August 21, 2023 (Revised December 27, 2023)

Evaluation Report for Clopay Corporation Sectional Garage Doors: Various Products

For the doors listed in Tables 1 through 2, Static Pressure Tests were conducted in accordance with ASTM-E330-2002 and/or ANSI/DASMA 108-2005. The pressures listed on the drawings are either direct results of these tests or results obtained through engineering rational analysis based on actual tests. I have concluded that the sectional garage door designs listed below in Tables 1 through 2 are in compliance with these test requirements of the Florida Building Code.

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TABLE 1: Drawings for doors with Manufacturing Product Code (MPC) DSIE-1A171: 101595-Rev15, max. door size 16'0" x 16'0"; +30/-30 PSF (design load) 101654-Rev17, max. door size 9'0" x 16'0", +36/-37 PSF (design load) 101655-Rev15, max. door size 9'0" x 16'0", +20/-21 PSF (design load) 101820-Rev15, max. door size 16'0" x 16'0", +20/-21 PSF (design load) 102185-Rev14, max. door size 16'0" x 16'0", +32/-32 PSF (design load) 104180-Rev02, max. door size 9'0" x 16'0", +37/-37 PSF (design load)
TABLE 2: Drawings for doors with Manufacturing Product Code (MPC) DSIE-1A471:
103952-Rev03, max. door size 9'0" x 16'0"; +20/-21 PSF (design load) 103971-Rev04, max. door size 9'0" x 16'0"; +30/-32 PSF (design load) 104004-Rev02, max. door size 16'0" x 16'0"; +30/-30 PSF (design load) 104028-Rev03, max. door size 16'0" x 16'0"; +20/-21 PSF (design load)
TABLE 3: Drawings for doors with Manufacturing Product Code (MPC) DSIE-1F171:
101247-Rev21, max. door size 18'0" x 16'0"; +25/-25 PSF (design load) 101481-Rev15, max. door size 16'0" x 16'0"; +25.5/-25.5 PSF (design load) 101652-Rev12, max. door size 9'0" x 16'0"; +28/-29 PSF (design load)
 TABLE 4: Drawings for doors with Manufacturing Product Code (MPC) DSIE-1F471:
103954-Rev05, max. door size 9'0" x 16'0"; +38/-44 PSF (design load) 103969-Rev04, max. door size 9'0" x 16'0"; +27/-29 PSF (design load) 104017-Rev04, max. door size 18'0" x 16'0"; +25/-25 PSF (design load) 104029-Rev06, max. door size 16'0" x 16'0"; +25/-25 PSF (design load) 104030-Rev02, max. door size 16'0" x 16'0"; +30/-30 PSF (design load)
TABLE 5: Drawings for doors with Manufacturing Product Code (MPC) DSIEO-1F479: 102996-Rev07, max. door size 9'0" x 16'0"; +33/-37 PSF (design load)
TABLE 6: Drawings for doors with Manufacturing Product Code (MPC) DSIEO-1M479: 103223-Rev12, max. door size 9'0" x 16'0"; +38/-44 PSF (design load) 105984-Rev00, max. door size 16'2" x 16'0"; +37/-40 PSF (design load) 106008-Rev00, max. door size 18'2" x 16'0"; +38/-38 PSF (design load) 106009-Rev00, max. door size 16'2" x 16'0"; +46/-52 PSF (design load)
 TABLE 7: Drawings for doors with Manufacturing Product Code (MPC) DSIU-1A171:
                                                                                        16'0" x 16'0"; +20/-21 PSF (design load)
9'0" x 16'0"; +20/-21 PSF (design load)
9'0" x 16'0"; +37/-37 PSF (design load)
16'0" x 16'0"; +32/-32 PSF (design load)
 104168-Rev04, max. door size
 104175-Rev04, max. door size
 104180-Rev02, max. door size
 104191-Rev04, max. door size
TABLE 8: Drawings for doors with Manufacturing Product Code (MPC) DSIU-1A471: 104424-Rev02, max. door size 9'0" x 16'0"; +20/-21 PSF (design load) 104425-Rev02, max. door size 16'0" x 16'0"; +20/-21 PSF (design load) 104426-Rev01, max. door size 9'0" x 16'0"; +20/-21 PSF (design load) 104427-Rev02, max. door size 16'0" x 16'0"; +20/-21 PSF (design load)
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TABLE 9: Drawings for doors with Manufacturing Product Code (MPC) DSIU-1F171: 104169-Rev04, max. door size 16'0" x 16'0"; +25.5/-25.5 PSF (design load) 104183-Rev03, max. door size 9'0" x 16'0"; +28/-29 PSF (design load) 104184-Rev05, max. door size 9'0" x 16'0"; +38/-44 PSF (design load) 104188-Rev03, max. door size 9'0" x 16'0"; +30/-30 PSF (design load) 104234-Rev02, max. door size 16'2" x 16'0"; +37/-41 PSF (design load) 104260-Rev04, max. door size 18'0" x 16'0"; +25/-25 PSF (design load) 104260-Rev04, max. door size 9'0" x 16'0"; +25/-25 PSF (design load) 104428-Rev03, max. door size 9'0" x 16'0"; +28/-29 PSF (design load) 104429-Rev04, max. door size 16'0" x 16'0"; +25/-25 PSF (design load) 104430-Rev01, max. door size 18'0" x 16'0"; +25/-25 PSF (design load) 104431-Rev04, max. door size 16'0" x 16'0"; +30/-30 PSF (design load) 104468-Rev04, max. door size 16'0" x 16'0"; +30/-30 PSF (design load) 104456-Rev04, max. door size 9'0" x 16'0"; +38/-44 PSF (design load) 104457-Rev04, max. door size 9'0" x 16'0"; +25/-25 PSF (design load) 104458-Rev04, max. door size 18'0" x 16'0"; +25/-25 PSF (design load) 104458-Rev04, max. door size 18'0" x 16'0"; +25/-25 PSF (design load) 104458-Rev04, max. door size 18'0" x 16'0"; +25/-25 PSF (design load) 104458-Rev04, max. door size 18'0" x 16'0"; +25/-25 PSF (design load) 104458-Rev04, max. door size 9'0" x 16'0"; +25/-25 PSF (design load) 104459-Rev02, max. door size 18'0" x 16'0"; +25/-25 PSF (design load)
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**TABLE 12**: Drawings for doors with Manufacturing Product Code (MPC) DSIUO-1M479: 103710-Rev05, max. door size 16'0" x 16'0"; +30/-30 PSF (design load)

**TABLE 13**: Drawings for doors with Manufacturing Product Code (MPC) W-1B899: 102466-Rev07, max. door size 9'0" x 8'0"; +32/-36 PSF (design load)

**TABLE 14**: Drawings for doors with Manufacturing Product Code (MPC) W-1G899: 102833-Rev05, max. door size 9'0" x 8'0"; +39/-45 PSF (design load)

#### **Test Reports:**

The following test reports are based on testing conducted by American Test Lab at their North Carolina Facility: 0128.01-08 (3/13/08), 0304.01-13 (5/1/13), 0422.01-13 (5/30/23), 1202.02-13 (1/14/14), 0717.01-14 (8/4/14), 1024.01-11 (11/16/11), 1110.01-11 (12/8/11), 1116.01-11R (2/23/12), 1122.01-11R (2/23/11), 1206.01-12 (1/23/13). These reports document compliance with the TAS testing standards and are signed and sealed by David Johnson, FL PE 61915.

The following test reports are based on testing conducted by Clopay Corporation at their Mason testing facility (accredited by ANAB for ASTM E330 and ANSI/DASMA 108 testing): ATC 11-002 (8/18/11), ATC 12-006 (3/26/12), ATC 14-009 (5/21/14), ATC 14-030 (1/14/15), ATC 16-010 (9/2/16), ATC 16-017 (11/14/16), ATC 17-007 (6/27/17), ATC 17-011 (11/17/17), ATC 18-002 (2/12/18), ATC 18-003 (2/12/18), 18-004 (2/12/18), ATC 18-019 (3/30/18), ATC 18-020 (3/30/18), ATC 18-021 (3/30/18), ATC 18-023 (4/23/18), ATC 18-024 (5/11/18), ATC 18-026 (5/21/18), ATC 18-032 (7/25/18), ATC 21-002 (10/6/23), ATC 22-011 (3/31/22), ATC 23-008 (4/20/23), ATC 23-010 (10/13/23), ATC 23-015 (10/13/23).

## Product Description for doors with MPC DSIE-1A171:

These doors consist of 1-3/8" double-skin insulated sections with an EPS core laminated to both skins. Outer skins are min. 27 ga. (0.016") G40 DDS per ASTM A653. The maximum section height is 21". The following models are at least structurally equivalent to the tested door: 2050, 4050, 2051, 4051, 2053, 4053, 62, 62G, 62LG, 6130, 65, 65G, 6131, 64, 64G, 6133, 135, SDP38, 136, SFL38, 134, SRP38. Not all models may be shown on a given drawing.

# Product Description for doors with MPC DSIE-1A471:

These doors consist of 1-3/8" double-skin insulated sections with an EPS core laminated to both skins. Outer skins are min. 27 ga. (0.016") G40 DDS per ASTM A653. The maximum section height is 24". Not all models may be shown on a given drawing.

## Product Description for doors with MPC DSIE-1F171:

These doors consist of 2" double-skin insulated sections with an EPS core laminated to both skins. Outer skins are min. 27 ga. (0.016") G40 DDS per ASTM A653. The maximum section height is 21". These doors may have optional Impact Resistant Glazing (molded). Optional Impact-Resistant Glazing is a one-piece injection molded front frame and glazing. The following models are at least structurally equivalent to the tested door: 4300, 4301, 4310, HDG, HDGL, HDGF, 66, 66G, 67, 67G, 68, SP200, SF200, SE200, 6200, 6201, 6203. Not all models may be shown on a given drawing.

## Product Description for doors with MPC DSIE-1F471:

These doors consist of 2" double-skin insulated sections with an EPS core laminated to both skins. Both inner and outer skins are min. 27 ga. (0.016") G40 per ASTM A653. The maximum section height is 24". These doors may have optional Impact-Resistant Glazing (Aluminum). Optional Impact-Resistant Glazing is an aluminum front frame and a separate polycarbonate glazing. The following models are at least structurally equivalent to the tested door: GD2SP, GR2SP, GD2LP, GR2LP, AR2SP, AR2LP, ED2SP, ED2LP, 4302, HDGC, 6202, MFC68, 4305, HDGR, MFR68, 6205, SFR68. Not all models may be shown on a given drawing.

#### Product Description for doors with MPC DSIEO-1F479:

These doors consist of a base 1-3/8" double-skin insulated section with an EPS core laminated to both skins. Decorative overlays are attached to the exterior skin, adding not more than 5/8" to the total thickness. Both inner and outer skins are min. 27 ga. (0.016") G40 CS Type B per ASTM A653. The maximum section height is 24". The following models are at least structurally equivalent to the tested door: CDnn, CFnn, CED1nn, CEF1nn, ADnn, MEF1nn, SFnn, SEF1nn. Note that 'nn' represents the arrangement of the decorative overlays. Not all models may be shown on a given drawing.

#### Product Description for doors with MPC DSIEO-1M479:

These doors consist of a base 2" double-skin insulated section with an EPS core laminated to both skins. Decorative overlays are attached to the exterior skin, adding not more than 5/8" to the total thickness. Both inner and outer skins are min. 27 ga. (0.016") G40 CS Type B per ASTM A653. The maximum section height is 24". The following models are at least structurally equivalent to the tested door: CGnn, CPnn, HPnn, CXnn, SXnn, AGnn. Note that `nn' represents the arrangement of the decorative overlays. Not all models may be shown on a given drawing.

#### EVALUATION REPORT FOR CLOPAY CORPORATION SECTIONAL GARAGE DOORS: VARIOUS PRODUCTS

## Product Description for doors with MPC DSIU-1A171:

These doors consist of 1-3/8" double-skin insulated sections with a PUR core laminated to both skins. Outer skins are min. 27 ga. (0.016") G40 DDS per ASTM A653. The maximum section height is 21". These doors may have optional Impact Resistant Glazing (Aluminum). Optional Impact-Resistant Glazing is an aluminum front frame and a separate polycarbonate glazing. The following models are at least structurally equivalent to the tested door: 9130, 9131, 9133, HDP13, HDPF13, HDPL13, 7130, 7131, 7133, 8130, 8131, 8133. Not all models may be shown on a given drawing.

#### Product Description for doors with MPC DSIU-1A471:

These doors consist of 1-3/8" double-skin insulated sections with a PUR core laminated to both skins. Outer skins are min. 27 ga. (0.016") G40 DDS per ASTM A653. The maximum section height is 24". These doors may have optional Impact Resistant Glazing (Aluminum). Optional Impact-Resistant Glazing is an aluminum front frame and a separate polycarbonate glazing. The following models are at least structurally equivalent to the tested door: GD1SU, GD1LU, GR1SU, GR1LU, BD1EU, BR1EU, BD1NU, BR1NU, AR1SU, AR1LU, PR1EU, PR1NU, ED1SU, ED1LU. Not all models may be shown on a given drawing.

## Product Description for doors with MPC DSIU-1F171:

These doors consist of 2" double-skin insulated sections with a PUR core laminated to both skins. Outer skins are min. 27 ga. (0.016") G40 DDS per ASTM A653. The maximum section height is 21". These doors may have optional Impact Resistant Glazing (Aluminum). Optional Impact-Resistant Glazing is an aluminum front frame and a separate polycarbonate glazing. The following models are at least structurally equivalent to the tested door: 9200, 9201, 9203, HDP20, HDPF20, HDPL20, 7200, 7201, 7203, 8200, 8201, 8203. Not all models may be shown on a given drawing.

## Product Description for doors with MPC DSIU-1F471:

These doors consist of 2" double-skin insulated sections with a PUR core laminated to both skins. Outer skins are min. 27 ga. (0.016") G40 DDS per ASTM A653. The maximum section height is 24". These doors may have optional Impact Resistant Glazing (Aluminum). Optional Impact-Resistant Glazing is an aluminum front frame and a separate polycarbonate glazing. The following models are at least structurally equivalent to the tested door: GD2SU, GD2LU, GR2SU, GR2LU, BD2EU, BR2EU, BD2NU, BR2NU, AR2SU, AR2LU, PR2EU, PR2NU, ED2SU, ED2LU. Not all models may be shown on a given drawing.

#### Product Description for doors with MPC DSIU-1K479:

These doors consist of 2" double-skin insulated sections with polyurethane insulation foamed in place between both skins. Both inner and outer skins are min. 27 ga. (0.016") G40 DDS per ASTM A653. The maximum section height is 24". The following "Coachman" models are at least structurally equivalent to the tested door: Coachman CGUnn CXUnn, Settlers SXUnn, Affinity AGUnn. Note that 'nn' represents the arrangement of the decorative overlays. The following "Canyon Ridge" models are at least structurally equivalent to the tested door: Canyon Ridge CAN2nn-XX, Glenmoor GLN2nn-XX, Custom Wood-Look MWL2nn-XX. Note that 'nn' represents the arrangement of the decorative overlays. Note that 'XX' represents the arrangement of the type of cladding.

# Impact Resistant Glazing (Aluminum):

The optional impact resistant glazing is an aluminum front frame and a separate polycarbonate glazing that is an approved C1 plastic in accordance with testing required by FBC-B 2606. Approved polycarbonate materials are Sabic IP Lexan 9034 (versions also approved: MR10, 9030, 90318, 90316, 90317, 90311, 90314, 90355) and Bayer Makrolon GP (versions also approved: SL, AR, 15). Approval based on review of NOA 13-0717.01 (Sabic) and NOA 12-0605.05 (Bayer) and manufacturer's product datasheets.

# Limitations:

The drawing(s) cited above are an explicit part of this evaluation report. The text of this report does not attempt to address all design details and relies on the illustrations and text of these drawings as well.

Jambs, lintels, sills or other structural elements required to prepare openings are not covered. The design of the supporting structural elements shall be the responsibility of the professional of record for the building or structure and in accordance with current building codes for the loads listed on the drawing(s) referenced above.

Installation requirements per the relevant Florida Administrative Rule, including attachments, are detailed on the drawing(s) listed above. Installation must be in accordance with manufacturer's installation instructions and must be as shown on the drawing(s) listed above. The manufacturer's licensed design professional listed on the drawing(s) has reviewed the attachment details and installation requirements.

Signature:

Jim Wheeler, P. E.

Florida P.E. No. 91932