

2428 Old Natchez Trace Trail Camden, TN 38320 Ph. 941-380-1574

**Evaluation Report PEL-1151A**October 2, 2023

**Product Description:** Series 580 Vinyl Sliding Glass Door, Large Missile Impact Resistant, 5' nominal panel widths, 96" door heights, with design pressures of +/-80 psf, with heavy panel reinforcement required as shown in PEL-1151A

Manufacturer: Pella Corporation, 102 Main Street, Pella, IA 50219

**Statement of Compliance:** This report evaluates the above-listed product per the requirements of FAC Product Approval Rule Chapter 61G20-3.005 (4). This product complies with the requirements of the 8<sup>th</sup> Edition (2023) Florida Building Code including the High Velocity Hurricane Zone. The product testing standards performed are outlined below.

## **Technical Documentation:**

- 1) This report, prepared by Lucas A. Turner, PE, at 2428 Old Natchez Trc Trl, Camden, TN Approval drawing PEL-1151A, signed and sealed by Lucas A. Turner, P.E.
- 2) Keystone Certifications CAR documents 138-571, 1601.0, and 1602.0
- 3) Test Reports F1575.04/14-401-18/44, from Intertek/ATI, Tampa, FL (TAS testing signed/sealed by Justin P. McDonald), and CWS-010-02-03/04, by PRI Construction Materials Technologies, Tampa, FL (TAS testing signed/sealed by Zachary R. Priest), with testing performed with equivalency to: TAS 201/202/203-94, AAMA/WDMA/CSA 101/I.S.2/A440-11/17, ASTM E 1886-13a/19, ASTM E 1996-14a/17/20
- 4) Supplemental Calcs. to support PEL-1151A, signed and sealed by Lucas A. Turner, P.E.

**Installation:** Units must be installed according to approval document PEL-1151A.

## **Limitations of Use:** This product:

- May be used in sizes, design pressures, and with max. glass DLO sizes as shown in PEL-1151A
- Is large missile (9lb 2x4, 50 ft/s) impact resistant and does not require the use of shutters
- May be used in the High Velocity Hurricane Zone and ASTM Wind Zone 4 areas
- Requires laminated glazing as shown in PEL-1151A, with Kuraray SentryGlas Interlayer per current Miami-Dade NOA<sup>†</sup>
- Requires Vision Extrusions PVC frames in accordance with current Miami-Dade NOA<sup>†</sup>

  † I have evaluated these interlayer and framing materials and find that they comply with the requirements of the 8<sup>th</sup> Ed. (2023) Florida Building Code for use in this product.

**Certification of Independence:** I do not have, nor do I intend to acquire, nor will I acquire, a financial interest in Pella Corporation or in any company manufacturing or distributing products for which this report is being issued. I do not have, nor do I intend to acquire, nor will I acquire, a financial interest in any other entity involved in the testing or approval process of this product.



10/2/2023 Lucas A. Turner, P.E. FL PE #58201