAME AND SUBSTRATE.
3. SHIMS SHALL BE LOAD-BEARING (PLASTIC OR METALLIC) AND CAPABLE OF TRANSFERRING LOADS TO SUBSTRATE.
4. SPECIFIED ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL FINISH OR STUCCO, BY OTHERS. FOR ATTACHMENT TO METAL SUBSTRATES ENSURE FULL THREAD ENGAGEMENT THROUGH METAL WALL WITH MIN. 3 THREADS BEYOND.
5. FOR MASONRY WITH WOOD BUCKS LESS THAN 1-1/2" THICK, EMBEDMENT SHALL BE BEYOND WOOD BUCKS AND INTO MASONRY. WOOD BUCKS ARE OPTIONAL WITH MASONRY INSTALLATIONS WHERE MASONRY EDGE DISTANCE CONDITIONS ARE MET WITH NO BUCKS. WOOD BUCKS 1-1/2" THICK OR GREATER SHALL HAVE EMBEDMENT INTO THE WOOD BUCKS.
6. ENSURE 1-1/2" MIN. ON-CENTER SPACING BETWEEN ANY TWO ULTRACON+ INSTALLATION ANCHORS.

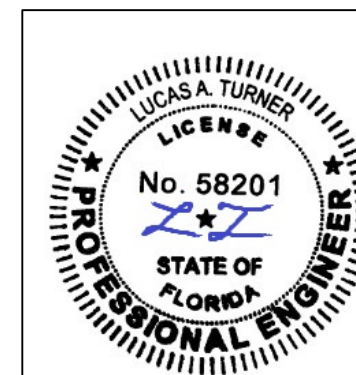
LUXVIEW FIX WALL WINDOW



TYPICAL GLAZING DETAIL

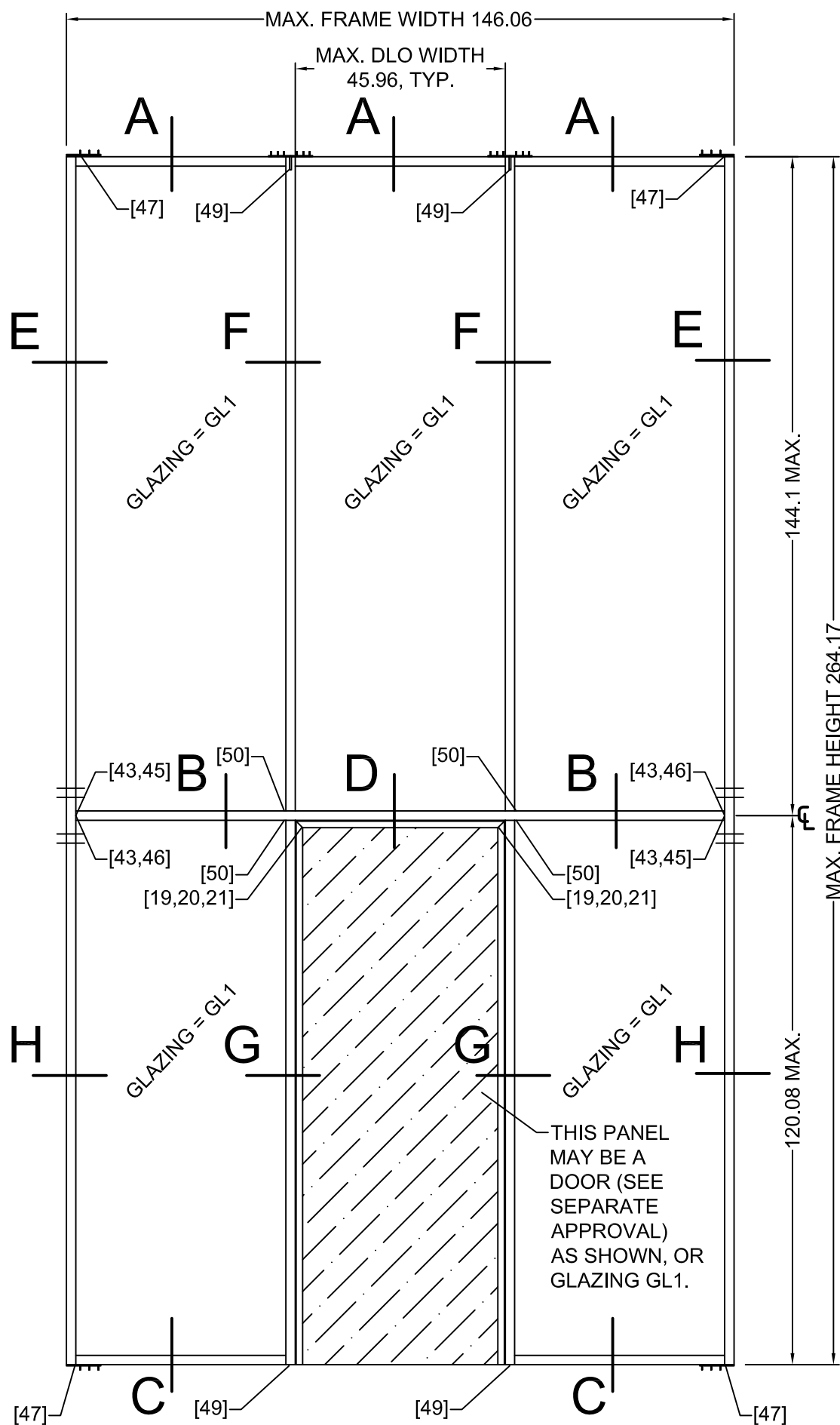
TABLE 1: INSTALLATION ANCHOR REQUIREMENTS TABLE
 NOTE: ALL ANCHORS ARE PAN HEAD OR HEX WASHER HEAD

| SUBSTRATE TYPE | ANCHOR TYPE | MIN. EMBED. | MIN. EDGE DISTANCE |
|---|---|------------------|--------------------|
| CONCRETE (3.05 KSI MIN) | 1/4" DEWALT ULTRACON+ | 1-3/8" | 2-1/2" |
| GROUT-FILLED CMU (ASTM C-90) | 1/4" DEWALT ULTRACON+ | 1-1/4" | 2-1/2" |
| HOLLOW CMU (ASTM C-90) | 1/4" DEWALT ULTRACON+ | 1-1/4" | 2-1/2" |
| 2X MIN. SPRUCE-PINE-FIR WOOD (G=0.42 MIN.) | 1/4" DEWALT ULTRACON+ | 1-3/8" | 1" |
| 16 GAUGE (0.060") MIN. STEEL STUD, 33KSI YIELD MIN., OR 1/8" ALUM. 6063-T5 MIN. | 1/4"-14 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW | FULL + 3 THREADS | 1/2" |



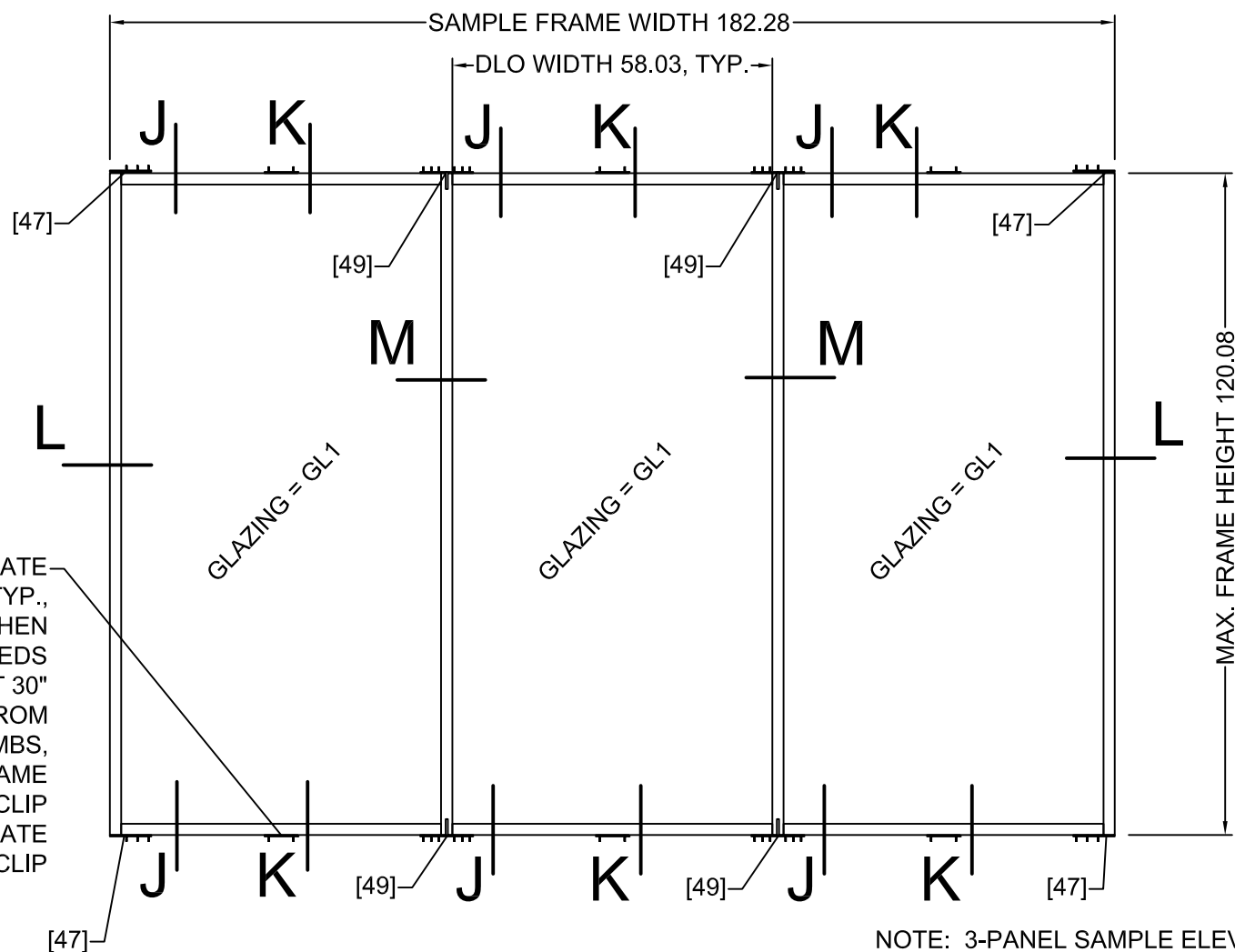
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 Lucas A. Turner, P.E.
 FL PE #58201
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 Camden, TN 38320
 Ph. 941-380-1574

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| | Sheet Title: NOTES, ANCHOR TABLE, TYP. GLAZING | Date: 6/20/2023 |
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ELEVATION - 150mm ENTRY ASSEMBLY

[21B] INTERMEDIATE ANCHORS, TYP., REQUIRED ONLY WHEN DLO WIDTH EXCEEDS 58.03". LOCATE AT 30" MAX. O.C. FROM VERTICALS/JAMBS, ATTACH TO FRAME W/ 4 [19B] PER CLIP AND TO SUBSTRATE WITH 2 [42] PER CLIP



ELEVATION - 150mm HORIZONTALLY MULLED ASSEMBLY

NOTE: 3-PANEL SAMPLE ELEVATION SHOWN, HOWEVER HORIZ. MULLED ASSEMBLIES MAY BE USED WITH UNLIMITED NUMBER OF MULLED PANELS, PROVIDED THAT PANEL AREAS AS SHOWN IN THE ELEVATIONS ARE NOT EXCEEDED. OTHER ASPECT RATIOS OF HORIZONTALLY MULLED UNITS ARE ALLOWED AT REDUCED HEIGHTS WITH INCREASED PANEL WIDTHS, PROVIDED THAT PANEL AREA AS INDICATED IN THIS ELEVATION IS NOT EXCEEDED.

150mm ENTRY AND HORIZONTALLY MULLED ASSEMBLIES, ELEVATIONS THIS SHEET

| DESIGN PRESSURE RATING, PSF | IMPACT RATING | REQUIRED GLAZING |
|-----------------------------|--------------------------------|-------------------|
| +50 / -65 | LARGE AND SMALL MISSILE IMPACT | GL1 (SEE SHEET 1) |

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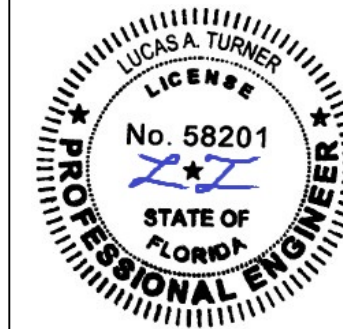
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150mm ELEVATIONS

Date:
6/20/2023

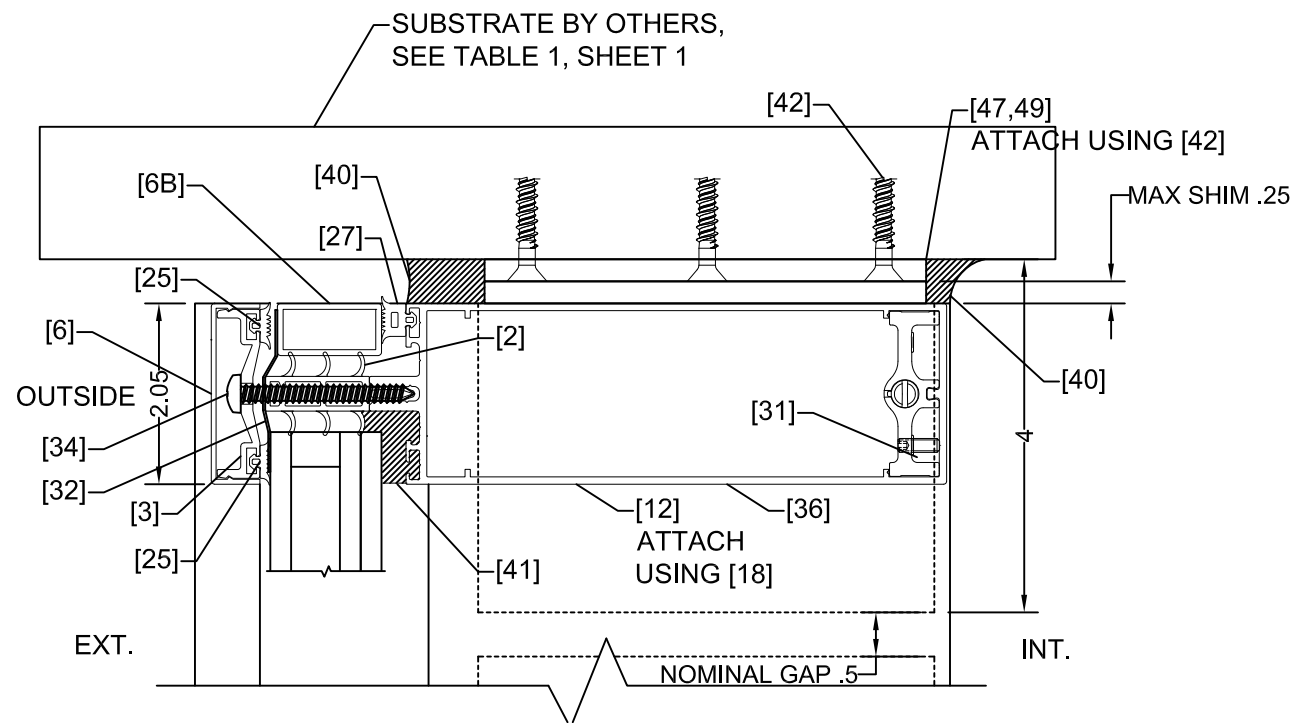
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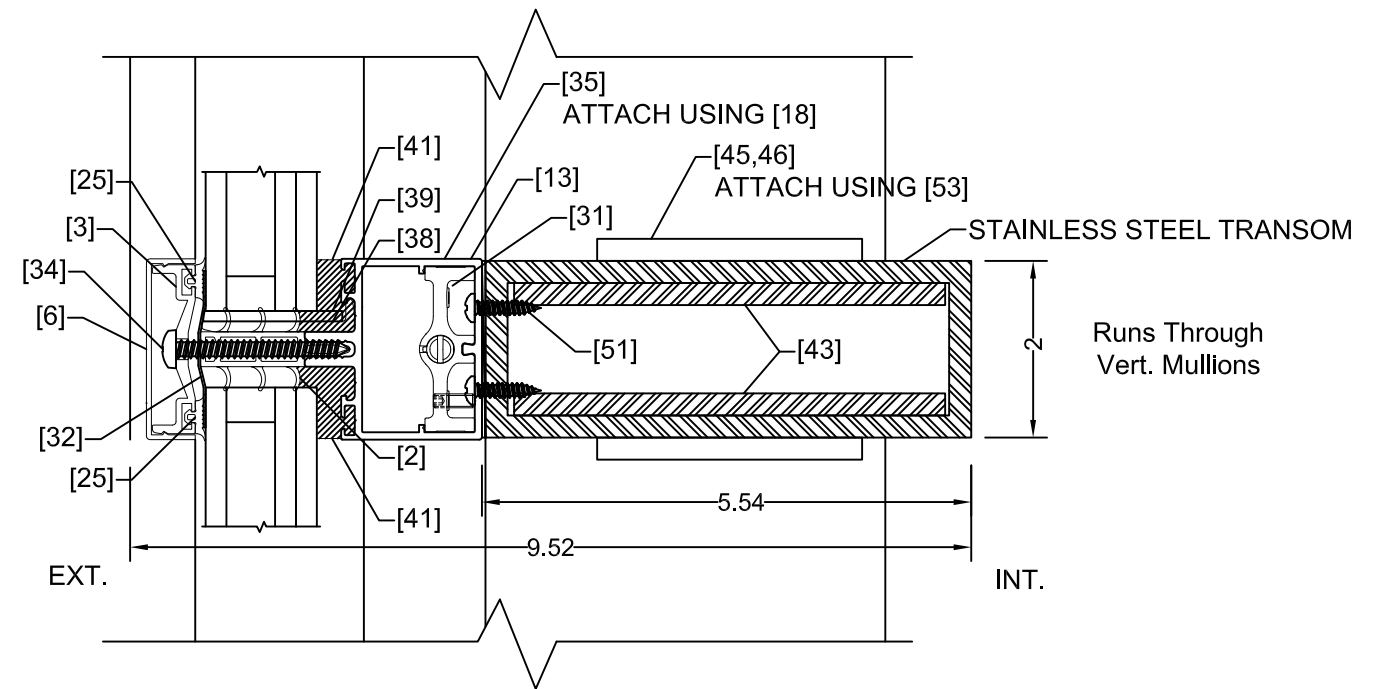
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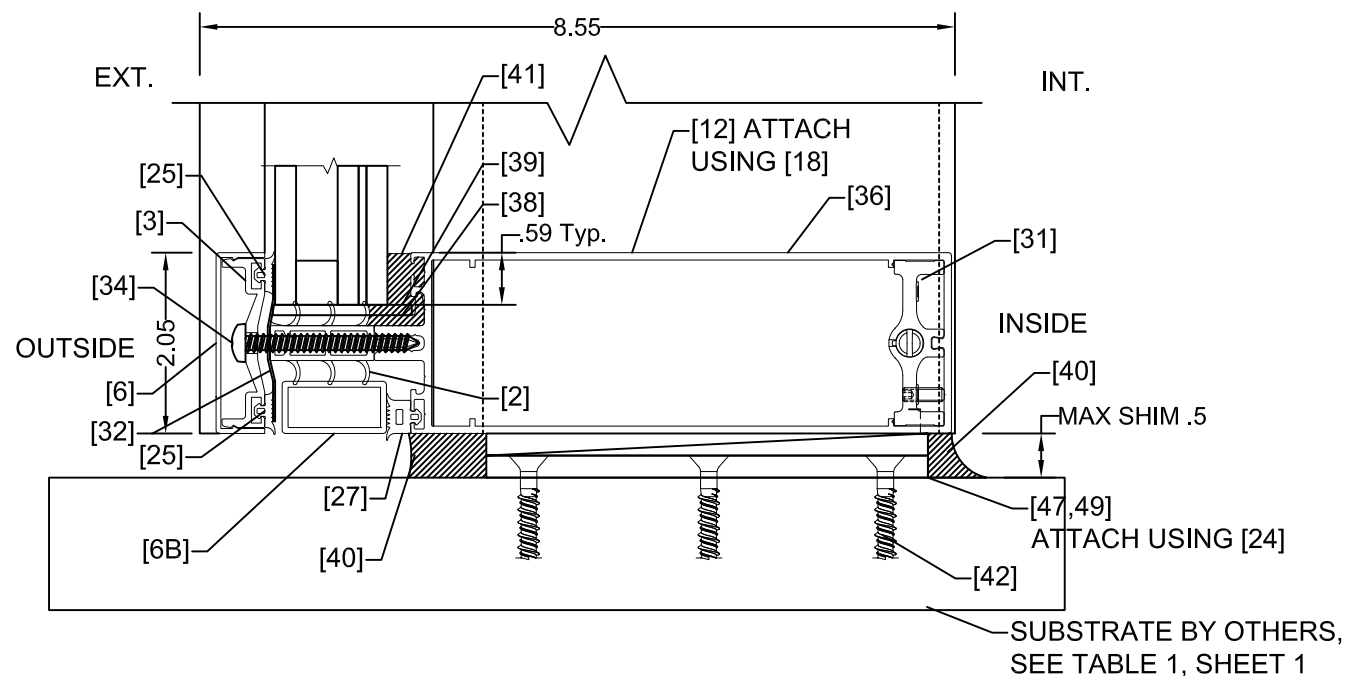
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Lucas A. Turner, P.E.
FL PE #58201
2428 Old Natchez Trc Trl
Camden, TN 38320
Ph. 941-380-1574



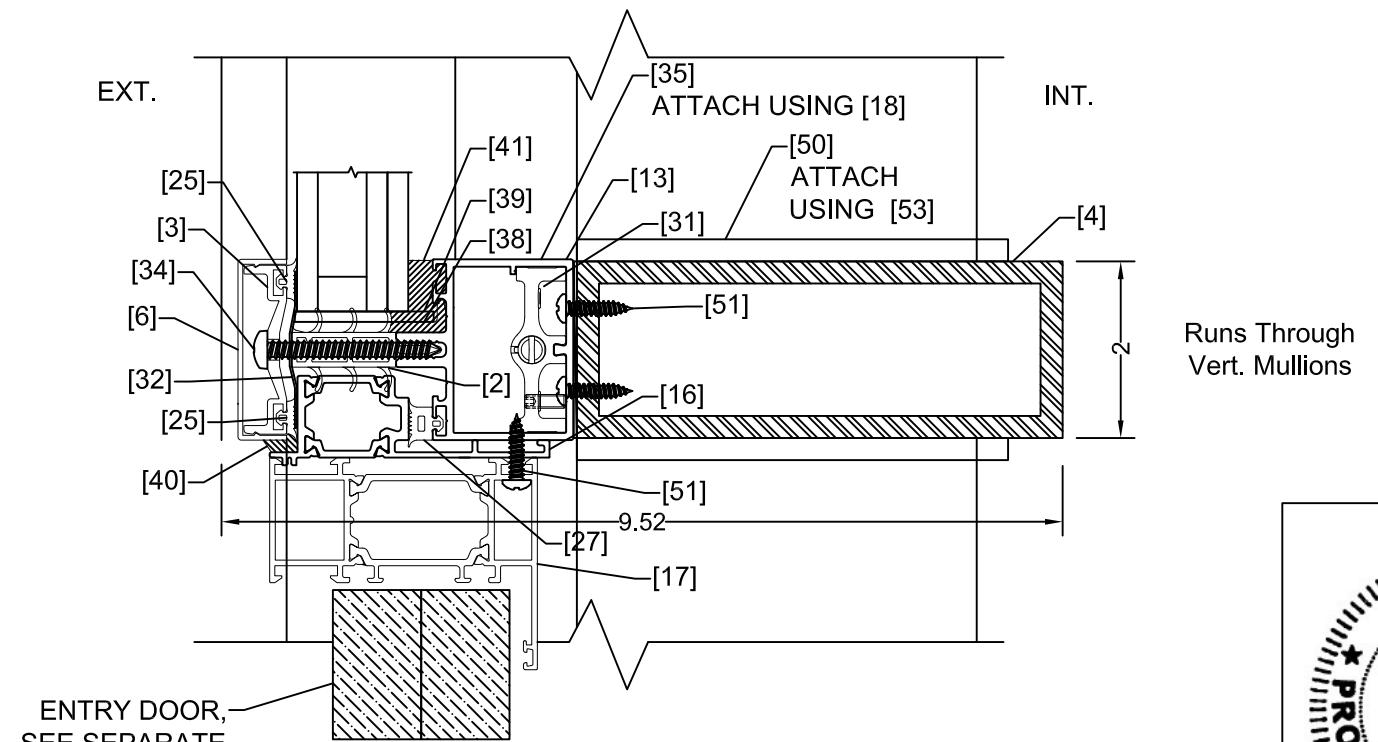
SECTION A
TYPICAL 150mm ENTRY ASSEMBLY HEADER



SECTION B
TYPICAL 150mm ENTRY ASSEMBLY CENTRAL STEEL TRANSOM



SECTION C
TYPICAL 150mm ENTRY ASSEMBLY SILL

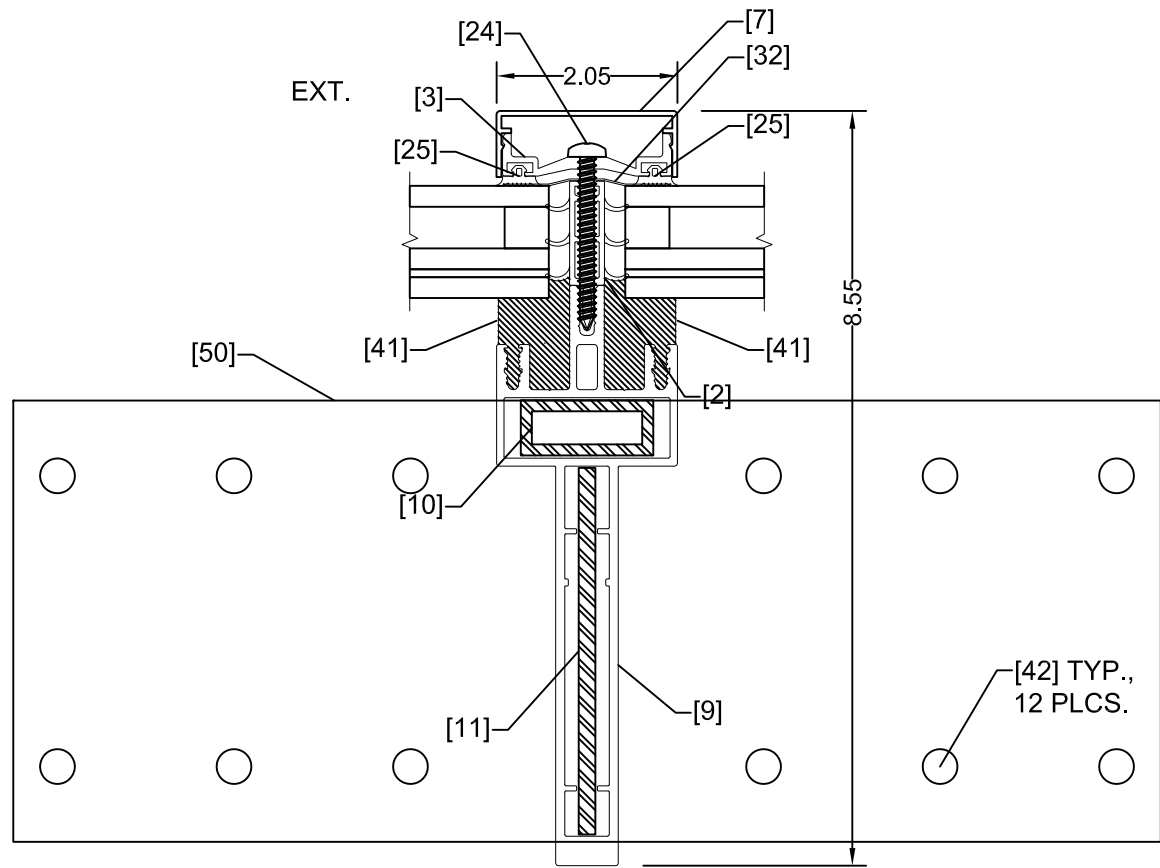


SECTION D
TYPICAL ENTRY ASSEMBLY SWING DOOR TRANSOM



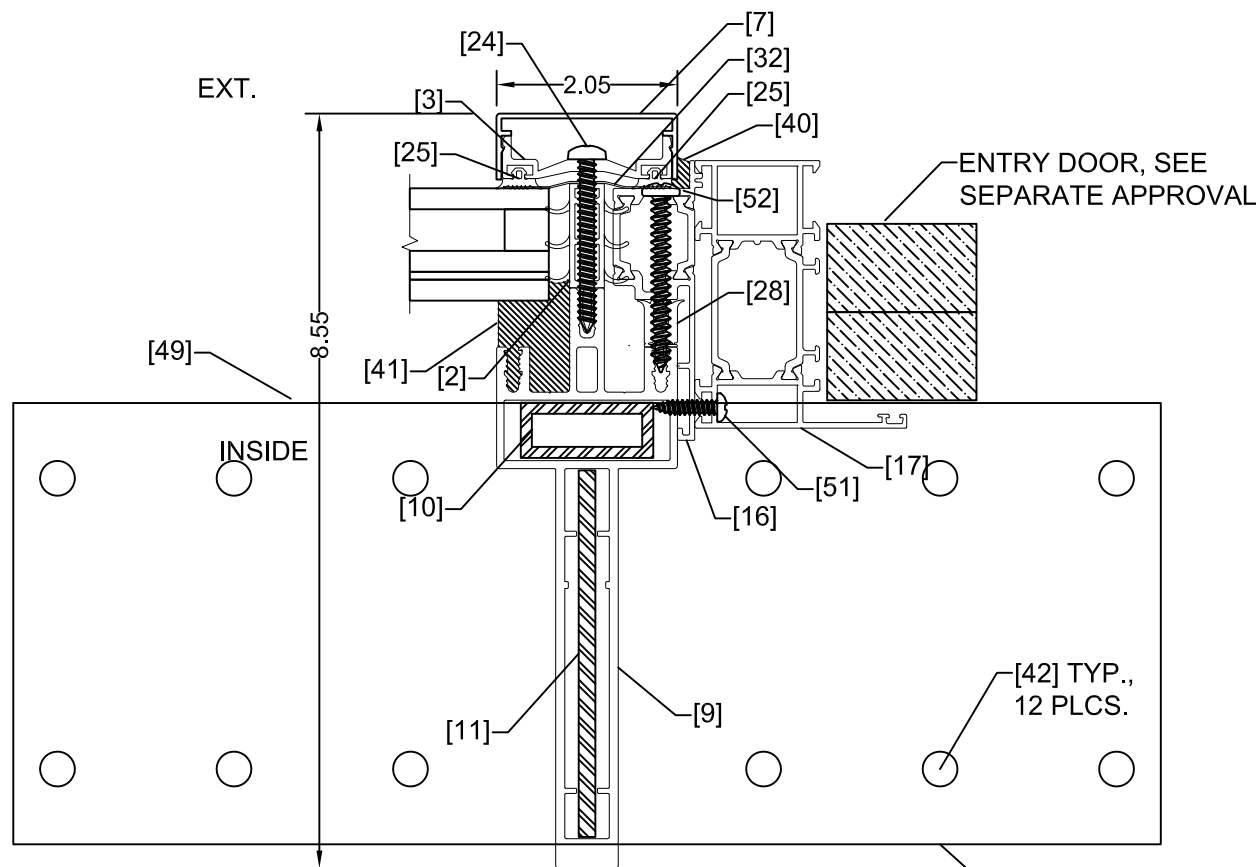
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FL PE #58201
2428 Old Natchez Trc Trl
Camden, TN 38320
Ph. 941-380-1574

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SECTION F

TYPICAL 150mm ENTRY ASSEMBLY CENTRAL MULLION AT STEEL TRANSOM

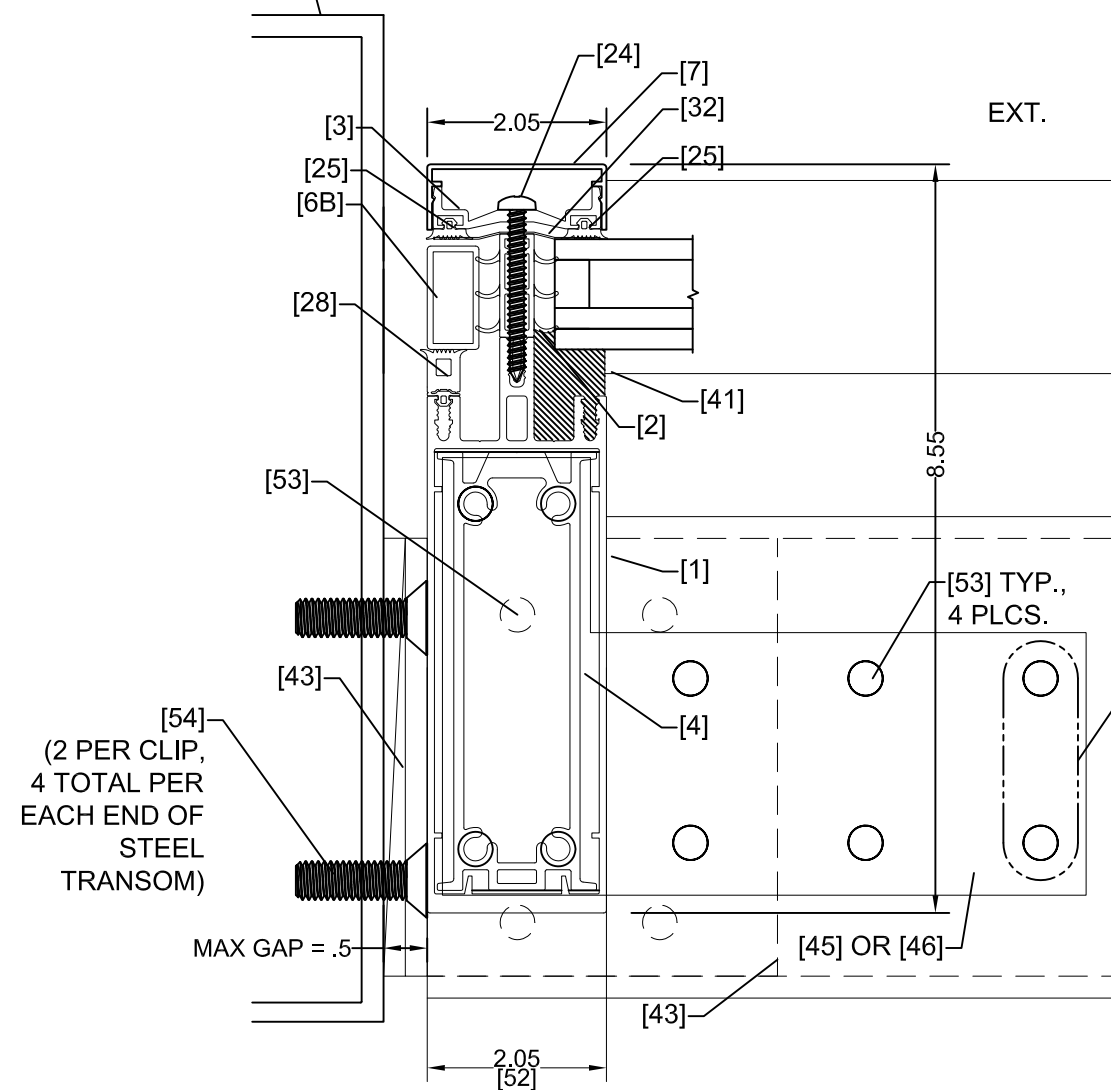


SECTION G

TYPICAL 150mm ENTRY ASSEMBLY CENTRAL MULLION AT DOOR

Anchor Bracket @ Head and Sill

1/4" MIN. A36 MIN. STEEL
BY OTHERS



SECTION E

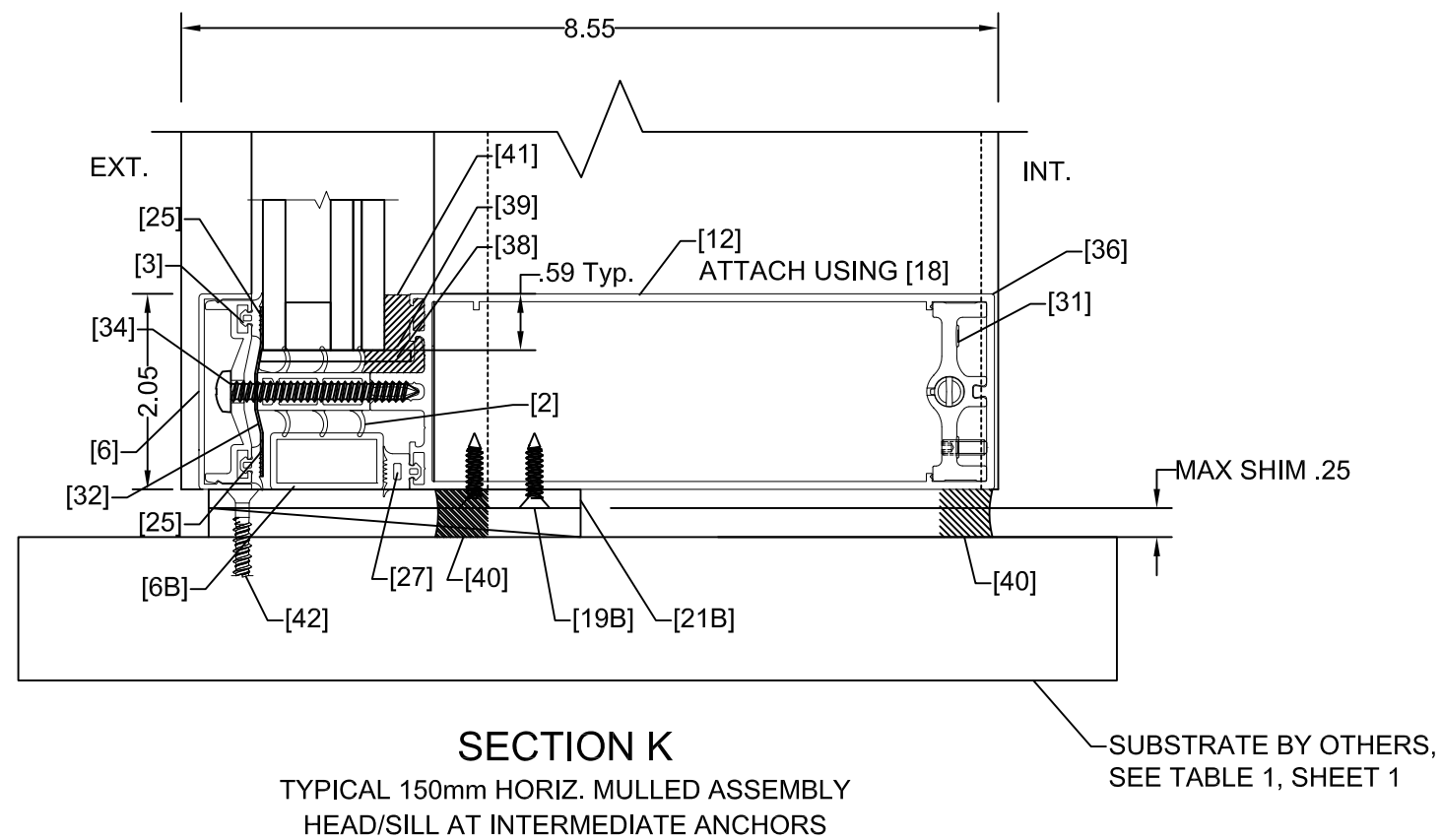
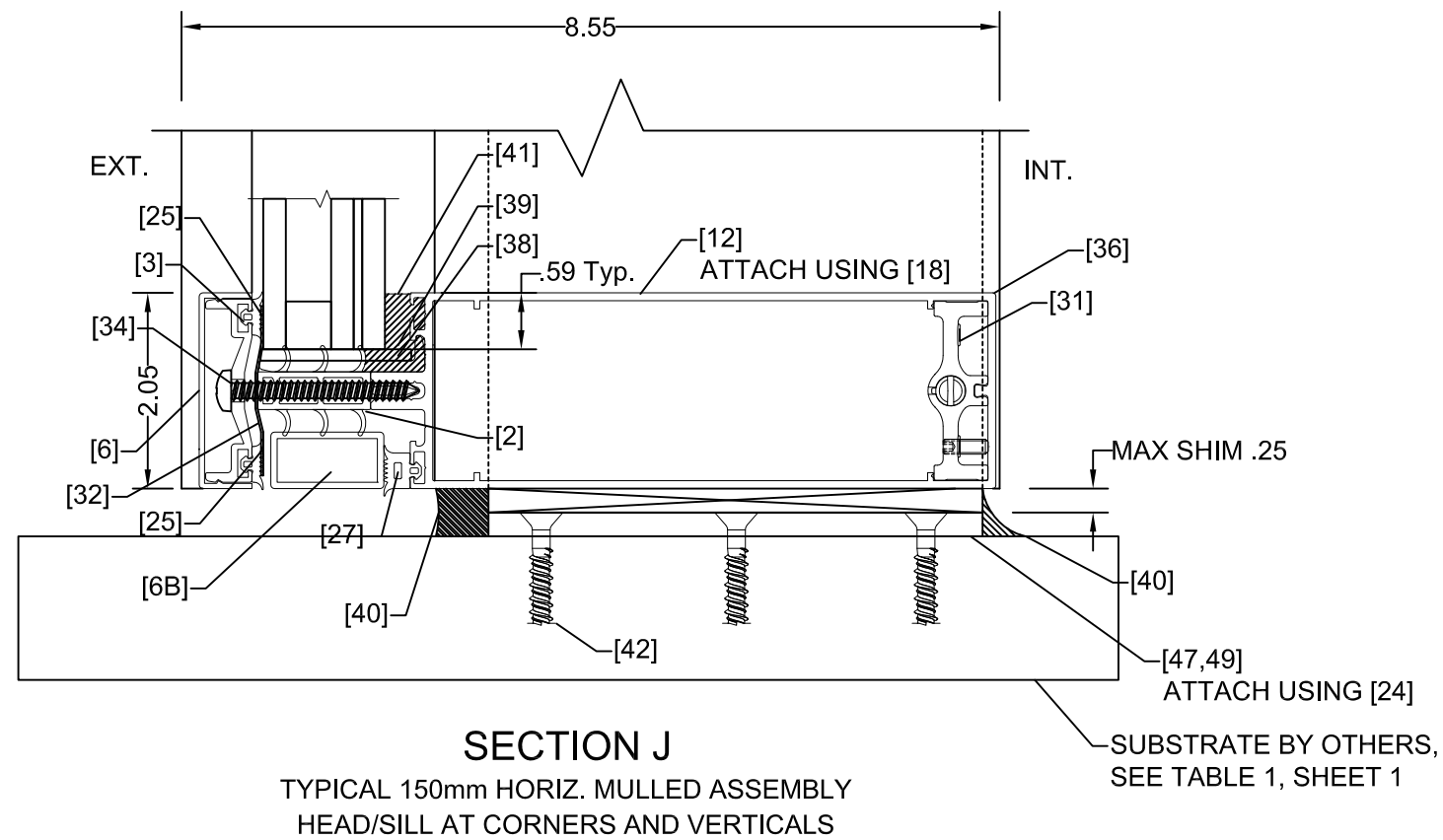
TYPICAL 150mm ENTRY ASSEMBLY JAMB MULLION AT STEEL TRANSOM

OUTER HOLES PROVIDED IF NEEDED FOR SITE SPECIFIC ANALYSIS BY OTHERS, AND ARE NOT USED FOR INSTALLATIONS PER THIS PRODUCT APPROVAL.

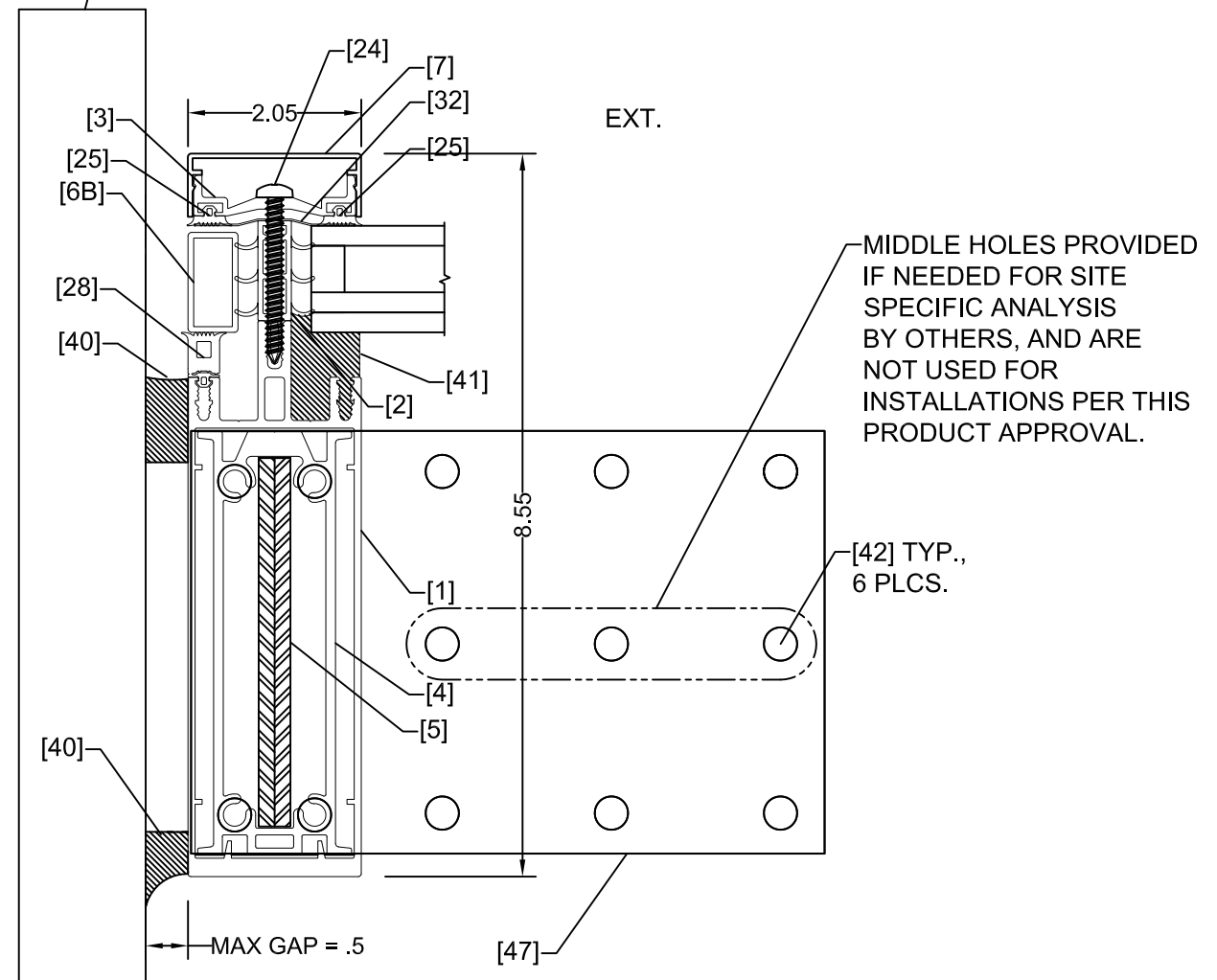


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Lucas A. Turner, P.E.
FL PE #58201
2428 Old Natchez Trc Trl
Camden, TN 38320
Ph. 941-380-1574

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SUBSTRATE BY OTHERS,
SEE TABLE 1, SHEET 1



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150mm DETAILS

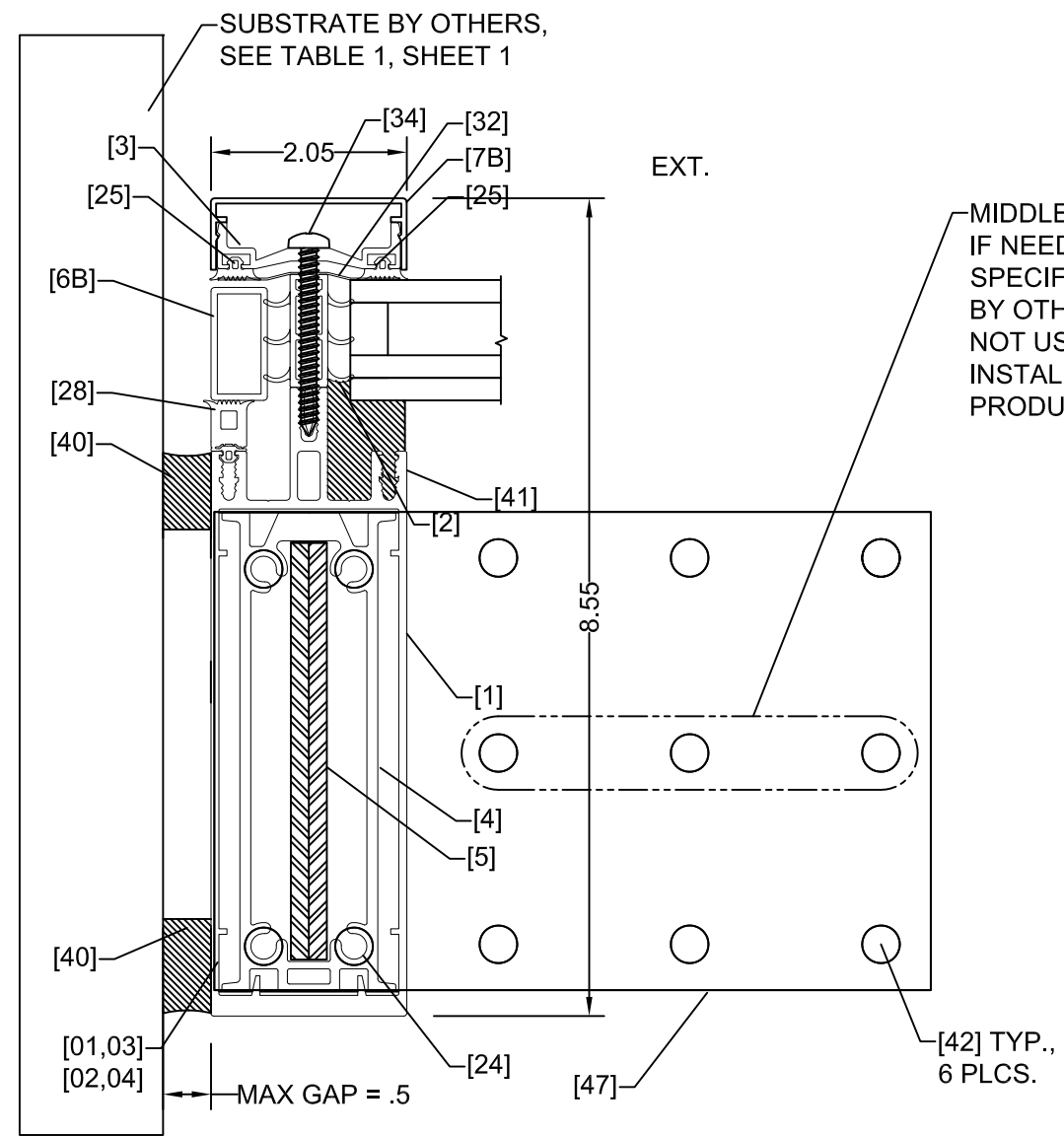
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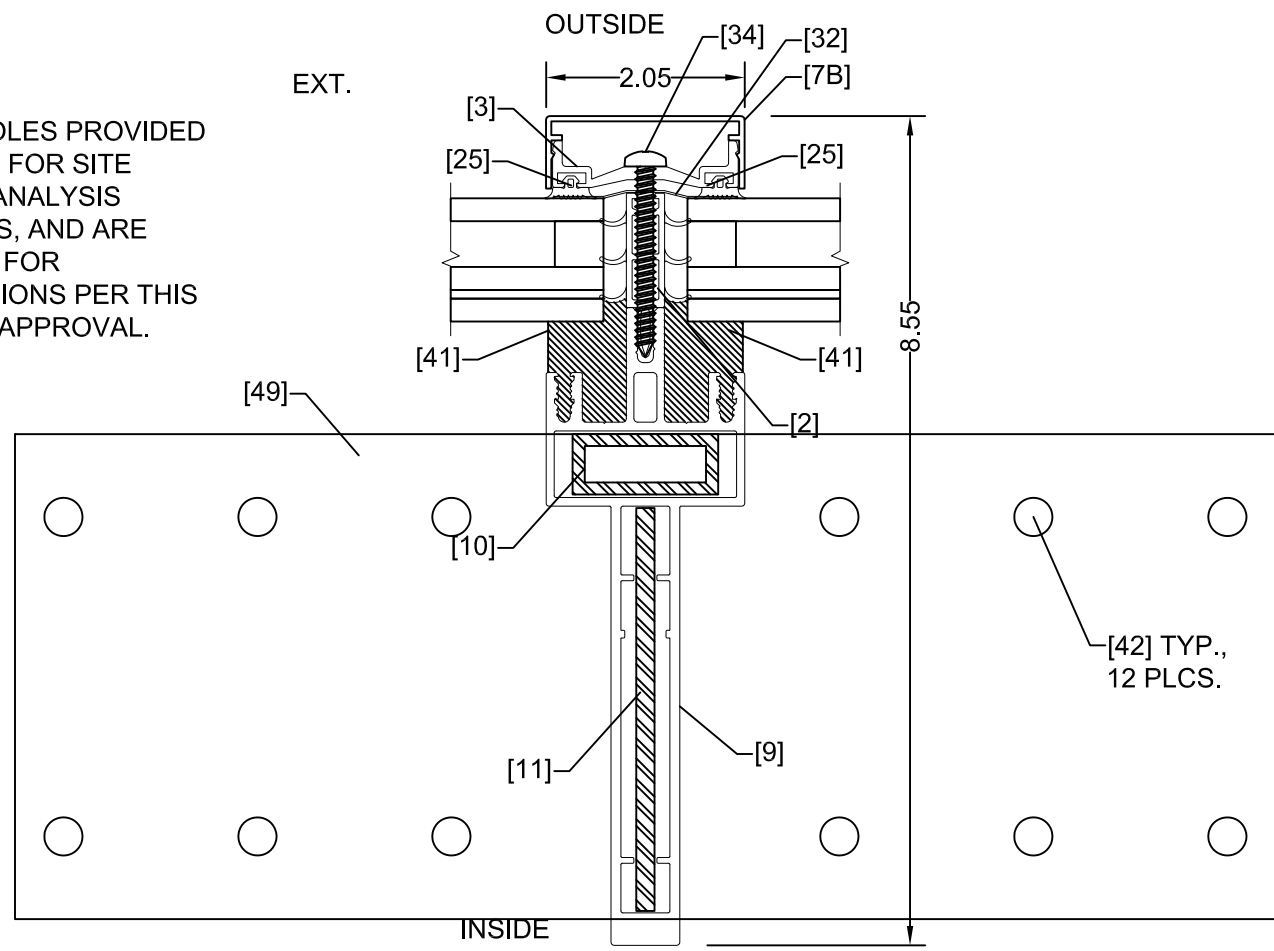
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SECTION L

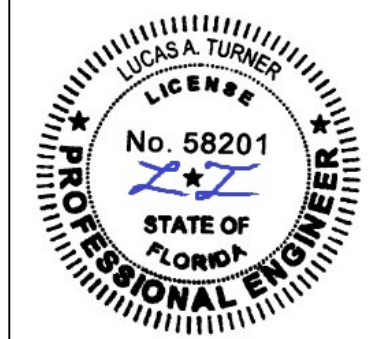
TYPICAL 150mm HORIZ. MULLED ASSEMBLY JAMB MULLION

MIDDLE HOLES PROVIDED IF NEEDED FOR SITE SPECIFIC ANALYSIS BY OTHERS, AND ARE NOT USED FOR INSTALLATIONS PER THIS PRODUCT APPROVAL.



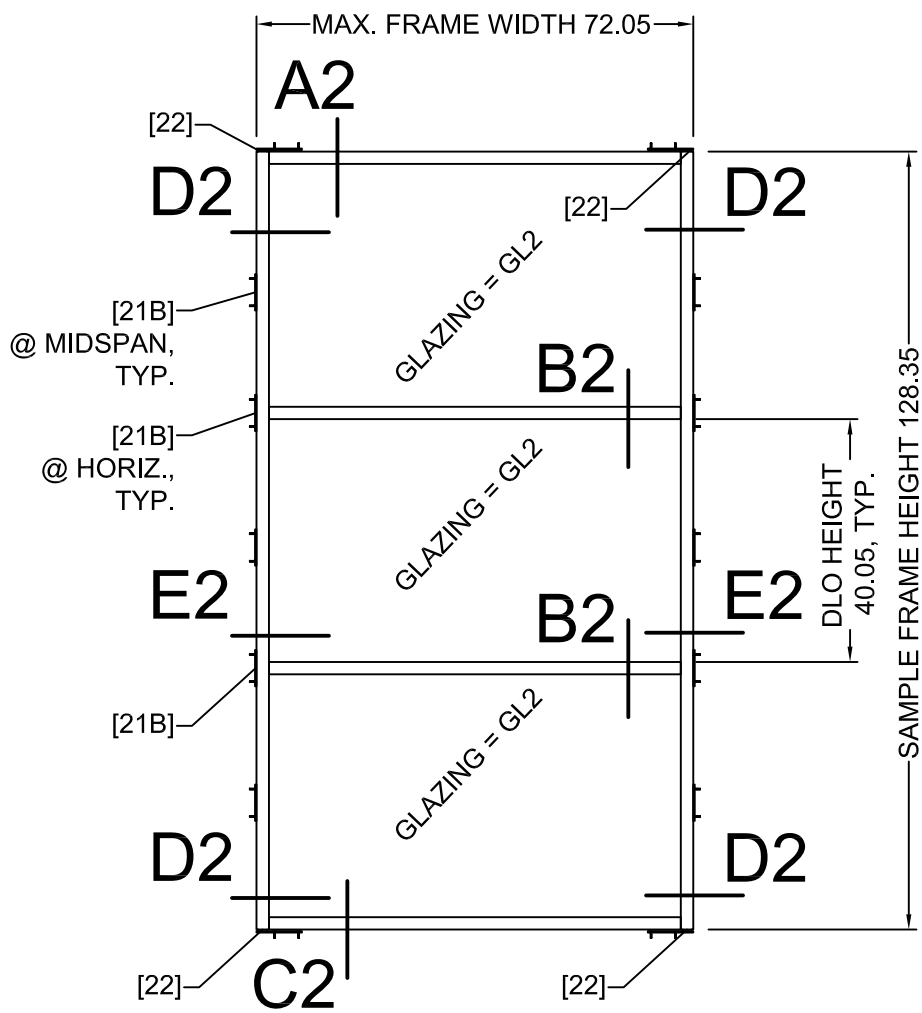
SECTION M

TYPICAL 150mm HORIZ. MULLED ASSEMBLY CENTRAL MULLION



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 Lucas A. Turner, P.E.
 FL PE #58201
 2428 Old Natchez Trc Trl
 Camden, TN 38320
 Ph. 941-380-1574

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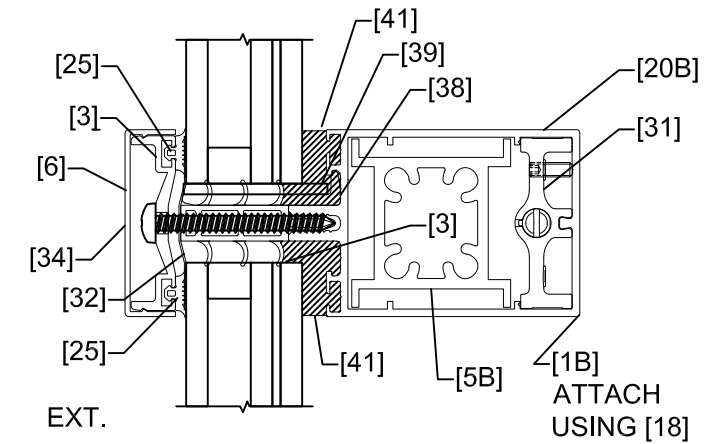


ELEVATION - 65mm VERTICALLY MULLED ASSEMBLY

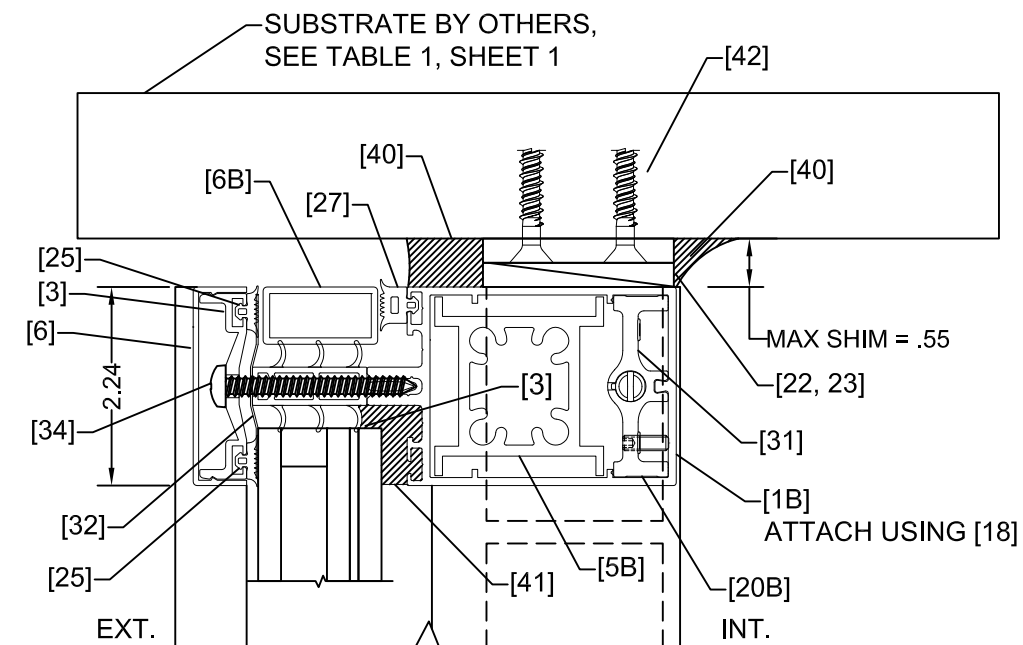
65mm MULLED ASSEMBLIES, ELEVATIONS THIS SHEET

| CONFIGURATION | DESIGN PRESSURE RATING, PSF | IMPACT RATING | REQUIRED GLAZING |
|---------------------|-----------------------------|--------------------------------|-------------------|
| VERTICALLY MULLED | +55 / -70 | LARGE AND SMALL MISSILE IMPACT | GL2 (SEE SHEET 1) |
| HORIZONTALLY MULLED | +50 / -65 | | |

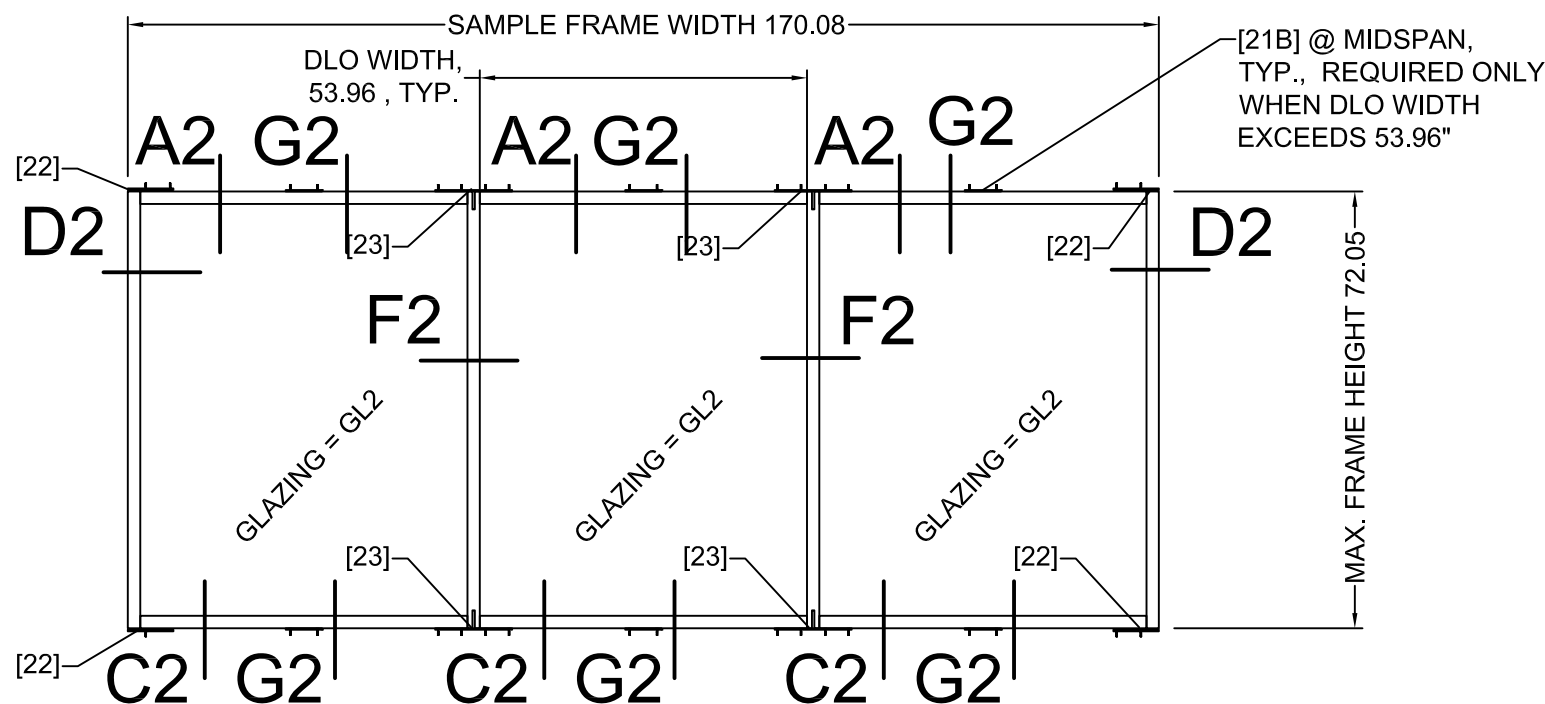
NOTE: 3-PANEL SAMPLE ELEVATIONS ARE SHOWN, HOWEVER 65mm VERT. AND HORIZ. MULLED ASSEMBLIES MAY BE USED IN UNLIMITED NUMBER OF MULLED PANELS, PROVIDED THAT PANEL AREAS AS SHOWN IN THE ELEVATIONS ARE NOT EXCEEDED. OTHER ASPECT RATIOS OF 65mm VERT. MULLED ASSEMBLIES ARE ALLOWED AT REDUCED WIDTHS WITH INCREASED PANEL HEIGHTS, AND OTHER ASPECT RATIOS OF 65mm HORIZ. MULLED ASSEMBLIES ARE ALLOWED AT REDUCED HEIGHTS WITH INCREASED PANEL WIDTHS, PROVIDED THAT PANEL AREAS SHOWN IN THE ELEVATIONS ARE NOT EXCEEDED.



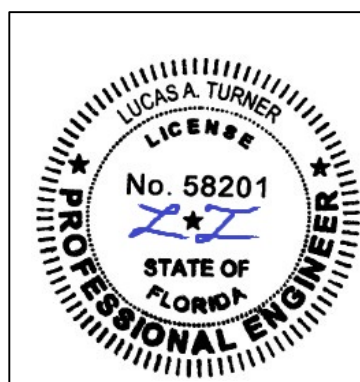
SECTION B2
TYPICAL 65mm VERTICALLY MULLED ASSEMBLY
CENTRAL TRANSOM



SECTION A2
TYPICAL 65mm VERT. OR HORIZ. MULLED ASSEMBLY HEADER

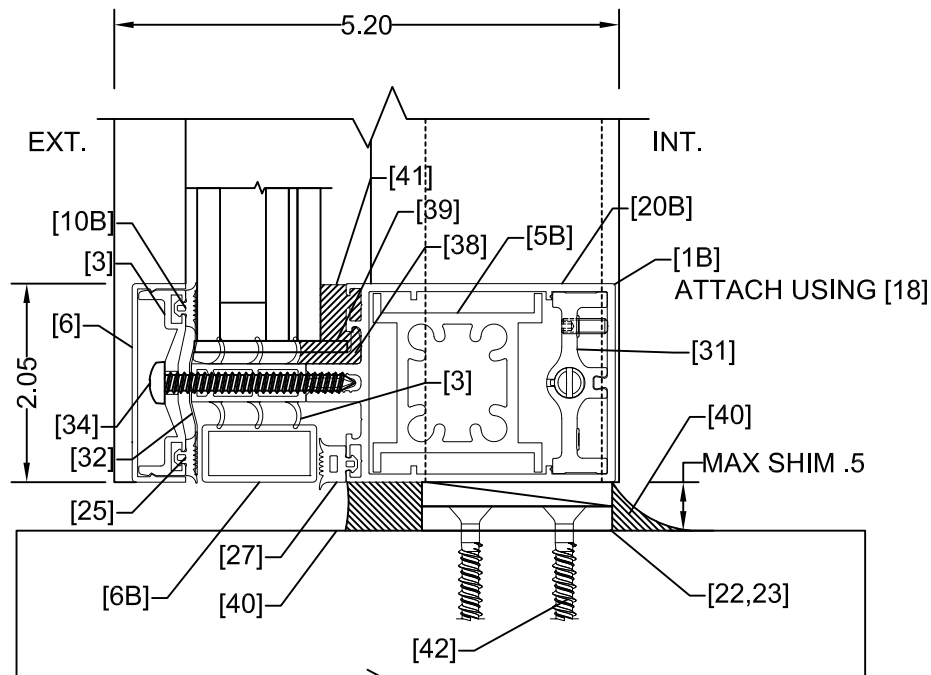


ELEVATION - 65mm HORIZONTALLY MULLED ASSEMBLY



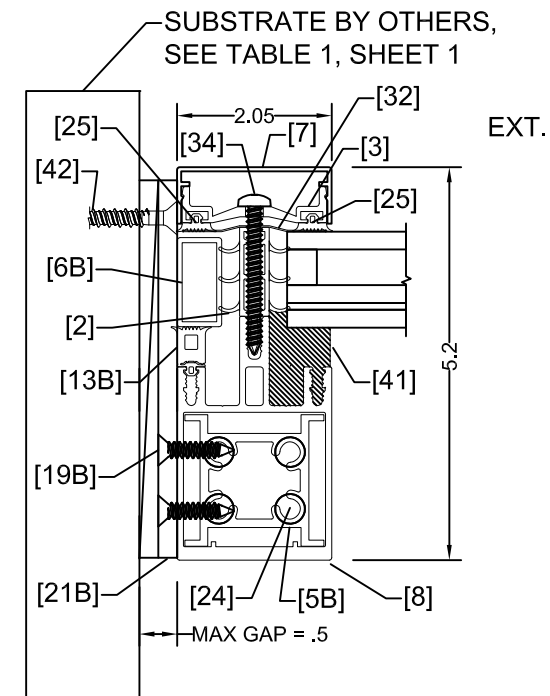
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FL PE #58201
2428 Old Natchez Trc Trl
Camden, TN 38320
Ph. 941-380-1574

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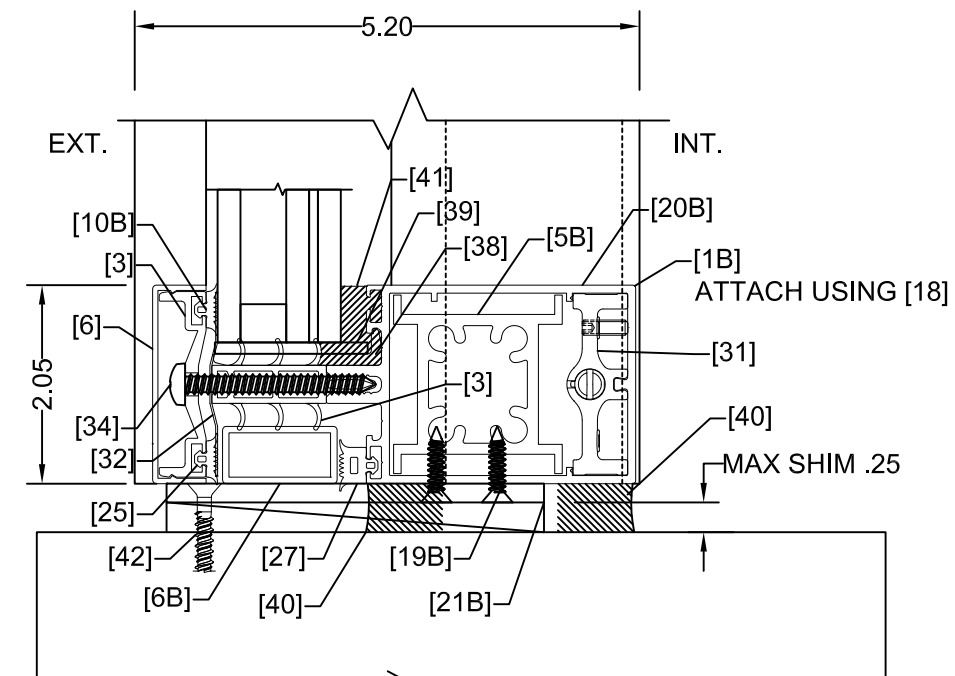
SECTION C2

TYPICAL 65mm VERT. OR HORIZ. MULLED ASSEMBLY SILL



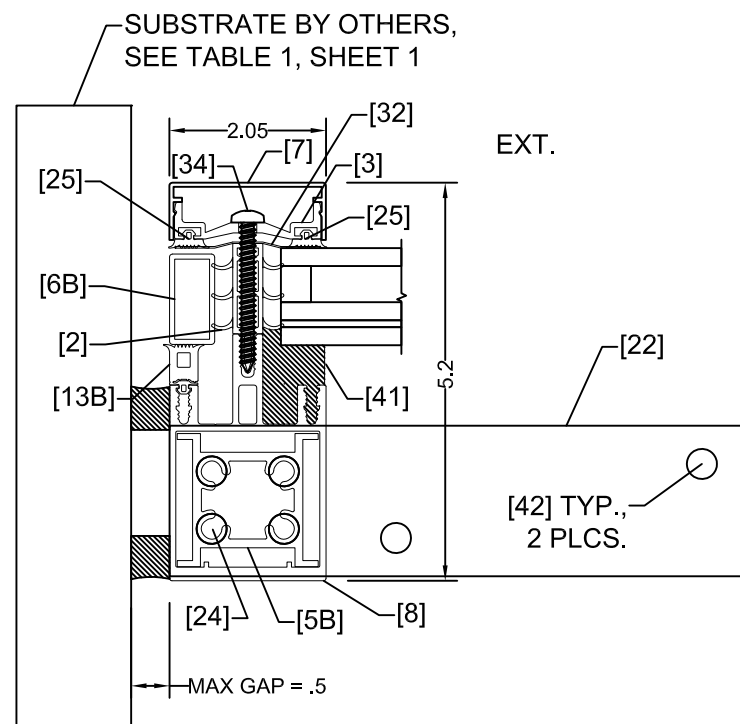
SECTION E2

TYPICAL 65mm VERT. OR HORIZ. MULLED ASSEMBLY JAMB MULLION AT INTERMEDIATE ANCHORS



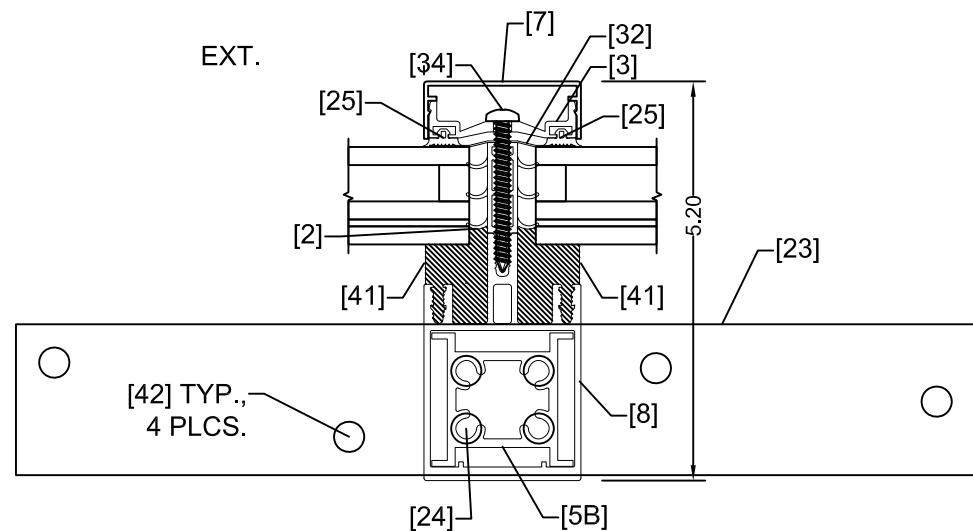
SECTION G2

TYPICAL 65mm VERT. OR HORIZ. MULLED ASSEMBLY HEAD/SILL AT INTERMEDIATE ANCHORS



SECTION D2

TYPICAL 65mm VERT. OR HORIZ. MULLED ASSEMBLY JAMB MULLION AT HEAD/SILL ANGLE



SECTION F2

TYPICAL 65mm HORIZONTALLY MULLED ASSEMBLY CENTRAL MULLION

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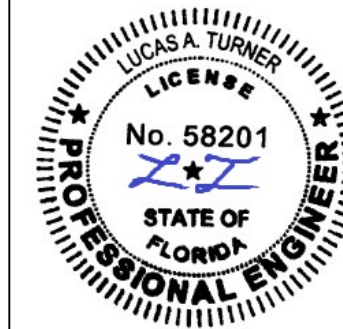
Sheet Title:
65mm DETAILS

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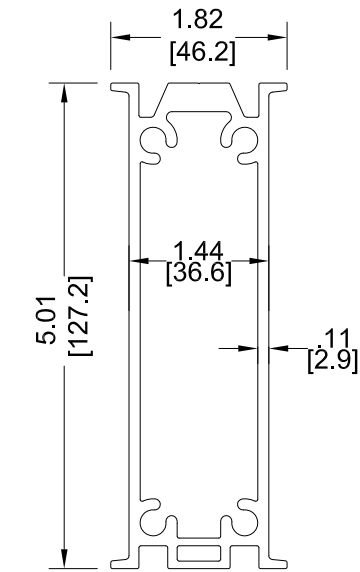
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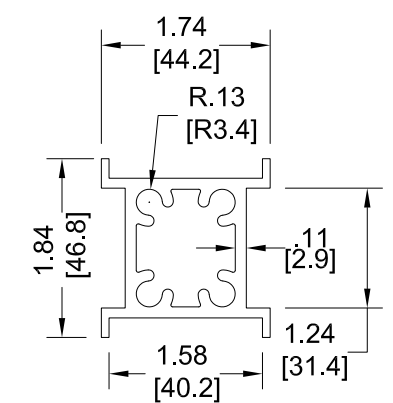
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FL PE #58201
2428 Old Natchez Trc Trl
Camden, TN 38320
Ph. 941-380-1574

| Tag | Part # | Part Name | Material Type |
|-----|---------------|---|----------------------|
| 1 | LUX-WW-0001 | 150mm Box Mullion | 6063-T6 Alum |
| 1B | LUX-WW-0010 | Box Transom for 65mm Box Mullion | 6063-T6 Alum |
| 2 | LUX-GKT-0002 | 30mm Insulation | Polyamide w/ EPDM |
| 3 | LUX-WW-0002 | Pressure Plate | 6063-T5 Alum |
| 4 | LUX-WW-0003 | Reinforcement Profile for 150mm Box Mullion | 6063-T5 Alum |
| 5 | LUX-EXT-0001 | 304 SS Bar 3/16" x 4.312 | 304 Stainless Steel |
| 5B | LUX-WW-0011 | Reinforcement Profile for 65mm Box Mullion | 6063-T5 Alum |
| 6 | LUX-WW-0004 | 14mm Cover | 6063-T5 Alum |
| 6B | LUX-EXT-0002 | 30x15x1.3 Tube | PVC |
| 7 | LUX-WW-0012 | 19mm Cover | 6063-T5 Alum |
| 8 | LUX-WW-0013 | 65mm Box Mullion | 6063-T6 Alum |
| 9 | LUX-WW-0006 | 150mm Blade Mullion | 6063-T5 Alum |
| 10 | LUX-EXT-0003 | 304 SS Tube 15x40x.12 | 304 Stainless Steel |
| 11 | LUX-EXT-0010 | 304 SS Bar 3/16x4.125 | 304 Stainless Steel |
| 12 | LUX-WW-0007 | Box Transom for 150mm Mullion | 6063-T6 Alum |
| 13 | LUX-WW-0008 | Box Transom for 35mm Mullion | 6063-T6 Alum |
| 13B | LUX-GKT-0006 | 9mm Gasket | EPDM |
| 16 | LUX-WW-0009 | WW Adapter Clip | 6063-T5 Alum |
| 17 | LUX-HD77-0009 | Perimeter Frame | 6063-T5 Alum |
| 18 | LUX-FST-0002 | Special Screw for Transom | 18-8 Stainless Steel |
| 19 | LUX-CLT-0005 | Primary Corner Cleat | Cast Alum |
| 20 | LUX-CLT-0006 | Secondary Corner Cleat | Cast Alum |
| 20B | LUX-GKT-0033 | 65mm Transom Expansion Collar | Foam |
| 21 | LUX-CLT-0007 | Alignment Cleat | Cast Alum |
| 21B | LUX-BKT-0007 | Flat Anchor Plate | 6061-T6 Alum |
| 22 | LUX-BKT-0008 | Flat Anchor Plate | 6061-T6 Alum |

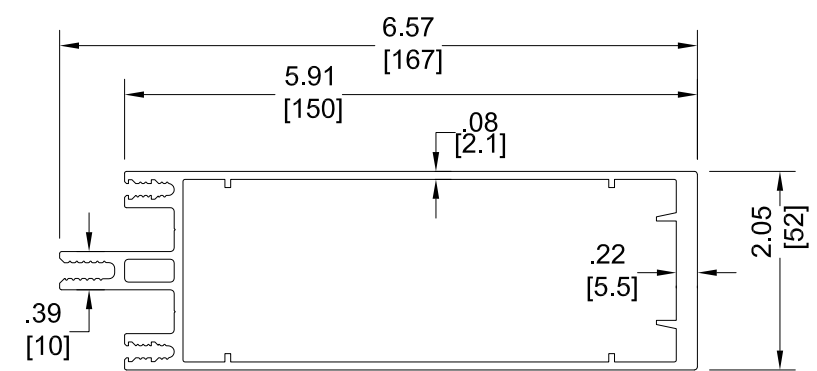
| Tag | Part # | Part Name | Material Type |
|-----|--------------|--|----------------------|
| 23 | LUX-BKT-0009 | Flat Anchor Plate | 6061-T6 Alum |
| 24 | LUX-FST-0001 | DIN 7991 m8 X 35 Screw | 18-8 Stainless Steel |
| 25 | LUX-GKT-0003 | 3mm Gasket | EPDM |
| 27 | LUX-GKT-0004 | 7mm Gasket | EPDM |
| 28 | LUX-GKT-0005 | 13.5mm Gasket | EPDM |
| 31 | LUX-CLT-0008 | Anti-Roll Spring Clip | Cast Alum |
| 32 | LUX-ADH-0001 | 45mm Butyl Tape | Butyl |
| 34 | LUX-FST-0003 | DIN 7981 m5.5 X 50 Screw | 18-8 Stainless Steel |
| 35 | LUX-GKT-0031 | 35mm Box Transom Expansion Collar | Foam |
| 36 | LUX-GKT-0032 | 150mm Box Transom Expansion Collar | Foam |
| 38 | LUX-PRK-0003 | 44mm Glazing Block | Aluminum |
| 39 | LUX-PRK-0004 | 44mm Setting Block, 2411.3.3.1 Compliant | Plastic |
| 40 | DOW795 | Silicone | Silicone |
| 41 | DOW995 | Silicone | Silicone |
| 42 | - | Installation Anchor, See Table 1 | - |
| 43 | LUX-BKT-0001 | Steel Anchor L Bracket | 304 Stainless Steel |
| 45 | LUX-BKT-0002 | Anchor L Bracket | 6061-T6 Alum |
| 46 | LUX-BKT-0003 | Anchor L Bracket | 6061-T6 Alum |
| 47 | LUX-BKT-0004 | Flat Anchor Plate | 6061-T6 Alum |
| 49 | LUX-BKT-0005 | Anchor T Bracket | 6061-T6 Alum |
| 50 | LUX-BKT-0006 | Anchor T Bracket | 6061-T6 Alum |
| 51 | LUX-FST-0004 | #8x.75" SS Screw | 18-8 Stainless Steel |
| 52 | LUX-FST-0005 | #12x2" SS Screw | 18-8 Stainless Steel |
| 53 | LUX-FST-0006 | M8 x 35 x 1.255 SS Flat head Screw | 18-8 Stainless Steel |
| 54 | LUX-FST-0007 | 7/16" x 14 x 1 1/2" Flat Head Screw | 316 Stainless Steel |



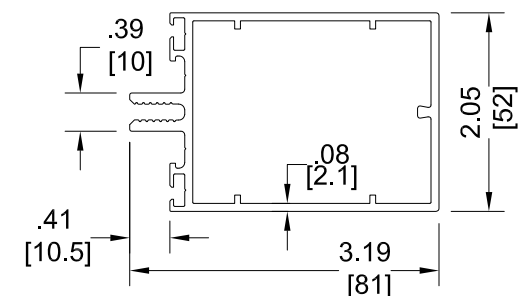
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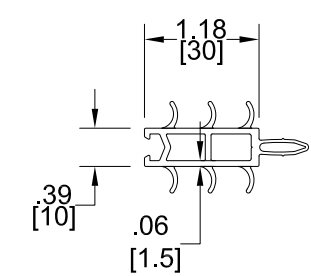
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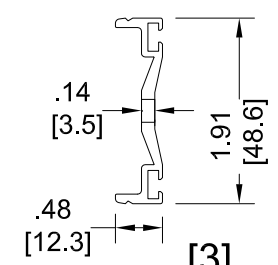
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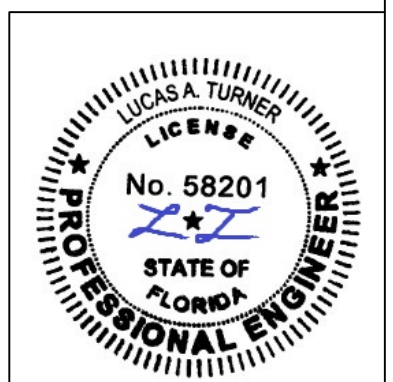


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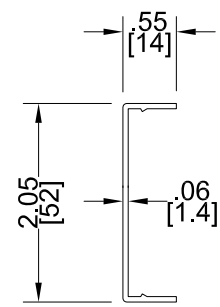


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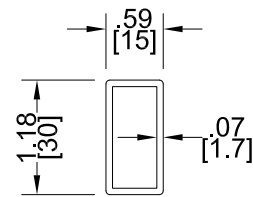
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| Sheet Title: BILL OF MATERIALS | | Date: 6/20/2023 | |
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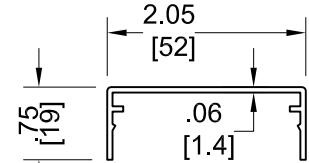
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FL PE #58201
2428 Old Natchez Trc Trl
Camden, TN 38320
Ph. 941-380-1574



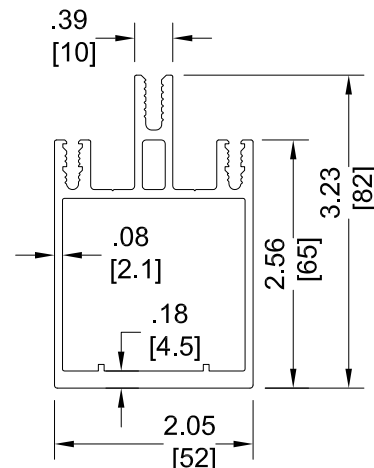
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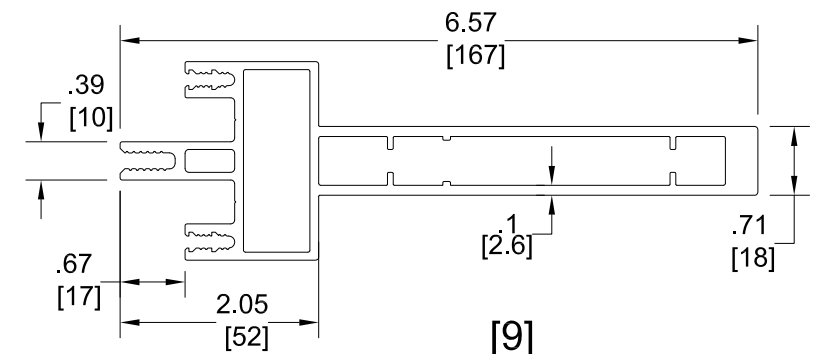
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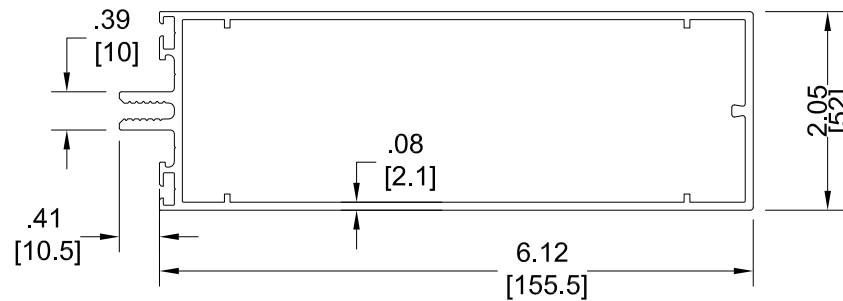
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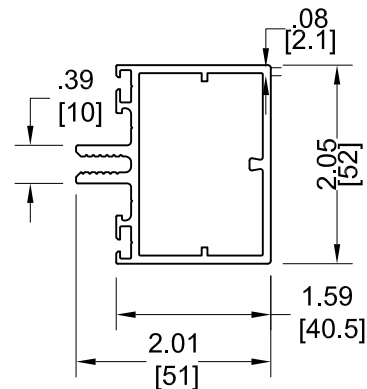
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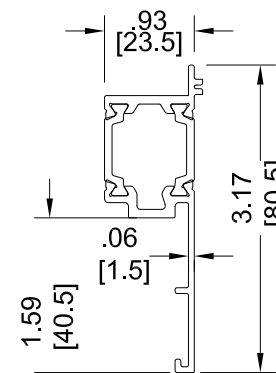
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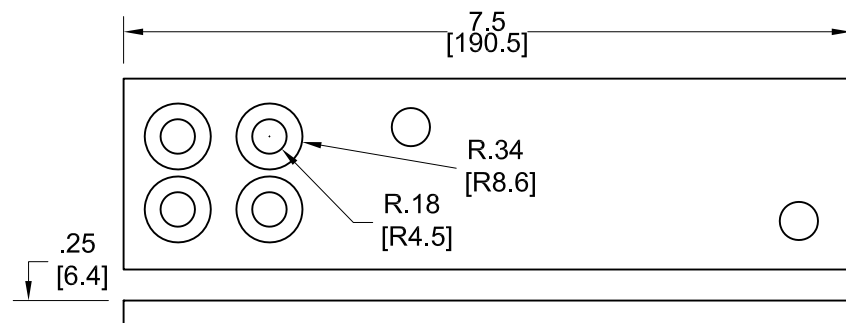
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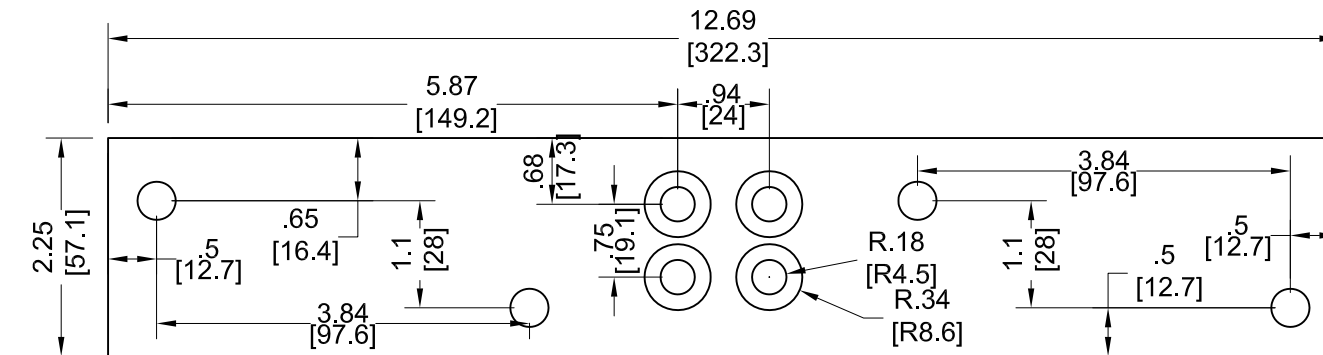
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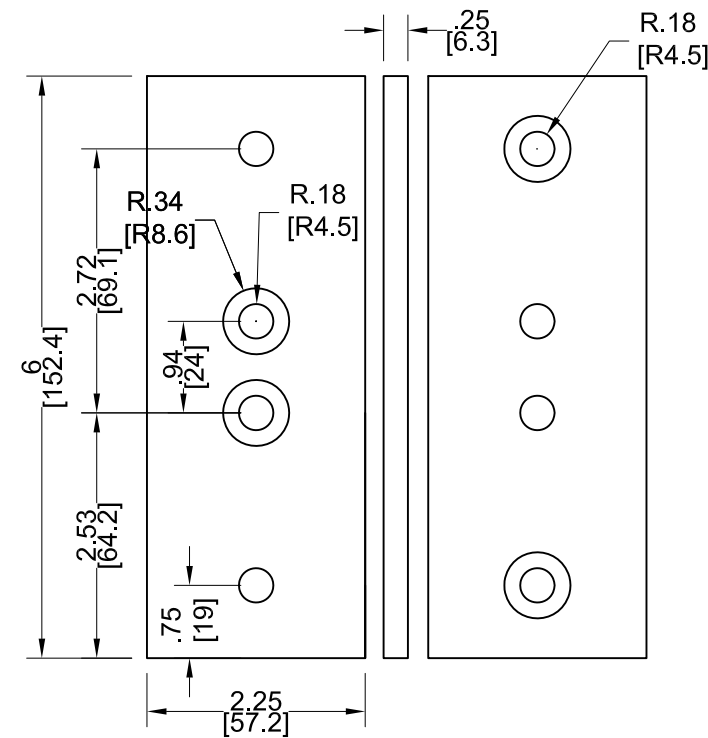
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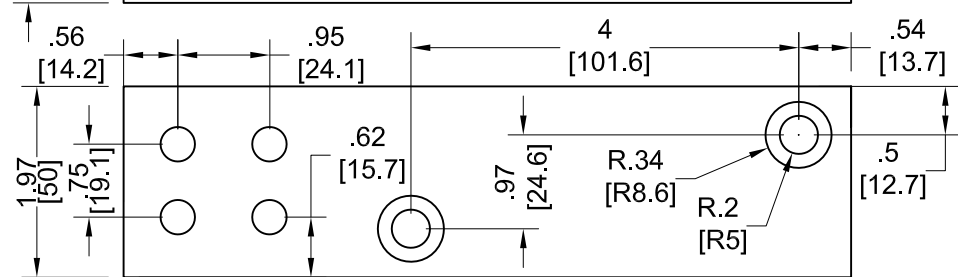
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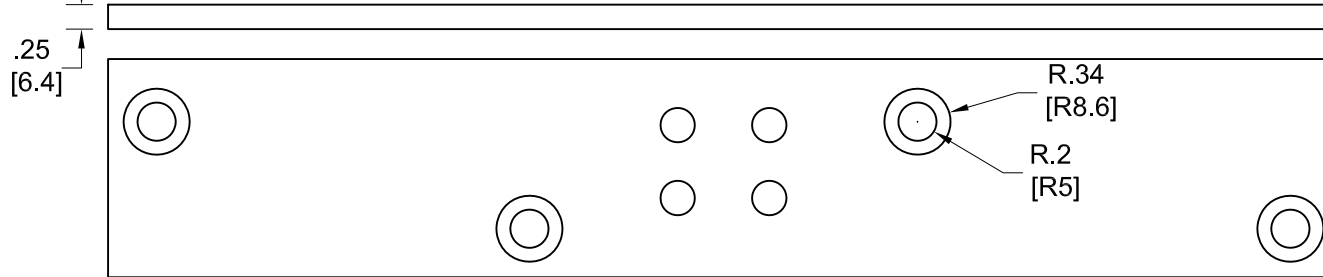
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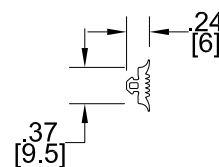
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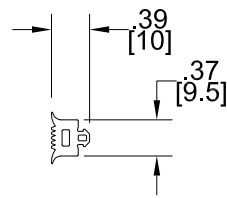
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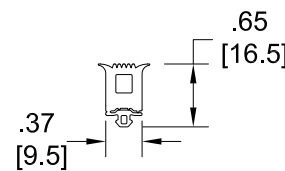
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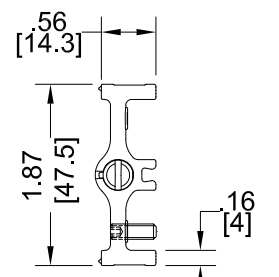
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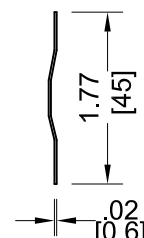
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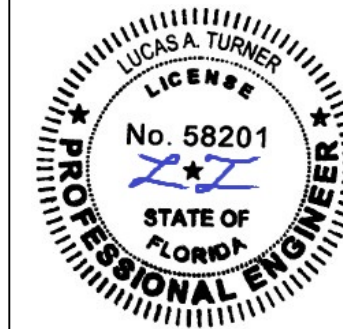
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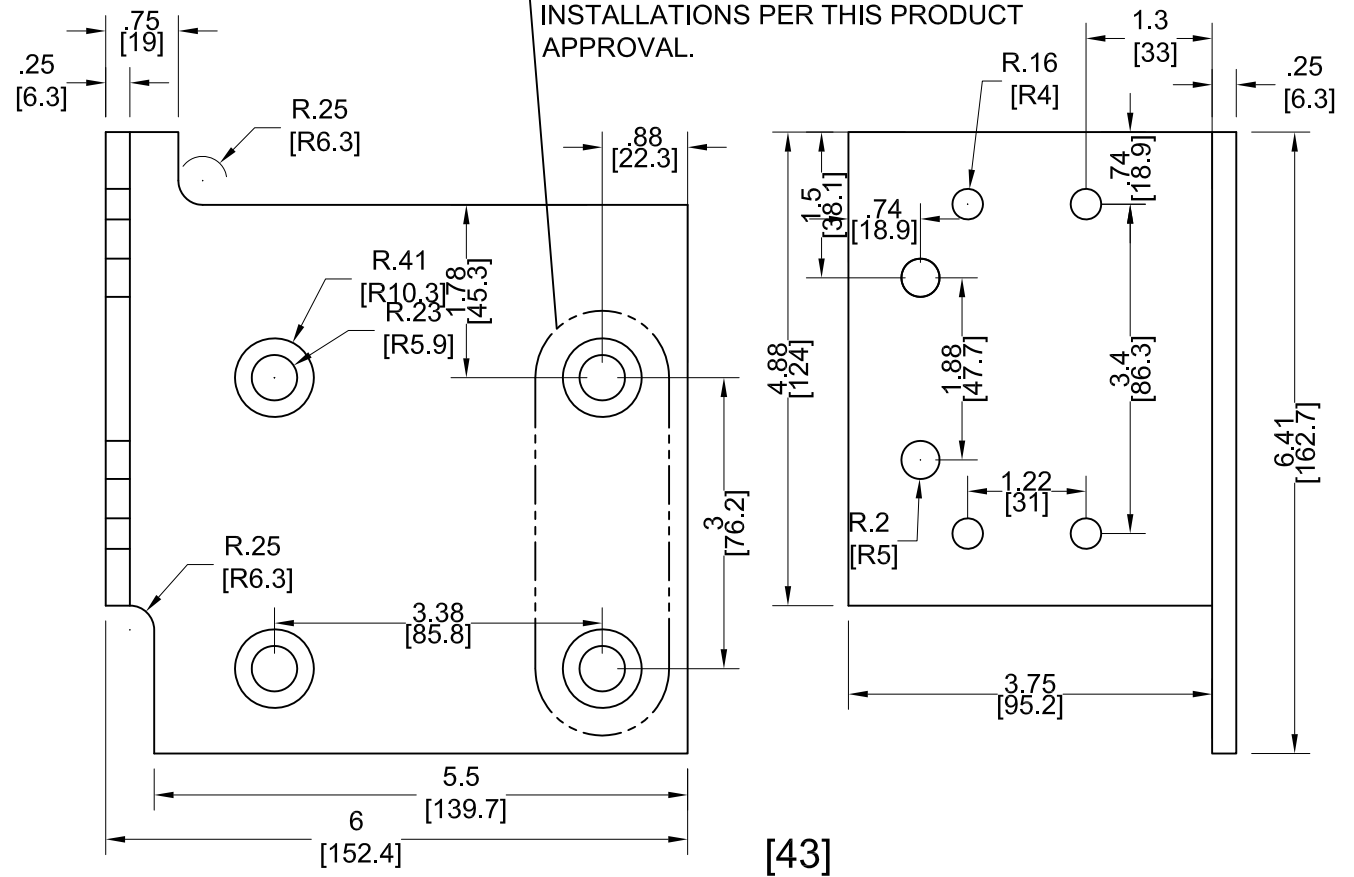
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Sheet: 10 of 12

Date:
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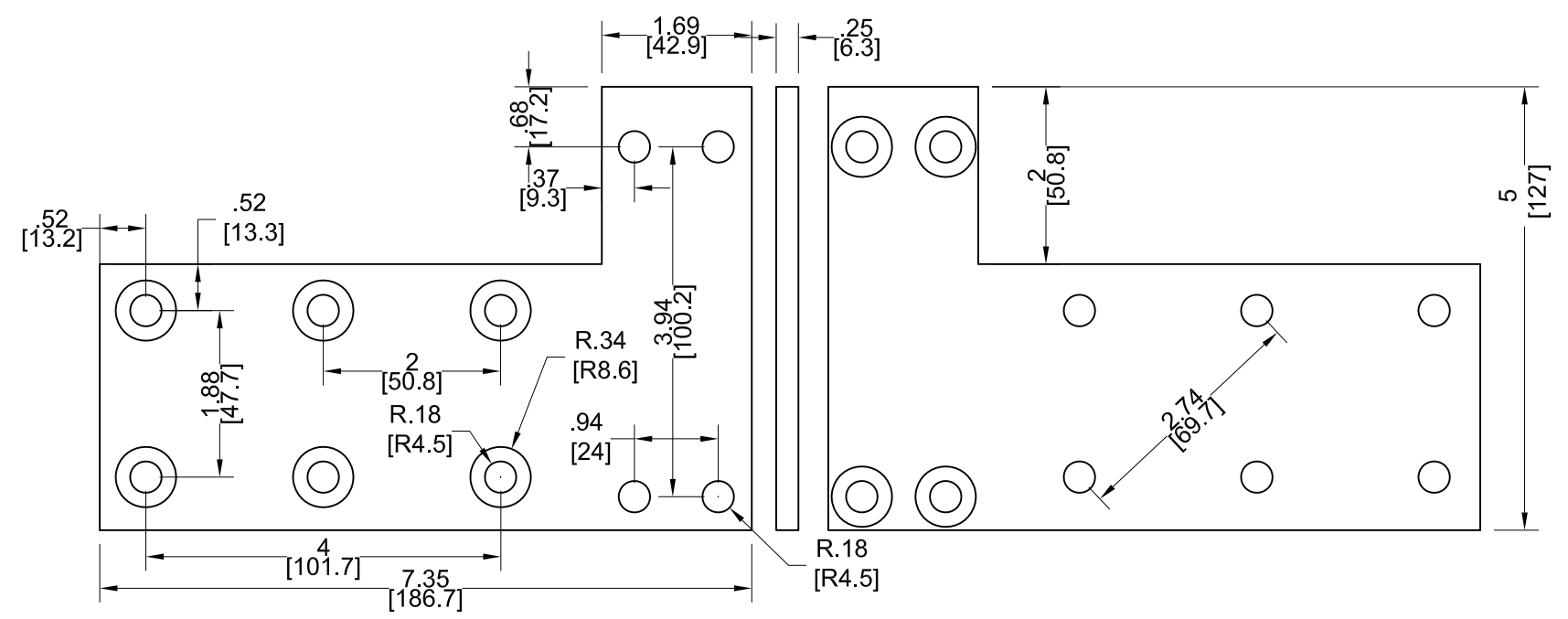


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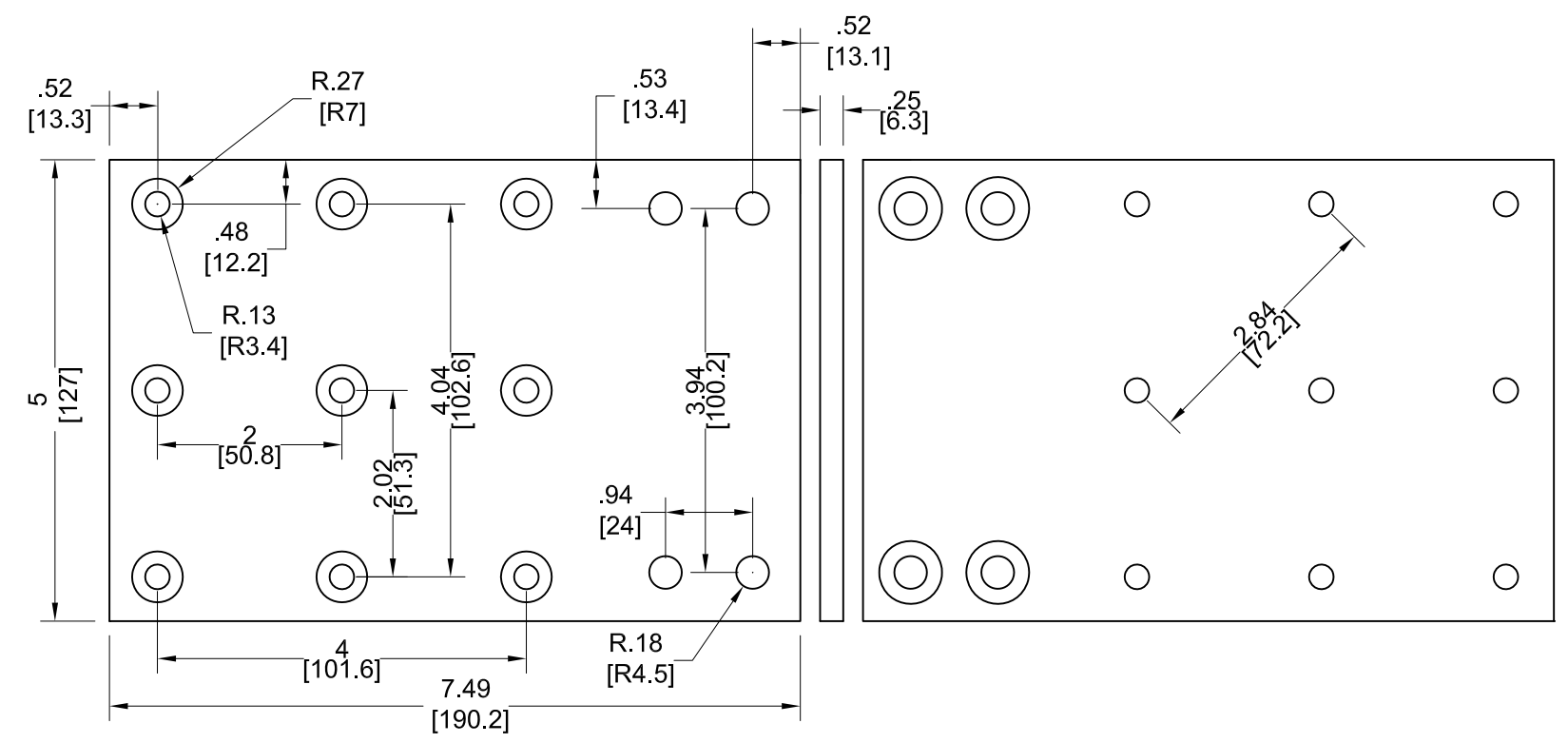
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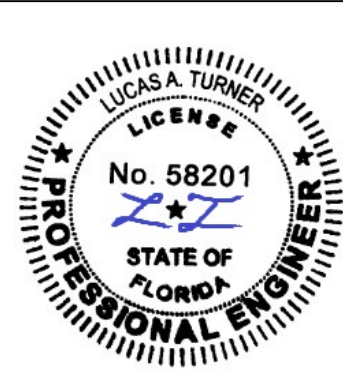
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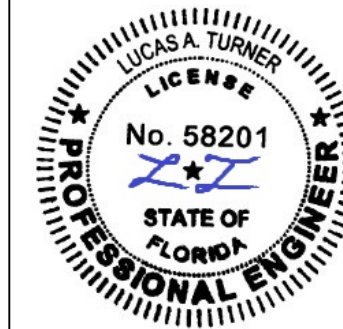
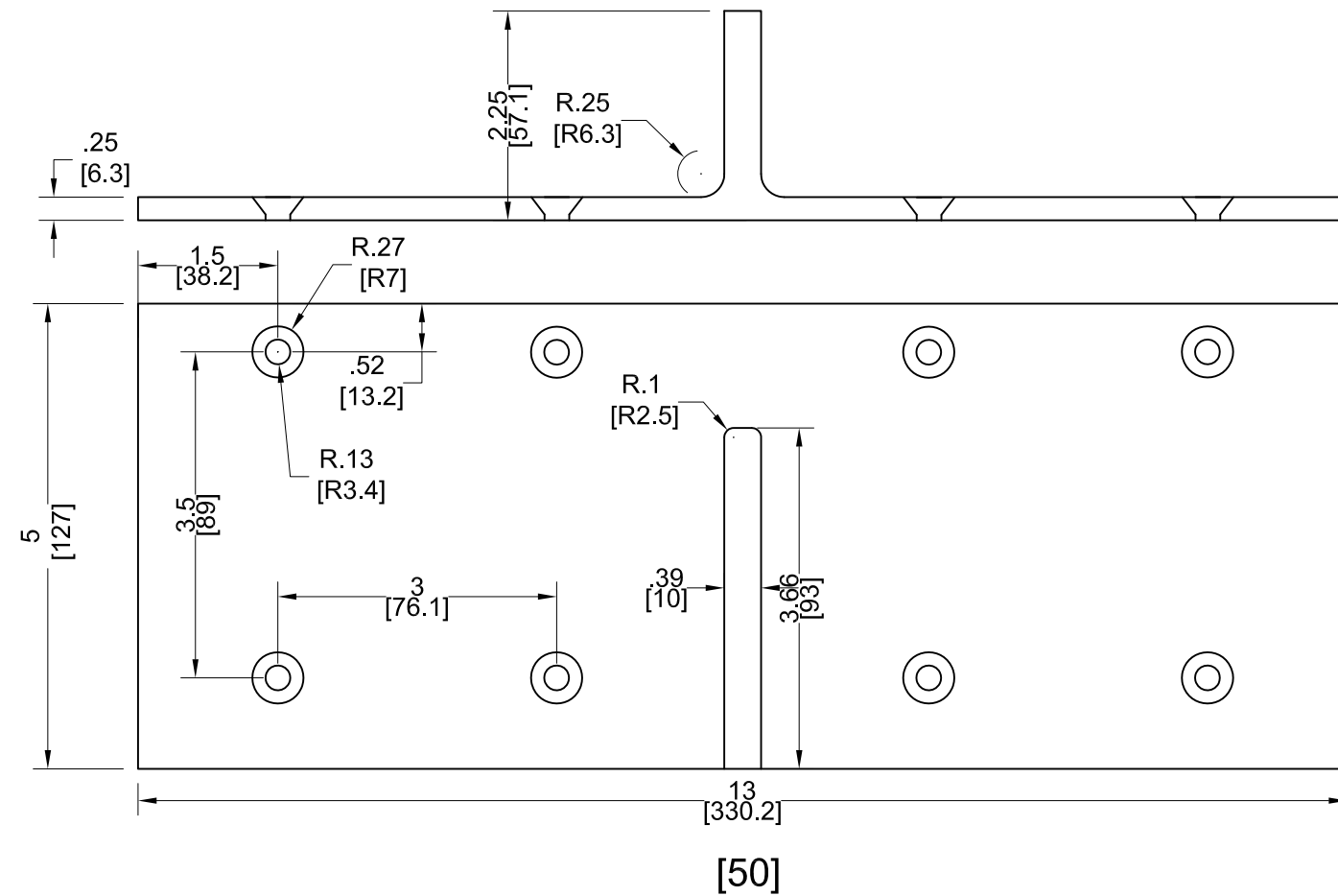
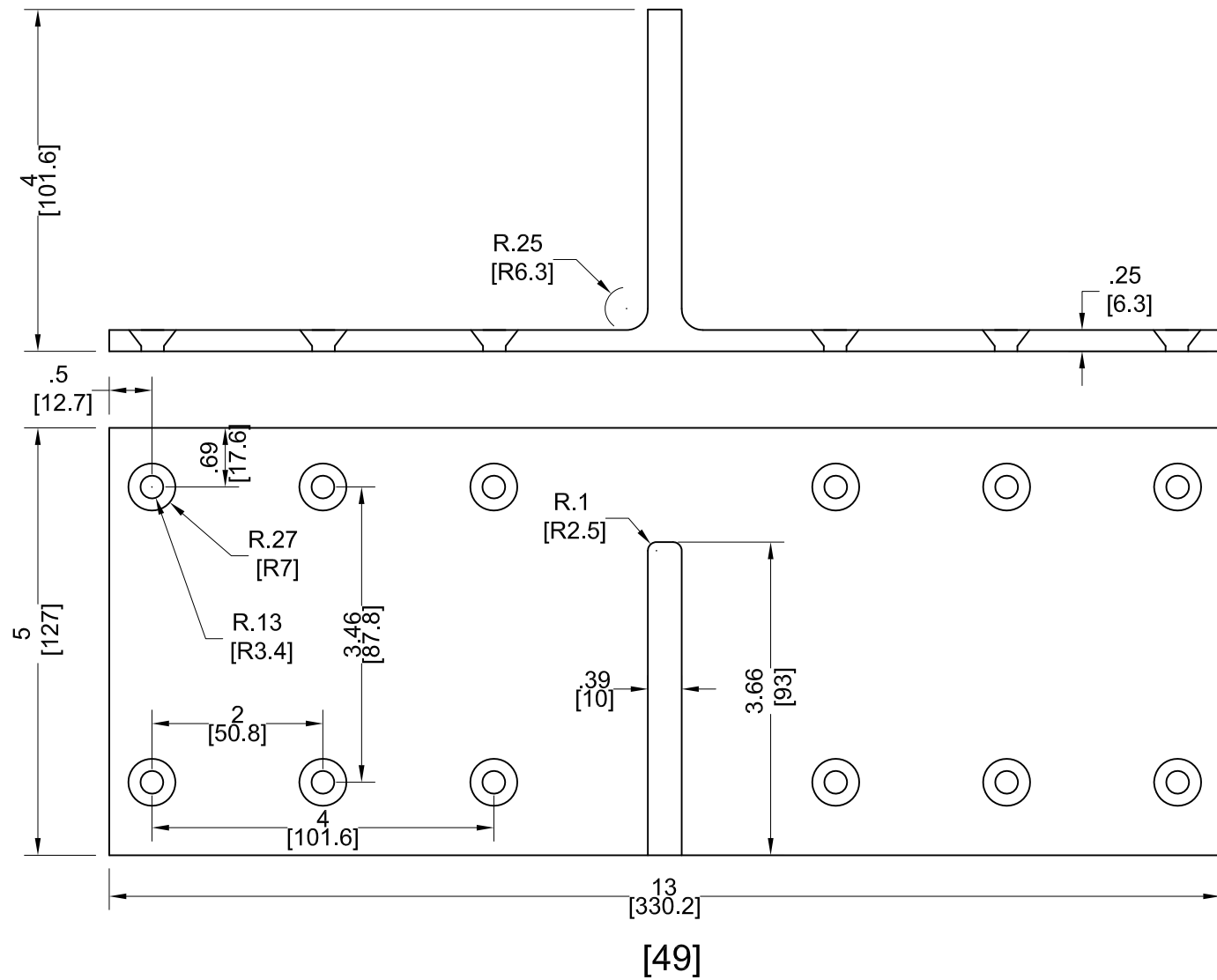


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[47]

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Rev: 0
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