

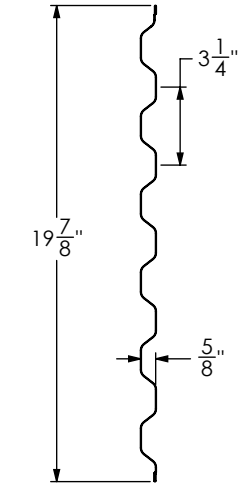
- GENERAL NOTES:
1. OPERATION TYPE MAY BE PUSH-UP, HAND CHAIN OR ELECTRIC.
 2. FOR CRITICAL FITMENTS DUE TO REDUCED AVAILABLE HEADROOM OR SIDEROOM CLEARANCES, CONSULT THE FACTORY.
 3. CLEARANCES SHOWN ARE MAXIMUMS, LESSER CLEARANCES MAY BE POSSIBLE.
 4. UNLESS OTHERWISE NOTED, DOORS SHALL BE PROVIDED WITH SLIDE LOCKS AT EACH END OF BOTTOM BAR, ENGAGING GUIDES IN THE LOCKED POSITION.
 5. ALL OPENING PREPARATION, ELECTRICAL POWER AND FIELD PAINTING SHALL BE PROVIDED BY OTHERS.
 6. CURTAIN FINISH SHALL BE SILICONE POLYESTER PRE-PAINT OVER GALVANIZED GRADE 80 STEEL.
 7. MAXIMUM OPENING SIZE: 10'-0" X 14'-0"
 8. THIS DOOR COMPLIES WITH IBC/IRC 2018 (TEXAS) AND THE CURRENT FBC.

REQUIRED CLEARANCES		
OPENING HEIGHT	THRU 10'-0"	OVER 10'-0" THRU 14'-0"
VERTICAL HEADROOM	22"	21"
HORIZONTAL HEADROOM	24"	21"
SIDE ROOM	10-1/2"	10-1/2"

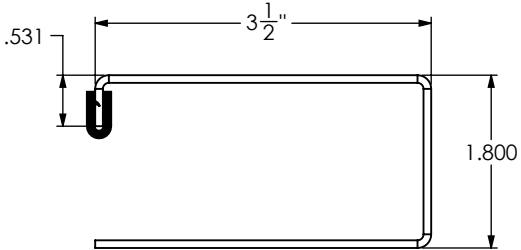
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	-	INITIAL RELEASE	4/13/25	BLA

(*) FOR PUSH-UP OPERATION...6-1/2"
FOR HAND CHAIN OPERATION...10"
FOR ELECTRIC OPERATION...10"

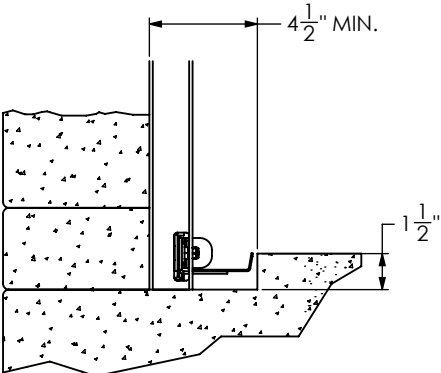
*(OUTSIDE OF BRACKET)
SIDE ROOM



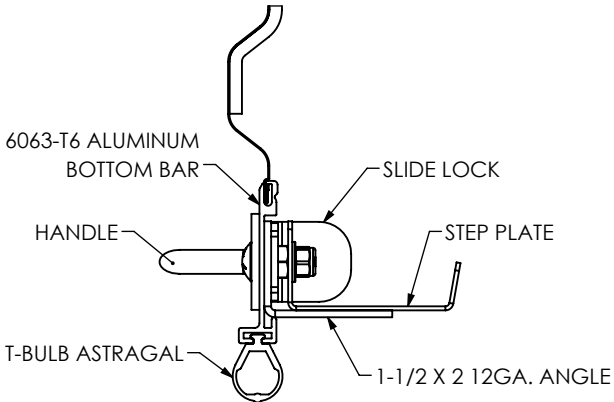
26GA. CURTAIN
PANEL DETAIL



GUIDE DETAIL (14GA.)




RAIN LIP DETAIL



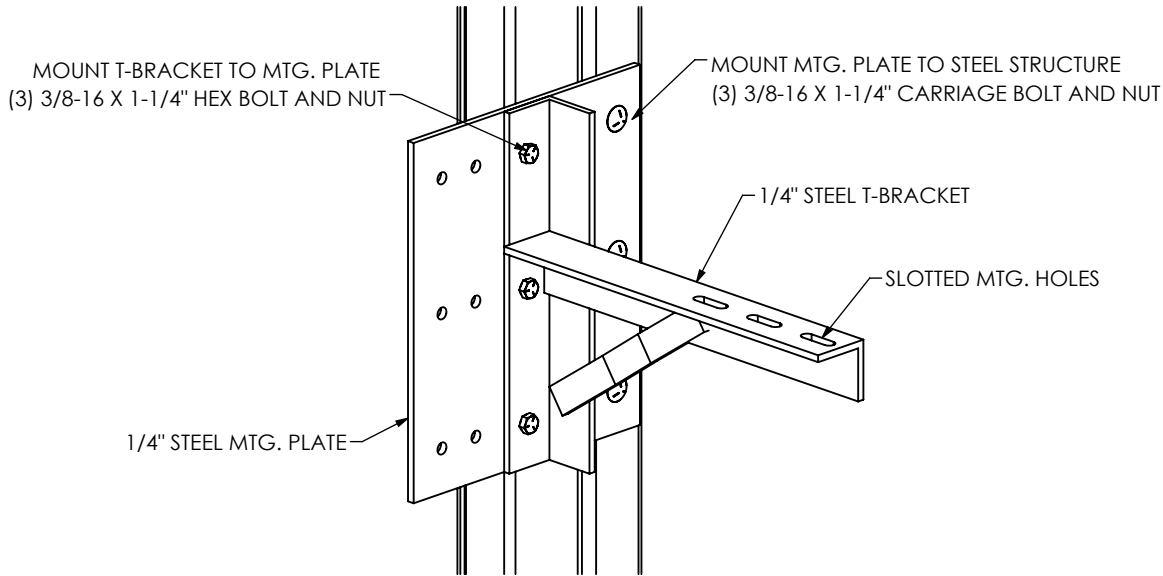
BOTTOM BAR ASSEMBLY

JOHN E. SCATES, P.E.
8811 TEEL PKWY #100-5175
FRISCO, TX 75036
FL PE 51737
TX PE 56308/F-2203

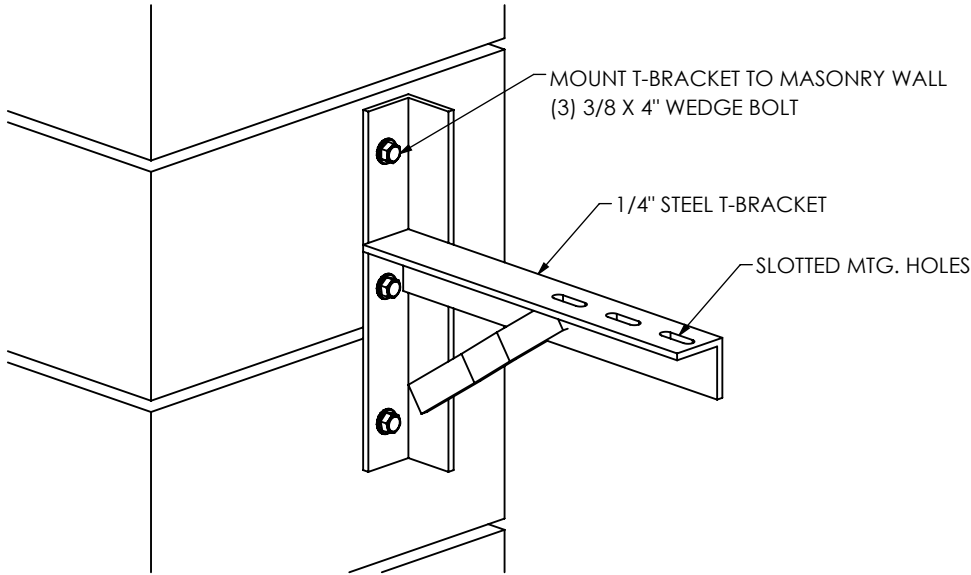
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>SteelBlue STEELBLUE BUILDING COMPONENTS, LLC One Robinson Plaza - Suite 240 6600 Steubenville Pike Pittsburgh, Pa 15205 (412) 857-3496 www.steelbluebc.com</div>	
DIMENSIONS ARE IN INCHES	DRAWN	BLA	4/13/25		
TOLERANCES:	CHECKED				
FRACTIONAL ± 1/32	ENG APPR.				
ANGULAR: MACH ± .5°/BEND ± .5°	MFG APPR.				
TWO PLACE DECIMAL ± .015	Q.A.			TITLE: 1270 SERIES DOOR CAD DETAILS	
THREE PLACE DECIMAL ± .005	COMMENTS:				
INTERPRET GEOMETRIC TOLERANCING PER:				SIZE B	DWG. NO. 1270 SERIES DOOR
MATERIAL				SCALE: 1:30	WT:
FINISH					SHEET 1 OF 2
DO NOT SCALE DRAWING					

1270

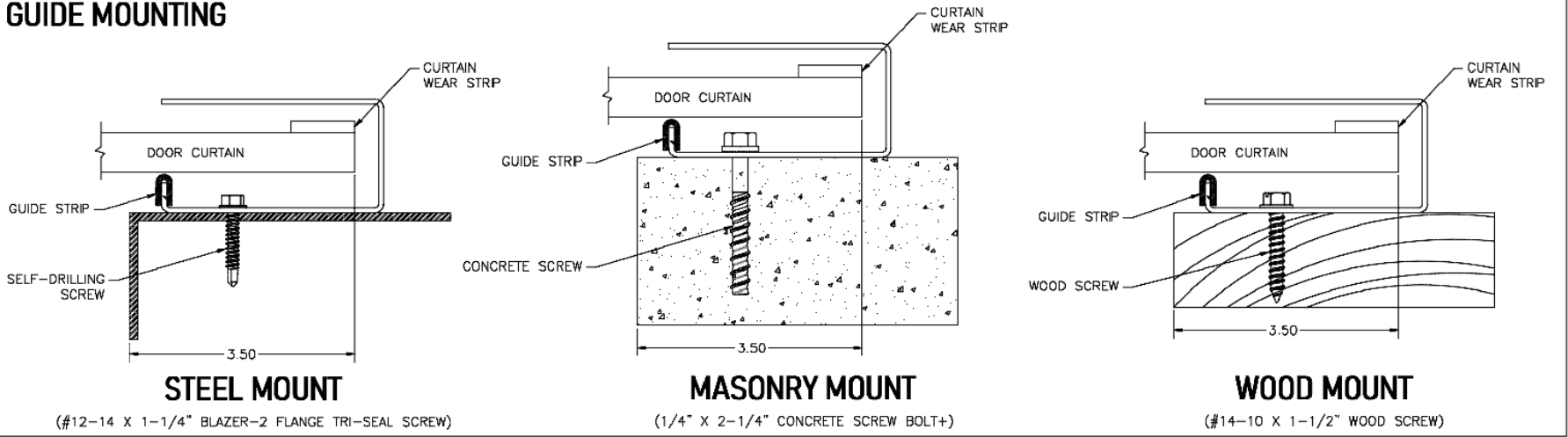


MOUNTING BRACKET AND T-BRACKET MOUNTING DETAIL (STEEL)



T-BRACKET MOUNTING DETAIL (MASONRY)

GUIDE MOUNTING

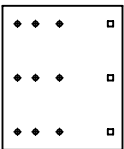


MOUNTING PLATE ATTACHMENT

STEEL JAMBS: 3/8-16 X 1-1/4" CARRIAGE BOLT AND NUT
CONCRETE/MASONRY JAMBS: N/A
WOOD JAMBS: 3/8" X 3" LAG SCREW

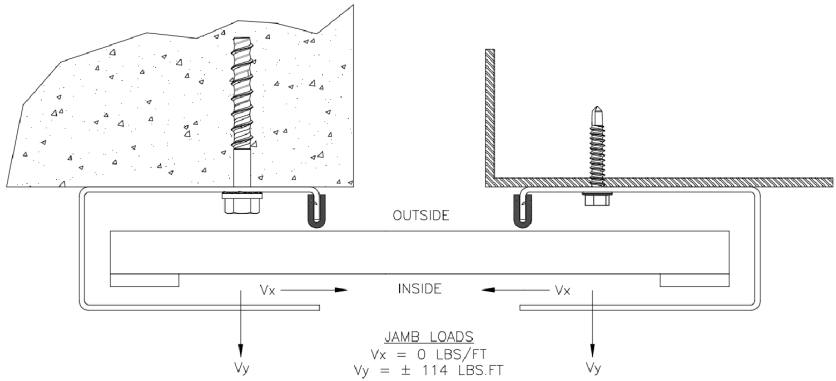
T-BRACKET ATTACHMENT

STEEL JAMBS: 3/8-16 X 1-1/4" HEX BOLT AND NUT (BRACKET TO MTG. PLATE)
CONCRETE/MASONRY JAMBS: 3/8 X 4 WEDGE BOLT (MASONRY WALL)
WOOD JAMBS: 3/8-16 X 1-1/4" HEX BOLT AND NUT (BRACKET TO MTG. PLATE)



MOUNTING PLATE

INSTALLED ON BOTH DRIVE AND NON-DRIVE SIDE OF DOOR FOR BRACKET ATTACHMENT TO STEEL OR WOOD JAMBS




GENERAL NOTES:

1. THIS DOOR WAS EVALUATED IN ACCORDANCE WITH TEST METHOD ANSI/DASMA 108.
2. THIS PRODUCT EVALUATION IS GENERIC. IT DOES NOT INCLUDE INFORMATION PREPARED FOR A SPECIFIC SITE.
3. ALL DOOR JAMBS (STEEL OR MASONRY) MUST BE DESIGNED TO RESIST THE PRESSURES SHOWN.
4. THE DOOR ASSEMBLY SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S INSTALLATION INSTRUCTIONS.

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FRISCO, TX 75036
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MATERIAL				SCALE: 1:30	WT:
FINISH					SHEET 2 OF 2
DO NOT SCALE DRAWING					