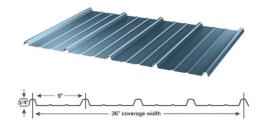




Steel Rib Panel on Wood Purlins (1x4) on OSB or Plywood





**Imperial Rib** 





## **Product Description**

Rib panel with nominal 0.75" rib height, and panel coverage of 36"

## **Product Material**

## 29 or 26ga steel

Corrosion resistant per FBC 1507.4.3 where required.

## Fastener

## #9 1.5-inch fastener with sealing washer

Fasteners compliant with FBC 1506.6 where required.

# Substrate/Deck

#### Wood Purlins (min 1x4) on OSB or Plywood

Min. 1x4 No. 2 SYP wood purlins and min 7/16" OSB or 15/32" plywood



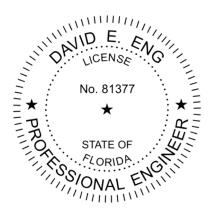


# Master Rib

# Evaluated by:

David Eng, PE
Timberlake Cove, LLC

1317 Edgewater Dr, Ste 2339 | Orlando FL
FL PE 81377 | FL CA 33344
www.TimberLakeCove.com







## Maximum Allowable Loads & Installation Requirements:

This product approval covers 3 installation configurations. A factor of safety of 2 has been applied to all allowable uplift pressures shown.

29ga (min) on 1x4's on 15/32" (min) plywood, 1x4's nailed to plywood deck

1x4 attachment: 8Dx2 ½" (min) ring shank nails at 4" O.C.

Method A: #9 fasteners in 9"-9" pattern (1 per rib), fastener rows at 24" o.c.: 76.75 PSF

Method B: #9 fasteners in 6.5"-2.5" pattern (2 per rib), fastener rows at 24" o.c.: 123.5 PSF

29ga (min) on 1x4's on 7/16" (min) OSB or 15/32" (min) plywood, 1x4's fastened to rafters with screws.

1x4 attachment: (1) #9 x 3" wood srew into rafters, with rafters at 24" o.c. max. Optional  $\frac{1}{4}$ " x 7/8" sidelap fastener at 24" o.c.

Method A: #9 fasteners in 9"-9" pattern (1 per rib), fastener rows at 24" o.c.: 71 PSF

Method B: #9 fasteners in 5.5"-3.5" pattern (2 per rib), fastener rows at 24" o.c.: 114 PSF

METHOD B (5.5"-3.5"): 24" OC

**26ga (min)** on 1x4's on **15/32" (min) plywood,** 1x4's

1x4 attachment: 8Dx2 ½" (min) ring shank nails at 4" O.C.

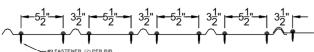
Method A: #9 fasteners in 9"-9" pattern (1 per rib), fastener rows

Method B: #9 fasteners in 6.5"-2.5" pattern (2 per rib), fastener

nailed to plywood deck

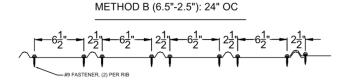
at 24" o.c.: 109.25 PSF

rows at 24" o.c.: 123.5 PSF



METHOD A: 24" OC

9" 9" 9" 9" 9" 9"



**Underlayment:** Comply with local building code or FBC 1507.1.1 where required.

Slope: Comply with local building code or FBC 1507.4.2 where required.

**Re-Roofing**: As permitted by local building code or FBC 1511, this panel may be installed over a single layer of existing shingles or other existing roof covering, provided the existing roof meets the conditions required by the applicable code.

### **Technical Documentation:**

This product has been tested by ENCON Technology (TST6485) to the ASTM E1592 standard, report C1811-1 and to FM 4770 'Resistance to Foot Traffic', report C1583-2 as referenced in FL 7271.5-R5.

This product has been tested by Force Engineering (TST5328) to the UL 580/1897 standard, reports 101-0304T-05 & 101-0508T-08 and to FM 4771 'Resistance to Foot Traffic', test report 101-0241T-09 as referenced in FL 12725.3-R4.

This product has been tested by Force Engineering (TST5328) to the UL 580/1897 standard, reports 101-0304T-05 & 101-0508T-08 and to FM 4771 'Resistance to Foot Traffic', test report 101-0241T-09 as referenced in FL 12725.5-R4.

UL 580-94 is materially similar to UL 580-06, UL 1897-98 is materially similar to UL 1897-2015.

ASTM E1592-01 is materially similar to ASTM E1592-05 (2017).

The 'Resistance to Foot Traffic' test procedure in FM 4770 (1992) is materially similar to the procedure in FM 4770 (2016), Section 4.6 'Resistance to Foot Traffic'

## **Compliance Statement:**

This product as described has demonstrated compliance with Florida Building Code 2023, 1504.3.2 (non-HVHZ), as required by FL Rule 61G20-3, method 1D.

This product as described has been tested and demonstrated compliance with:

- ASTM E1592 Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference
- FM 4470 Resistance to Foot Traffic
- UL 580 Test for Uplift Resistance of Roof Assemblies
- UL 1897 Uplift test for roof covering systems





## **Design Process:**

Compare the maximum allowable loads on page 2 to the ASD uplift pressures for the project to determine sufficiency and installation requirements.

Alternatively, as an option, the load tables in this report provides one prescriptive option for the fastening requirement for the applicable wind loads for roofs within the parameters described. For roofs outside of the listed parameters, design wind loads shall be determined as required by FBC 1609, ASCE 7, or other design code in force, using allowable stress. These load tables are based on ASCE 7-22. Use of these tables assumes that the structure is: Enclosed and conforms to wind-borne debris provisions and is a regular shaped building and is not subject to across-wind loading, vortex shedding, or instability, nor does it have a site location for which channeling or buffeting warrant consideration

Engineering analysis may be completed by other licensed engineers for project specific approval by local authorities having jurisdiction.

## **Optional Load Tables:**

These load tables are provided as a courtesy to provide one possible prescriptive option for a generic, typical structure without calculating the design pressures.

For structures outside the parameters of these load tables (e.g. height above 30 feet), calculate the required allowable design pressure and compare to the maximum allowable loads shown on page 2. These load tables shall not be construed to in any way limit the installation of this product to the cases shown.

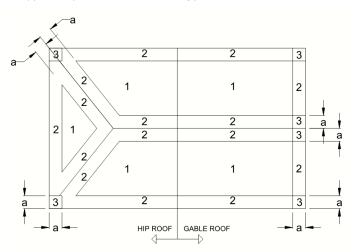
Contact the manufacturer for further information, or consult a licensed design professional.

#### Instructions:

Select the appropriate load table that applies to the structure in question.

Determine the design wind speed for the project location.

Use the attachment method indicated for that windspeed within each roof zone.



a: 10% OF LEAST HOIZONTAL DIMENSION OR 0.4h, WHICHEVER IS SMALLER, BUT NO' LESS THAN EITHER 4% OF LEAST HORIZONTAL DIMENSION OR 3FT (0.9M). OR AS DETERMINED BY DESIGN OR OTHER APPLICABLE CODE.

#### ROOF ZONES FOR GENERIC BUILDING

Use this load table for structures which meet the following criteria: Are located in **Exposure B** area

Have either a flat roof, or gable/hip roof with max slope of  $45^{\circ}$  ( $\pm 12:12$ ) Have a mean roof height of 30 feet or less

FL42379.01: 29ga Rib panel on 1x4's nailed to 15/32"

			DIVIT	<del>500</del>					
Wind	120	130	140	150	160	170	180	190	200
Zone 1:	Α	Α	Α	Α	Α	Α	Α	Α	В
Zone 2:	Α	Α	Α	Α	Α	Α	В	В	В
Zone 3:	Α	Α	Α	В	В	В	В	NR	NR

Use this load table for structures which meet the following criteria: Are located in **Exposure B** area

Have either a hip roof with max slope of 45° (±12:12)

or gable roof with slope between 27° and 45° ( $\pm 6.1:12 - 12:12$ ) Have a mean roof height of 30 feet or less

FL42379.01: 29ga Rib panel on 1x4's nailed to 15/32"

	<u>plywood</u>											
Wind	Wind 120 130 140 150 160 170 180 190 20											
Zone 1:	Α	Α	Α	Α	Α	Α	Α	Α	Α			
Zone 2:	Α	Α	Α	Α	Α	Α	В	В	В			
Zone 3:	Α	Α	Α	Α	В	В	В	В	NR			

Use this load table for structures which meet the following criteria:

Are located in B, C, or D exposure area

Have either a flat roof, or gable/hip roof with max slope of  $45^{\circ}$  ( $\pm 12:12$ ) Have a mean roof height of 30 feet or less

# FL42379.01: 29ga Rib panel on 1x4's nailed to 15/32" plywood

Wind	120	130	140	150	160	170	180	190	200
Zone 1:	Α	Α	Α	Α	В	В	В	В	NR
Zone 2:	Α	Α	В	В	В	NR	NR	NR	NR
Zone 3:	В	В	В	NR	NR	NR	NR	NR	NR

Use this load table for structures which meet the following criteria:

Are located in B, C, or D exposure area

Have either a hip roof with max slope of 45° (±12:12)

or gable roof with slope between 27° and 45° ( $\pm 6.1:12$  - 12:12) Have a mean roof height of 30 feet or less

FL42379.01: 29ga Rib panel on 1x4's nailed to

		<u>1</u> :	5/32"	' plyv	vood				
Wind	120	130	140	150	160	170	180	190	200
Zone 1:	Α	Α	Α	Α	В	В	В	В	В
Zone 2:	Α	Α	В	В	В	В	NR	NR	NR
Zone 3:	Α	В	В	В	NR	NR	NR	NR	NR





Use this load table for structures which meet the following criteria:

Are located in Exposure B area

Have either a flat roof, or gable/hip roof with max slope of 45° (±12:12) Have a mean roof height of 30 feet or less

FL42379.01: 26ga Rib panel on 1x4's nailed to 15/32"

			<u>plyw</u>	<u>ood</u>					
Wind	120	130	140	150	160	170	180	190	200
Zone 1:									
Zone 2:	Α	Α	Α	Α	Α	Α	Α	Α	Α
Zone 3:	Δ	Δ	Δ	Δ	Δ	Δ	R	NR	NR

Use this load table for structures which meet the following criteria: Are located in Exposure B area

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FL42379.01: 26ga Rib panel on 1x4's nailed to 15/32"

	piywood											
Wind	120	130	140	150	160	170	180	190	200			
Zone 1:	Α	Α	Α	Α	Α	Α	Α	Α	Α			
Zone 2:	Α	Α	Α	Α	Α	Α	Α	Α	Α			
Zone 3:	Α	Α	Α	Α	Α	Α	Α	В	NR			

Use this load table for structures which meet the following criteria:

Are located in B, C, or D exposure area

Have either a flat roof, or gable/hip roof with max slope of 45° (±12:12) Have a mean roof height of 30 feet or less

FL42379.01: 26ga Rib panel on 1x4's nailed to 15/32"

<u>plywood</u>											
Wind	120	130	140	150	160	170	180	190	200		
Zone 1:	Α	Α	Α	Α	Α	Α	Α	В	NR		
Zone 2:	Α	Α	Α	Α	В	NR	NR	NR	NR		
Zone 3:											

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plywood												
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Zone 1:	Α	Α	Α	Α	Α	Α	Α	Α	В			
Zone 2:	Α	Α	Α	Α	Α	В	NR	NR	NR			
Zone 3:	Α	Α	Α	В	NR	NR	NR	NR	NR			

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FL42379.01: 29ga Rib panel on 1x4's on 7/16" OSB or 15/32" plywood, 1x4's fastened to rafters with screws

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	Wind	120	130	140	150	160	170	180	190	200
	Zone 1:									
	Zone 2:	Α	Α	Α	Α	Α	Α	Α	Α	Α
	Zone 3:	Α	Α	Α	Α	Α	Α	В	NR	NR

Use this load table for structures which meet the following criteria:

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Zone 1:	Α	Α	Α	Α	Α	Α	Α	Α	Α
Zone 2:	Α	Α	Α	Α	Α	Α	Α	Α	Α
Zone 3:	Α	Α	Α	Α	Α	Α	Α	В	NR

Use this load table for structures which meet the following criteria:

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Wind	120	130	140	150	160	170	180	190	200
Zone 1:	Α	Α	Α	Α	Α	Α	Α	В	NR
Zone 2:	Α	Α	Α	Α	В	NR	NR	NR	NR
Zone 3:	Α	Α	В	NR	NR	NR	NR	NR	NR

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Zone 2:	Α	Α	Α	Α	Α	В	NR	NR	NR
Zone 3:	Α	Α	Α	В	NR	NR	NR	NR	NR





#### **Locations and Trade Names**

This product is manufactured by Cornerstone Building Brands by one or more of the following brands, and is distributed under one or more the trade names shown below. Each brand maintains a variety of manufacturing facilities and trade names, to include the ones noted here. Contact the manufacturers listed for the most up-to-date list of locations serving the Florida market.



# Corporate Headquarters 5020 Weston Parkway | Cary, NC 27513



# **Imperial Rib**

1601 Rogers Road | Adel, GA 31620



# **Stormproof**

1601 Rogers Rd | Adel, GA 31620



# Residential

4020 SW 449 St | Horseshoe Beach, Florida 32648 6461 Topaz Court | Fort Myers, Florida 33966



# **Master Rib**

490 Oak Rd. | Ocala, FL 34472 3365 US Hwy. 41 South | Tifton, GA 31794

### Certification of Independence:

David Eng, PE and Timberlake Cove, LLC do not have, nor will acquire a financial interest in any company manufacturing or distributing products under this evaluation. The same entities do not have, nor will acquire, a financial interest in any other entity involved in the approval process of the product.

#### **Exclusions and Limitations:**

Design of deck and roof structure (to include attachment of plywood or wood plank) shall be completed by others. Fire classification and shear diaphragm design are outside the scope of this evaluation. Accelerated weathering/salt spray is outside the scope of this evaluation.

This report is limited to compliance with structural wind load requirements of FBC 1504.3.2, as required by Rule 61G20-3. Neither Timberlake Cove nor the manufacturer shall be responsible for any conclusions, interpretations, or designs made by others based on this evaluation report. This report is limited solely to documenting compliance with Rule 61G20-3, and makes no express or implied warranty regarding performance of this product. Installation shall be subject to the local building code and authority having jurisdiction; this report shall not be construed to supersede local codes in force.

