

PRODUCT EVALUATION REPORT

Mueller, Inc.

**Mueller-Lok (MLK) Standing Seam Roof Panel QuadLok Over Open Framing
Florida Product Approval Number FL 2807.3**

Category: Structural Components

Sub-Category: Roof Deck

**Compliance Method: 61G20-3.005 (1)(D)
NON-HVHZ**

Product Manufacturer

Mueller, Inc.
1915 Hutchings Avenue
Ballinger, Texas 76821

Manufacturing Location

Mueller, Inc.
6914 Highway 2
Oak Grove, Louisiana 71263

Engineer Evaluator

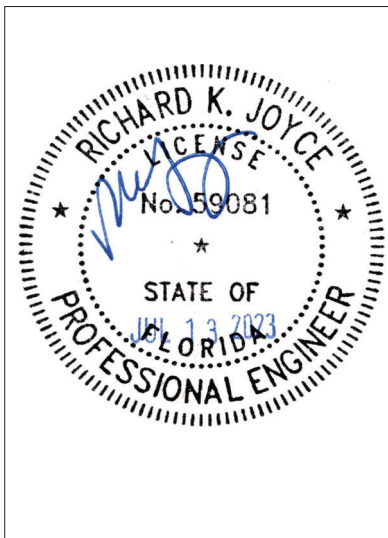
R. Keith Joyce, P.E., Florida 59081

Validator

Dennis Johnson, P.E. Florida 54340
Florida C.O.A. 30308

Contents

Evaluation Report Pages 1-4 Dated 07-03-2023



Compliance Statement

The product described in this report has demonstrated compliance with the 2023 (8th Edition) Florida Building Code Sections 1504.3.2, 1504.7, 1507.4 and 2210.1.

Product Description

Mueller Lok (MLK) Cold-Formed Standing Seam structural roof panels applied over open framing:

1. MLK 24 Gauge Quad-Lok (0.0236 Sheet Thickness) with a minimum Fy = 50 ksi and Fu = 60 ksi

Panel Material Standard

Formed steel in compliance with the 2023 (8th Edition) Florida Building Code Section 1507.4.3 with optional painted finish.

Roof Panel Clips

Product Name: MC1213
Type: Sliding Standing Seam Clips
Corrosion Resistance: Per 2023 (8th Edition) Florida Building Code Table 1504.3(2)

Panel Fastener

(2) 1/4 – 14 HWH SD per clip as indicated in the **Load Tables** of this Evaluation Report

Substrate Description

Minimum 16 gauge (0.0596 steel thickness) open framing.
Framing must be designed in accordance with the 2023 (8th Edition) Florida Building Code

Reference Data

1. ASTM E1592-05
Force Engineering (FBC Organization Number TST-5328) Report Number 201-0124T-13
2. FM4470 Section 4.6 Foot Traffic Resistance Test

Quality Assurance Entity

The manufacturer has established compliance of products in accordance with the 2028 (8th Edition) Florida Building Code as relates to Rule 61G20-3.005(3) for manufacturing under a quality assurance program audited by an approved quality assurance entity.

Minimum Roof Slope

Minimum roof slope shall be ¼:12 in compliance with the 2023 (8th Edition) Florida Building Code, Including Section 1507.4.2 and in accordance with the Manufacturers recommendations.

Insulation

Manufacturer's approved products (optional)

Fire Classification

Fire Classification is outside the scope of this evaluation

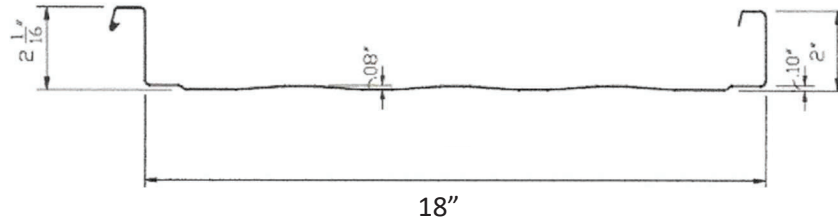
Shear Diaphragm

Shear Diaphragm is outside the scope of this evaluation

Design Procedure

Based on dimensions of the structure, appropriate wind loads are determined using chapter 16 of the 2023 (8th Edition) Florida Building Code for component loading of roof cladding. These component wind loads are compared to the allowable load listed in the **Load Tables** of this evaluation report. The design professional shall select appropriate fastener pattern and panel gauge to reference in the construction documents for proper installation. Design of support framing must be in compliance with the 2023 (8th Edition) Florida Building Code.

Mueller-Lok (MLK) Panel



Mueller-Lok (MLK) Panel (24 Gauge)				Section Properties					
Panel Gauge	Fy	Fu	Weight	Negative Bending			Positive Bending		
				Ixe	Sxe	Maxo	Ixe	Sxe	Maxo
	ksi	Ksi	Psf	In ⁴	In ³	Kip-in	In ⁴	In ³	Kip-in
24	50	65	1.27	0.126	0.0992	2.972	0.230	0.1395	4.176

Note: Section Properties shown are for one full panel width (18").

Mueller-Lok (MLK) Panel (24 Gauge)		Allowable Gravity Load					
Span Type	Span (ft)						
	2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"
Single	209	167	139	119	104	92	83
2 Span	165	105	73	53	41	32	26
3-Span	174	132	97	67	51	40	33

Notes:

1. Allowable loads are based on uniform span length and uniformly distributed load.
2. Allowable gravity load is limited by bending, shear or deflection.
3. Allowable gravity loads are computed for a maximum total load deflection of L/60.
4. Weight of the panel must be included with gravity load combinations as appropriate.
5. This material is subject to change without notice
6. This material has been developed in accordance with the 2016 North American Specification for Cold-Formed Structural Steel Members with Supplement 2 (2020).

The engineering data contained herein is for the express use of the customers of Mueller Inc. and qualified design professionals.

Mueller-Lok (MLK) Design Uplift Pressures

24 Gauge Quad-Lok (2 Screws Per Clip)

Purlin Spacing	Ultimate Load (PSF)	Allowable Load (PSF)
5'-0"	109.1	54.6
4'-6"		68.2
4'-0"		81.8
3'-6"		95.5
3'-0"		109.1
2'-6"		122.8
2'-0"		136.4
1'-6"		150.1
1'-0"	327.4	163.7