

**EVALUATION REPORT OF  
CENTRAL STATES MANUFACTURING, INC.  
'MODEL 6500 DOORS'**

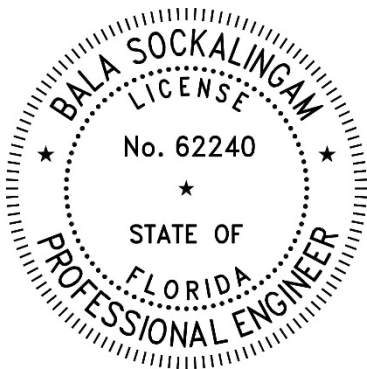
**FLORIDA BUILDING CODE 8TH EDITION (2023)  
FLORIDA PRODUCT APPROVAL  
FL 47173.1-R1  
EXTERIOR DOORS  
ROLL-UP EXTERIOR DOOR ASSEMBLY**

**Prepared For:  
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**This report consists of  
Evaluation Report (3 Pages including cover)  
Installation Details (2 Pages)**

**Report No. C2892-1  
Date: 3.21.2025**



This item has been digitally signed and sealed by Bala Sockalingam, PE, on the date indicated.

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Manufacturer:	Central States Manufacturing, Inc.
Product Name:	Model 6500 Doors
Panel Description:	Max. 10' 0" wide, max. 10' 0" high roll-up doors.
Door Panels:	Min. 26 ga., 80 ksi steel galvanized coated steel (ASTM A653), as per FBC 2023 Section 1405.2, with primer and baked polyester finish coat Max. 122.5" wide x 20" high x 0.625" deep corrugated panel with corrugation pitch at 3.33" o.c. The door panels are suspended from a drum roller at the top of the door. The panels were interlocked mechanically along the panel splice.
Design Pressure:	+22.0/-28.7 psf for door width of 3' 0" +20.9/-26.6 psf for door width of 6' 0" +12.1/-14.8 psf for door width of 8' 8" +11.6/-14.2 psf for door width of 9' 0" +9.5/-10.5 psf for door width of 10' 0"  The above design pressures were obtained from full scale tests. The design pressures for other door widths are determined by interpolation between tested widths.
Door Guide:	1.6" wide, 2" deep 18 ga. (0.05" thick) door guides are fastened into door jambs with screws through every slotted hole of guides. The length of the guide varies with the height of the door.
Door Guide Fasteners:	Minimum ¼"-14 x 1" long self-drilling screws at maximum 32" o.c. Corrosion-resistant fasteners. Fastener pullout capacity in door jambs must be designed by others.
Door Jambs:	Min 16 ga. steel supports. The door jamb must be designed by others. This evaluation report does not address the design of the wall/jambs, but provides the anticipated jamb loads $F_y$ , as shown on Installation Sheet 2.
Test Standards:	Door assembly tested in accordance with ASTM E330-14(2021) "Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference" and the pass/fail criteria contained in Section 11 of ANSI/DASMA 108-2017.
Code Compliance:	The product described herein has demonstrated compliance with FBC 2023 Section 1709.5.2.1.

Product Limitations: Design wind loads shall be determined for each project in accordance with FBC 2023 Section 1609 or ASCE 7-22 using allowable stress design. The door assemblies are not tested for impact resistance. This evaluation report is not applicable in High Velocity Hurricane Zone.

Supporting Documents: ASTM E330 Test Reports  
ENCON Technology Inc.  
Project No. C2830-1, Reporting Date 10/22/2024  
Project No. C2830-2, Reporting Date 10/22/2024  
Project No. C2835-1, Reporting Date 10/23/2024  
Project No. C2835-2, Reporting Date 10/23/2024  
Project No. C2853-1, Reporting Date 12/17/2024