Installation Calculations

M600 Terrace Door

Report Q7220.01-122-34-r1

Rendered to:

QUAKER WINDOWS & DOORS
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Prepared by:

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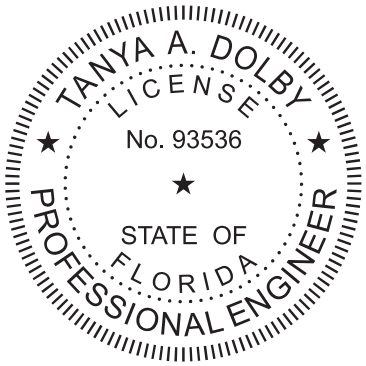

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Adam Kunkel
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Scope

Architectural Testing, Inc., an Intertek company, was contracted by Quaker Windows & Doors to evaluate alternate installation methods for their M600 Terrace Door. The evaluation is based on physical testing and product certifications.

Reference standards utilized in this project include:

Florida Building Code, Building, 8th Edition (2023). International Code Council, 2023.

ANSI/AWC NDS-2018 *National Design Specification (NDS) for Wood Construction with 2018 Supplement*. American Wood Council, 2018.

ADM1-2020 *Aluminum Design Manual*. The Aluminum Association, Inc., 2020.

AISI S100-16(2020) *North American Specification for the Design of Cold-Formed Steel Structural Members, 2016 Edition (Reaffirmed 2020)*. American Iron and Steel Institute, 2020.

ICC-ES Report ESR-1976 *ITW Buildex TEKS Self-Drilling Fasteners.* ICC Evaluation Service. 01/2023.

NOA 21-0628.20 *Hilti Kwik-Con + Concrete and Masonry Screw Anchor.* Miami-Dade County Product Control Section. 12/12/2019.

The anchorage analyses presented herein do not address the water resistance, water penetration or air infiltration performance of the installation method or the installed product. In addition, the analyses rely on the assumption that the building substrate is capable of withstanding incurred loads.

Certification of Independence

In accordance with Rule 61G20-3 Florida Administrative Code, Architectural Testing, Inc. hereby certifies the following:

- Architectural Testing does not have, nor does it intend to acquire or will it acquire, a financial interest in any company manufacturing or distributing products tested or labeled by the agency.
- Architectural Testing is not owned, operated or controlled by any company manufacturing or distributing products it tests or labels.
- Tanya Dolby, P.E. and Adam Kunkel do not have nor will acquire, a financial interest in any company manufacturing or distributing products for which the reports are being issued.
- Tanya Dolby, P.E. and Adam Kunkel do not have, nor will acquire, a financial interest in any other entity involved in the approval process of the product.

Analyses

Summary of Test Results

The following table summarizes the various M600 Terrace Door products and their corresponding performance levels which have been established by testing or product certification.

Table 1 Summary of Test Results

Series/Model	Test Report Number	Product Certification	Size (W x H)	Performance
M600 Terrace Door (Outswing)	L0767.01-801-44-r2 (Revision -2, 10/04/21) G4421.01-801-44 (Revision -, 04/03/17)	NI014954.04	48" x 96"	+/- 70 psf
M600 Terrace Door (Outswing, Low Profile Sill)	H2188.01-801-44 (Revision -, 09/05/17)	NI013998-R3	48" x 96"	+/- 50 psf
M600 Terrace Door (Inswing)	H6944.01-801-44 (Revision -, 11/21/17)	NI013998.01-R2	48" x 96"	+/- 50 psf

Testing G4421.01-801-44, H6944.01-801-44, and H2188.01-801-44 documented in Table 1 was conducted by the Architectural Testing laboratory in Plano, Texas (Florida Department of Business & Professional Regulation Test Lab No. TST1910, IAS Accredited Laboratory TL-331). Testing L0767.01-801-44-r2 was conducted by Architectural Testing at Quaker Windows and Doors test facility in Freeburg, Missouri (ATI - Florida Department of Business & Professional Regulation Test Lab No. TST1910, IAS Accredited Laboratory TL-331).

As-Tested Installation Analysis

For air/water/structural testing, the test specimen was secured to a 2x Spruce-Pine-Fir buck with #12 x 2-1/2" wood screws through the jamb and head frames. The as-tested installation method is evaluated on page 5 to page 7 and the established design capacity summarized in Table 2.

Table 2 As-tested Anchorage Design Capacities.

Test	Connection	Capacity
Air/Water/Structural Test	#12 x 2-1/2" Wood Screw Through Door Frame Placed 4” to 6" from each corner and 14” to 15" on center	123 lb

The capacities presented in Table 2 will be used to prove acceptable alternate anchors and substrates for the door.

Alternate Anchorages

Page 8 through page 10 presents the calculation of alternate through frame installation anchorages for the door. The alternate anchorage capacities are summarized in Table 3.

Table 3 Alternate Anchorage Capacities for Through Frame Installation

Substrate	Anchor	Capacity	Comments
18 Gauge Steel Stud	#12-14 TEKS Screw	159 lb	1. Minimum 18 gauge 33 KSI Steel 2. Full penetration +3 threads 3. Limited by bending 4. 1/4" Maximum Shim Space
Concrete	3/16" Hilti Kwik Con II+	206 lb	1. Minimum f'_c = 3,000 psi 2. 1-3/4" Minimum Embedment 3. 1-1/2" Min. Edge Distance 4. Limited by bending 5. 1/4" Maximum Shim Space
CMU	3/16" Hilti Kwik Con II+	150 lb	1. Minimum ASTM C90 CMU 2. 1" Minimum Embedment 3. 1-1/2" Min. Edge Distance 4. Limited by shear capacity 5. 1/4" Maximum Shim Space

Anchorage Requirements

Although the capacities of the alternate anchorages exceed the capacity of the as-tested anchorage, it must be determined the anchorages are not overloaded for the approved door size and design pressures. Calculations are presented on page 11.

As-tested anchor spacing is acceptable for doors with a design pressure of +/- 50 psf and design pressure of +/- 70 psf.

This analysis covers all hardware and frame members contained within the below listed Installation Instructions:

- M600 Outswing Terrace Door, 11-10-2023
- M600 IS Terrace Door, 11-13-2023
- M600 OS Terrace Door w/ Low Profile Sill, 11-13-2023

Glazing Analysis

Glass analysis output is provided on pages 12 and 13.

As-Tested Installation – Through Frame to Wood

#12 x 2-1/2" Wood Screw

0.094" thick 6063-T6 Aluminum Frame, 2 thicknesses at fastener location

1/4" Maximum Shim Space (1/2" bending span of anchor)

SYP 2x Wood Substrate Minimum (G=0.55)

Allowable Shear of #12 x 2-1/2" Wood Screw

Z' = 241 lb (Limited by Mode IIIs, See Following 2 Pages)

Bearing of #12 x 2-1/2" Wood Screw on Frame

$V_a = 2DtF_u/n_u$

$V_a = 2(0.216")(0.188")(30{,}000\ psi)/3.0$

$V_a = 812$ lb

Bending of #12 x 2-1/2" Wood Screw

L = 1/2"

$S = \pi d^3/32 = \pi(0.171")^3/32 = 0.000491\ in^3$

$F_b = (1.3)(0.6F_y) = (1.3)(0.6)(80{,}000\ psi) = 62{,}400\ psi$ (1.3 factor for weak axis bending)

$F_b = M/S = (VL/2)/S$ (L/2 for guided bending)

$V = 2SF_b/L = (2)(0.000491\ in^3)(62{,}400\ psi)/0.5" = 123$ lb

Capacity of Connection is 123 lb

As-Tested Installation – Through Frame to Wood (Continued)

Lateral Design Strength of Wood Connections

ANSI / AWC NDS-2018

Data

Fastener

Fastener	=	#12 Wood Screw	
Shank Dia	=	0.216	in.
Root Dia.	=	0.171	in.
F_{yb}	=	80,000	psi
Fastener length	=	2.500	in.

Main Member

Material	=	SYP		
G	=	0.55		
θ	=	90	<= (Angle of load to grain $0^o \le \theta \le 90^o$)	
F_e	=	5,550	psi	Appendix J
Thickness	=	1.500	in.	

Side Member

Material	=	6063 T6 Aluminum		
G	=	N/A		
θ	=	0	<= (Angle of load to grain $0^o \le \theta \le 90^o$)	
F_{es}	=	37,500	psi	NDS 2018
Thickness	=	0.063	in.	

Calculations

Lateral Bearing Factors

D	=	0.171	in.	
ℓ_m	=	1.500	in.	
K_θ	=	1.25		Table 12.3.1B
K_D	=	2.21		Table 12.3.1B
R_e	=	0.148		Table 12.3.1A
R_t	=	23.81		Table 12.3.1A
k_1	=	1.4032		Table 12.3.1A
k_2	=	0.5678		Table 12.3.1A
k_3	=	11.95		Table 12.3.1A

As-Tested Installation – Through Frame to Wood (Continued)

Yield Mode	R_d		
I_m, I_s	2.21		Table 12.3.1B
II	2.21		Table 12.3.1B
III_m, III_s, IV	2.21		Table 12.3.1B

Lateral Design Values, Z

Mode I_m	=	644	lbf		Eq 12.3-1
Mode I_s	=	183	lbf		Eq 12.3-2
Mode II	=	257	lbf		Eq 12.3-3
Mode III_m	=	282	lbf		Eq 12.3-4
Mode III_s	=	150	lbf	<====== Minimum Value	Eq 12.3-5
Mode IV	=	212	lbf		Eq 12.3-6
C_D	=	1.6			11.3.2
Wet Service Factor					
Fabrication/In-Service		Dry/Dry			
C_M	=	1.0			Table 11.3.3
In service temperature		T≤100°F			
C_t	=	1.0			Table 11.3.4
C_g	=	1.0			11.3.6
C_Δ	=	1.0			12.5.1
Is fastener installed in end grain?		No			
C_{eg}	=	1.00			12.5.2
Is fastener part of a diaphragm?		No			
C_{di}	=	1.0			12.5.3
Is fastener toe-nailed?		No			
C_{tn}	=	1.00			12.5.4
Z'	=	**241**	**lbf**		Table 12.3.1

Alternate Installation – Through Frame to Steel Stud

#12-14 TEKS Screw

0.094" thick 6063-T6 Aluminum Frame, 2 thicknesses at fastener location

1/4" Maximum Shim Space (1/2" bending span of anchor)

18 gauge 33 ksi stud (t = 0.0478", F_u = 45,000 psi)

Allowable Shear of #12-14 TEKS Screw

P_{ss}/Ω = 724 lb (ESR-1976)

Bearing of #12-14 TEKS Screw on Frame

$V_a = 2DtF_u/n_u$
$V_a = 2(0.216")(0.188")(30{,}000 \text{ psi})/3.0$
V_a = 812 lb

Bearing of #12-14 TEKS Screw on Steel Stud

$V_a = 2.7DtF_{tu}/\Omega$
$V_a = 2.7(0.216")(0.0478")(45{,}000 \text{ psi})/3.0$
V_a = 418 lb

Tilting of #12-14 TEKS Screw in Steel Stud

$V_a = 4.2(t_2^3D)^{1/2}F_{tu2}/n_s$
$V_a = 4.2(0.0478"^3 \times 0.216")^{1/2}(45{,}000 \text{ psi})/3.0$
V_a = 306 lb

Bending of #12-14 TEKS Screw

L = 1/2"
$S = \pi d^3/32 = \pi(0.157")^3/32 = 0.000380 \text{ in}^3$
$F_b = (1.3)(0.6F_y) = (1.3)(0.6)(134{,}000 \text{ psi}) = 104{,}520$ psi (1.3 factor for weak axis bending)
$F_b = M/S = (VL/2)/S$ (L/2 for guided bending)
$V = 2SF_b/L = (2)(0.000380 \text{ in}^3)(104{,}520 \text{ psi})/0.5" = 159$ lb

Capacity of Connection is 159 lb

Alternate Installation – Through Frame to Concrete

3/16" Hilti Kwik-Con + Anchor

1-1/2" Minimum Edge Distance, 1-3/4" Minimum Embedment, 2" Minimum Spacing

0.094" thick 6063-T6 Aluminum Frame, 2 thicknesses at fastener location

1/4" Maximum Shim Space (1/2" bending span of anchor)

Minimum f'_c = 3,000 psi Concrete

Allowable Shear of 3/16" Hilti Kwik-Con + Anchor

P_{ss}/Ω = 215 lb (NOA-No. 21-0628.20)

Bearing of 3/16" Hilti Kwik-Con + Anchor on Frame

$V_a = 2DtF_u/n_u$

$V_a = 2(0.170")(0.188")(30{,}000\ psi)/3.0$

V_a = 639 lb

Bending of 3/16" Hilti Kwik-Con + Anchor

L = 1/2"

$S = \pi d^3/32 = \pi(0.170")^3/32 = 0.000482\ in^3$

$F_b = (1.3)(0.6F_y) = (1.3)(0.6)(137{,}000\ psi) = 106{,}860\ psi$ (1.3 factor for weak axis bending)

$F_b = M/S = (VL/2)/S$ (L/2 for guided bending)

$V = 2SF_b/L = (2)(0.000482\ in^3)(106{,}860\ psi)/0.5" = 206$ lb

Capacity of Connection is 206 lb

Alternate Installation – Through Frame to CMU

3/16" Hilti Kwik-Con + Anchor

1-1/2" Minimum Edge Distance, 1" Minimum Embedment, 3" Minimum Spacing

0.094" thick 6063-T6 Aluminum Frame, 2 thicknesses at fastener location

1/4" Maximum Shim Space (1/2" bending span of anchor)

Minimum ASTM C90 CMU Block

Allowable Shear of 3/16" Hilti Kwik-Con + Anchor

P_{ss}/Ω = 150 lb (NOA-No. 21-0628.20)

Bearing of 3/16" Hilti Kwik-Con + Anchor on Frame

$V_a = 2DtF_u/n_u$

$V_a = 2(0.170")(0.188")(30{,}000\ psi)/3.0$

V_a = 639 lb

Bending of 3/16" Hilti Kwik-Con + Anchor

L = 1/2"

$S = \pi d^3/32 = \pi(0.170")^3/32 = 0.000482\ in^3$

$F_b = (1.3)(0.6F_y) = (1.3)(0.6)(137{,}000\ psi) = 106{,}860\ psi$ (1.3 factor for weak axis bending)

$F_b = M/S = (VL/2)/S$ (L/2 for guided bending)

$V = 2SF_b/L = (2)(0.000482\ in^3)(106{,}860\ psi)/0.5" = 206$ lb

Capacity of Connection is 150 lb

Anchorage Requirements - DP = +/- 50 psf

Head

Head Load Area: $A = ((48")^2/4)/144 = 4\ ft^2$
Head Load: $W = (4\ ft^2)(50\ psf) = 200\ lb$
Load per Fastener: $w = (200\ lb)/3 = 67\ lb < 150\ lb$ **OK**

Jambs

Jamb Load Area: $A = ((48")(96")/144 - 4)/2 = 14\ ft^2$
Jamb Load: $W = (14\ ft^2)(50\ psf) = 700\ lb$
Load per Fastener: $w = (700\ lb)/7 = 100\ lb < 150\ lb$ **OK**

Anchorage Requirements - DP = +/- 70 psf

Head

Head Load Area: $A = ((48")^2/4)/144 = 4\ ft^2$
Head Load: $W = (4\ ft^2)(70\ psf) = 280\ lb$
Load per Fastener: $w = (280\ lb)/3 = 93\ lb < 150\ lb$ **OK**

Jambs

Jamb Load Area: $A = ((48")(96")/144 - 4)/2 = 14\ ft^2$
Jamb Load: $W = (14\ ft^2)(70\ psf) = 980\ lb$
Load per Fastener: $w = (980\ lb)/7 = 140\ lb < 150\ lb$ **OK**

Hold fastener spacing to 14" O.C. per as tested on +/- 70 psf Design Pressure

M600 Terrace Door – 70 psf

Analysis 1

Load Resistance Report

December 04, 2023

Details

Selected standard: ASTM E1300 Extended Basic

Glazing Construction (Double Glazed Insulating Unit)

Exterior Lite Properties (3/16 in. Monolithic)

Construction: 3/16 in. (FT)

Airspace Properties

Thickness: 0.625 in.

Interior Lite Properties (3/16 in. Monolithic)

Construction: 3/16 in. (FT)

Load Resistance

Short Duration (3 Sec)

Description	NFL	GTF	LSF	LR
Exterior Lite	28.7 psf	3.60	1/0.500	206 psf
Interior Lite	28.7 psf	3.60	1/0.500	206 psf

Comparisons

Scenario 1

70.0 psf 3.00 sec <= 206 psf OK

Approximate center of glass deflection

Exterior Lite 0.67 in.

Interior Lite 0.67 in.

Notes

Load resistance values are computed in accordance with ASTM E1300-16 Section 6.2 and are based on non-factored load values calculated in a manner consistent with those presented in ASTM E1300-16.

Glass makeup is updated to 3/16” Fully Tempered interior and exterior from 5/32” tested glass to comply with ASTM E1300.

M600 Terrace Door – 50 psf

Analysis 1

Load Resistance Report

December 04, 2023

Details

Selected standard: ASTM E1300 Extended Basic

Glazing Construction (Double Glazed Insulating Unit)

Exterior Lite Properties (3/16 in. Monolithic)

Construction: 3/16 in. (FT)

Airspace Properties

Thickness: 0.625 in.

Interior Lite Properties (3/16 in. Monolithic)

Construction: 3/16 in. (FT)

Load Resistance

Short Duration (3 Sec)

Description	NFL	GTF	LSF	LR
Exterior Lite	28.7 psf	3.60	1/0.500	206 psf
Interior Lite	28.7 psf	3.60	1/0.500	206 psf

Comparisons

Scenario 1

50.0 psf 3.00 sec <= 206 psf OK

Approximate center of glass deflection

Exterior Lite 0.54 in.

Interior Lite 0.54 in.

Notes

Load resistance values are computed in accordance with ASTM E1300-16 Section 6.2 and are based on non-factored load values calculated in a manner consistent with those presented in ASTM E1300-16.

Glass makeup is updated to 3/16” Fully Tempered interior and exterior from 5/32” tested glass for consistancy with 70 psf glass makeup.

Appendix

HILTI KWIK-CON +

PRODUCT REVISED
as complying with the Florida Building Code
NOA-No. 21-0628.20
Expiration Date: 12/12/2024
By: Manuel Perez
Miami-Dade Product Control

Hilti, Inc.
7250 Dallas Parkway
Plano TX 75024

Hilti Kwik-Con+ Fastening system for concrete and masonry elements
Revision date: October 31, 2019
Drawing: 1327-001
Sheet no. 1 of 1

For office use

PRODUCT APPROVED
as complying with the Florida Building Code
NOA-No. 19-1113.04
Approval Date 12/12/2019
By
Miami-Dade Product Control

Thomas Allan Kolden
Professional Engineer
Florida License No. 50899

THOMAS A. KOLDEN LICENSE No 50899 STATE OF FLORIDA PROFESSIONAL ENGINEER

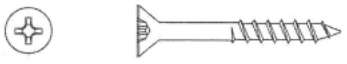
DESCRIPTION

Carbon steel screw anchors have a minimum yield strength of 120 ksi and a minimum tensile strength of 150 ksi. The screw anchors have a zinc coating with a minimum thickness of 8 µm and are coated with an organic coating to resist corrosion. Three-sixteenths and 1/4-in. carbon steel screw anchors are available in 1-1/4, 1-3/4, 2-1/4, 2-3/4, 3-1/4 3-3/4 and 4 inch lengths.

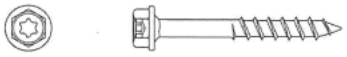
DESIGN LOADS:

Carbon steel screws					
Anchor size	Embedment depth	Concrete 300 psi		C90 Concrete block	
		Tension	Shear	Tension	Shear
3/16"	1"	112	215	116	150
3/16"	1-3/4"	217	215	-	-
1/4"	1"	198	379	122	251
1/4"	1-3/4"	393	379	-	-

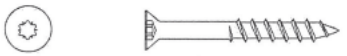
Kwik-Con+ — Philips flat head



Kwik-Con+ — Torx hex washer head



Kwik-Con+ — Torx flat head



Nominal diameter	Shank diameter (in.)	Thread major (in.)	Diameter root (in.)
3/16"	0.170	0.217	0.145
1/4"	0.224	0.283	0.190

GENERAL NOTES

1. Design loads for concrete are based on ultimate loads divided by 4. Design loads are for light-weight or normal-weight ASTM C90 block and are based on ultimate loads divided by 5.
2. In order to achieve the design load, a minimum edge distance of 1-1/2" for 3/16" ø screw, and 2-1/2" for 1/4" ø screw shall be observed.
3. Minimum spacing of anchor shall be 2" in concrete and 3" in concrete blocks in order to acheive the design loads.
4. Anchor installation shall be made in accordance with Hilti's published installation instructions in the Product Technical Guide.
5. Anchors are restricted from use in cracked concrete as defined in ACI 355.2.

TEKS Screw References

TABLE 5—FASTENER STRENGTH OF SCREWS[1, 2, 3, 4, 5]

SCREW DESIGNATION	DIAMETER (in.)	ALLOWABLE FASTENER STRENGTH		NOMINAL FASTENER STRENGTH	
		Tensile, P_{ts}/Ω (lbf)	Shear, P_{ss}/Ω (lbf)	Tensile, P_{ts} (lbf)	Shear, P_{ss} (lbf)
10-16	0.190	885	573	2654	1718
12-14	0.216	1184	724	3551	2171
12-24	0.216	1583	885	4750	2654
1/4-14	0.250	1605	990	4816	2970
1/4-28	0.250	1922	1308	5767	3925

For **SI:** 1 inch = 25.4 mm, 1 lbf = 4.45 N.

[1]For tension connections, the least of the allowable pull-out, pullover, and fastener tension strength found in Tables 2, 3, and 5, respectively, must be used for design.
[2]For shear connection, the lower of the allowable shear (bearing) and the allowable fastener shear strength found in Table 4 and 5, respectively, must be used for design.
[3]See Section 4.1 for fastener spacing and end distance requirements.
[4]Nominal strengths are based on laboratory tests
[5]To calculate LRFD values, multiply nominal strength values by the LRFD Φ factor of 0.5.

TABLE 22.11 (Spaced Threads)

6063-T6											
Nominal Thread Diameter & Thread Per Inch	D Nominal Thread Diameter (Inch)	Aluminum Thickness (Inches)										
		0.038	0.060	0.072	0.080	0.094	0.125	0.156	0.188	0.250	0.312	0.375
		Allowable Pullout (Pounds)										
#8-18	0.1640	53	83	100	132	155	235	350	468	669	835	1004
#10-16	0.1900	61	96	116	153	180	239	372	509	775	968	1163
#12-14	0.2160	--	110	132	174	204	271	374	530	833	1100	1322
1/4-14	0.2500	--	127	152	201	236	314	433	614	964	1273	1530
5/16-12	0.3125	--	--	--	--	--	--	--	809	1334	1860	2296
3/8-12	0.3750	--	--	--	--	--	--	--	971	1601	2232	2755

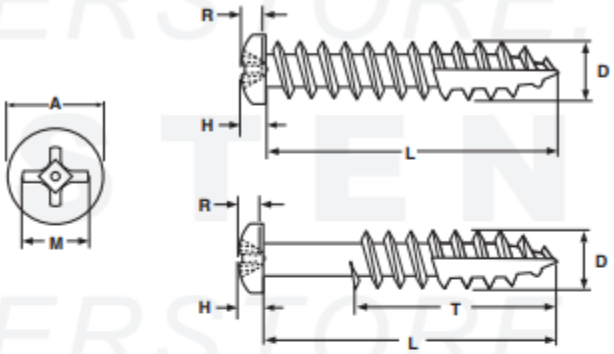
6063-T6		
F_U (Tensile Ultimate Strength)	30000	psi
F_Y (Tensile Yield Strength)	25000	psi

Shading indicates transition region.

NOTE 32:
1. *Each table lists allowable pull-out (internal threads) values. $S_F = 3.0$ for $D \leq 0.25$"; $S_F = 2.5$ for $D \geq 0.3125$". Fastener allowable strength (basic tension and external threads) needs to be checked separately.*
2. *For pilot hole sizes refer to tables 21.1 to 21.7*
3. *Fastener pullout not shown for aluminum thickness less than approximately 2 threads, unless tested at a lesser thickness.*
4. *Multiple fastener connections and embrittlement need to be checked separately.*

WOOD SCREWS

Pan Head w/ Phillips Recess — TYPE-17 DEEP THREAD



PAN PHILLIPS RECESS DEEP THREAD WOOD SCREW WITH TYPE-17 POINT

Nominal Diameter & Threads per Inch	A		H		R		M	D		T		Torque Kg/cm (Steel screws)	Recess Size
	Head Diameter		Head Height		Recess Penetration Depth		Recess Diameter	Major Diameter		Threaded Length			
	Max	Min	Max	Min	Max	Min	Ref	Max	Min	L ≤ 1"	L > 1"	Min	
6-13	0.270	0.256	0.097	0.087	0.080	0.055	0.159	0.142	0.131	Full thread	2/3 thread	21	#2
7-12	0.296	0.281	0.106	0.096	0.089	0.064	0.170	0.158	0.147	Full thread	2/3 thread	28	#2
8-11	0.322	0.306	0.115	0.105	0.097	0.071	0.175	0.169	0.159	Full thread	2/3 thread	37	#2
10-9	0.373	0.357	0.133	0.122	0.113	0.089	0.192	0.194	0.185	Full thread	2/3 thread	55	#2
12-8	0.425	0.407	0.151	0.139	0.124	0.098	0.252	0.230	0.213	Full thread	2/3 thread	64	#3

Tolerance on Length	
Up to 5/8"	± 0.03
Over 5/8 to 1.5"	± 0.05
Over 1.5 to 2.75"	± 0.06
Over 2.75"	± 0.09

Description	An externally threaded fastener with a dome-shaped head, cross recess and a single lead thread. The shank has a reduced diameter and a chip cavity cut out where the final several threads end at the tip.	
Applications / Advantages	The deeper thread design offers greater resistance to pull-out forces. Popular in fastening cabinet hardware in locations that do not require the head to countersink. The chip cavity (or auger point) are designed to attach hinges to the edge of hardwood face frames.	Used in environments where corrosion resistance is necessary. The type-17 point enables the screw to more easily penetrate the material into which it's fastened. Can be used in particle board, wood and some plastics.
Material	C1018 - 1022 case-hardened steel	18-8 Stainless Steel
Surface Hardness	Vickers 450 HV minimum	-
Case Depth	0.004" - 0.009"	-
Torque	See values in above table	-
Plating	See Appendix-A for plating information	Stainless deep thread screws are usually supplied without additional finish.

Tap & Clearance Drill Sizes

Screw Size	Major Diameter	Threads Per Inch	Minor Diameter	Tap Drill				Clearance Drill			
				75% Thread for Aluminum, Brass, & Plastics		50% Thread for Steel, Stainless, & Iron		Close Fit		Free Fit	
				Drill Size	Dec. Eq.	Drill Size	Dec. Eq.	Drill Size	Dec. Eq.	Drill Size	Dec. Eq.
0	.0600	80	.0447	3/64	.0469	55	.0520	52	.0635	50	.0700
1	.0730	64	.0538	53	.0595	1/16	.0625	48	.0760	46	.0810
		72	.0560	53	.0595	52	.0635				
2	.0860	56	.0641	50	.0700	49	.0730	43	.0890	41	.0960
		64	.0668	50	.0700	48	.0760				
3	.0990	48	.0734	47	.0785	44	.0860	37	.1040	35	.1100
		56	.0771	45	.0820	43	.0890				
4	.1120	40	.0813	43	.0890	41	.0960	32	.1160	30	.1285
		48	.0864	42	.0935	40	.0980				
5	.125	40	.0943	38	.1015	7/64	.1094	30	.1285	29	.1360
		44	.0971	37	.1040	35	.1100				
6	.138	32	.0997	36	.1065	32	.1160	27	.1440	25	.1495
		40	.1073	33	.1130	31	.1200				
8	.1640	32	.1257	29	.1360	27	.1440	18	.1695	16	.1770
		36	.1299	29	.1360	26	.1470				
10	.1900	24	.1389	25	.1495	20	.1610	9	.1960	7	.2010
		32	.1517	21	.1590	18	.1695				
12	.2160	24	.1649	16	.1770	12	.1890	2	.2210	1	.2280
		28	.1722	14	.1820	10	.1935				
		32	.1777	13	.1850	9	.1960				
1/4	.2500	20	.1887	7	.2010	7/32	.2188	F	.2570	H	.2660
		28	.2062	3	.2130	1	.2280				
		32	.2117	7/32	.2188	1	.2280				
5/16	.3125	18	.2443	F	.2570	J	.2770	P	.3230	Q	.3320
		24	.2614	I	.2720	9/32	.2812				
		32	.2742	9/32	.2812	L	.2900				
3/8	.3750	16	.2983	5/16	.3125	Q	.3320	W	.3860	X	.3970
		24	.3239	Q	.3320	S	.3480				
		32	.3367	11/32	.3438	T	.3580				
7/16	.4375	14	.3499	U	.3680	25/64	.3906	29/64	.4531	15/32	.4687
		20	.3762	25/64	.3906	13/32	.4062				
		28	.3937	Y	.4040	Z	.4130				
1/2	.5000	13	.4056	27/64	.4219	29/64	.4531	33/64	.5156	17/32	.5312
		20	.4387	29/64	.4531	15/32	.4688				
		28	.4562	15/32	.4688	15/32	.4688				
9/16	.5625	12	.4603	31/64	.4844	33/64	.5156	37/64	.5781	19/32	.5938
		18	.4943	33/64	.5156	17/32	.5312				
		24	.5114	33/64	.5156	17/32	.5312				
5/8	.6250	11	.5135	17/32	.5312	9/16	.5625	41/64	.6406	21/32	.6562
		18	.5568	37/64	.5781	19/32	.5938				
		24	.5739	37/64	.5781	19/32	.5938				
11/16	.6875	24	.6364	41/64	.6406	21/32	.6562	45/64	.7031	23/32	.7188
3/4	.7500	10	.6273	21/32	.6562	11/16	.6875	49/64	.7656	25/32	.7812
		16	.6733	11/16	.6875	45/64	.7031				
		20	.6887	45/64	.7031	23/32	.7188				
13/16	.8125	20	.7512	49/64	.7656	25/32	.7812	53/64	.8281	27/32	.8438
7/8	.8750	9	.7387	49/64	.7656	51/64	.7969	57/64	.8906	29/32	.9062
		14	.7874	13/16	.8125	53/64	.8281				
		20	.8137	53/64	.8281	27/32	.8438				
15/16	.9375	20	.8762	57/64	.8906	29/32	.9062	61/64	.9531	31/32	.9688
1	1.000	8	.8466	7/8	.8750	59/64	.9219	1-1/64	1.0156	1-1/32	1.0313
		12	.8978	15/16	.9375	61/64	.9531				
		20	.9387	61/64	.9531	31/32	.9688				

Revision Log

Rev. #	Date	Page(s)	Revision(s)
0	12/08/23	N/A	Original report issue
1	12/29/23	3	Update NAMI Certification on L0767.01-801-44-r2