# PRODUCT EVALUATION REPORT Mueller, Inc.

Mueller Lok Standing Seam Roof Panel
QuadLok Over Open Framing
Florida Product Approval Number FL 2807.5

**Category: Structural Components** 

Sub-Category: Roof Deck
Compliance Method: 61G20-3.005 (1)(D)
NON-HVHZ

# **Product Manufacturer**

Mueller, Inc. 1915 Hutchings Avenue Ballinger, Texas 76821

Manufacturing Location
Mueller, Inc.
6914 Highway 2
Oak Grove, Louisiana 71263
Engineer Evaluator

R. Keith Joyce, P.E., Florida 59081

# **Validator**

Dennis Johnson, P.E. Florida 54340 Florida C.O.A. 30308 Contents

**Evaluation Report Pages 1-4 Dated 07-03-2023** 



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## **Compliance Statement**

The product described in this report has demonstrated compliance with the 2023 (8<sup>th</sup> Edition) Florida Building Code Sections 1504.3.2, 1504.7, 1507.4 and 2210.1.

#### **Product Description**

Mueller Lok Cold-Formed Standing Seam structural roof panels applied over open framing:

1. ML 24 Gauge Quad-Lok (0.0236 Sheet Thickness) with a minimum Fy = 50 ksi and Fu = 65 ksi

#### **Panel Material Standard**

Formed steel in compliance with the 2023 (8<sup>th</sup> Edition) Florida Building Code Section 1507.4.3 with optional painted finish.

#### **Roof Panel Clips**

Product Name: MPS 602

Type: Sliding Standing Seam Clips

Corrosion Resistance: Per 2023 (8th Edition) Florida Building Code Table 1504.3(2)

#### **Panel Fastener**

(2) 1/4 - 14 HWH SD per clip as indicated in the **Load Tables** of this Evaluation Report

#### **Substrate Description**

Minimum 16 gauge (0.0596 steel thickness) open framing. Framing must be designed in accordance with the 2023 (8<sup>th</sup> Edition) Florida Building Code

## **Scope of Evaluation Report**

This Product Evaluation is limited to compliance with the 2023 (8<sup>th</sup> Edition) Florida Building Code wind load as it relates to Rule 61G20-3.005(3)

#### **Reference Data**

- 1. ASTM E1592-05 Encon Technology, Inc. (FBC Organization Number TST-6485) Report Number C1950-1
- 2. FM4470 Section 4.6 Foot Traffic Resistance Test

# **Quality Assurance Entity**

The manufacturer has established compliance of products in accordance with the 2023 (8<sup>th</sup> Edition) Florida Building Code as relates to Rule 61G62-3 for manufacturing under a quality assurance program audited by an approved quality assurance entity.

#### **Minimum Roof Slope**

Minimum roof slope shall be ½:12 in compliance with the 2023 (8<sup>th</sup> Edition) Florida Building Code, Including Section 1507.4.2 and in accordance with the Manufacturers recommendations.

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#### Insulation

Manufacturer's approved products (optional)

# **Fire Classification**

Fire Classification is outside the scope of this evaluation

# **Shear Diaphragm**

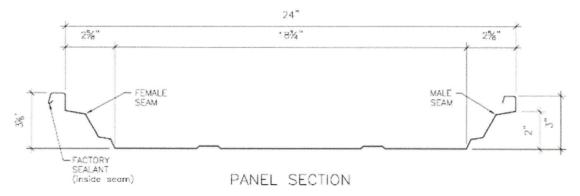
Shear Diaphragm is outside the scope of this evaluation

## **Design Procedure**

Based on dimensions of the structure, appropriate wind loads are determined using chapter 16 of the 2023 (8<sup>th</sup> Edition) Florida Building Code for component loading of roof cladding. These component wind loads are compared to the allowable load listed in the **Load Tables** of this evaluation report. The design professional shall select appropriate fastener pattern and panel gauge to reference in the construction documents for proper installation. Design of support framing must be in compliance with the 2023 (8<sup>th</sup> Edition) Florida Building Code.

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# Mueller-Lok



Mueller-Lok Panel (24 Gauge)				Section Properties					
Panel	Fy Fu		Weight	Negative Bending			Positive Bending		
Gauge	ı y	Tu	vveigiit	Ixe	Sxe	Maxo	lxe	Sxe	Maxo
	ksi	Ksi	Psf	In <sup>4</sup>	In <sup>3</sup>	Kip-in	In <sup>4</sup>	In <sup>3</sup>	Kip-in
24	50	65	2.34	0.318	0.2166	4.811	0.757	0.3116	9.33

Note: Section Properties shown are for one full panel width (24").

Mueller-Lok Par	)	Allowable Gravity Load					
Span Type	Span (ft)						
	2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"
Single	211	169	141	121	105	94	84
2 Span	234	156	111	83	64	51	41
3-Span	264	189	136	102	79	63	51

#### Notes:

- 1. Allowable loads are based on uniform span length and uniformly distributed load.
- 2. Allowable gravity load is limited by bending, shear or deflection.
- 3. Allowable gravity loads are computed for a maximum total load deflection of L/60.
- 4. Weight of the panel must be included with gravity load combinations as appropriate.
- 5. This material is subject to change without notice
- 6. This material has been developed in accordance with the 2016 North American Specification for Cold-Formed Structural Steel Members with Supplement 2 (2020).

The engineering data contained herein is for the express use of the customers of Mueller Inc. and qualified design professionals.

# **Mueller Lok Design Uplift Pressures**

# 24 Gauge Quad-Lok (2 Screws Per Clip)

Purlin	Ultimate Load	Allowable Load
Spacing	(PSF)	(PSF)
5'-0"	90.0	45.0
4'-6"		57.5
4'-0"		70.0
3'-6"		82.5
3'-0"		85.0
2'-6"		107.5
2'-0"	240.0	120.0

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