Product Approval Supporting Calculations

Siteline Clad Outswing Door Transom

Report Q6707.01-925-38

Rendered to:

JELD-WEN, INC. 3737 Lakeport Boulevard Klamath Falls, Oregon 97601

Prepared by:

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This item has been digitally signed and sealed by Joseph A. Reed, PE on the date adjacent to the seal. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies.

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<u>Scope</u>

Architectural Testing, Inc. was contracted by Jeld-Wen Windows & Doors to evaluate alternate installation methods for their Siteline Clad Outswing Door Transom windows. The evaluation is based on physical testing and product certifications. Reference standards utilized in this project include:

Florida Building Code, Building, 8th Edition (2023). International Code Council, 2023.

ANSI/AWC NDS—2018 National Design Specification (NDS) for Wood Construction with 2015 NDS Supplement. American Wood Council, 2018.

ADM1-2020 Aluminum Design Manual: Part 1 – Specification for Aluminum Structures. The Aluminum Association, Inc., 2020.

The anchorage analyses presented herein do not address the water resistance, water penetration or air infiltration performance of the installation method or the installed product. In addition, the analyses rely on the assumption that the building substrate is capable of withstanding incurred loads.

Certification of Independence

In accordance with Rule 61G20-3 Florida Administrative Code, Architectural Testing, Inc. hereby certifies the following:

- Architectural Testing, Inc. does not have, nor does it intend to acquire or will it acquire, a financial interest in any company manufacturing or distributing products tested or labeled by the agency.
- Architectural Testing, Inc. is not owned, operated or controlled by any company manufacturing or distributing products it tests or labels.
- Joseph A. Reed, P.E. does not have nor will acquire, a financial interest in any company manufacturing or distributing products for which the reports are being issued.
- Joseph A. Reed, P.E does not have, nor will acquire, a financial interest in any other entity involved in the approval process of the product.

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Analyses

Summary of Test Results

The following table summarizes the various Siteline Clad Outswing Door Transom window products and their corresponding performance levels which have been established by testing or product certification.

Table 1 Summary of Test Results

Series/Model	Test Report Number	Size (W x H)	Performance
Siteline Clad Outswing Door Transom (Fin Install)	SJW2014-053 E0A1 (Rev, 06/01/14)	87" x 24"	+/- 50 psf

Testing documented in Table 1 was conducted by the National Certified Testing Laboratories laboratory in York, Pennsylvania (Florida Department of Business & Professional Regulation Test Lab No. TST4744, A2LA Certificate 3054.01).

As-Tested Installation Analysis

For air/water/structural testing the test specimen was secured to a 2x Spruce-Pine-Fir buck. The as-tested installation methods are evaluated on page 4. These capacities will be used to prove acceptable anchors and substrates for the windows.

Anchorage Requirements

As-tested spacing must be maintained. It must be determined the anchorages are not overloaded for the approved window size and design pressures. Calculations presented on page 5 show the anchor spacing requirements for the established limiting anchor capacities.

Anchorage requirements established by this report are accurately presented in Drawing D011124.

Nail Fin to Wood

#8 x 1-5/8" Wood Screw

0.050" thick 6063-T6 Aluminum Nailing Fin

Spruce-Pine-Fir 2x Wood Substrate Minimum (G=0.42)

Allowable Tension of #8 x 1-5/8" Wood Screw

W = 1.6(1.625"-0.062")(2/3)(82 lb/in) W = 137 lb (NDS, Table 12.2B, 2/3 for screw with smooth shank)

Pull-Over of #8 x 1-5/8" Wood Screw

$$\begin{split} \mathsf{P}_{\mathsf{nov}} &= \mathsf{C}_{\mathsf{pov}} t_1 \mathsf{F}_{\mathsf{tu1}} (\mathsf{D}_{\mathsf{ws}}\text{-}\mathsf{D}_{\mathsf{h}}) / \Omega \\ \mathsf{P}_{\mathsf{nov}} &= 1.0 (0.050'') (30,000 \text{ psi}) (0.322'' - 0.164'') / 3.0 \\ \mathsf{P}_{\mathsf{nov}} &= 79 \text{ Ib} \end{split}$$

Capacity of Connection is 79 lb



87 x 24 +/- 50 psf

Anchorage Requirements – Nail Fin

Window Overall Size:	87" x 24"
Window Overall Area:	(87")(24")/144 = 14.5 ft ²
Window Overall Wind Load	1: (50 psf)(14.5 ft ²) = 725 lb
Installed Anchor Spacing:	11" head; 11" sill; 11" each jamb
Installed Anchors:	7 head + 7 sill + 2(3) jambs = 20 installed anchors
Minimum Anchor Capacity	: 79 lb/anchor
Total Anchor Capacity:	(20 anchors)(79 lb/anchor) = 1,580 lb > 725 lb OK

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Revision Log

<u>Rev. #</u>	Date	Page(s)	Revision(s)
0	10/24/23	N/A	Original report issue